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Mercury Low Emitting Electrical Generating Unit Demonstration Test Report

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We Energies
Presque Isle Power Plant
TOXECON Outlet Duct
Marquette, Michigan
Project No. M162008A
June 2 through July 11, 2016

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Report Submittal Date
August 16, 2016

Project No. M162008A

888 Industrial Drive
Elmhurst, Illinois 60126
630-993-2100

1.0 EXECUTIVE SUMMARY

MOSTARDI PLATT conducted a mercury (Hg) low emitting electrical generating unit (LEE) test program for We Energies at the Presque Isle Power Plant in Marquette, Michigan. This report summarizes the results of the test program and test methods used.

The test location, test dates, and test parameter are summarized below.

TEST INFORMATION		
Test Location	**Test Dates**	**Test Parameter**
TOXECON Outlet Duct	June 2 through July 11, 2016	Mercury (Hg)

The purpose of this test program was to demonstrate the LEE status per 40CFR63, UUUUU (Utility MATS Rule) Section 63.10005 (h)(1)(ii)(A or B) of the TOXECON Outlet Duct. The test consisted of five paired Method 30B Hg sampling runs. Each trap pair was sampled for a time frame of between 121-188 total hours. Note that due to the size of each trap set data file, the files are only included in the electronic copy of this test report. The hard copy report includes a separate CD which contains the minute data for each trap set. A standard F_c factor of 1,840 scf/mmBtu for sub-bituminous coal was utilized to calculate emissions on a lb/TBtu basis. Carbon dioxide (CO_2) data was taken from CEM hourly data and corrected from a wet basis to dry basis utilizing a default factor of 8%. The % CO_2 for each run was then determined based on the weighted average using each units load. Pounds per hour emissions were calculated using the wet concentration, the volumetric flow from the installed certified CEM flow monitor and 8760 hrs/yr of operation. Selected results of the test program are summarized below.

Parameter	Dates	Lee Demonstration	LEE Demonstration Requirement	Pass/Fail
Hg	6/2/16-7/11/16	0.655 lb/TBtu and 10.104 lb/yr	≤ 1.200 lb/TBtu and 29 lbs/yr	Pass

The test results from this test program indicate that the Presque Isle Power Plant TOXECON Outlet Duct demonstrated the level to achieve Hg LEE status per 40CFR63, UUUUU Section 63.10005 (h)(1)(ii)(B).

The identifications of individuals associated with the test program are summarized below.

TEST PERSONNEL INFORMATION		
Location	**Address**	**Contact**
Test Coordinator	We Energies 333 West Everett Street Environmental Department A231 Milwaukee, Wisconsin 53203	Mr. Rob Bregger (414) 221-2772 (phone) rob.bregger@we-energies.com
Test Facility	We Energies Presque Isle Power Plant 2701 Lakeshore Boulevard, North Marquette, Michigan 49885	Ms. Brenda Bergemann (414) 221-2453 (phone) brenda.bergemann@we-energies.com
Testing Company Representative	Mostardi Platt 888 Industrial Drive Elmhurst, Illinois 60126	Mr. Pat Lyons Project Manager (630) 993-2100 (phone) plyons@mp-mail.com

2.0 TEST METHODOLOGY

Emission testing was conducted following the methods specified in 40 CFR, Part 60, Appendices A and B, USEPA Method 30B. A drawing depicting the sampling port and test point location is found in Appendix A of this test report, drawings depicting the sampling train is found in Appendix B of this test report, calculation and nomenclature explanations are found in Appendix C of this test report, sample analysis data are found in Appendix D of this test report, mercury sampling QA/QC data are found in Appendix E of this test report, reference method test data are found in Appendix F of this test report, CEMs data are found in Appendix G of this test report, and field data sheets are found in Appendix H of this test report.

The following methodology was used during the test program:

Mercury Determination by Method 30B (Sorbent Trap Method)

Paired trains were utilized sampling one test point at the centroid of the TOXECON Outlet Duct test location.

Per Method 30B sampling, each sample was collected on the paired in-situ sorbent traps. A tube of silica was used to capture remaining moisture prior to the sample reaching the gas metering system. Expected concentrations for the test runs were calculated based on previous Method 30B test data to total approximately 2000ng of Hg collected on each trap during sampling.

The sample train used for this test program was designed by APEX, Inc. and meets all requirements for Method 30B sampling. Each sample was extracted at one sample point, within 10% of the centroid of the stack.

Breakthrough and paired trap agreement, % difference for all runs used were below the 20% required by the method for emissions under 1.0 µg/dscm Hg concentrations with the exception of run 6. Run 6 met the 10% required by the method for emissions over 1.0 µg/dscm Hg concentrations for paired trap agreement, % difference and breakthrough.

Runs 1, 2 and 5, which were performed from May 17 through June 2 and June 14 through June 21, did not meet the QA requirements of Method 30B due to high breakthrough and low spike recoveries. These runs were not included in the test data averages.

The mercury traps were analyzed offsite utilizing an Ohio Lumex analyzer. A complete summary of emission test results follows the narrative portion of this report.

3.0 TEST RESULTS SUMMARY

Method 30B (Sorbent Trap) Mercury Test Results Summary
We Energies
Presque Isle Power Plant
TOXECON Outlet Duct

Test No.	Boiler Operating Days	Total Hours Sampled	Start Date	Start Time	End Date	End Time	V_m (standard L)	ng detected	ug/dscm	lb/hr	lb/yr	lb/Tbtu (Fc Factor)	MATS Limit
3A	5	121	6/2/2016	7:44	6/7/16	8:42	1982.220	1,228.6	0.620	0.0008	7.118	0.539	
3B							1985.278	953.2	0.480	0.0006	5.475	0.418	
Average								1,090.9	0.550	0.0007	6.296	0.479	1.2 lb/Tbtu and 29 lbs/yr
4A	8	170	6/7/16	9:32	6/14/16	11:31	2759.358	1,343.6	0.487	0.0006	5.475	0.424	
4B							2766.979	1,378.9	0.498	0.0006	5.475	0.433	
Average								1,361.3	0.493	0.0006	5.475	0.429	1.2 lb/Tbtu and 29 lbs/yr
6A	8	188	6/21/16	13:10	6/29/16	11:20	3,100.980	3,596.4	1.160	0.0019	16.300	1.071	
6B							3,093.427	3,386.7	1.095	0.0018	15.387	1.011	
Average								3,491.6	1.127	0.0018	15.843	1.041	1.2 lb/Tbtu and 29 lbs/yr
7A	6	141	6/29/16	11:50	7/5/16	8:50	2296.980	1,489.3	0.648	0.0012	10.184	0.650	
7B							2287.994	1,375.5	0.601	0.0011	9.443	0.603	
Average								1,432.4	0.625	0.0011	9.813	0.626	1.2 lb/Tbtu and 29 lbs/yr
8A	6	143	7/5/16	9:18	7/11/16	8:39	2332.128	1,531.4	0.657	0.0014	11.839	0.606	
8B							2327.509	1,459.5	0.627	0.0013	11.305	0.578	
Average								1,495.5	0.642	0.0013	11.572	0.592	1.2 lb/Tbtu and 29 lbs/yr
Total Operating Days	33	763	Overall Total Weighted Average						0.710	0.0012	10.104	0.655	

4.0 CERTIFICATION

MOSTARDI PLATT is pleased to have been of service to We Energies. If you have any questions regarding this test report, please do not hesitate to contact us at 630-993-2100.

CERTIFICATION

As project manager, I hereby certify that this test report represents a true and accurate summary of emissions test results and the methodologies employed to obtain those results, and the test program was performed in accordance with the methods specified in this test report.

MOSTARDI PLATT

Program Manager

Pat Lyons

Quality Assurance

Scott W. Banach