CleanAir Engineering 500 W. Wood Street Palatine, IL 60067-4975 cleanair.com



Marathon Petroleum Company LP 1300 South Fort Street Detroit, MI 48217



REPORT ON RATA & COMPLIANCE TESTING

Performed for:

MARATHON PETROLEUM COMPANY LP

DETROIT REFINERY

ZURN BOILER STACK (SV22-BR7)

Client Reference No: 4100356132 CleanAir Project No: 12722-2 Revision 0: May 29, 2015

To the best of our knowledge, the data presented in this report are accurate, complete, error free, legible and representative of the actual emissions during the test program. Clean Air Engineering operates in conformance with the requirements of ASTM D7036-04 Standard Practice for Competence of Air Emission Testing Bodies.

Submitted by,

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MICHIGAN DEPARTMENT OF NATURAL RESOURCES AND ENVIRONMENT AIR QUALITY DIVISION

RENEWABLE OPERATING PERMIT REPORT CERTIFICATION

Authorized by 1994 P.A. 451, as amended. Failure to provide this information may result in civil and/or criminal penalties.

Reports submitted pursuant to R 336.1213 (Rule 213), subrules (3)(c) and/or (4)(c), of Michigan's Renewable Operating Permit (ROP) program must be certified by a responsible official. Additional information regarding the reports and documentation listed below must be kept on file for at least 5 years, as specified in Rule 213(3)(b)(ii), and be made available to the Department of Natural Resources and Environment, Air Quality Division upon request.

Source Name Marat	hon Petroleum Company I	БР	A Proposition of the Control of the		County Wayne	
Source Address 1300	South Fort Street			City	Detroit	de la contraction de la contra
AQD Source ID (SRN)	A9831	ROP No.	MI-ROP-A9831- 2012b		ROP Section No.	01
Please check the appropr	iate box(es):		·			
Annual Compliance	Certification (Pursuant to	Rule 213(4)(c))			
☐ 1. During the entire	ovide inclusive dates): From re reporting period, this source of which is identified and including the ROP.	was in com				
term and condition deviation report(s).	ire reporting period this source of which is identified and inc The method used to determindicated and described on the	duded by thine complian	s reference, EXCEPT ce for each term and	for the	deviations identified	on the enclosed
Semi-Annual (or M	ore Frequent) Report Certific	cation (Pur	suant to Rule 213/3\/	c))		
☐ 1. During the enting deviations from the☐ 2. During the enting deviations from the enclosed deviation		oring and as terms or con	ditions occurred. ciated recordkeeping i	equirem	ents in the ROP we	re met and no
Other Report Certif	ication					
Additional monitoring	ovide inclusive dates): Fro reports or other applicable do of test results for the		uired by the ROP are		as described:	·
		***************************************		·		
	nformation and belief formed true, accurate and complete	MPC Inv	estment LLC,	ements a	and information in t	his report and the
David Roland	ficial (print or type)		ral Partner \ssistant Secretary			13-9100 Number
Name of Responsible Of		, , ,	i IU⊖ .			Number 2 /2015
Signature of Responsible	Official				* / D	até

^{*} Photocopy this form as needed.

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REVISION HISTORY

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REPORT ON RATA & COMPLIANCE TESTING

DRAFT REPORT REVISION HISTORY

Date	Pages	Comments
05/21/15	All	Draft version of original document.

FINAL REPORT REVISION HISTORY

0 05/29/15	All Final version of original document.
	All Final version of original document.

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PROJECT OVERVIEW

INTRODUCTION

Marathon Petroleum Company (MPC) contracted Clean Air Engineering (CleanAir) to perform emission measurements at the Detroit Refinery for compliance purposes.

All testing was conducted in accordance with the regulations set-forth by the United States Environmental Protection Agency (USEPA) and the Michigan Department of Environmental Quality (DEQ). The permit limits are referenced in Michigan Department of Environmental Quality, Air Quality Division Permit to Install No. 63-08D, issued May 12, 2014.

Key Project Participants

Individuals responsible for coordinating and conducting the test program were:

Crystal Davis – MPC Joe Reidy – MPC Thomas Gasloli – DEQ Medel Cendaña – CleanAir

Test Program Parameters

The testing was performed at the Zurn Boiler Stack (Emission Unit ID No. EU27-ZURNBOILER-S1; Stack ID No. SV22-BR7) on April 15 and 16, 2015, and included the following emissions measurements:

- particulate matter (PM), assumed equivalent to filterable particulate matter (FPM) only
- sulfuric acid (H₂SO₄)
- volatile organic compounds (VOCs), assumed equivalent to total hydrocarbons (THCs) minus the following constituents:
 - o methane (CH₄)
 - o ethane (C₂H₆)
- nitrogen oxides (NO_X)
- flue gas composition (e.g., O₂, CO₂, H₂O)
- flue gas flow rate

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TEST PROGRAM SYNOPSIS

Test Schedule

The on-site schedule followed during the test program is outlined in Table 1-1.

Table 1-1: Schedule of Activities

Run Number	Location	Method	Analyte	Date	Start Time	End Time
1	Zurn Stack	USEPA Method 5	FPM	04/15/15	11:11	13:20
2	Zurn Stack	USEPA Method 5	FPM	04/15/15	13:49	16:04
3	Zurn Stack	USEPA Method 5	FPM	04/15/15	16:45	19:01
1	Zurn Boiler Stack	USEPA 3A/7E	O ₂ /CO ₂ /NO _X	04/16/15	09:45	10:06
2	Zurn Boiler Stack	USEPA 3A/7E	O ₂ /CO ₂ /NO _X	04/16/15	10:15	10:36
3	Zurn Boiler Stack	USEPA 3A/7E	O2/CO2/NOX	04/16/15	10:46	11:07
4	Zurn Boiler Stack	USEPA 3A/7E	O2/CO2/NOX	04/16/15	11:41	12:02
5	Zurn Boiler Stack	USEPA 3A/7E	O ₂ /CO ₂ /NO _X	04/16/15	12:11	12:32
6	Zurn Boiler Stack	USEPA 3A/7E	O ₂ /CO ₂ /NO _X	04/16/15	12:39	13:00
7	Zurn Boiler Stack	USEPA 3A/7E	O ₂ /CO ₂ /NO _X	04/16/15	13:11	13:32
8	Zurn Boiler Stack	USEPA 3A/7E	O2/CO2/NOX	04/16/15	13:41	14:02
9	Zurn Boller Stack	USEPA 3A/7E	O2/CO2/NOX	04/16/15	14:12	14:33
10	Zurn Boiler Stack	USEPA 3A/7E	O ₂ /CO ₂ /NO _X	04/16/15	14:43	15:04
11	Zurn Boiler Stack	USEPA 3A/7E	O ₂ /CO ₂ /NO _X	04/16/15	15:17	15:38
1	Zurn Boiler Stack	USEPA 3A/18/25A	O ₂ /CO ₂ /CH ₄ /C ₂ H ₆ /THC	04/16/15	09:45	11:07
2	Zurn Boller Stack	USEPA 3A/18/25A	O2/CO2/CH4/C2H6/THC	04/16/15	10:46	12:32
3	Zurn Boiler Stack	USEPA 3A/18/25A	O2/CO2/CH4/C2H8/THC	04/16/15	12:39	14:02
4	Zurn Boiler Stack	USEPA 3A/18/25A	O ₂ /CO ₂ /CH ₄ /C ₂ H ₈ /THC	04/16/15	14:12	15:38
0	Zurn Stack	Draft ASTM CCM	H₂SO₄	04/16/15	09:57	10:57
1	Zurn Stack	Draft ASTM CCM	H ₂ SO ₄	04/16/15	11:51	12:51
2	Zurn Stack	Draft ASTM CCM	H₂SO₄	04/16/15	13:35	14:35
3	Zurn Stack	Draft ASTM CCM	H₂SO₄	04/16/15	15:16	16:16

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PROJECT OVERVIEW

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Results Summary

Tables 1-2 and 1-3 summarize the results of the test program. A more detailed presentation of the test conditions and results of analysis are shown on pages 2-1 through 2-10.

Table 1-2: Summary of Emission Compliance Test Results

Source			Average	
Constituent	(Units)	Sampling Method	Emission	Permit Limit ¹
Zurn Boiler Stack				
PM	(lb/MMBtu)	USEPA 5	8000.0	0.0019
H₂SO₄	(ppmdv)	Draft ASTM CCM	0.005	N/A
	(lb/MM8tu)		1.3E-05	N/A
VOC	(lb/MMBtu)	USEPA 18/25A	< 0.0005	0.0055
NO _X	(lb/MMBtu)	USEPA 7E	0.18	0.20

¹ Permit limits obtained from MDEQ Permit To Install No. 63-08D.

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Table 1-3: Summary of RATA Results

Source Constituent (Units)	Reference Method	Applicable Specification	Relative Accuracy (%)	Specification Limit ¹
Zurn Boiler Stack				
O ₂ (% dv)	USEPA 3A	PS3	0.14	±1.0% dv
NO _x (ppmdv)	USEPA 7E	PS2	0.2	20% of RM
NO _X (ppmdv @ 0%O ₂)	USEPA 7E	PS2	3.9	20% of RM
NO _X (lb/MMBtu)	USEPA 7E	PS2	3.9	20% of RM

¹ Specification limits obtained from 40 CFR 60, Appendix B, Performance Specifications.

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Discussion of Test Program

FPM Testing - EPA Method 5

For this test program, PM emission rate is assumed equivalent to FPM emission rate. Three (3) 120-minute Method 5 test runs were performed on April 15, 2015. The final result was expressed as the average of three (3) valid runs and was below the permit limit for PM.

H₂SO₄ Testing - Draft ASTM Controlled Condensation Method

Three (3) 60-minute test runs were performed on April 16, 2015. The final result was expressed as the average of three valid runs.

O₂ and NO_X Emissions / RATA Testing - EPA Methods 3A and 7E; Performance Specifications 2 and 3

Minute-average data points for O₂, CO₂ and NO_X (dry basis) were collected over a period of 21 minutes for each RATA Reference Method (RM) run. The average result for each RM run was calculated and compared to the average result from the facility CEMS over an identical time interval in order to calculate relative accuracy (RA).

- For O_2 , RA is expressed as the average absolute difference between the RM and facility CEMs runs. The final result was below the limit of $\pm 1.0\%$ dv set by PS3.
- For NO_X (ppmdv, ppmdv @ 0% O₂, and lb/MMBtu), RA is expressed as the percent difference between RM and facility CEMs runs. The final results were below the limit of 20% of the RM set by PS2.
- CO₂ data was collected only as supplemental information.

 NO_X results from the RATA were converted from units of dry volume-based concentration (ppmdv) to mass-based emission rate units (lb/MMBtu) to demonstrate compliance with permit limits. The final result was expressed as the average of all 11 RATA runs. The final result was below the permit limit.

VOC Testing - EPA Methods 25A and 18

Four (4) VOC test runs were performed concurrently with the RATA testing. Nine (9) 21-minute Method 25 test runs for THC were performed concurrently with three Method 18 bag collections for CH₄ and C₂H₆, with each Method 18 sample collected over a period of about 60 minutes. Method 18 samples were collected as follows:

- Method 18 Run 2: Collected during RATA Runs 3, 4 and 5
- Method 18 Run 3: Collected during RATA Runs 6, 7 and 8
- Method 18 Run 4: Collected during RATA Runs 9, 10 and 11

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During Method 18 Run 1 (RATA Runs 1-2), the CEMS operator failed to close the inlet valve to the CH₄ and C₂H₆ collection bag during the bias check following RATA Run 2. This resulted in the sample bag being subjected to foreign calibration gas. This run was voided and no analysis was performed.

VOC emission rate is normally equivalent to THC emission rate, minus CH_4 and C_2H_6 emission rate. The calculated emission rate of CH_4 and C_2H_6 detected through analysis of each Method 18 sample bag exceeded the amount of THC measured by the on-line THC analyzer.

This is likely due to variations in the calibration standards, measurement and analytical technique. Therefore, VOC emissions are reported as a value "less than" 1% of the calibration span of THC instrument. The final results were calculated using the average of three valid test runs, all using a concentration of 1% of the instrument span and reported as "less than" the amount.

Calculation of Final Results

Emission results in units of dry volume-based concentration (lb/dscf, ppmdv) were converted to units of pounds per million Btu (lb/MMBtu) using the oxygen-based fuel factor (F_d) for natural gas in EPA Method 19, Table 19-2.

End of Section 1 - Project Overview

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RES	ULTS				
	Tab Zurn Boiler Stack – FF	le 2-1: PM Emissions (I	ISEPA 5)	-	•
Run No		1	2	3	Average
Date (2	015)	Apr 15	Apr 15	Apr 15	J
	me (approx.)	11:11	13:49	16:45	
	me (approx.)	13:20	16:04	19:01	
Proces	s Conditions				
Pi	Fuel gas flow rate (Mscf/day)	3,476	3,441	3,299	3,406
F _d	Oxygen-based F-factor (dscf/MMBtu)	8,710	8,710	8,710	8,710
Сар	Capacity factor (hours/year)	8,760	8,760	8,760	8,760
Gas Co	onditions	·	•	•	·
O ₂	Oxygen (dry volume %)	5.5	5.4	5.4	5.4
CO ₂	Carbon dioxide (dry volume %)	8.8	8,9	8.9	8.9
Ts	Sample temperature (°F)	360	359	358	359
B _w	Actual water vapor in gas (% by volume)	14.4	14.9	14.8	14.7
Gas Flo	ow Rate				
Qa	Volumetric flow rate, actual (acfm)	65,000	66,600	64,700	65,400
Q,	Volumetric flow rate, standard (scfm)	41,400	42,500	41,300	41,700
Q _{std}	Volumetric flow rate, dry standard (dscfm)	35,400	36,100	35,200	35,600
Q_a	Volumetric flow rate, actual (acf/hr)	3,900,000	4,000,000	3,880,000	3,930,000
Q_s	Volumetric flow rate, standard (scf/hr)	2,480,000	2,550,000	2,480,000	2,500,000
Q_{std}	Volumetric flow rate, dry standard (dscf/hr)	2,130,000	2,170,000	2,110,000	2,130,000
Sampli	ng Data				
V _{mstd}	Volume metered, standard (dscf)	64.62	65.92	63.60	64.71
% 1	Isokinetic sampling (%)	101.9	101.9	101.0	101.6
Labora	tory Data				
m _n	Total FPM (g)	0.00223	0.00185	0.00207	
m _{Part}	Total filterable particulate matter (g)	0.00223	0.00185	0.00207	
n _{MOL}	Number of non-detectable fractions	N/A	N/A	N/A	
DLC	Detection level classification	ADL	ADL	ADL	
FPM Re	esults				
$C_{\rm sd}$	Particulate Concentration (lb/dscf)	7.61E-08	6.19E-08	7.18E-08	6.99E-08
Elb/hr	Particulate Rate (lb/hr)	0.162	0.134	0.151	0.149
E _{T/vt}	Particulate Rate (Ton/yr)	0.709	0.588	0.663	0.653
E _{Fd}	Particulate Rate - F _d -based (lb/MMBtu)	9.00E-04	7.27E-04	8.43E-04	8.23E-04

Average includes 3 runs.

Detection level classifications are defined as follows:

ADL = Above Detection Level - all fractions are above detection limit

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Table 2-2: Uncertainty Analysis – FPM (USEPA 5)								
		FPM Results (lb/MMBtu)		FPM Results (lb/hr)		FPM Results (Tonlyr)		
Method		5		5		5		
Run No.	1	9.00E-04	1	0.162	1	0.709		
	2	7.27E-04	2	0.134	2	0.588		
	3	8.43E-04	3	0.151	3	0.663		
SD		8.81E-05		0.014		0.0611		
AVG		8.23E-04		0.149		0.653		
RSD		10.7%		9.4%		9.4%		
N		3		3		3		
SE		5.08E-05		8.0556E-03		0.0353		
RSE		6.2%		5.4%		5.4%		
P		95.0%		95.0%		95.0%		
TINV		4.303		4.30		4.303		
CI +		1.04E-03		1.84E-01		0.805		
AVG		8.23E-04		1.49E-01		0.653		
CI -		6.04E-04		1.14E-01		0.501		
TB+		1.50E-03		2.56E-01		1.12		

AVG (average) is the mean value of the runs; N is the number of individual runs.

SD (standard deviation) and RSD (relative standard deviation) are measures of the variability of individual runs.

SE (standard error) and RSE (relative standard error) are measures of the variability of the average of the runs.

P (probability) is the confidence level associated with the two-tailed Student's t-distribution.

TINV (t-value) is the value of the Student's t-distribution as a function of P (probability) and N-1 (degrees of freedom).

CI (confidence interval) indicates that if the test is conducted again under the same conditions, the average would be expected to fall within the interval (CI- to CI+) about 95% of the time.

TB+ (upper tolerance bound) is the value below which 95% of future runs are expected to fall (assuming testing at the same conditions).

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Table 2-3: Zurn Boiler Stack – H₂SO₄ Emissions (Draft ASTM CCM)									
Run No		1	2	3	Average				
Date (2	015)	Apr 16	Apr 16	Apr 16					
•	me (approx.)	11:51	13:35	15:16					
Stop Tir	me (approx.)	12:51	14:35	16:16					
Proces	s Conditions								
P_1	Fuel gas flow rate (Mscf/day)	3,388	3,408	3,411	3,402				
F_d	Oxygen-based F-factor (dscf/MMBtu)	8,710	8,710	8,710	8,710				
Gas Co	nditions								
O ₂	Oxygen (dry volume %)	4.5	4.4	4.4	4.4				
CO ₂	Carbon dioxide (dry volume %)	9.4	9.5	9.5	9.5				
T_s	Sample temperature (°F)	367	367	367	367				
B_{w}	Actual water vapor in gas (% by volume)	15.3	15.5	15.9	15.6				
Sampli	ng Data								
V_{mstd}	Volume metered, standard (dscf)	28.07	28.15	28.34	28.19				
Labora	tory Data (Ion Chromatography)								
m_{n}	Total H ₂ SO ₄ collected (mg)	0.0109	0.0185	0.0145					
Sulfurio	: Acid Vapor (H₂SO₄) Results								
$C_{\rm sd}$	H ₂ SO ₄ Concentration (lb/dscf)	8.59E-10	1.45E-09	1.13E-09	1.15E-09				
$C_{\rm sd}$	H₂SO₄ Concentration (ppmdv)	3.38E-03	5.69E-03	4.45E-03	4.51E-03				
E_{Fd}	H₂SO₄ Rate - Fd-based (lb/MMBtu)	9.53E-06	1.60E-05	1.25E-05	1.27E-05				

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Average includes 3 runs.

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RESULTS	5			
		Table Uncertainty Analysis – H ₂		CM)
	H2SO4 Results (ppmdv)			H2SO4 Results (lb/MMBtu)
Method		CCM		CCM
Run No.	1	3.39E-03	1	9.58E-06
	2	5.72E-03	2	1.61E-05
	3	4.47E-03	3	1.25E-05
SD		1.16E-03		3.24E-06
AVG		4.53E-03		1.27E-05
RSD		25.7%		25.5%
N		3		3
SE		6.72E-04		1.87E-06
RSE		14.8%		14.7%
P		95.0%		95.0%
TINV		4.303		4.303
CI +		7.42E-03		2.08E-05
AVG		4.53E-03		1.27E-05
CI -		1.63E-03		4.68E-06
TB+		0.013		3.75E-05

AVG (average) is the mean value of the runs; N is the number of individual runs.

SD (standard deviation) and RSD (relative standard deviation) are measures of the variability of individual runs.

SE (standard error) and RSE (relative standard error) are measures of the variability of the average of the runs.

P (probability) is the confidence level associated with the two-tailed Student's t-distribution.

TINV (t-value) is the value of the Student's t-distribution as a function of P (probability) and N-1 (degrees of freedom).

CI (confidence interval) indicates that if the test is conducted again under the same conditions, the average would be expected to fall within the interval (CI- to CI+) about 95% of the time.

TB+ (upper tolerance bound) is the value below which 95% of future runs are expected to fall (assuming testing at the same conditions).

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Table 2-5: Zurn Boiler Stack – THC, CH₄, C₂H₆ and VOC Emissions (USEPA 25A / 18) Run No. $1 \quad 2 \quad 3$

Run No	·	1	2	3	Average
Date (2	015)	Apr 16	Apr 16	Apr 16	
•	ne (approx.)	10:46	12:39	14:12	
	ne (approx.)	12:32	14:02	15:38	
Proces	s Conditions				
Pı	Natural gas flow rate (Mscf/day)	3,408	3,396	3,412	3,405
F_d	Oxygen-based F-factor (dscf/MMBtu)	8,710	8,710	8,710	8,710
Gas Co	nditions				
O_2	Oxygen (dry volume %)	4.3	4.3	4.2	4.3
CO ₂	Carbon dioxide (dry volume %)	9.7	9.7	9.7	9.7
B,	Actual water vapor in gas (% by volume) ¹	15.2	15.5	15.7	15.5
THC Re	sults				
C_{sd}	Concentration (ppmdv as C ₃ H ₈)	9.38	9.77	9.69	9.61
$C_{\rm sd}$	Concentration (lb/dscf)	1.07E-06	1.12E-06	1.11E-06	1.10E-06
E_{Fd}	Emission Rate - F _d -based (lb/MMBtu)	0.0117	0.0123	0.0121	0.0120
Methan	e Results				
C_{sd}	Concentration (ppmdv)	31.3	32.7	34.3	32.8
C_{sd}	Concentration (lb/dscf)	1.30E-06	1.36E-06	1.43E-06	1.36E-06
E_{Fd}	Emission Rate - F _d -based (lb/MMBtu)	0.0143	0.0149	0.0156	0.0149
Ethane	Results				
C_{sd}	Concentration (ppmdv)	1.03	1.07	1.06	1.05
C_{sd}	Concentration (lb/dscf)	8.04E-08	8.35E-08	8.27E-08	8.22E-08
E_{Fd}	Emission Rate - F _d -based (ib/MMBtu)	8.80E-04	9.17E-04	9.04E-04	9.00E-04
VOC Re	sults				
E_{Fd}	Emission Rate - F _d -based (lb/MMBtu)	<5.23E-04	<5.24E-04	<5.21E-04	<5.23E-04

Average includes 3 runs.

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Moisture data used for ppmwv to ppmdv correction obtained from the average of nearly-concurrent Draft ASTM CCM runs. For VOCs, '<' indicates a measured/calculated response below the detection limit (assumed to be 1% of the instrument calibration span.</p>

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RES	ULTS						
		Table	2-6:				
	Zurn Boiler St	ack – NO _X	Emission	ns (USEP	A 7E)		
Run No.		1	2	3	4	5	-
Date (20	15)	Apr 16	Apr 16	Apr 16	Apr 16	Apr 16	Apr 16
Start Time (approx.)		09:45	10:15	10:46	11:41	12:11	12:3
Stop Tim	e (approx.)	10:06	10:36	11:07	12:02	12:32	13:0
Process	Conditions						
P ₁	Natural gas flow rate (Mscf/day)	3,251	3,251	3,408	3,408	3,408	3,396
Fd	Oxygen-based F-factor (dscf/MMBtu)	8,710	8,710	8,710	8,710	8,710	8,710
Gas Con	nditions						
O ₂	Oxygen (dry volume %)	5.4	4.7	4.2	4.3	4.4	4.4
CO2	Carbon dioxide (dry volume %)	9.1	9.4	9.8	9.7	9.6	9.6
Bw	Actual water vapor in gas (% by volume)	14.9	14.9	14.9	15.4	15.4	15.4
Nitrogen	Oxides Results						
Csd	Concentration (ppmdv)	124	134	144	144	140	13
C _{sd-x}	Concentration @ 0% O₂ (ppmdv)	166	173	179	181	178	17-
C_{sd}	Concentration (lb/dscf)	1.48E-05	1.59E-05	1.72E-05	1.72E-05	1.68E-05	1.64E-0
E _{Fd}	Emission Rate - F _d -based (lb/MM8tu)	0.173	0.180	0.187	0.188	0.185	0.18
Run No.				9		- 44	A
		7	8	9	10	11	Averag
Date (20	•	Apr 16	Apr 16	Apr 16	Apr 16	Apr 16	
	e (approx.)	13:11	13:41	14:12	14:43	15:17	
Stop Tim	е (арргох.)	13:32	14:02	14:33	15:04	15:38	
	Conditions						
P _i	Natural gas flow rate (Mscf/day)	3,396	3,396	3,412	3,412	3,412	3,377
F₫	Oxygen-based F-factor (dscf/MMBtu)	8,710	8,710	8,710	8,710	8,710	8,710
Gas Con	ditions						
O ₂	Oxygen (dry volume %)	4.2	4.3	4.3	4.2	4.2	4.4
CO ₂	Carbon dioxide (dry volume %)	9.7	9.7	9.7	9.7	9.8	9.6
B₩	Actual water vapor in gas (% by volume)1	15.5	15.5	15.5	15.5	15.9	15.4
Nitrogen	Oxides Results						
Csd	Concentration (ppmdv)	138	137	135	134	134	136
C _{sd-x}	Concentration @ 0% O₂ (ppmdv)	173	173	170	167	168	17:
$C_{\rm sd}$	Concentration (lb/dscf)	1.64E-05	1.64E-05	1.62E-05	1.60E-05	1.60E-05	1.63E-0
E_{Fd}	Emission Rate - F _d -based (lb/MMBtu)	0.180	0.179	0.177	0.174	0.175	0.180

2-6

Average includes 11 runs.

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RESULTS

Table 2-7: Zurn Boiler Stack – O_2 RATA (USEPA 3A / PS3)

Run No.	Start Time	Date (2015)	RM Data (%dv)	CEMS Data (%dv)	Difference (%dv)	Difference Percent
1	09:45	Apr 16	5.35	5.54	-0.19	-3.6%
2 *	10:15	Apr 16	4.74	4.93	-0.19	-4.0%
3 *	10:46	Apr 16	4.16	4.33	-0.17	-4.1%
4	11:41	Apr 16	4.26	4.40	-0.14	-3.3%
5	12:11	Apr 16	4.40	4.54	-0.14	-3.2%
6	12:39	Apr 16	4.41	4.56	-0.15	-3.4%
7	13:11	Apr 16	4.25	4.36	-0.11	-2.6%
8	13:41	Apr 16	4.30	4.42	-0.12	-2.8%
9	14:12	Apr 16	4.26	4.40	-0.14	-3.3%
10	14:43	Apr 16	4.20	4.35	-0.15	-3.6%
11	15:17	Apr 16	4.25	4.35	-0.10	-2.4%
Average			4.41	4,55	-0.14	-3.1%

Relative Accuracy Test Audit Results

Standard Deviation of Differences 0.026
Confidence Coefficient (CC) 0.020
t-Value for 9 Data Sets 2.306

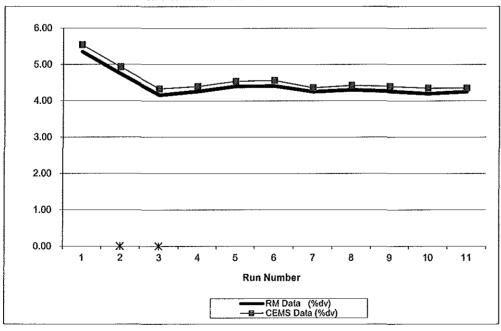
Avg. Abs. Diff. (%dv) 0.14 1.0

RM = Reference Method (CleanAir Data)

051915 113302

CEMS = Continuous Emissions Monitoring System (Marathon Petroleum Company Data)

RATA calculations are based on 9 of 11 runs. * indicates the excluded runs.



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RESULTS

Table 2-8: Zurn Boiler Stack – NO_X (ppmdv) RATA (USEPA 7E / PS2)

Run No.	Start Time	Date (2015)	RM Data (ppmdv)	CEMS Data (ppmdv)	Difference (ppmdv)	Difference Percent	
1 *	09:45	Apr 16	123.55	124.36	-0.81	-0.7%	
2	10:15	Apr 16	133.50	133.97	-0.47	-0.4%	
3 *	10:46	Apr 16	143.74	143.20	0.54	0.4%	
4	11:41	Apr 16	143.88	143.59	0.29	0.2%	
5	12:11	Apr 16	140.34	140.46	-0.12	-0.1%	
6	12:39	Apr 16	137.36	137.26	0.10	0.1%	
7	13:11	Apr 16	137.66	137.55	0.11	0.1%	
8	13:41	Apr 16	137.06	137.38	-0.32	-0.2%	
9	14:12	Apr 16	135.48	135.72	-0.24	-0.2%	
10	14:43	Apr 16	133.74	133.70	0.04	0.0%	
11	15:17	Apr 16	133.99	134.04	-0.05	0.0%	
	Average		137.00	137.07	-0.07	-0.1%	

Relative Accuracy Test Audit Results

Standard Deviation of Differences 0.239
Confidence Coefficient (CC) 0.184
t-Value for 9 Data Sets 2.306

Relative Accuracy (as % of RM)

Limit

0.2%

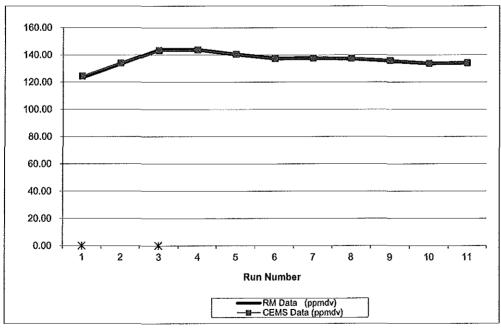
20.0%

RM = Reference Method (CleanAir Data)

051915 113302

CEMS = Continuous Emissions Monitoring System (Marathon Petroleum Company Data)

RATA calculations are based on 9 of 11 runs. * Indicates the excluded runs.



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RESULTS

Table 2-9: Zurn Boiler Stack – NO_X (ppmdv @ 0% O₂) RATA (USEPA 7E / PS2)

			•			
Run No.	Start Time	Date (2015)	RM Data (ppm@0%O2)	CEMS Data (ppm@0%O2)	Difference (ppm@0%O2)	Difference Percent
1 *	09:45	Apr 16	166.09	169.24	-3.15	-1.9%
2 *	10:15	Apr 16	172.70	175.27	-2.57	-1.5%
3	10:46	Apr 16	179.48	180.63	-1.15	-0.6%
4	11:41	Apr 16	180.71	181.86	-1.15	-0.6%
5	12:11	Apr 16	177.74	179.36	-1.62	-0.9%
6	12:39	Apr 16	174.14	175.69	-1.55	-0.9%
7	13:11	Apr 16	172.75	173.70	-0.95	-0.5%
8	13:41	Apr 16	172.53	174.14	-1.61	-0.9%
9	14:12	Apr 16	170.15	171.89	-1.74	-1.0%
10	14:43	Apr 16	167.42	168.88	-1.46	-0.9%
11	15:17	Apr 16	168.18	169.17	-0.99	-0.6%
Average			173.68	175.04	-1.36	-0.8%

Relative Accuracy Test Audit Results

Standard Deviation of Differences 0.299
Confidence Coefficient (CC) 0.230
t-Value for 9 Data Sets 2.306

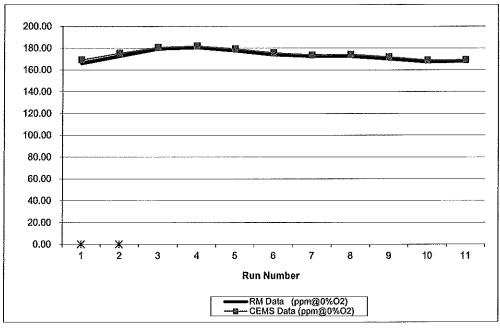
Limit Relative Accuracy (as % of RM) 0.9% 20.0%

RM = Reference Method (CleanAir Data)

051915 113302

CEMS = Continuous Emissions Monitoring System (Marathon Petroleum Company Data)

RATA calculations are based on 9 of 11 runs. * indicates the excluded runs.



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RESULTS

Table 2-10: Zurn Boiler Stack – NO_x (lb/MMBtu) RATA (USEPA 7E / PS2)

Run No.	Start Time	Date (2015)	RM Data (lb/MMBtu)	CEMS Data (lb/MMBtu)	Difference (lb/MMBtu)	Difference Percent
1	09:45	Apr 16	0.17	0.17	0.00	0.0%
2	10:15	Apr 16	0.18	0.18	0.00	0.0%
3	10:46	Apr 16	0.19	0.18	0.01	5.3%
4	11:41	Apr 16	0.19	0.18	0.01	5.3%
5	12:11	Apr 16	0.18	0.18	0.00	0.0%
6	12:39	Apr 16	0.18	0.19	-0.01	-5.6%
7	13:11	Apr 16	0.18	0.19	-0.01	-5.6%
8	13:41	Apr 16	0.18	0.19	-0.01	-5.6%
9	14:12	Apr 16	0.18	0.18	0.00	0.0%
10 *	14:43	Apr 16	0.17	0.18	-0.01	-5.9%
11 *	15:17	Apr 16	0.17	0.18	-0.01	-5.9%
Average			0.181	0.182	-0.001	-0.6%

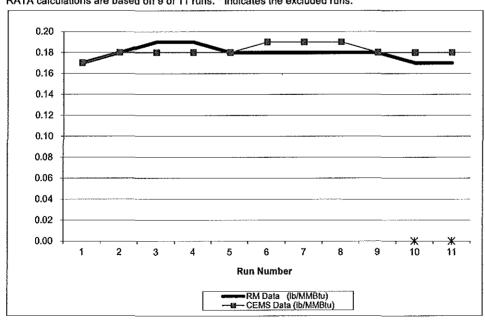
Relative Accuracy Test Audit Results

Standard Deviation of Differences	0.008	
Confidence Coefficient (CC)	0.006	
t-Value for 9 Data Sets	2.306	
		Limit
Relative Accuracy (as % of RM)	3.9%	20.0%
Relative Accuracy (as % of Appl. Std.)	3.6%	10.0%
Appl. Std. = 0.2 lb/MM8tu		

RM = Reference Method (CleanAir Data)

051915 113302

CEMS = Continuous Emissions Monitoring System (Marathon Petroleum Company Data) RATA calculations are based on 9 of 11 runs, * indicates the excluded runs.



End of Section 2 - Results

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