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Mercury and Air Toxics Standard Hydrogen Chloride Emissions Test Report

> Lansing Board of Water and Light Erickson Station Unit 1 Stack Lansing, Michigan May 24, 2022

> > Report Submittal Date June 27, 2022

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### Project No. M222105

Corporate Headquarters 888 Industrial Drive Elmhurst, Illinois 60126 630-993-2100

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#### 1.0 EXECUTIVE SUMMARY

Mostardi Platt conducted a Mercury and Air Toxics Standards (MATS) hydrogen chloride emissions test program for the Lansing Board of Water and Light at the Erickson Station on the Unit 1 Stack in Lansing, Michigan on May 24, 2022. This report summarizes the results of the test program and test methods used.

The test location, test date, and test parameter are summarized below.

TEST INFORMATION		
Test Location	Test Date	Test Parameter
Unit 1 Stack	May 24, 2022	Hydrogen Chloride (HCI)

The purpose of the test program was to document HCI emissions to qualify for the LEE designation as required by 40 CFR Part 63, Subpart UUUUU. Selected results of the test program are summarized below. A complete summary of emission test results follows the narrative portion of this report.

TEST RESULTS				
Test Location	Test Parameter	Emission Limits	LEE Emission Limits	Emission Rates
Unit 1 Stack	HCI	≤0.002 lb/mmBtu	≤0.001 lb/mmBtu	0.0009 lb/mmBtu

Emissions on lb/mmBtu basis were determined using a standard  $F_d$ -Factor of 9,820 dscf/mmBtu for sub-bituminous coal. Plant operating data as provided by Lansing Board of Water and Light is included in Appendix A.

The identifications of the individuals associated with the test program are summarized below.

TEST PERSONNEL INFORMATION			
Location	Address	Contact	
Test Coordinator	Lansing Board of Water and Light 1232 Haco Drive P.O. Box 13007 Lansing, Michigan 48912	Mr. Nathan Hude Environmental Regulatory Compliance (517) 702-6170	
Test Facility	Lansing Board of Water and Light Erickson Station 1201 S. Washington Ave. Lansing, Michigan 48910	nathan.hude@lbwl.com	
Testing Company Representative	Mostardi Platt 888 Industrial Drive Elmhurst, Illinois 60126	Mr. Stuart L. Burton Project Supervisor (630) 993-2100 (phone) sburton@mp-mail.com	

The test crew consisted of J. Carsello, K. Beckham, S. McGough, and S. Burton, of Mostardi Platt.

#### 2.0 TEST METHODOLOGY

Emissions testing was conducted following the methods specified in 40CFR60, Appendix A. A schematic of the test section diagram is found in Appendix B and schematics of the sampling trains used are included in Appendix C. Calculation nomenclature and sample calculations are included in Appendix D. Laboratory analysis data are found in Appendix E. Copies of analyzer print-outs for each test run are included in Appendix F and field data sheets are found in Appendix G.

The following methodologies were used during the test program:

#### **Method 1 Traverse Point Determination**

Test measurement points were selected in accordance with Method 1. The characteristics of the measurement location are summarized below.

TEST POINT INFORMATION				
Location	Upstream Diameters	Downstream Diameters	Test Parameter	Number of Sampling Points
Unit 1 Stack	7.9	11.3	HCI	12

#### Method 2 Volumetric Flowrate Determination

Gas velocity was measured following Method 2, for purposes of calculating stack gas volumetric flow rate. An S-type pitot tube, differential pressure gauge, thermocouple and temperature readout were used to determine gas velocity at each sample point. All of the equipment used was calibrated in accordance with the specifications of the Method. Calibration data are presented in Appendix H.

#### Method 3A Oxygen (O<sub>2</sub>)/Carbon Dioxide (CO<sub>2</sub>) Determination

Stack gas molecular weight was determined in accordance with Method 3A. An ECOM analyzer was used to determine stack gas oxygen and carbon dioxide content and, by difference, nitrogen content. All of the equipment used was calibrated in accordance with the specifications of the Method. Calibration data are presented in Appendix H and copies of the gas cylinder certifications are found in Appendix I.

#### Method 26A Hydrogen Chloride (HCI) Determination

Stack gas HCI concentrations and emission rates were determined in accordance with Method 26A, 40CFR60, Appendix A. An Environmental Supply Company sampling train was used to sample stack gas, in the manner specified in the Method. Analyses of the samples collected were conducted at the Elmhurst, Illinois laboratory of Mostardi Platt. Sample analysis data are found in Appendix E. All of the equipment used was calibrated in accordance with the specifications of the Method. Calibration data are presented in Appendix H.

#### **3.0 TEST RESULT SUMMARIES**

Lansing Board of Water and Light

Client:

#### Facility: **Erickson Station** Test Location: Unit 1 Stack Test Method: 26A MATS **Source Condition** Normal Normal Normal 5/24/22 Date 5/24/22 5/24/22 Start Time 7:50 10:28 12:30 End Time 9:39 12:17 14:19 Run 1 Run 2 Run 3 Average **Stack Conditions** Average Gas Temperature, °F 321.2 324.7 325.5 323.8 Flue Gas Moisture, percent by volume 10.7% 11.1% 10.8% 10.9% Average Flue Pressure, in. Hg 29.13 29.13 29.13 29.13 Gas Sample Volume, dscf 80.150 81.149 80.664 80.654 Average Gas Velocity, ft/sec 44.957 45.726 45.461 45.381 Gas Volumetric Flow Rate, acfm 612,266 622,734 619,130 618,043 Gas Volumetric Flow Rate, dscfm 359,849 362,496 361,405 361,250 Gas Volumetric Flow Rate, scfm 402,839 407,900 405,109 405,283 Average %CO2 by volume, dry basis 14.4 14.4 14.5 14.4 Average %O<sub>2</sub> by volume, dry basis 5.0 5.1 5.2 5.1 Isokinetic Variance 99.9 100.4 100.1 100.1 Standard Fuel Factor Fd, dscf/mmBtu 9,820.0 9,820.0 9,820.0 9,820.0 Hydrogen Chloride (HCI) Emissions ug of sample collected 2559.00 2608.00 2376.00 2889.00 ppm 0.69 0.83 0.74 0.75 mg/dscm 1.05 1.26 1.12 1.14 lb/hr 1.4111 1.7071 1.5166 1.5449 Ib/mmBtu (Standard Fd Factor) 0.0008 0.0009 0.0009 0.0010

#### **4.0 CERTIFICATION**

Mostardi Platt is pleased to have been of service to Lansing Board of Water and Light. If you have any questions regarding this test report, please do not hesitate to contact us at 630-993-2100.

As project manager, I hereby certify that this test report represents a true and accurate summary of emissions test results and the methodologies employed to obtain those results, and the test program was performed in accordance with the methods specified in this test report.

MOSTARDI PLATT

Program Manager

Stuart L. Burton

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Jeffrey M. Crivlare

**Quality Assurance** 

#### APPENDICES

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#### Appendix A - Plant Operating Data

# Erickson Station Operating Load 2022 MATS Q2

Date/Time	UNIT01 MW Value
05/24/2022 06:45	164
05/24/2022 07:00	164
05/24/2022 07:15	164
05/24/2022 07:30	164
05/24/2022 07:45	164
05/24/2022 08:00	164
05/24/2022 08:15	164
05/24/2022 08:30	164
05/24/2022 08:45	164
05/24/2022 09:00	164
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05/24/2022 12:15	164
05/24/2022 12:30	164
05/24/2022 12:45	164
05/24/2022 13:00	164
05/24/2022 13:15	164
05/24/2022 13:30	164
05/24/2022 13:45	164
05/24/2022 14:00	164
05/24/2022 14:15	164
05/24/2022 14:30	164

#### Appendix B - Test Section Diagram

#### EQUAL AREA TRAVERSE FOR ROUND DUCTS



Job:	Lansing Board of Water and Light
Date:	May 24, 2022
Test Location:	Unit 1 Stack
Stack Diameter:	17.0 feet
Stack Area:	226.980 square feet
No. Points Across Diameter:	6
No. of Ports:	4
Port Length:	78 inches

#### Appendix C - Sample Train Diagrams



#### USEPA Method 2 – Type S Pitot Tube Manometer Assembly

#### USEPA Method 3A - Integrated Oxygen/Carbon Dioxide Sample Train Diagram Utilizing ECOM To Measure from Sample Exhaust



ATD-091 USEPA Method 3A



#### USEPA Method 26A – HCI Sample Train Diagram

Appendix D - Calculation Nomenclature and Formulas

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