## **COMPLIANCE TEST REPORT**

ANR Storage Company Rapid River Compressor Station Kalkaska, MI EURRCOMP-A EURRCOMP-B

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AIR QUALITY DIV.

Prepared for:



TransCanada's ANR Storage Company Kalkaska, MI

Prepared by:



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PN: 050614.0034

June 2015



MICHIGAN DEPARTMENT OF ENVIRONMENTAL QUALITY

AIR QUALITY DIVISION

#### RENEWABLE OPERATING PERMIT **REPORT CERTIFICATION**

Authorized by 1994 P.A. 451, as amended. Failure to provide this information may result in civil and/or criminal penalties.

Reports submitted pursuant to R 336.1213 (Rule 213), subrules (3)(c) and/or (4)(c), of Michigan's Renewable Operating Permit (ROP) program must be certified by a responsible official. Additional information regarding the reports and documentation listed below must be kept on file for at least 5 years, as specified in Rule 213(3)(b)(ii), and be made available to the Department of Environmental Quality, Air Quality Division upon request.

Source Name ANR Storage Company Rapid River Compressor Station					County Kalkaska
Source Address _ 2170	Rabourn Road			City	NE Kalkaska
AQD Source ID (SRN)	B7197	ROP No.	MI-ROP-B7197- 2012		ROP Section No.
Please check the appropr	iate box(es):				
Annual Compliance	e Certification (Pursuant I	to Rule 213(4)	(c))		
Reporting period (pro 1. During the entir term and condition method(s) specified 2. During the enti- term and condition	ovide inclusive dates): If re reporting period, this sour of which is identified and in d in the ROP. ire reporting period this sour of which is identified and	From rce was in com cluded by this urce was in co included by th	To pliance with ALL term reference. The metho mpliance with all term is reference, EXCEPT	s and co d(s) used s and co for the	nditions contained in the ROP, each d to determine compliance is/are the nditions contained in the ROP, each deviations identified on the enclosed
deviation report(s). unless otherwise in	The method used to deten dicated and described on the	rmine compliar he enclosed de	nce for each term and eviation report(s).	condition	i is the method specified in the ROP, I
Semi-Appual (or M	ore Frequent) Report Cart	ification (Pu	sugart to Pulo 213/3)	c))	
Reporting period (pr 1. During the entir deviations from the 2. During the entir	ovide inclusive dates): F re reporting period, ALL mo se requirements or any oth e reporting period, all monit	From pritoring and as er terms or cor toring and asso	To To ssociated recordkeepin ditions occurred.	g require	ements in the ROP were met and no ents in the ROP were met and no
deviations from the enclosed deviation	se requirements or any other report(s).	er terms or cor	iditions occurred, EXC	EPT for t	he deviations identified on the
M Other Report Cortifi	action				
Reporting period (pro Additional monitoring Emissions test	cation wide inclusive dates): F reports or other applicable ing per operational	From <u>1/20/</u> documents rec permit, Par	2012 To puired by the ROP are of D, Section V.1	1/20/20 attached (R336,	)17 as described: 1213 (3) )
I certify that, based on in supporting enclosures are	formation and belief forme true, accurate and complet	ed after reasor	nable inquiry, the state	ements a	and information in this report and the

Randy Schmidgall Vice Pres. US Pipeline Op. 832-320-5511 Name of Responsible Official (print or type) Title Phone Number wfull

Signature of Responsible Official

\* Photocopy this form as needed.

Date



### SUMMARY

The compliance testing was performed on the Engines EURRCOMP-A (Unit A) and EURRCOMP-B (Unit B), systems fulfillment of the Renewable Operating Permit requirements (ROP No. B7197-2012a, Section D.V.1) issued by the Michigan Department of Environmental Quality, Air Quality Division. The results of the testing are summarized in the following table.

	NO <sub>x</sub> Lb/Hr R	esults = Limit	99.2 Lbs/Hr	
Engine	Run 1	Run 2	Run 3	Average
Unit A	70.29	68.62	66.92	68.61
Unit B	72.69	71.97	73.46	72.71



### 1. INTRODUCTION

This report presents the results of the source emissions testing conducted by Environmental Quality Management, Inc. (EQ) for TransCanada's ANR Storage Company's (ANR) Rapid River Compressor Station, near Kalkaska, MI.

The primary purpose of this testing program was to conduct emissions testing to determine compliance on the internal combustion reciprocating engines, labeled EURRCOMP-A (Unit A) and EURRCOMP-B (Unit B) in fulfillment with the Renewable Operating Permit requirements (ROP No. B7197-2012a, Section D.V.1) issued by the Michigan Department of Environmental Quality, Air Quality Division.

EQ's responsibility was to conduct the compliance testing for the O2 and  $NO_x$  emissions rates and perform data reduction for conformance evaluation. ANR's responsibility was to maintain process operating parameters and to assist in providing process operating data per compliance test requirements.

The following report provides information pertaining to TransCanada's process operations, and Compliance testing. The Compliance testing conducted on Unit A was performed on Wednesday June 3, 2015, from 8:10 A.M. to11:30 A.M. The Compliance testing conducted on Unit B was performed on Wednesday June 3, 2015, from 8:40 A.M. to 11:50 A.M.

The following requirements were specific for the testing program:

- 1. Equipment calibrations performed and calibration data provided.
- 2. Three (3) one (1) -hour, minimum, NOx and O2 test runs performed at the Unit A and Unit B pursuant to EPA Reference methods as described in 40 CFR, Part 60, Appendix A.
- 3. Process manufacturing operations maintained at 100% of capacities and production and fuel consumption rates recorded during the emissions testing periods.
- 4. All testing and analyses performed in accordance with current EPA test methodologies and analytical procedures for NOx and O2 emissions determinations.

The testing program was approved by and/or coordinated with Pedro Amieva, TransCanada's ANR Storage Company. The emission testing was performed by Karl Mast, Manager, Air Emissions Measurement & Project Manager, EQ and Zach Hill, Test Technician, EQ. The emission testing was observed by Jeremy Howe, MDEQ.

### 2. TEST RESULTS SUMMARY

The compliance testing was performed on Unit A and Unit B in accordance with the requirements (ROP No. B7197-2012a, Section D.V.I) issued by the Michigan Department of Environmental Quality, Air Quality Division. A summary of the test results is given below:

	NO <sub>x</sub> Lb/Hr Ro	esults – Limit	99.2 Lbs/Hr	
Engine	Run 1	Run 2	Run 3	Average
Unit A	70.29	68.62	66.92	68.61
Unit B	72.69	71.97	73.46	72.71

### Table 1. Test Results Summary

Based on the information provided above the Unit A and Unit B, and Combustion met the acceptance criteria during the course of the testing. A complete list of performance parameters for each test run that was performed at the stack sampling locations can be found in Table 2-11.

Additional testing information may be found in Appendix A.

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Run	1	2	3	
Date	06/03/15	06/03/15	06/03/15	
Time	810-910	915-1015	1020-1130	AVERAGES
Condition	HS-HT	HS-HT	HS-HT	
Engine Operating Conditions				
Unit Horsepower from Control Panel	3,378.0	3,398.0	3,406.0	3,394.0
Unit Speed	351.0	349.0	351.0	350.3
Exhaust Temperature Average ( <sup>0</sup> F)	847.0	852.0	854.0	851.0
Air Manifold Temperature ( <sup>0</sup> F)	110.0	110.0	110.0	110.0
Jacket Water Inlet Temperature ( <sup>0</sup> F)	170.0	170.0	170.0	170.0
Lube Oii Outlet Temperature ( <sup>0</sup> F)	160.0	175.0	160.0	165.0
Lube Oil Pressure (PSIG)	50.0	50.0	49.0	49.7
Compressor Suction Pressure (PSIG)	731.0	727.0	731.0	729.7
Compressor Suction Temperature (°F)	60.0	60.0	61.0	60.3
Compressor Discharge Pressure (PSIG)	1716.0	1719.0	1722.0	1,719.0
Compressor Discharge Temperature (°F)	146.0	147.0	148.0	147.0
Fuel Torque (%)	93.0	94.0	93.0	93.3
% Load	90.1	90.6	90.8	90.5
% Torque	99.0	90.9	90.6	93.5
Heat Rate (BTU/HP-hr)	6,759.4	6,797.3	6,608.2	6,721.6
Heat Rate (KJ/Watt-Hr)	9.560	9,613	9.346	9.5
Ambient Conditions				n departe de
Ambient Temperature (°F)	55.00	60.00	67.00	60.67
Barometric Pressure ("Hg)	28.90	28.90	28,90	28.90
Ambient Relative Humidity (%)	30.00	31.00	33.00	31,33

Table 2. Operating Parameters and Ambient Conditions – EURRCOMP-A
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# Table 3. Emissions Concentrations, Calculated Mass Emissions/Calculated & Fuel Flows EURRCOMP-A

Emissions Concentrations & Calculated Mass Emissions	na serie de la composición de la compos			
NOx ppm (BIAS Corrected)	1391.33	1147.56	1302.97	1280.62
NO <sub>x</sub> g/BHP-HR	9.439	9.161	8,912	9.17
NO <sub>x</sub> LB/HR	70.29	68.62	66.92	68.61
NO <sub>X</sub> (ppm @ 15% O <sub>2</sub> )	755.18	728.81	719.13	734.37
NOx LB/MMBTU	2.78	2.69	2.65	2.71
CO ppm (BIAS Corrected)	299.16	316.58	291.67	302.47
CO g/BHP-HR	1.235	1,538	1.214	1.33
CO LB/HR	9.20	11.52	9.12	9.95
CO LB/MMBTU **	0.36	0.45	0.36	0.39
CO (ppm @ 15% O2)	162.38	201.06	160.98	174.80
% CO2 (BIAS Corrected)	6.00	6.00	6.00	6.00
% O2 (BIAS Corrected)	10.03	11.61	10.21	11.50
Calculated Flows				
Fuel Flow - (SCFM)	406.6	411.3	406.5	408.2
Fiel Flow - (SCFH)	24,397.4	24,679.4	24,390.5	24,489.1
Fuel Flow (LB/IIR)	1,106.7	1,119.5	1,106.4	1,110.9
Exhaust Flow (LB/HR)	31,572.8	37,434.6	32,126.9	33,711.4
Exhaust Flow (WSCFM)	8,647.3	8,747.3	8,644.9	8,679.8
Exhaust Flow (DSCFM)	7,038.2	8,330.5	7,154.7	7,507.8
Exhaust Gas Volume (ACFM)	22,496.2	22,843.3	22,610.3	22,649.9
Air Flow (WSCFM)	6,823.9	4,450.9	15,817.0	9,030.6
BSAC, #/BIIP-hr	9.2	6.0	21.2	12.1
Fuel Flow Measurements				
Fuel Gas Differential Pressure ("H2O)	39.0	40.0	39.0	39.33
Fuel Gas Static Pressure (PSIG)	64.0	64.0	64.0	64.00
Fiel Gas Temperature (°F)	93.0	94.0	93.0	93.33
<ul> <li>** BASED ON FUEL SPECIFIC DRY F-FACTOR CALCULATION</li> <li>* BASED ON CARBON BALANCE (STOICH. + O2)</li> <li>- A/F IS TOTAL MASS RATIO</li> </ul>				

GAS COMPOSITION (Based on AGA standard conditions of 14.73 psla and 60 F)						
Constituent	Mol. Fraction	MW	weighted MW	DENSITY	Weighted Density	
NITROGEN	0.0059010	28.0134	0.1653	0.07399	0.00044	<b>í</b>
CARBON DIOX.	0,0111260	44.01	0.4897	0.11624	0.00129	1
METHANE	0.9400320	16.04315	15.0811	0.04237	0.03983	1
ETHANE	0.0341140	30.0703	1.0258	0.07942	0.00271	1
PROPANE	0.0073740	44.0975	0.3252	0.11647	0.00086	1
I-BUTANE	0,0005000	58,1246	0.0291	0.15352	0.00008	1
N-BUTANE	0.0096690	58.1246	0.0389	0.15352	0.00010	1
<b>IPENTANE</b>	0.0001640	72.1518	0.0118	0.19057	0.00003	
N-PENTANE	0.0000000	72.1518	0.0000	0.19057	0.00000	1
HEXANE +	0.0000790	95.958	0.0076	0.32000	0.00003	1
	1.0000	17.1744	17.1744		0.04536	
Unner Dry Heat Value	1038	blu/dscf	· · · · · ·			
Low Dry Heat Value	936	blu/dscf	n en an an	••••••••••••••••••••••••••••••••••••••		j
Specific Gravity	0.5941				Same and the second	
DENEITY	0.00454	Thef	t mana an		1997 - 1997 - 1997 - 1997 - 1997 - 1997 - 1997 - 1997 - 1997 - 1997 - 1997 - 1997 - 1997 - 1997 - 1997 - 1997 -	5 a. a. 1
		<u> 1</u>	<u>.</u>	L	l	L
Constituent	LHV ideal	LHV(i) ideal	LHV(i) real	HHV ideal	HHV(i) ideal	HHV(i
NITROGEN		0.00	0.00		0	
CARBON DIOX.		0.00	0.00		0	(
METHANE	911.5	856.84	858.75	1012	951.312384	953
ETHANE	1622.4	55.35	55.47	1773.7	60.5080018	60.
PROPANE	2320.3	17.11	17.15	2522.1	18.5979654	18.
I-BUTANE	3007.3	1.50	1.51	3260.5	1.63025	1.6
N-BUTANE	3017.8	2.02	2.02	3270.1	2.1876969	2.1
I-PENTANE	3707.6	0.61	0.61	4011.1	0.6578204	0.6
N-PENTANE	3715.5	0.00	0.00	4018.2	0	0.0
HEXANE +	4900.5	0.39	0.39	5288.8	0.4178152	0.4
		LHV real	935.90		HHV real	1037
Constituent	SG	SG(i) ideal	b	b(i)	]	
NITROGEN	0.96723	0.005707624	0.0044	2.59644E-05		[
CARBON DIOX.	1.51955	0.016906513	0.0197	0.000219182	Compressibility	
METHANE	0.55392	0.520702525	0.0116	0.010904371	0.997775392	1
ETHANE	1.03824	0.035418519	0.0239	0.000815325	L	
PROPANE	1.52256	0.011227357	0.0344	0.000253666		
I-BUTANE	2.00684	0.00100342	0.0458	0.0000229		1
N-BUTANE	2.00684	0.001342576	0.0478	3.19782E-05		i
I-PENTANE	2.49115	0.000408549	0.0581	9.5284E-06		
N-PENTANE	2.49115	0	0.0631	0	· · · · · · · · · · · · · · · · · · ·	
HEXANE +	3.3127	0.000261703	0.0802	6.3358E-06		
	SG real	0.594057211		0.01228925		

## Table 4. Gas Composition-AGA Standard Conditions-EURRCOMP-A

### Table 5. Gas Composition-EPA Standard Conditions- EURRCOMP-A

GAS COMPOSITION	(Based onEPA star	idard conditions of	of 14.696 psia and	68 F)	1	
Constituent	Mol. Fraction	MW	weighted MW			
NITROGEN	0.0059	28.0134	0.1653	<u> </u>	1	· · · · · · · · · · · · · · · · · · ·
CARBON DIOX,	0.0111	44.01	0.4897		1	
METHANE	0.9400	16.04315	15.0811	Carbon Wt. % :	0.732607	1
ETHANE	0.0341	30.0703	1.0258	Hydrogen Wt. % :	0.237038	
PROPANE	0.0074	44.0975	0.3252	Oxygen Wt. % :	0.020730	
I-BUTANE	0.0005	58.1246	0.0291	Nitrogen Wt. % :	0.009625	
N-BUTANE	0.0007	58.1246	0.0389	{	1.0000	
I-PENTANE	0.0002	72.1518	0.0118			
N-PENTANE	0.0000	72.1518	0.0000	· · · · · ·		
HEXANE +	0.0001	95.958	0.0076	,		
	1.0000	MW	17.1744	· . ·		··· ··· ··· ··· ···
Upper Dry Heat Value	1036	btu/dscf	Mole Weight	1/.1/44	blu/dsct	
Low Dry Heat value	937	DIWOSCI	A F-Factor (calc)	8693	OSCI/MMDIU	
Specific Gravity	0.5941				*	]
Density	0.0456	ID/SCT			• 4.5	
	anna a maraiste graat anna anna anna an			· ····		
Total Carbona	4 0475	Total L	4 0297		<u>!</u>	(
	1.0475				<u>i</u>	
Constituent	LHV ideal	LHV(i) ideal	LHV(i) real	HHV ideal	HHV(i) ideal	HHV(i) real
NITROGEN		0.00	0.00		0	0
CARBON DIOX.		0.00	0.00		0	0
METHANE	913	858.25	860.16	1010	949.43232	951.55
ETHANE	1624	55.40	55.52	1769.6	60.3681344	60.50
PROPANE	2322	17.12	17.16	2516.1	18.5537214	18.60
I-BUTANE	3010	1.51	1.51	3251.9	1.62595	1.63
N-BUTANE	3020	2.02	2.02	3262.3	2.1824787	2.19
I-PENTANE	3711	0.61	0.61	4000.9	0.6561476	0.66
N-PENTANE	3718	0.00	0.00	4008.9	0	0.00
HEXANE +	4904	0.39	0.39	5278	0.416962	0.42
		LHV real	937.38		HHV real	1035.54
Constituent	SG	SG(i) ideal	b	b(i)		
NITROGEN	0.96723	0.005707624	0.0044	2.59644E-05		
CARBON DIOX.	1.51955	0.016906513	0.0197	0.000219182	Compressibility	
METHANE	0.55392	0.520702525	0.0116	0.010904371	0.997775392	
ETHANE	1.03824	0.035418519	0.0239	0.000815325		
PROPANE	1.52256	0.011227357	0.0344	0.000253666	I	
I-BUTANE	2.00684	0.00100342	0.0458	0.0000229		
N-BUTANE	2.00684	0.001342576	0.0478	3.19782E-05		
PENTANE	2.49115	0.000408549	0.0581	9.5284E-06		
N-PENTANE	2.49115	0	0.0631	0		
HEXANE +	3.3127	0.000261703	0.0802	6.3358E-06		
	SG real	0.594057211		0.01228925		

6

ORIFICE FLOW CALCULAT	IONS			
Run Number	1	2	3	AVERAGES
Supply Pressure	64.0	64.0	64.0	64.0
Differential	39.0	40.0	39.0	39.3
Temperature	93.0	94.0	93.0	93.3
Fuel Flow (scfh)	24397	24679	24390	24490
Fuel Flow (scfm)	406.6	411.3	406.5	408.2
PIPE I.D.	2.067	2.067	2.067	2.067
ORIFICE I.D.	1.25	1.25	1.25	1.25
PRESS TAP? (1-UP,2-DN)	2	2	2	2
SP. GRAVITY	0.583817634	0.5838176	0.5838176	0.583817634
BETA	0.604741171	0.6047412	0.6047412	0.604741171
К	0.658439831	0.6584398	0.6584398	0.658439831
K1	0.658439831	0.6584398	0.6584398	0.658439831
Bc	368.6426941	368.64269	368.64269	368.6426941
E	671.8343196	671.83432	671.83432	671.8343196
kflang	0.648675828	0.6486758	0.6486758	0.648675828
Ко	0.653173935	0.6531739	0.6531739	0.653173935
Fb	345.1391483	345.13915	345.13915	345.1391483
BB	0.064554807	0.0645548	0.0645548	0.064554807
Fr	1.00116902	1.0011546	1.0011694	1.001164275
Fpb	1	1	1	1
Ftb	1	1	1	1
Ftf	0.969685447	0.9688094	0.9696854	0.969393154
FG	1.308764167	1.3087642	1.3087642	1.308764167
Fpv	1.004789891	1.0047543	1.0047872	1.004777086
R	0.018002225	0.0184743	0.0180124	0.018162936
QY	1.002691291	1.0027623	1.0026928	1.002715457
С	441.8108719	441.42097	441.8105	441.6806202
Qfh	24397	24679	24390	24490
Qfm	406.6	411.3	406.5	408.2

# Table 6. Orifice Flow Calculations- EURRCOMP-A

Run	1	2	3	
Date	06/03/15	06/03/15	06/03/15	
Time	840-940	945-1045	1050-1150	AVERAGES
Condition	нร-нт	HS-HT	НЅ-НТ	
Engine Operating Conditions				
Unit Horsepower from Control Panel	3,398.0	3,373.0	3,378.0	3,383.0
Unit Speed	352.0	349.0	350.0	350.3
Exhaust Temperature Average ( <sup>0</sup> F)	799.0	801.0	800.0	800.0
Air Manifold Temperature ( <sup>0</sup> F)	110,0	115.0	118.0	114.3
Jacket Water Inlet Temperature ( <sup>0</sup> F)	170.0	172.0	173.0	171.7
Lube Oil Outlet Temperature ( <sup>O</sup> F)	160.0	162.0	179.0	167.0
Lube Oil Pressure (PSIG)	53.0	53.0	52,0	52.7
Compressor Suction Pressure (PSIG)	727.0	727.0	726.0	726.7
Compressor Suction Temperature (°F)	60.0	60.0	61.0	60,3
Compressor Discharge Pressure (PSIG)	1721.0	1724.0	1726.0	1,723.7
Compressor Discharge Temperature (°F)	151.0	152.0	152.0	151.7
Fuel Torque (%)	102.0	102.0	102.0	102.0
% Load	90.6	89.9	90.1	90.2
% Torque	99.0	90.2	90.1	93,1
Ileat Rate (BTU/IIP-hr)	7,396.5	7,338.1	7,224.7	7,319.7
Heat Rate (KJ/Watt-Hr)	10.461	10.378	10.218	10.4
Ambient Conditions				
Ambient Temperature (°F)	55.00	60.00	67.00	60.67
Barometric Pressure ("Hg)	28.90	28.90	28.90	28.90
Ambient Relative Humidity (%)	30.00	31.00	33.00	31.33

### Table 7. Operating Parameters and Ambient Conditions - EURRCOMP-B

# Table 8. Emissions Concentrations, Calculated Mass Emissions/Calculated & Fuel Flows EURRCOMP-B

Emissions Concentrations & Calculated Mass Emissions			· · · · · · · · · · · · · · · · · · ·	
NO, ppm (BIAS Corrected)	1262.60	1259,69	1268.57	1263.62
NO <sub>x</sub> g/BHP-HR	9.703	9.678	9,865	9.75
NO <sub>x</sub> LII/HR	72.69	71.97	73.46	72.71
NO <sub>x</sub> (ppm @ 15% O <sub>2</sub> )	709.46	713.26	728.07	716.93
NOx LB/MMBTU	2.61	2.63	2.68	2.64
CO ppm (BIAS Corrected)	299.16	316.58	291.67	302.47
CO g/BHP-HR	1.400	1.481	1.381	1.42
CO LB/HR	10.48	11.01	10.28	10.59
CO LB/MMBTU **	0.38	0.40	0.38	0.38
CO (ppm @ 15% O <sub>2</sub> )	168.10	179.25	167.40	171.58
% CO2 (BIAS Corrected)	6.00	6.00	6.00	6.00
% O <sub>2</sub> (BIAS Corrected)	10.40	10.48	10.62	11.50
Calculated Flows		• • • • • • • • • •		
Fuel Flow - (SCFM)	447.6	440.8	440.8	443.0
Fuel Flow - (SCFH)	26,854.7	26,446.7	26,446.7	26,582.7
Fuel Flow (LB/HR)	1,218.2	1,199.7	1,199.7	1,205.9
Exhaust Flow (LB/HR)	35,988.0	35,726.0	36,238.2	35,984.1
Exhaust Flow (WSCFM)	9,518.3	9,373.7	9,373.7	9,421.9
Exhaust Flow (DSCFM)	8,020.1	7,958.9	8,067.3	8,015.5
Exhaust Gas Volume (ACFM)	23,852.4	23,527.3	23,508.7	23,629.5
Air Flow (WSCFM)	7,774.5	4,255.4	17,830.9	9,953,6
BSAC, #/BHP-hr	10.4	5.7	24.1	13.4
Fuel Flow Measurements				
Fuel Gas Differential Pressure ("II2O)	48.0	46.0	46.0	46.67
Fuel Gas Static Pressure (PSIG)	64.0	65.0	65.0	64.67
Fuel Gas Temperature (°F)	102.0	102.0	102.0	102.00
** BASED ON FUEL SPECIFIC DRY F-FACTOR CALCULATION * BASED ON CARBON BALANCE (STOICH. + 02) - A/F IS TOTAL MASS RATIO				

GAS COMPOSITION	(Based on AGA sta	ndard conditions	of 14.73 psia and	60 F)	E	
Constituent	Mol. Fraction	MW	weighted MW	DENSITY	Weighted Density	/
NITROGEN	0.0059010	28.0134	0.1653	0.07399	0.00044	
CARBON DIOX.	0.0111260	44.01	0.4897	0.11624	0.00129	
METHANE	0,9400320	16.04315	15.0811	0.04237	0.03983	
ETHANE	0.0341140	30.0703	1.0258	0.07942	0.00271	
PROPANE	0.0073740	44.0975	0.3252	0.11647	0.00086	
I-BUTANE	0.0005000	58.1246	0.0291	0.15352	0.00008	
N-BUTANE	0.0006690	58.1246	0.0389	0.15352	0.00010	
I-PENTANE	0.0001640	72.1518	0.0118	0.19057	0.00003	]
N-PENTANE	0.0000000	72.1518	0.0000	0.19057	0.00000	]
HEXANE +	0.0000790	95.958	0.0076	0.32000	0.00003	
	1.0000	17.1744	17.1744		0.04536	•
Upper Dry Heat Value	1038	btu/dscf			I	
Low Dry Heat Value	936	btu/dscf				· · · · · · · ·
Specific Gravity	0.5941		······································	··· · ·		· · · · · · ·
DENSITY	0.0454	lb/cf	· · · · · · · · · · · · · · · · ·			
	,, _,					+
Total Carbons	1.047533075	Total H	4.038568			1
Constituent	LHV ideal	LHV(i) ideal	LHV(i) real	HHV ideal	HHV(i) ideal	HHV(i) real
NITROGEN		0.00	0.00		0	0
CARBON DIOX.		0.00	0.00		0	0
METHANE	911.5	856.84	858.75	1012	951.312384	953.43
ETHANE	1622.4	55.35	55.47	1773.7	60.5080018	60.64
PROPANE	2320.3	17.11	17.15	2522.1	18.5979654	18.64
I-BUTANE	3007.3	1.50	1.51	3260.5	1.63025	1.63
N-BUTANE	3017.8	2.02	2.02	3270.1	2.1876969	2.19
I-PENTANE	3707.6	0.61	0.61	4011.1	0.6578204	0.66
N-PENTANE	3715.5	0.00	0.00	4018.2	0	0.00
HEXANE +	4900.5	0.39	0.39	5288.8	0.4178152	0.42
		LHV real	935.90		HHV real	1037.62
Constituent	SG	SG(i) ideal	b	b(i)	]	1
NITROGEN	0.96723	0.005707624	0.0044	2.59644E-05		1
CARBON DIOX.	1.51955	0.016906513	0.0197	0.000219182	Compressibility	<u> </u>
METHANE	0.55392	0.520702525	0.0116	0.010904371	0.997775392	
ETHANE	1.03824	0.035418519	0.0239	0.000815325		
PROPANE	1.52256	0.011227357	0.0344	0.000253666	l	t 
I-BUTANE	2.00684	0.00100342	0.0458	0.0000229		! <u> </u>
N-BUTANE	2.00684	0.001342576	0.0478	3.19782E-05	<b>.</b>	I
FPENTANE	2.49115	0.000408549	0.0581	9.5284E-06	<b>.</b>	Į
N-PENTANE	2.49115	0	0.0631	0		L
HEXANE +	3.3127	0.000261703	0.0802	6.3358E-06		· •
	SG real	0.594057211		0.01228925		[
· · · · · · · · · · · · · · · · · · ·		<u> </u>			↓	
		1	ł		8.46546E-07	Į

# Table 9. Gas Composition-AGA Standard Conditions- EURRCOMP-B

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## Table 10. Gas Composition-EPA Standard Conditions- EURRCOMP-B

GAS COMPOSITION	(Based on EPA standard conditions of 14.696 psia and 68 F)					1
Constituent	Mol. Fraction	MW	weighted MW			1
NITROGEN	0.0059	28.0134	0.1653			1
CARBON DIOX.	0.0111	44.01	0.4897			
METHANE	0.9400	16.04315	15.0811	Carbon Wt. % :	0.732607	1
ETHANE	0.0341	30.0703	1.0258	Hydrogen Wt. % :	0.237038	+=.== =. ;
PROPANE	0.0074	44.0975	0.3252	Oxygen Wt. % :	0.020730	1
1-BUTANE	0.0005	58.1246	0.0291	Nitrogen Wt. % :	0.009625	İ
N-BUTANE	0.0007	58.1246	0.0389		1.0000	···
I-PENTANE	0.0002	72.1518	0.0118	and post over 21 mere		j minant
N-PENTANE	0.0000	72.1518	0.0000			·
HEXANE +	0.0001	95.958	0.0076			
	1.0000	MW	17.1744	<b>.</b>	(	
			· · · · · · · · · · · ·	ī — — — — — — — — —	·	
Upper Dry Heat Value	1036	btu/dscf	Mole Weight	17.1744	btu/dscf	
Low Dry Heat Value	937	blu/dscf	A F-Factor (calc)	8693	dscf/MMbtu	
Specific Gravity	0.5941	+ }			1	
Density	0.0456	lb/scf			I	· -·· · -
-		f				
		1	n na i na	•		
Total Carbons	1.0475	Total H	4.0387			
		+	· · · · · · · · · · · · · · · · · · ·	······································	· · · · · · · · · · · · · · · · · · ·	;
Constituent	LHV ideal	LHV(i) ideal	LHV(i) real	HHV ideal	HHV(i) ideal	HHV(i) real
NITROGEN		0.00	0.00		0	0
CARBON DIOX.		0.00	0.00		0	0
METHANE	913	858.25	860.16	1010	949.43232	951.55
ETHANE	1624	55.40	55.52	1769.6	60.3681344	60.50
PROPANE	2322	17.12	17.16	2516.1	18.5537214	18.60
IBUTANE	3010	1.51	1.51	3251.9	1.62595	1.63
N-BUTANE	3020	2.02	2.02	3262.3	2.1824787	2.19
I-PENTANE	3711	0.61	0.61	4000.9	0.6561476	0.66
N-PENTANE	3718	0.00	0.00	4008.9	0	0.00
HEXANE +	4904	0.39	0.39	5278	0.416962	0.42
		LHV real	937.38		HHV real	1035.54
Constituent	SG	SG(i) Ideal	b	b(i)		
NITROGEN	0.96723	0.005707624	0.0044	2.59644E-05		
CARBON DIOX.	1.51955	0.016906513	0.0197	0.000219182	Compressibility	
METHANE	0.55392	0.520702525	0.0116	0.010904371	0.997775392	
ETHANE	1.03824	0.035418519	0.0239	0.000815325		
PROPANE	1,52256	0.011227357	0.0344	0.000253666		
I-BUTANE	2.00684	0.00100342	0.0458	0.0000229		
N-BUTANE	2.00684	0.001342576	0.0478	3.19782E-05		
I-PENTANE	2.49115	0.000408549	0.0581	9.5284E-06		
N-PENTANE	2.49115	0	0.0631	0		
HEXANE +	3.3127	0.000261703	0.0802	6.3358E-06		
	SG real	0.594057211		0.01228925		

ORIFICE FLOW CALCULAT	IONS			
Run Number	1	2	3	AVERAGES
Supply Pressure	64.0	65.0	65.0	64.7
Differential	48.0	46.0	46.0	46.7
Temperature	102.0	102.0	102.0	102.0
Fuel Flow (scfh)	26855	26447	26447	26585
Fuel Flow (scfm)	447.6	440.8	440.8	443.1
PIPE I.D.	2.067	2.067	2.067	2.067
ORIFICE I.D.	1.25	1.25	1.25	1.25
PRESS TAP? (1-UP,2-DN)	2	2	2	- 2
SP. GRAVITY	0.583817634	0.5838176	0.5838176	0.583817634
BETA	0.604741171	0.6047412	0.6047412	0.604741171
К	0.658439831	0.6584398	0.6584398	0.658439831
K1	0.658439831	0.6584398	0.6584398	0.658439831
Bc	368.6426941	368.64269	368.64269	368.6426941
	671.8343196	671.83432	671.83432	671.8343196
kflang	0.648675828	0.6486758	0.6486758	0.648675828
Ко	0.653173935	0.6531739	0.6531739	0.653173935
Fb	345.1391483	345.13915	345.13915	345.1391483
BB	0.064554807	0.0645548	0.0645548	0.064554807
Fr	1.00105374	1.0010699	1.0010699	1.001064359
Fpb	1	1	1	1
Ftb	1	1	·1	1
Ftf	0.961885126	0.9618851	0.9618851	0.961885126
FG	1.308764167	1.3087642	1.3087642	1.308764167
Fpv	1.00450354	1.0045585	1.0045585	1.004540158
R	0.022156584	0.020977	0.020977	0.021366996
QY	1.003316776	1.003139	1.003139	1.003197771
С	438.3547995	438.30817	438.30817	438.3234331
Qfh	26855	26447	26447	26585
Qfm	447.6	440.8	440.8	443.1

# Table 11. Orifice Flow Calculations- EURRCOMP-B

### **3. PROCESS DESCRIPTION**

TransCanada's ANR Storage Company's Rapid River Compressor Station is located in Kalkaska, Michigan and operates two affected engines. Units EURRCOMP-A and EURRCOMP-B (serial numbers 410KVR152A and 410KVR153A respectively) are Ingersoll Rand 410-KVR-TE natural gas fired internal combustion reciprocating engines rated at 3,750 hp and 350 rpm.

The Ingersoll Rand KVR-410-TE is a four stroke lean burn natural gas fired internal combustion reciprocating engine driving gas compressors. The energy released during the combustion process drives integral reciprocating gas compressors, thus raising the pressure of the incoming natural gas to move it toward another compressor gas station, into or out of the gas storage facility, or the final user.

The following tables provide a summary of the production rates for the Unit A and Unit B during the test:

			*******	
· · .· .·		# of Cylinders	τ	······································
		Stroke:	4	
ور و من من بعد و من منع من من عمر اعب عمر عمر عمر ا	, na kana na	Fuel Orifice ID.:	1.25	in.
		Fuel Pipe ID.:	2.067	in.
		AGA UDHV :	1,026	btu/dscf
		AGA LDHV :	927	btu/dscf
Company:	ANR	Rated RPM:	350	RPM
Station:	<b>Rapid River</b>	Bore:		inches
Unit:	410VR152A	Stroke:	15.5	inches
Engine Type	Ingersoll Rand	Rated BHP:	3,750	BHP
Date:	3-Jun-15			

### Table 12. EURRCOMP-A - Rated Information

EURRCOMP-A-Horse Power (HP)			
Run No.	EURRCOMP-A		
1	3,378		
2	3,398		
3	3,406		
Average	3,394		
Rated HP	3,750		

# Table 13. Production Data-Horse Power (HP)

### Table 14 EURRCOMP-B - Rated Information

	<b>, , , , , , , , , , , , , , , , , , , </b>		<b></b>	
		-		
		# of Cylinders:	10	
		Stroke:	4	
		Fuel Orifice ID.:	1.25	in.
		Fuel Pipe ID.:	2.067	in.
		AGA UDHV :	1,026	btu/dscf
   		AGA LDHV :	927	btu/dscf
Company:	ANR	Rated RPM:	350	RPM
Station:	Rapid River	Bore:	17	inches
Unit:	410VR152B	Stroke:	15.5	inches
Engine Type	Ingersoll Rand	Rated BHP:	3,750	BHP
Date:	3-Jun-15			

EURRCOMP-B Horse Power (HP)			
Run No.	EURRCOMP-B		
1	3,398		
2	3,373		
3	3,378		
Average	3,383		
Rated HP	3,750		

# Table 15. Production Data-Horse Power (HP)

### **Figure 1. Flow Schematic**



Additional Information pertaining to the Fuel Flows may be found in Appendix B.

#### 4. TEST PROCEDURES

EQ and EQ's affiliates and subcontractors use current U.S. EPA accepted testing methodologies in their Air Quality Programs as listed in the U.S. Code of Federal Regulations, Title 40, Part 60, Appendix A. For this testing program, the following specific methodologies were utilized:

- U.S. EPA Method 3A Determination of Oxygen and Carbon Dioxide Concentrations in Emissions From Stationary Sources (Instrumental Analyzer Procedure)
- U.S. EPA Method 7E Determination of Nitrogen Oxides Emissions From Stationary Sources (Instrumental Analyzer Procedure)

USEPA Methods 3A and 7E were performed at the Exhaust Stack sampling location by continuously extracting a gas sample from the stack through a single point stainless steel sample probe. The extracted sample was pulled through a series of filters to remove any particulate matter. Directly after the probe, the sample was conditioned by a series of refrigeration dryers to remove moisture from the gas stream. After the refrigeration dryers, the sample was transported through a Teflon® line to the analyzers. The flow of the stack gas sample was regulated at a constant rate to minimize drift.

At the start of the day, each monitor was checked for calibration error by introducing zero, midrange and high-range EPA Protocol 1 gases to the measurement system at a point upstream of the analyzers. In this report, the calibration error test is referred to as instrument calibration. The gas was injected into the sampling valve located at the outlet of the sampling probe. The bias test was conducted before and after each consecutive test run by introducing zero and upscale calibration gases for each monitor. The upscale calibration gases used for each monitor were the high calibration gases.

Measurement System Performance Specifications were as follows:

- Analyzer Calibration Error Less than +/- 2% of the span of the zero, mid-range and high-range calibration gases.
- Sampling System Bias Less than +/-5% of the span for the zero, mid-range and high-range calibration gases.
- Zero Drift Less than +/-3% of the span over the period of each test run.
- Calibration Drift Less than +/-3% of the span over the period of each set of runs.