

Ms. Kathy Brewer EGLE-AQD 401 Ketchum Street Bay City, Michigan, 48708 April 19, 2023

Subject:

Response to VN 20230330 Dated March 30, 2023

MI-ROP-B1493-2021

Michigan Sugar Company – Bay City Factory

Dear Ms. Brewer:

Michigan Sugar Company (MSC) respectfully submits this response to the March 30, 2023 Violation Notice (VN) issued by the Michigan Department of Environment, Great Lakes and Energy (EGLE). In that VN, EGLE alleged a violation of Rule 901 and MI ROP-B1493-2021 General Condition 12 based on alleged odors in a residential area from the Outer Pond at MSC's Bay City Facility.

The VN indicates that "In the professional judgment of AQD staff, the odors that were observed were of sufficient intensity, frequency, and duration so as to constitute a violation of Rule 901 of the administrative rules promulgated under Act 451 ("the Act") and General Condition 12 of ROP numberMI-ROP-B1493-2021."

MSC notes the VN fails to provide any information regarding the observed intensity, frequency, or duration of odors or the protocol followed by the agency in making its determination. MSC reiterates its long-held position that EGLE has failed to establish any meaningful standards for determining compliance with (or violations of) Rule 901. As a result, any and all alleged violations set forth in this VN are premised solely on the subjective perception of the inspector (rather than any scientifically valid approach supported by relevant data), and therefore, MSC disputes such violations. Moreover, EGLE has failed and refused to implement defined standards or protocols for the performance of odor investigations, and therefore, EGLE has not provided relevant information or data in support of alleged violations.

Subject to the objections set forth above, MSC further responds as follows with regard to the specific statements and allegations in the VN:

 Outer Pond – At the request of EGLE, MSC installed the Outer Pond cover to manage potential odors. It is required to keep the cover in place under the terms of the Consent Judgment (Case No. 17-0000727-CE) "to reduce the release of potentially odorous gases to the atmosphere". See Appendix C to the Consent Judgment at Section VI (Cover for Outer Pond).

MSC conducts routine inspections and maintains the Outer Pond cover in a state of good repair. MSC has noted an increase in biological activity and gas generation in the Outer Pond, along with the appearance of foam, starting on or about March 7, 2023. MSC does not believe this material to be pond sludge or other solid material escaping the cover (as the VN seems to suggest).

MSC has taken action to reduce biological activity in the Outer Pond. Hydrogen Peroxide has been added to the Outer Pond to aid in the reduction of activity and reduce foam production. MSC has also reduced the hydraulic load in this pond to prepare for digester shutdown. MSC plans to power wash the Outer Pond cover to remove any observed foamlike material when weather permits. MSC will continue to conduct routine inspections and will address any additional foaming issues as they arise.

In addition to the responses to the alleged violations set forth above, the VN requested additional information:

- Outer Pond Cover Inspections January 29 through April 9, 2023 are attached to this response.
- MSC did not receive any odor complaints from January 29 through March 21, 2023.

Notwithstanding the foregoing, MSC desires to cooperate with EGLE to the extent possible. Please feel free to contact me directly should you wish to discuss this matter further.

Sincerely,

Angel L. Pichla

**Environmental Superintendent** 

angel J. Pichla

Notification

ec:

Jenine Camilleri, EGLE – Enforcement Unit Supervisor Jason Kain, MSC – Bay City Factory Manager

Nick Klein, MSC - Vice President of Operations
Meaghan Martuch, MSC - Air Compliance Manager

Eric Rupprecht, MSC - Water & Wastewater Compliance Manager

Matthew Eugster, Varnum Matthew Zimmerman, Varnum

Michigan Sugar Company - Bay City 2600 S Euglid Ave Bay City, MI 48708

FORM #500-4

(D: 63D294BA585D36-18424666-94-119 (PARTIAL) CREATED 2D23-D1-26 09:56:58, APPROVED 2D23-D1-26 09:56:58 BY HALLERO

| Date                               | 2023-01-26 |
|------------------------------------|------------|
| Outer/Anamet Feed Pond Cover       |            |
| Is the cover on?                   | Yes No     |
| Is a portion of the cover removed? | Yes No     |
| Percentage removed                 |            |
| Reason for removal                 |            |
| Temperature (F)                    |            |
| Is there damage to the pond cover? | Yes No     |
| Comments                           |            |
|                                    |            |
|                                    |            |
|                                    |            |

MICHIGAN BUGAR COMPANY - BAY CITY 2600 S EUGLID AVE BAY CITY, MI 48708

FORM #500.4

ID: 64308830031908-25216687-190-119 (PARTIAL) CREATED 2023-04-17 14:08:48, APPROVED 2023-04-17 14:08:48 BY PIGHLAA

| Date                               | 2023-02-02 |
|------------------------------------|------------|
| Outer/Anamet Feed Pond Cover       |            |
| Is the cover on?                   | Yes No     |
| is a portion of the cover removed? | Yes (No)   |
| Percentage removed                 |            |
| Reason for removal                 |            |
| Temperature (F)                    |            |
| Is there damage to the pond cover? | Yes No     |
| Comments                           |            |
|                                    |            |
|                                    |            |
|                                    |            |

MICHIGAN BUGAR COMPANY - BAY CITY 2600 S EUCLID AVE BAY CITY, MI 4870B

**ГОЯМ #500-4** 

IDI 63866864965125-62691822-94-119 (PARTIAL) OREATED 2023-02-10 10:53:08, APPROVED 2023-02-10 10:53:08 BY HALLERD

| Date Outer/Anamet Feed Pond Cover  | 2023-02-10 |
|--|------------|
| Is the cover on? Is a portion of the cover removed? Percentage removed Reason for removal Temperature (F) Is there damage to the pond cover? | Yes No     |
| Comments   |            |

MICHIGAN SUGAR COMPANY - BAY CITY 2600 S EUGLID AVE BAY CITY, MI 48708

FORM #500-4

ID: 63EF0560E53805-55939677-94-119 (PARTIAL) GREATED 2023-02-17 13:20:16, APPROVED 2023-02-17 13:20:16 BY HALLERD

| Date                               | 2023-02-17   |
|------------------------------------|--|
| Outer/Anamet Feed Pond Cover       |  |
| is the cover on?                   | (Yes) No   |
| is a portion of the cover removed? | Yes No   |
| Percentage removed                 |  |
| Reason for removal                 |  |
| Temperature (F)                    | Mark Commission Control of the Contr |
| Is there damage to the pond cover? | Yes No   |
| Comments                           |  |
|                                    |  |
|                                    |  |
|                                    |  |

MICHIGAN BUGAR COMPANY - BAY CITY 2600 8 EUGLIO AVE BAY CITY, MI 48708

FORM #500-4

|Dr 63F8E8300A0239-26765604-94-119 (PARTIAL) DREATED 2023-02-24 11:39:24, APPROVED 2023-02-24 11:39:24 BY HALLERO

| Date  | 2023-02-24       |
|---|------------------|
| Outer/Anamet Feed Pond Cover  Is the cover on? Is a portion of the cover removed? Percentage removed Reason for removal | Yes No<br>Yes No |
| Temperature (F) Is there damage to the pond cover?  Comments  | Yes No           |
|   |                  |

MICHIGAN BUGAR COMPANY - BAY CITY 2600 8 EUGLID AVE BAY CITY, MI 48708

FORM #600-4

ID: 64000642750459:40344299:94:119 (PARTIAL) DREATED 2023-03-02 10:52:34, APPROVED 2023-03-02 10:52:34 BY HALLERD

| Date   | 2023-03-02 |
|--|------------|
| Outer/Anamet Feed Pond Cover   |            |
| Is the cover on? Is a portion of the cover removed? Percentage removed Reason for removal Temperature (F) Is there damage to the pond cover? | Yes No     |
| Comments   |            |

MICHIGAN BUBAR COMPANY - BAY CITY 2600 5 EUGLID AVE BAY CITY, MI 48708

FORM #500-4

ID: 640a0077235536-87747402-94-119 (PARTIAL) CREATEO 2023-03-09 10:51:119, APPROVED 2023-03-09 10:51:19 BY HALLERO

| Date                               | 2023-03-09 |
|------------------------------------|------------|
| Outer/Anamet Feed Pond Cover       |            |
| is the cover on?                   | (Yes) No   |
| Is a portion of the cover removed? | Yes No     |
| Percentage removed                 |            |
| Reason for removal                 |            |
| Temperature (F)                    |            |
| is there damage to the pond cover? | Yes No     |
| Comments                           |            |
|                                    |            |
|                                    |            |
|                                    |            |

MIGHIGAN BUGAR COMPANY - BAY DITY 2600 S EUGLID AVE BAY DITY; MI 48708

FORM #500-4

ID: 64136250867128-27081307-94-119 (PARTIAL) OREATED 2023-03-16 14:39:25, APPROVED 2023-03-16 14:39:25 BY HALLERD

| Date                               | 2023-03-16 |
|------------------------------------|------------|
| Outer/Anamet Feed Pond Cover       |            |
| Is the cover on?                   | (Yes) No   |
| Is a portion of the cover removed? | Yes No     |
| Percentage removed                 |            |
| Reason for removal                 |            |
| Temperature (F)                    |            |
| is there damage to the pond cover? | Yes No     |
| Comments                           |            |
|                                    |            |
|                                    |            |
|                                    |            |

# WEEKLY ENVIRONMENTAL LOG 10: 64108840055350:23834229-94-119 (PARTIAL)

CREATED 2023-03-23 13:24:16, APPROVED 2023-03-23 13:24:16 BY HALLERG

MIDHIBAN BUBAR COMPANY - BAY CITY 2600 8 EUDLID AVE BAY CITY, MI 48708

FORM #500-4

Date

Outer/Anamet Feed Pond Cover

Is the cover on?
Is a portion of the cover removed?
Percentage removed
Reason for removal
Temperature (F)
Is there damage to the pond cover?

Comments

2023-03-23

Yes
No
Yes
No
No
Yes
No

MICHIGAN GUGAR COMPANY - BAY CITY 2600 S EUGLID AVE BAY CITY, MI 48708

FORM #500-4

ID: 64383368eaF066·30068048·94·119 (PARTIAL) UREATED 2023-04·13 12:62:56, APPROVED 2023-04·13 12:52:56 BY HALLERD

| Date Outside and Fig. 12                              | 2023-03-30 |
|---|------------|
| Outer/Anamet Feed Pond Cover                          |            |
| is a portion of the cover removed? Percentage removed | Yes No     |
| Reason for removal Temperature (F)                    |            |
| Is there damage to the pond cover?                    | Yes N      |
| Comments  |            |

# WEEKLY ENVIRONMENTAL LOG 1D: 64383447014906-56947901-94-119 (PARTIAL)

OREATED 2023-04-13 12:58:14, APPROVED 2023-04-13 12:58:15 BY HALLERO

MICHIGAN SUGAR COMPANY - BAY CITY 2600 S EUGLID AVE BAY CITY, MI 48708

FORM #600-4

Date

Outer/Anamet Feed Pond Cover

Is the cover on?
Is a portion of the cover removed?
Percentage removed
Reason for removal
Temperature (F)
Is there damage to the pond cover?

Comments

2023-04-06

Yes
No
Yes
No
No
No
Yes
No
No