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EMISSION TEST REPORT

REGULATION(S): MDEQ PERMIT
POLLUTANT(S): NOX

TRANSCANADA USA PIPELINES
COLD SPRINGS 12 COMPRESSOR STATION
KALKASKA COUNTY, MI

RECEIVED
OCT 12 2017
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PERMIT NUMBER:	MI-ROP-B7198-2014A
STATE REGISTRATION NUMBER:	B7198
FRS # / EPA REGISTRY ID:	110013860526
SOURCE CLASSIFICATION CODE (SCC):	20200254
SOURCE ID:	EU CS12CMPR-A
EMISSION SOURCE:	SPARK-IGNITED ENGINE
4-STROKE/2-STROKE:	4-STROKE
RICH/LEAN BURN:	LEAN BURN
MAKE & MODEL:	INGERSOLL RAND 410 KVR
UNIT NUMBER:	CS12CMPR-A
SERIAL NUMBER:	410-KVR-154A
TEST DATE:	AUGUST 15, 2017

	Permitted Limits				
	pounds / hour		g/BHP-hr		
Pollutant	Permitted	Emitted	Permitted	Emitted	PASS/FAIL
NOx	99.2	49.23	12	7.01	PASS

Limits obtained from Permit MI-ROP-B7198-2014A

The contents of this document relate only to the items tested. I certify under penalty of law that I believe the information provided in this document is true, accurate and complete. I am aware that there are significant civil and criminal penalties, including the possibility of fine or imprisonment or both, for submitting false, inaccurate or incomplete information.

CECO TEST LEADER:

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724-961-3584

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Revision History

Version	Revision Date	Comments
0	*original*	Original Version of Document.

Project Information

CECO Project No: 20170815-052-1

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Introduction

CECO Training & Technical Services, a division of Compressor Engineering Corporation, conducted source emission testing at TransCanada USA Pipelines, Cold Springs 12 Compressor Station to fulfill the requirements of MDEQ Permit. This report details the test purpose, objectives, testing procedures, sampling and analysis methodology, and results of the source testing conducted on August 15, 2017.

Process Description

The following sources were tested:

- Unit CS12CMPR-A (EU CS12CMPR-A) SN 410-KVR-154A – one (1) Ingersoll Rand 410 KVR natural gas-fired, 4-stroke, lean burn internal combustion engine, rated to 3750 brake horsepower (BHP) at 350 revolutions per minute (RPM). This source is equipped with with an air-fuel ratio controller for emission control and drive a natural gas compressor.

Test Purpose and Objectives

The purpose of this test was to fulfill the requirements of MDEQ Permit. The objective of this test was to conduct the required three (3) 60-minute test runs to measure the applicable emission species at the maximum achievable load.

Results

Ingersoll Rand 410 KVR ID: CS12CMPR-A SN: 410-KVR-154A		Test Run 1st	2nd	3rd	Average
Fuel					
HHV (BTU/SCF)		1023			
LHV (BTU/SCF)		926			
F-factor (DSCF/MMBTU)		8615			
Test Date & Time					
Date		8/15/2017	8/15/2017	8/15/2017	
Start Time		9:14 AM	10:19 AM	11:24 AM	
End Time		10:14 AM	11:20 AM	12:25 PM	
Interval (minutes)		60	60	60	60
Measured Concentrations					
O_2 (%vd)		10.68	11.55	11.53	11.25
NOx (ppmvd)		760.0	841.7	824.7	808.8
Operating Conditions (Rated BHP: 3750 @ 350 RPM)					
Engine Horsepower (BHP)		3207	3176	3180	3188
Engine (Torque) Load (%)		85.9	85.2	85.3	85.5
Engine Speed (RPM)		348	348	348	348
Fuel Flow Rate (SCFH)		26613	26577	26663	26618
BSFC (BTU/BHP/hr), LHV		7682	7746	7763	7730
Fuel BTU Consumption (MMBTU/hr)		27.23	27.19	27.28	27.23
Exhaust Flow Rate (SCFH)		479721	523636	524222	509193
Exhaust Flow Rate (SCFM)		7995.4	8727.3	8737.0	8486.6
Calculated Emissions					
NOx	(lb/hr)	43.5100	52.5985	51.5938	49.2341
	(ton/year)	190.5737	230.3813	225.9810	215.6454
	(g/BHP-hr)	6.1540	7.5120	7.3601	7.0087
	(ppmvd at 15% O_2)	438.7476	531.1262	519.2882	496.3873

Methodology and Sampling Procedures

Methodology

Parameter	Sampling Method
Oxygen (O_2)	40 CFR 60, Appendix A, Method 3A
Oxides of Nitrogen (NO_X)	40 CFR 60, Appendix A, Method 7E
Volumetric Exhaust Flow Rate	40 CFR 60, Appendix A, Method 19
Gas Dilution System	40 CFR 60, Appendix A, Method 205

Horsepower and Fuel Flow Determination

For this test, horsepower was obtained from engine panel and fuel flow was obtained from the engine panel. The Engine Torque Load averaged 85.5% for the test. This was the highest achievable load based on the operating parameters during the test, which are included in Appendix A.

Sampling System

Compressor Engineering Corporation designed and assembled a versatile, emission testing unit (ETU), which houses all analyzers, computers and auxiliary equipment. Effluent stack gas enters the ETU through a heated Teflon sample line. A heated head pump with a Teflon diaphragm pulls the sample into the trailer, through a heated filter, and sends the wet gas directly to the inlet of the FTIR. The heated pump, sample lines, and filter have their temperatures maintained at approximately 191 °C. The FTIR analyzer gas cell and gas inlet temperatures are also maintained at approximately 191 °C. The sample is routed from the exit of the FTIR through a heated Teflon line to a gas conditioner for moisture removal. The dry gas exiting the gas conditioner is routed to a gas distribution panel which sends a portion of the gas to the paramagnetic oxygen analyzer.

The MKS Instruments MultiGas 2030 FTIR analyzer is used to determine the NOx emission concentrations. The FTIR serves as the instrument for Methods 7E and 10, and meets the requirements of Section 13 of Method 7E. All measured concentrations are corrected to a dry basis via the MKS MG2000 operating software. The FTIR analyzer is configured with a fixed optical pathlength of 5.11 meters. The measured concentrations are collected at a 0.5 cm^{-1} resolution. Each spectrum is derived from the co-addition of 60 scans. Data is collected continuously during each test run. A new data point is generated every 60 seconds.

A software package (CECOTest) is used to collect and processes data. CECOTest continually logs data every 15 seconds from the oxygen analyzer and the FTIR during the 60 minute runs.

Refer to **FIGURE 1** for a schematic of the sampling system.

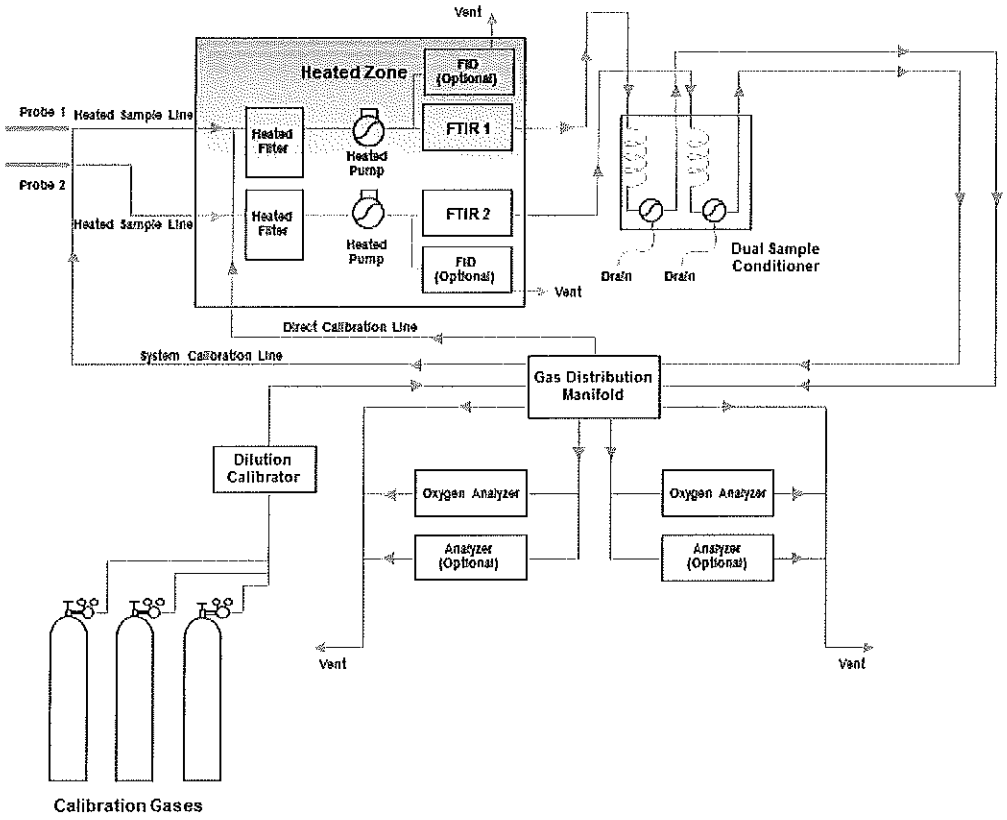

Figure 1: Sampling System Schematic

Instrument Specifications

Description: Oxygen Analyzer
Manufacturer: Servomex
Model: 1440C
Serial Number: 2594
Technology Type: Paramagnetic
Range: 0-25%
Repeatability: +/- 0.1% O2
Response Time (90%): Typically less than 10 sec
Linearity: +/- 0.1% O2

Manufacturer: MKS Instruments
Model: 2030
Serial Number: 017979534
Technology Type: FTIR Spectrometry
Range: between 10ppb and 100% fullscale
Spectral Resolution: 0.5-128 1/cm
Scan Speed: 1/sec @ 0.5 1/cm
Detector Type: LN2-cooled MCT

Manufacturer: Teledyne
Model: T700
Serial Number: 70
Technology Type: Mass Flow Controller
"MFC's: 20LPM, 2LPM, and 200ccm"
Flow Measurement Accuracy +/-1.0% of Full Scale
Repeatability of Flow Control +/-0.2% of full Scale
Linearity of Flow Measurement +/-0.5% of Full Scale
Flow Range of Diluent Air 0 to 10 SLPM
Optional Ranges: 0 to 5 SLPM; 0 to 20 SLPM
Flow Range of Cylinder Gasses 0 to 100 cc/min
Optional Ranges: 0 to 50 cc/min; 0 to 200 cc/min
Zero Air Required: 10 SLPM @ 30 PSIG
Optional 20 SLPM @ 30 PSIG
CAL Gas Input Ports 4 (configurable)
Diluent Gas Input Ports 1
Response Time 60 Seconds (98%)

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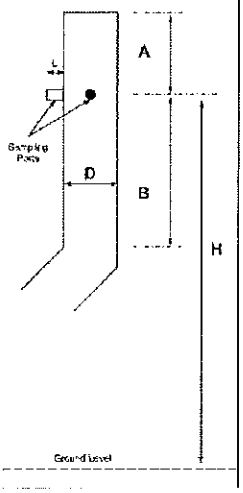
Description of Sampling Location

Physical Duct Parameters



D =	24	in	Duct Diameter
L =	2	in	Port Length
A =	120	in	Distance to Downstream Disturbance
B =	240	in	Distance to Upstream Disturbance
H =	52	ft	Approximate Height Above Grade
	5.0	D	Distance to Downstream Disturbance (A)
	0.5	D	EPA M1 Requirement
	TRUE		EPA M1 Requirement Met?
	10.0	D	Distance to Upstream Disturbance (B)
	2.0	D	EPA M1 Requirement
	TRUE		EPA M1 Requirement Met?
	TRUE		**EPA M1 Requirements Met for Distances to Up/Downstream Disturbances**

EPA JJJJ/ZZZZ Sampling Point Requirements

Duct Diameter	Ports	Sampling Strategy
D ≤ 6 inches	N/A	Single Point Located at Duct Centroid
6 < D ≤ 12 inches	N/A	3 Traverse Points (16.7, 50.0, and 83.3%) across the duct
D > 12 inches	M1 Ports	3 Traverse Points (16.7, 50.0, and 83.3%) across the duct
D > 12 inches	no M1 Ports	Stratification Check Required

REQUIRED SAMPLING STRATEGY: **3 Traverse Points (16.7, 50.0, and 83.3%) across the duct**

20.0	in	Point 1
12.0	in	Point 2
4.0	in	Point 3
22.0	in	Point 1 Probe Mark (Includes port length)
14.0	in	Point 2 Probe Mark (Includes port length)
6.0	in	Point 3 Probe Mark (Includes port length)

STRATIFICATION CHECK REQUIREMENTS

For every point (where Da=Deviation from Average (%) for a given point.)

Da < 5 %	Single Point Located at Duct Centroid
5% ≤ Da < 10 %	3 Traverse Points (16.7, 50.0, and 83.3%) across the duct
Otherwise	Full M1 Points Required

STRATIFICATION CHECK RESULTS

	Point 1	Point 2	Point 3
	11.52	11.27	11.50
	11.55	11.35	11.56
	11.48	11.49	11.48
	11.54	11.42	11.50
	11.50	11.45	11.54
	11.45	11.48	11.49
	11.54	11.45	11.50
	11.51	11.45	11.45
	11.48	11.45	11.52
	11.53	11.44	11.52
	11.54	11.35	11.55
	11.55	11.36	11.56
Point Average (% O2)	11.52	11.41	11.51
Point Deviation from Average (%)	0.30	- 0.59	0.29
Point Deviation from Average (% O2)	0.03	- 0.07	0.03
Average of Point Averages (% O2)	11.48		

STRATIFICATION CHECK RESULTANT STRATEGY **Single Point Located at Duct Centroid**