



## Grayling Particleboard Fugitive Dust Plan

<b>System Procedure Reference</b>	Operational Control	<b>Document #</b>	EHS GPB ENV 001
<b>Revision Contact</b>	Environmental Manager	<b>Revision Date</b>	July 23, 2018
<b>Revision #</b>	00		

### 1. Purpose

The purpose of this plan is to provide a plan to ensure compliance with fugitive dust regulations and requirements from the current air permit.

### 2. Scope

This plan applies to Arauco employees, applicable vendors, and contract workers within the scope of the EHS MS.

### 3. Responsibility

- **Mill management:** Support implementation of the plan.
- **All Employees:** Conform to the plan.
- **Supervisors/Coordinators:** Ensure plan is adhered to.

### 4. Policy (Plan)

The plan will cover all roadways, yards and material handling operations located within the facility boundary of the Grayling Particle Board facility located in Grayling, MI.

The facility intends to do the following to control fugitive dust emissions at the facility:

1. The facility will ensure that all chipped wood and sander dust fines will be kept in silos and in A-Frame buildings unless an emergency occurs and the material must be stored outside. When the maintenance or safety concerns are over, the material will be cleaned immediately and put back into its proper storage location.
2. From April 1<sup>st</sup> to October 31<sup>st</sup> the facility will clean all paved roads as needed.
3. The facility will ensure the ash unloading area under the DESP shall be cleaned as needed while operating, for the purpose of dust control. The fly ash hoppers will be



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sealed to ensure no fugitive occurs from the fly ash entering the hoppers from covered conveyor.

4. The facility will ensure all hauling trucks within the plant boundary carrying a potentially dusty material will be covered to control fugitive dust.
5. The facility will do inspections of the EUDEBARKER and EUBB, which consist of the Debarking operation. The area will be cleaned if needed.
6. The facility will ensure a daily inspection of all transfer points of wood dust or chipped wood is inspected and will be cleaned, if needed.
7. All wood hauling trucks will be required to be cleaned by the onsite pneumatic truck cleaning station before leaving the site. The area will be cleaned regularly.
8. The facility will ensure that all chipped wood conveying equipment from the receiving hopper to the A-Frame building, and silos are enclosed.
9. All material that is conveyed pneumatically will be inspected on a regular basis for leaks and if a leak is discovered, the process will be scheduled for shutdown, so the pneumatic conveying line can be repaired.

### 5. Definitions

DESP – Dry Electrostatic Precipitator

#### Revision History

Revision Number	Revision Date	Description of Change
00	07/23/2018	Written



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