

EGLE

MICHIGAN DEPARTMENT OF ENVIRONMENT, GREAT LAKES, AND ENERGY
AIR QUALITY DIVISION

RENEWABLE OPERATING PERMIT REPORT CERTIFICATION

Authorized by 1994 P.A. 451, as amended. Failure to provide this information may result in civil and/or criminal penalties.

Reports submitted pursuant to R 336.1213 (Rule 213), subrules (3)(c) and/or (4)(c), of Michigan's Renewable Operating Permit (ROP) program must be certified by a responsible official. Additional information regarding the reports and documentation listed below must be kept on file for at least 5 years, as specified in Rule 213(3)(b)(ii), and be made available to the Department of Environment, Great Lakes, and Energy, Air Quality Division upon request.

Source Name Weyerhaeuser NR Company County Crawford
Source Address 4111 West Four Mile Road City Grayling
AQD Source ID (SRN) B7302 ROP No. B7302-2016c ROP Section No. _____

Please check the appropriate box(es):

Annual Compliance Certification (Pursuant to Rule 213(4)(c))

Reporting period (provide inclusive dates): From _____ To _____

1. During the entire reporting period, this source was in compliance with ALL terms and conditions contained in the ROP, each term and condition of which is identified and included by this reference. The method(s) used to determine compliance is/are the method(s) specified in the ROP.
2. During the entire reporting period this source was in compliance with all terms and conditions contained in the ROP, each term and condition of which is identified and included by this reference, EXCEPT for the deviations identified on the enclosed deviation report(s). The method used to determine compliance for each term and condition is the method specified in the ROP, unless otherwise indicated and described on the enclosed deviation report(s).

Semi-Annual (or More Frequent) Report Certification (Pursuant to Rule 213(3)(c))

Reporting period (provide inclusive dates): From _____ To _____

1. During the entire reporting period, ALL monitoring and associated recordkeeping requirements in the ROP were met and no deviations from these requirements or any other terms or conditions occurred.
2. During the entire reporting period, all monitoring and associated recordkeeping requirements in the ROP were met and no deviations from these requirements or any other terms or conditions occurred, EXCEPT for the deviations identified on the enclosed deviation report(s).

Other Report Certification

Reporting period (provide inclusive dates): From NA To NA

Additional monitoring reports or other applicable documents required by the ROP are attached as described:

Air Emissions Test Report evaluating compliance with EUPRESSLINE/FGDRYERS.

This form shall certify that the testing was conducted in accordance with the 10/30/21

test plan and that the facility operating conditions were in compliance with permit

conditions or at the maximum routine operating conditions for the facility

I certify that, based on information and belief formed after reasonable inquiry, the statements and information in this report and the supporting enclosures are true, accurate and complete

Rina Bethany

Panels Mfg Director

503-569-2560

Name of Responsible Official (print or type)

Title

Phone Number

Rina Bethany
Signature of Responsible Official

1/20/2021
Date



January 28, 2021

Karen Kajiya-Mills

kajiya-millsk@michigan.gov

Michigan Department of Environment, Great Lakes, and Energy

Air Quality Division – Technical Programs Unit
Constitution Hall, 2nd Floor, South
525 West Allegan Street
Lansing, Michigan 48933

Sharon LeBlanc

leblancs@michigan.gov

Michigan Department of Environment, Great Lakes, and Energy

Air Quality Division – Gaylord District Office
2100 West M-32
Gaylord, Michigan 49735

Apex Project No. 11020-000068.00

**Subject: Air Emissions Test Report
Biofilter and RTO Emissions Test and Relative Accuracy Test Audit
Weyerhaeuser
SRN B7302
4111 West Four Mile Road
Grayling, Michigan
Renewable Operating Permit MI-ROP-B7302-2016c**

Dear Ms. Kajiya-Mills and Ms. LeBlanc:

On behalf of Weyerhaeuser, Apex Companies, LLC submits this report for compliance air emissions testing at the Weyerhaeuser facility in Grayling, Michigan. The compliance testing was conducted on December 9 and 10, 2020.

If you have any questions, please contact us.

Sincerely,

A handwritten signature in black ink that reads 'David Kawasaki'.

David Kawasaki, QSTI
Staff Consultant
Apex Companies, LLC
david.kawasaki@apexc.com
Telephone 248.590.5134

A handwritten signature in black ink that reads 'Derek R. Wong'.

Derek R. Wong, Ph.D., P.E.
National Account Manager
Apex Companies, LLC
derek.wong@apexc.com
Telephone 248.875.7581

cc: Kathi Moss, Weyerhaeuser
Manoj Patel, USEPA Region V



Air Emissions Test and Relative Accuracy Test Audit of Biofilter and Regenerative Thermal Oxidizer Weyerhaeuser Grayling, Michigan



Prepared for:
Weyerhaeuser
4111 West Four Mile Road
Grayling, Michigan 49378

State Registration No. B7302

Apex Project No. 11020-000068.00
January 28, 2021

Apex Companies, LLC
46555 Humboldt Drive, Suite 103
Novi, Michigan 48377





Table of Contents

Executive Summary	1
1.0 Introduction	2
1.1 Summary of Test Program.....	2
1.2 Key Personnel	2
2.0 Source and Sampling Locations	4
2.1 Process Description	4
2.2 Control Equipment Description	4
2.2.1 EUPRESSLINE Biofilter	4
2.2.2 FGDRYERS RTOs	5
2.3 Flue Gas Sampling Locations	6
2.3.1 EUPRESSLINE Biofilter Inlet Sampling Location	6
2.3.2 EUPRESSLINE Biofilter Outlet Sampling Location.....	6
2.3.3 FGDRYERS RTO Outlet Sampling Location	7
2.4 Process Sampling Locations	8
2.5 Continuous Emission Rate Monitoring Systems	8
2.5.1 EUPRESSLINE Biofilter Outlet.....	8
2.5.2 FGDRYERS RTO Outlet	9
3.0 Summary and Discussion of Results	10
3.1 Objectives and Test Matrix.....	10
3.2 Field Test Changes and Issues	10
3.3 Summary of Results	11
4.0 Sampling and Analytical Procedures	12
4.1 Emission Test Methods.....	12
4.1.1 Volumetric Flowrate (USEPA Methods 1 and 2).....	12
4.1.2 Molecular Weight (USEPA Method 3).....	13
4.1.3 Moisture Content (USEPA Method 4)	13
4.1.4 Carbon Monoxide (USEPA Method 10).....	15
4.1.5 Total Hydrocarbons (USEPA Method 25A).....	16
4.1.6 Gas Dilution (USEPA Method 205).....	17
4.1.7 Formaldehyde and Moisture Content (USEPA Method 320).....	17
4.2 Process Data.....	18
5.0 Quality Assurance and Quality Control	19
5.1 QA/QC Procedures.....	19
5.2 QA/QC Audits	19
5.2.1 Sampling Train QA/QC	19
5.2.2 Instrument Analyzer QA/QC	19
5.2.3 Dry-Gas Meter QA/QC.....	20
5.2.4 Thermocouple QA/QC	20
5.3 Data Reduction and Validation.....	20
5.4 QA/QC Problems	20
6.0 Limitations	21



Tables

1-1	Sources Tested, Parameters, and Test Dates.....	2
1-2	Key Contact Information.....	3
2-1	Summary of Biofilter Production Data	5
2-2	Summary of Biofilter Operating Data.....	5
2-3	Summary of RTO Production Data	6
3-1	Sampling and Analytical Matrix.....	10
3-2	EUPRESSLINE Biofilter Formaldehyde Removal Efficiency Results.....	11
3-3	Relative Accuracy Test Audit Results.....	11
4-1	Emission Testing Methods	12
4-2	USEPA Method 4 Impinger Configuration	14
5-1	USEPA Method 4 Sampling Train QA/QC	19
5-2	Calibration Gas Cylinder Information.....	20
5-3	Dry-Gas Meter Calibration QA/QC.....	20

Figures

2-1	EUPRESSLINE Biofilter Inlet and Outlet Sampling Locations	7
2-2	FGDRYERS RTO Outlet Sampling Location.....	8
4-1	USEPA Method 4 Sampling Train	14
4-2	USEPA Method 10 Sampling Train	15
4-3	USEPA Method 25A Sampling Train	17
4-4	USEPA Method 320 Sampling Train	18



Appendix

Tables

1. EUPRESSLINE Biofilter Formaldehyde Destruction Efficiency Results
2. EUPRESSLINE Biofilter VOC Relative Accuracy Test Audit Results
3. FGDRYERS RTO VOC Relative Accuracy Test Audit Results
4. FGDRYERS RTO CO Relative Accuracy Test Audit Results

Figures

1. EUPRESSLINE Biofilter Inlet Sampling Ports and Traverse Point Locations
2. EUPRESSLINE Biofilter Outlet Sampling Ports and Traverse Point Locations
3. FGDRYERS RTO Outlet Sampling Ports and Traverse Point Locations

Graphs

- 1-10. EUPRESSLINE Biofilter VOC Concentrations – Runs 1-10
11. EUPRESSLINE Biofilter VOC RM to CERMS Comparison
- 12-21. FGDRYERS RTO VOC and CO Concentrations – Runs 1-10
22. FGDRYERS RTO VOC RM to CERMS Comparison
23. FGDRYERS RTO CO RM to CERMS Comparison

Appendices

- A Calibration and Inspection Sheets
- B Sample Calculations
- C Field Data Sheets
- D Computer-Generated Data Sheets
- E FTIR Data
- F Facility Operating Data

Executive Summary

Weyerhaeuser retained Apex Companies, LLC to perform air emissions testing at the EUPRESSLINE Biofilter and FGDRYERS regenerative thermal oxidizer (RTO) emission sources at the Weyerhaeuser facility in Grayling, Michigan.

The purpose of this testing was to (1) evaluate the formaldehyde removal efficiency of the press biofilter, and (2) perform a relative accuracy test audit (RATA) on certain continuous emissions monitoring systems (CEMS) as required by 40 CFR Part 60, Appendix F, "Quality Assurance Procedures," and incorporated in Michigan Department of Environment, Great Lakes, and Energy (EGLE) Renewable Operating Permit (ROP) MI-ROP-B7302-2016c, effective March 8, 2016. The following CEMS were evaluated:

- EUPRESSLINE Biofilter volatile organic compound (VOC) monitor
- FGDRYERS RTO carbon monoxide (CO) monitor
- FGDRYERS RTO VOC monitor

The testing followed United States Environmental Protection Agency (USEPA) Reference Methods 1 through 4, 10, 25A, 205, 320 and Performance Specifications (PS) PS-4, PS-6, and PS-8.

Detailed results are presented in Tables 1 through 4 after the Tables Tab of this report. The following tables summarize the results of the testing conducted on December 9 and 10, 2020.

EUPRESSLINE Biofilter Formaldehyde Removal Efficiency Results

Parameter	Unit	Average Result	Permit Limit
Formaldehyde (inlet)	lb/hr	4.4	--
Formaldehyde (outlet)	lb/hr	0.05	1.0
Formaldehyde Removal Efficiency	%	98.9%	≥90

lb/hr: pound per hour

Relative Accuracy Test Audit Results

Parameter	Average RM Result	Average CEMS Result	Difference between CEMS and RM	Relative Accuracy (%)	Performance Specification
EUPRESSLINE Biofilter					
VOCs (lb/hr, as carbon)	9.7	9.9	-0.2	3.1%	≤10% AS
FGDRYERS RTO					
VOCs (lb/hr, as carbon)	3.1	3.7	-0.6	5.3%	≤10% AS
CO (lb/hr)	43.6	52.5	-8.9	7.3%	≤10% AS

CEMS: continuous emission monitoring system

lb/hr: pound per hour

RM: Reference Method

AS: Applicable Standard

1.0 Introduction

1.1 Summary of Test Program

Weyerhaeuser retained Apex Companies, LLC to perform air emissions testing at the EUPRESSLINE Biofilter and FGDRYERS regenerative thermal oxidizer (RTO) emission sources at the Weyerhaeuser facility in Grayling, Michigan.

The purpose of this testing was to (1) evaluate the formaldehyde removal efficiency of the press biofilter, and (2) perform a relative accuracy test audit (RATA) on certain continuous emissions monitoring systems (CEMS) as required by 40 CFR Part 60, Appendix F, "Quality Assurance Procedures," and incorporated in Michigan Department of Environment, Great Lakes, and Energy (EGLE) Renewable Operating Permit (ROP) MI-ROP-B7302-2016c, effective March 8, 2016. The following CEMS were evaluated:

- EUPRESSLINE Biofilter volatile organic compound (VOC) monitor
- FGDRYERS RTO carbon monoxide (CO) monitor
- FGDRYERS RTO VOC monitor

The testing followed United States Environmental Protection Agency (USEPA) Reference Methods 1 through 4, 10, 25A, 205, 320, and Performance Specifications (PS) PS-4, PS-6, and PS-8.

Table 1-1 lists the emission sources tested, parameters, and test dates.

**Table 1-1
Sources Tested, Parameters, and Test Dates**

Source	Test Parameter	Test Date
EUPRESSLINE Biofilter	Volatile organic compounds (VOCs) [†] Formaldehyde	December 9, 2020
FGDRYERS RTO	VOCs Carbon monoxide (CO)	December 10, 2020

[†] In this report, the term VOC and THC are used interchangeably because the applicable ROP and test methods reference VOC, whereas the federal requirements of 40 CFR 60, Subpart DDDD, "National Emission Standards for Hazardous Air Pollutants: Plywood and Composite Wood Products," reference total hydrocarbons (THC).

1.2 Key Personnel

The key personnel involved in this test program are listed in Table 1-2. Mr. David Kawasaki, Staff Consultant with Apex, led the emission testing program. Ms. Kathi Moss, Environmental Manager with Weyerhaeuser, provided process coordination and recorded operating parameters. Ms. Sharon LeBlanc and Mr. Robert Dickman, with EGLE, witnessed the testing and verified production parameters were recorded.



**Table 1-2
Key Contact Information**

Client	Apex
Kathi Moss Environmental Manager Weyerhaeuser 4111 West Four Mile Road Grayling, Michigan 49378 Phone: 989.348.3475 kathi.moss@weyerhaeuser.com	David Kawasaki, QSTI Staff Consultant Apex Companies, LLC 46555 Humboldt Drive, Suite 103 Novi, Michigan 48377 Phone: 248.590.5134 david.kawasaki@apexcos.com
EGLE	
Karen Kajiya-Mills Technical Programs Unit Supervisor Environment, Great Lakes, and Energy Air Quality Division Technical Programs Unit Constitution Hall, 2 nd Floor, South 525 West Allegan Street Lansing, Michigan 48933 Phone: 517.256.0880 kajiya-millsk@michigan.gov	Sharon LeBlanc Environmental Quality Analyst Environment, Great Lakes, and Energy Air Quality Division Gaylord District Office 2100 West M-32 Gaylord, Michigan 49735 Phone: 989.217.0055 leblancs@michigan.gov
Robert Dickman Environmental Quality Analyst Environment, Great Lakes, and Energy Air Quality Division Cadillac District Office 120 West Chapin Street Cadillac, Michigan 49601 Phone: 231.878-4697 dickmanr@michigan.gov	



2.0 Source and Sampling Locations

2.1 Process Description

Weyerhaeuser manufactures oriented-strand board (OSB) at its facility in Grayling, Michigan. Wood logs are sorted by species and stored in the wood yard. The wood composition of boards manufactured during this testing event was 60% aspen, 15% pine, 20% soft maple, and 5% hard maple. Logs are transferred to heated vats to clean and thaw (in winter months) the wood. The wood logs are conveyed from the vats to a debarking machine that removes the outer layers of the logs. A ring-strander cuts the logs into thin wood chips (strands). The strands are conveyed to a storage bin where they are fed into four wood-fired dryers. The dryers remove moisture from the strands to a product-specific content. The strands exit the dryers and are sorted according to size using shaker screens.

The fine strands are collected and used as fuel in the dryers and RTOs. The larger strands are conveyed to a blending area where wax and resins are added for adhesion purposes. The strands are then layered, at different angles for strength, onto an 8-foot-wide conveyor belt. The layered strands are cut into 8-foot-by-24-foot sections and formed into mats. The mats are stacked, and the press is used to heat and compact the strands to form OSB. Depending on the thickness of the product (i.e., 7/16 or 23/32 inch) up to 16 mats can be compacted in less than 4 minutes. The OSB is cut, labeled, and prepared for shipment.

2.2 Control Equipment Description

As part of the manufacturing process, emissions are generated by wood debarking and stranding, conveyance, drying, binding and pressing, milling, and painting (sides of wood). Weyerhaeuser operates pollution control equipment to control the discharge of pollutants to the atmosphere. The biofilter, wet electrostatic precipitator (WESP), and RTOs control emissions from the drying and pressing operations.

The VOC CERMS installed on the EUPRESSLINE Biofilter and the VOC and CO CERMS on the FGDRYERS RTO exhaust stacks are used to evaluate continuous compliance with permit limits.

2.2.1 EUPRESSLINE Biofilter

The biofilter controls VOC and HAP emissions from the press portion of emission unit EUPRESSLINE. The press heats and compacts alternating layers of fine and coarse wood strands and binders into the OSB. Emissions from the press are captured within the total building enclosure and directed to a humidifier followed by a two-chamber biofilter. The biofilter contains Douglas fir mulch that provides a microbial environment for pollutant removal. Treated emissions from the two biofilter chambers discharge to a single stack (SVBIOFILTER).

Operating parameters were measured and recorded by Weyerhaeuser personnel during testing. Tables 2-1 and 2-2 summarize the operating conditions during testing of the EUPRESSLINE Biofilter. Additional operating parameter data are included in Appendix F.



**Table 2-1
Summary of Biofilter Production Data**

RATA Test Run	Press Feed Line Speed (ft/min)	Board Thickness (inch)
1	127.00	7/16
2	126.99	7/16
3	127.01	7/16
4	127.02	7/16
5	127.00	7/16
6	127.00	7/16
7	126.98	7/16
8	97.47	23/32
9	95.99	23/32
10	95.98	23/32
Average	117.84	-

**Table 2-2
Summary of Biofilter Operating Data**

Test Run	Biofilter Temperature (°F)
1	84.20
2	84.51
3	84.36
Average	84.36

2.2.2 FGDRYERS RTOs

North and south RTOs are used to control VOC and HAP emissions from four wood-fired strand dryers and a Coen® burner. Emissions from each dryer and the Coen® burner exhaust to a combined single duct leading to a Lundberg E-Tube WESP. The WESP is designed to remove particulate matter from the flue gas prior to incineration by two RTOs.

At the RTOs, valves alternate the flow direction through each of the RTO chambers. Each chamber contains heat exchange media that alternately heat the emissions entering one combustion chamber and absorbs heat from the emissions exiting the other combustion chamber. Supplemental heat is supplied in the combustion chambers with a gas burner. An induced draft fan transports the emissions through the RTOs, which discharges to the atmosphere via the RTO stack (SVRTOSTACK).

Operating parameters were measured and recorded by Weyerhaeuser personnel during testing. Table 2-3 summarizes the operating conditions during testing of the FGDRYERS RTO. Additional operating parameter data are included in Appendix F.

**Table 2-3
Summary of RTO
Production Data**

Test Run	Wood Processed (lb/hr)
1	110,578
2	117,912
3	99,405
4	85,726
5	91,509
6	90,314
7	113,501
8	113,919
9	111,944
10	113,815
Average	104,862

2.3 Flue Gas Sampling Locations

2.3.1 EUPRESSLINE Biofilter Inlet Sampling Location

Two sampling ports oriented at 90° to one another are located in a straight section of an 84-inch-internal-diameter duct. The sampling ports are located:

- Approximately 12.2 feet (1.7 duct diameters) from the nearest downstream disturbance.
- Approximately 49.1 feet (7.0 duct diameters) from the nearest upstream disturbance.

The sampling ports are accessible via grating above the control room housing the biofilter CEMS and CERMS equipment. A photograph of the EUPRESSLINE Biofilter inlet and outlet sampling locations is presented in Figure 2-1. Figure 1 in the Appendix depicts the EUPRESSLINE Biofilter inlet sampling ports and traverse point locations.

2.3.2 EUPRESSLINE Biofilter Outlet Sampling Location

Two sampling ports oriented at 90° to one another are located in a straight section of an 84-inch-internal-diameter duct. The sampling ports are located:

- Approximately 60 feet (8.6 duct diameters) from the nearest downstream disturbance.
- Approximately 70 feet (10 duct diameters) from the nearest upstream disturbance.

The sampling ports are accessible via grating above the control room housing the biofilter CEMS and CERMS equipment. A photograph of the EUPRESSLINE Biofilter inlet and outlet sampling locations is presented in Figure 2-1. Figure 2 in the Appendix depicts the EUPRESSLINE Biofilter outlet sampling ports and traverse point locations.

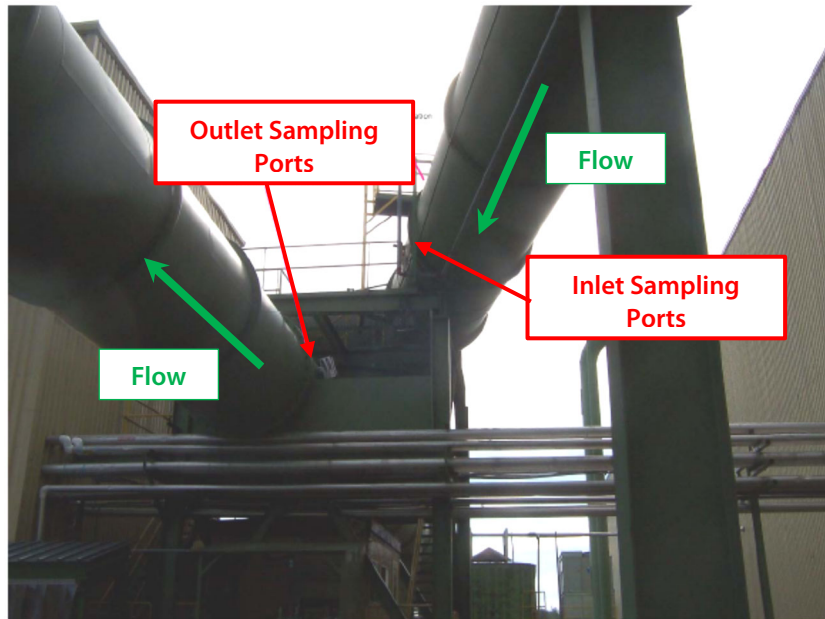


Figure 2-1. EUPRESSLINE Biofilter Inlet and Outlet Sampling Locations

2.3.3 FGDRYERS RTO Outlet Sampling Location

Four sampling ports oriented at 90° to one another are located in a straight section of a 105-inch-internal-diameter duct. The sampling ports are located:

- Approximately 40 feet (4.6 duct diameters) from the nearest downstream disturbance.
- Approximately 30 feet (3.4 duct diameters) from the nearest upstream disturbance.

The sampling ports are accessible via elevator to the top floor of the FGDRYER building and stairs to a catwalk. A photograph of the FGDRYERS RTO outlet sampling location is presented in Figure 2-2. Figure 3 in the Appendix depicts the FGDRYERS RTO outlet sampling ports and traverse point locations.

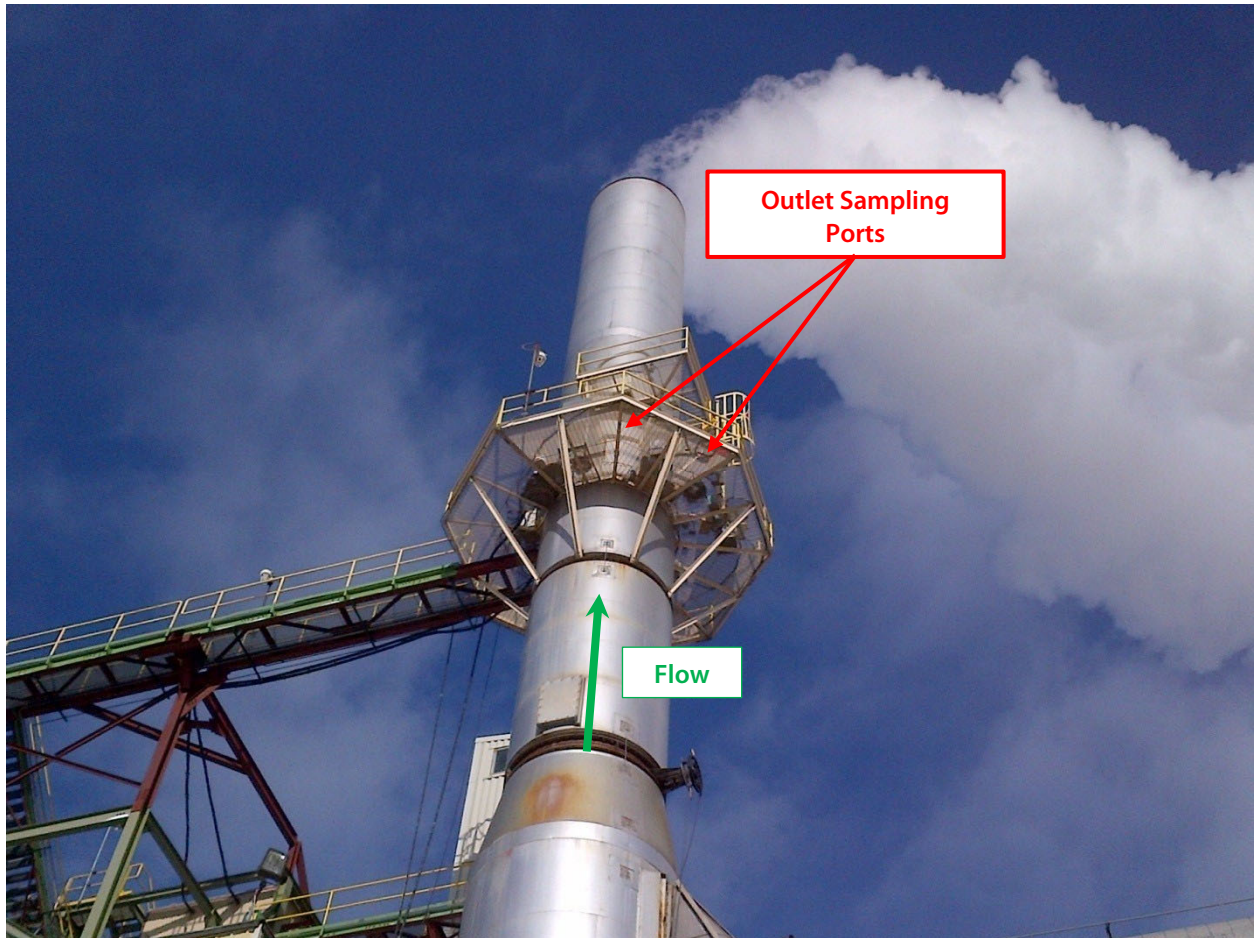


Figure 2-2. FGDRYERS RTO Outlet Sampling Location

2.4 Process Sampling Locations


Process sampling was not required during this test program. A process sample is a sample that is analyzed for operational parameters, such as calorific value of a fuel (e.g., natural gas, coal), organic compound content (e.g., paint coatings), or composition (e.g., polymers).

2.5 Continuous Emission Rate Monitoring Systems

Description and identification of the instrumentation operated by Weyerhaeuser to monitor source emission rates are presented in Sections 2.5.1 and 2.5.2.

2.5.1 EUPRESSLINE Biofilter Outlet

The VOC monitor is a California Analytical Instruments, Inc., Model 600 HFID, Serial Number B05011. The system extracts sample gas through a heated sample probe and heated filter connected to the monitor by a heated sample line. The VOC analyzer measures total hydrocarbons using a flame ionization detector (FID). The VOC monitor operates on a single range/span of 0 to 100 parts per million (ppm).



The flowrate monitor is a Teledyne UltraFlow Model 150, Serial Number 1501355. The air flowrate is measured by ultrasonic methods. The flow monitoring system uses 20% oxygen and 0% carbon dioxide for the flowrate calculations.

2.5.2 FGDRYERS RTO Outlet

The VOC monitor is a California Analytical Instruments, Inc., Model 600 HFID, Serial Number B05010. The system extracts sample gas through a heated sample probe and heated filter connected to the monitor by a heated sample line. The VOC analyzer measures total hydrocarbons using an FID. The VOC monitor operates on a dual range span: 0 to 100 ppm and 0 to 1,000 ppm.

The CO monitor is a California Analytical Instruments, Inc., Model 601, Serial Number B06014-M. The system extracts sample gas through a heated sample probe and heated filter connected to the gas conditioning system by a heated sample line. Moisture is removed from the sample before the sample is analyzed. The CO analyzer measures carbon monoxide concentration by non-dispersive infrared analysis. The analyzer has a span of 0 to 500 ppm.

The flowrate monitor is a Teledyne UltraFlow Model 150, Serial Number 1501354. The air flowrate is measured by ultrasonic methods. The flowrate monitoring system uses 20% oxygen and 1% carbon dioxide for the flowrate calculations.

3.0 Summary and Discussion of Results

3.1 Objectives and Test Matrix

The purpose of this testing was to (1) evaluate the formaldehyde removal efficiency of the press biofilter, and (2) perform a RATA on certain CEMS as required by 40 CFR Part 60, Appendix F, "Quality Assurance Procedures," and incorporated in EGLE ROP MI-ROP-B7302-2016c, effective March 8, 2016.

Table 3-1 summarizes the sampling and analytical matrix.

**Table 3-1
Sampling and Analytical Matrix**

Sampling Location	Sample/Type of Pollutant	Sample Method	Date (2020)	Run	Start Time	End Time	Analytical Laboratory
EUPRESSLINE Biofilter	Formaldehyde and moisture content	USEPA 1-3, 320	Dec. 9	1	0747	0847	Not applicable
				2	0901	1001	
				3	1024	1124	
	Flowrate, molecular weight, moisture content, VOC RATA	USEPA 1-3, 25A, 205, 320, PS-6, PS-8	Dec. 9	1	0720	0741	
				2	0746	0807	
				3	0807	0828	
				4	0828	0849	
				5	0901	0922	
				6†	0922	0949	
				7	0949	1010	
8	1024	1045					
9	1045	1106					
10	1106	1127					
FGDRYERS RTO	Flowrate, molecular weight, moisture content, CO RATA, VOC RATA	USEPA 1-4, 10, 25A, 205, PS-4, PS-6, PS-8	Dec. 10	1	0641	0702	Not applicable
				2	0702	0723	
				3	0937	0958	
				4	1045	1106	
				5	1106	1127	
				6	1127	1148	
				7	1209	1230	
				8	1230	1251	
				9	1251	1312	
				10	1312	1333	

†: Data not recorded from 9:36 to 9:42 during the CEMS unit auto calibration

3.2 Field Test Changes and Issues

Communication between Weyerhaeuser, Apex, and EGLE allowed the testing to be completed as proposed in the October 30, 2020, Intent-to-Test Plan, with the following exceptions:

- Test Run 6 for the EUPRESSLINE Biofilter VOC RATA was paused between 9:36 and 9:42 while the CEMS unit underwent an automatic calibration.

- Fourier Transform Infrared (FTIR) minute data was not recorded from 8:03 to 8:20 during Test Run 1, for formaldehyde at the inlet of the EUPRESSLINE Biofilter, due to a recording error in the FTIR software. Production was normal during this time period, and the missing data is not expected to impact results.

3.3 Summary of Results

The results of testing are presented in Tables 3-2 and 3-3. Detailed results are presented in the Appendix Tables 1 through 4 after the Tables Tab of this report. Graphs are presented after the Graphs Tab of this report. Sample calculations are presented in Appendix B.

Table 3-2
EUPRESSLINE Biofilter Formaldehyde Removal Efficiency Results

Parameter	Unit	Average Result	Permit Limit
Formaldehyde (inlet)	lb/hr	4.4	--
Formaldehyde (outlet)	lb/hr	0.05	1.0
Formaldehyde Removal Efficiency	%	98.9%	≥90

lb/hr: pound per hour

Table 3-3
Relative Accuracy Test Audit Results

Parameter	Average RM Result	Average CEMS Result	Difference between CEMS and RM	Relative Accuracy (%)	Performance Specification
EUPRESSLINE Biofilter					
VOCs (lb/hr, as carbon)	9.7	9.9	-0.2	3.1%	≤10% AS
FGDRYERS RTO					
VOCs (lb/hr, as carbon)	3.1	3.7	-0.6	5.3%	≤10% AS
CO (lb/hr)	43.6	52.5	-8.9	7.3%	≤10% AS

CEMS: continuous emission monitoring system

lb/hr: pound per hour

RM: Reference Method

AS: Applicable Standard

4.0 Sampling and Analytical Procedures

Apex measured emissions in accordance with USEPA sampling methods. Table 4-1 presents the emissions test parameters and sampling methods.


**Table 4-1
Emission Testing Methods**

Parameter	EUPRESSLINE Biofilter Inlet	EUPRESSLINE Biofilter Outlet	FGDRYERS RTO Outlet	USEPA Reference	
				Method	Title
Sampling ports and traverse points	•	•	•	1	Sample and Velocity Traverses for Stationary Sources
Velocity and flowrate	•	•	•	2	Determination of Stack Gas Velocity and Volumetric Flow Rate (Type S Pitot Tube)
Molecular weight	•	•	•	3	Gas Analysis for the Determination of Dry Molecular Weight
Moisture content			•	4	Determination of Moisture Content in Stack Gases
CO			•	10	Determination of Carbon Monoxide Emissions from Stationary Sources (Instrument Analyzer Procedure)
VOC		•	•	25A	Determination of Total Gaseous Organic Concentration Using a Flame Ionization Analyzer
Gas dilution		•	•	205	Verification of Gas Dilution Systems for Field Instrument Calibrations
Formaldehyde and moisture content	•	•		320	Measurement of Vapor Phase Organic and Inorganic Emissions by Extractive Fourier Transform Infrared (FTIR) Spectroscopy
CO RATA			•	PS-4	Specifications and Test Procedures for Carbon Monoxide Continuous Emission Monitoring Systems in Stationary Sources
Flowrate RATA		•	•	PS-6	Specifications and Test Procedures for Continuous Emission Rate Monitoring Systems in Stationary Sources
VOC RATA		•	•	PS-8	Specifications and Test Procedures for Volatile Organic Compound Continuous Emission Monitoring Systems in Stationary Sources

4.1 Emission Test Methods

4.1.1 Volumetric Flowrate (USEPA Methods 1 and 2)

USEPA Method 1, "Sample and Velocity Traverses for Stationary Sources," was used to evaluate the sampling locations and the number of traverse points for sampling and the measurement of velocity profiles. Figures 1 through 3 in the Appendix depict the source locations and traverse points.



USEPA Method 2, “Determination of Stack Gas Velocity and Volumetric Flow Rate (Type S Pitot Tube),” was used to measure flue gas velocity and calculate volumetric flowrates. S-type Pitot tubes and thermocouple assemblies, calibrated in accordance with Method 2, Section 10.0, were used during testing. Because the dimensions of the Pitot tubes met the requirements outlined in Method 2, Section 10.1, and are within the specified limits, the baseline Pitot tube coefficient of 0.84 (dimensionless) was assigned. The digital manometer and thermometer are calibrated using calibration standards that are traceable to National Institute of Standards and Technology (NIST). Pitot tube inspection sheets are included in Appendix A.

Cyclonic Flow Check. Apex evaluated whether cyclonic flow was present at the sampling locations. Cyclonic flow is defined as a flow condition with an average null angle greater than 20°. The direction of flow can be determined by aligning the Pitot tube to obtain zero (null) velocity head reading—the direction would be parallel to the Pitot tube face openings or perpendicular to the null position. By measuring the angle of the Pitot tube face openings in relation to the stack walls when a null angle is obtained, the direction of flow is measured. If the absolute average of the flow direction angles is greater than 20°, the flue gas is considered to be cyclonic at that sampling location and an alternative location should be selected.

The average of the measured traverse point flue gas velocity null angles were less than 20° at the sampling locations. The measurements indicate the absence of cyclonic flow.

Field data sheets are included in Appendix C. Computer-generated field data sheets are included in Appendix D.

4.1.2 Molecular Weight (USEPA Method 3)

USEPA Method 3, “Gas Analysis for the Determination of Dry Molecular Weight,” was used to determine the molecular weight of the flue gas. Flue gas was extracted from the stack through a probe and directed into a Fyrite® gas analyzer. The concentrations of carbon dioxide (CO₂) and oxygen (O₂) were measured by chemical absorption to within ±0.5%. The average CO₂ and O₂ results of the grab samples were used to calculate molecular weight.

4.1.3 Moisture Content (USEPA Method 4)

USEPA Method 4, “Determination of Moisture Content in Stack Gases” was used to determine the moisture content of the flue gas. Refer to Figure 4-1 for a drawing of the USEPA Method 4 sampling train.

Apex’s modular USEPA Method 4 stack sampling system consists of:

- A stainless steel probe.
- Tygon® umbilical line connecting the probe to the impingers.
- A set of four impingers with the configuration shown in Table 4-2.
- A sampling line.
- An Environmental Supply® control case equipped with a pump, dry-gas meter, and calibrated orifice.



Table 4-2
USEPA Method 4 Impinger Configuration

Impinger Order (Upstream to Downstream)	Impinger Type	Impinger Contents	Contents
1	Modified	Water	~100 grams
2	Greenburg Smith	Water	~100 grams
3	Modified	Empty	0 grams
4	Modified	Silica desiccant	~300 grams

Prior to initiating a test run, the sampling train was leak-checked by capping the probe tip and applying a vacuum of approximately 5 inches of mercury to the sampling train. The dry-gas meter was monitored for approximately 1 minute to verify the sample train leak rate was less than 0.02 cfm. The sample probe was then inserted into the sampling port in preparation of sampling. Flue gas was extracted at a constant rate from the stack, with moisture removed from the sample stream by the chilled impingers.

At the conclusion of the test run, a post-test leak check was conducted and the impinger train was carefully disassembled. The weight of liquid or silica gel in each impinger was measured with a scale capable of measuring to the nearest 0.5 gram. The weight of water collected within the impingers and volume of flue gas sampled were used to calculate the percent moisture content. One moisture content sample was collected for every three or four RATA test runs.

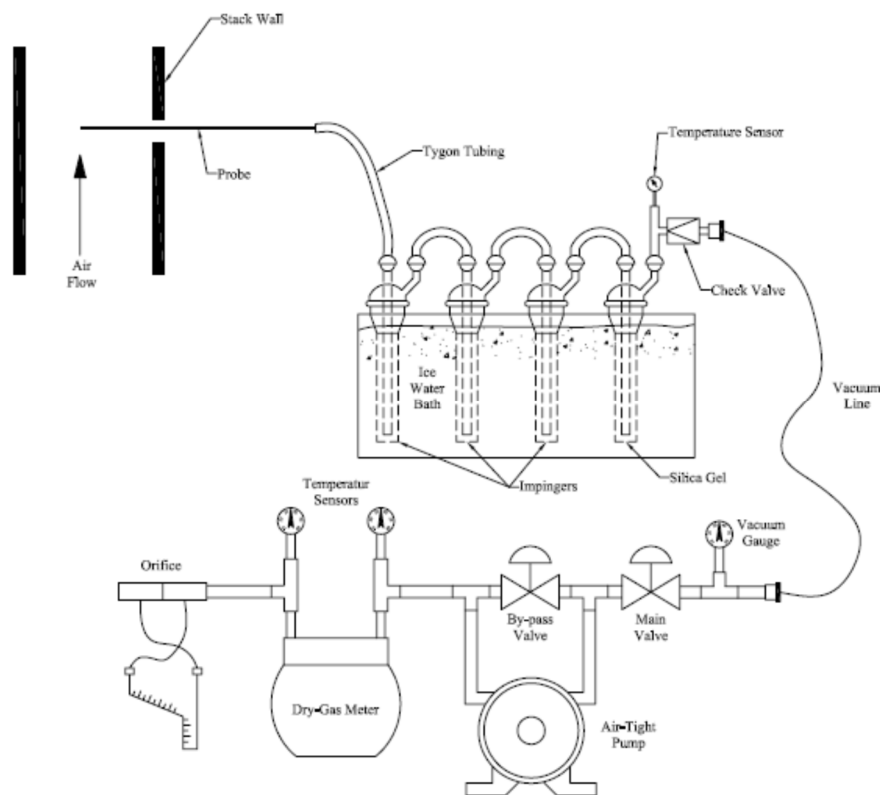


Figure 4-1. USEPA Method 4 Sampling Train

4.1.4 Carbon Monoxide (USEPA Method 10)

USEPA Method 10, "Determination of Carbon Monoxide Emissions from Stationary Sources (Instrumental Analyzer Procedure)," was used to measure carbon monoxide (CO) concentrations in the flue gas. Flue gas was continuously sampled in the stack and conveyed to an analyzer for concentration measurements. Flue gas was extracted from the stack through:

- A stainless-steel probe.
- Heated Teflon sample line to prevent condensation.
- A chilled Teflon impinger train (equipped with a peristaltic pump) to remove moisture from the sampled gas stream prior to entering the analyzer.
- CO analyzer.

Figure 4-2 depicts the USEPA Method 10 sampling train. Data was recorded at 1-second intervals on a computer equipped with data acquisition software. Recorded concentrations were averaged over the duration of each test run.

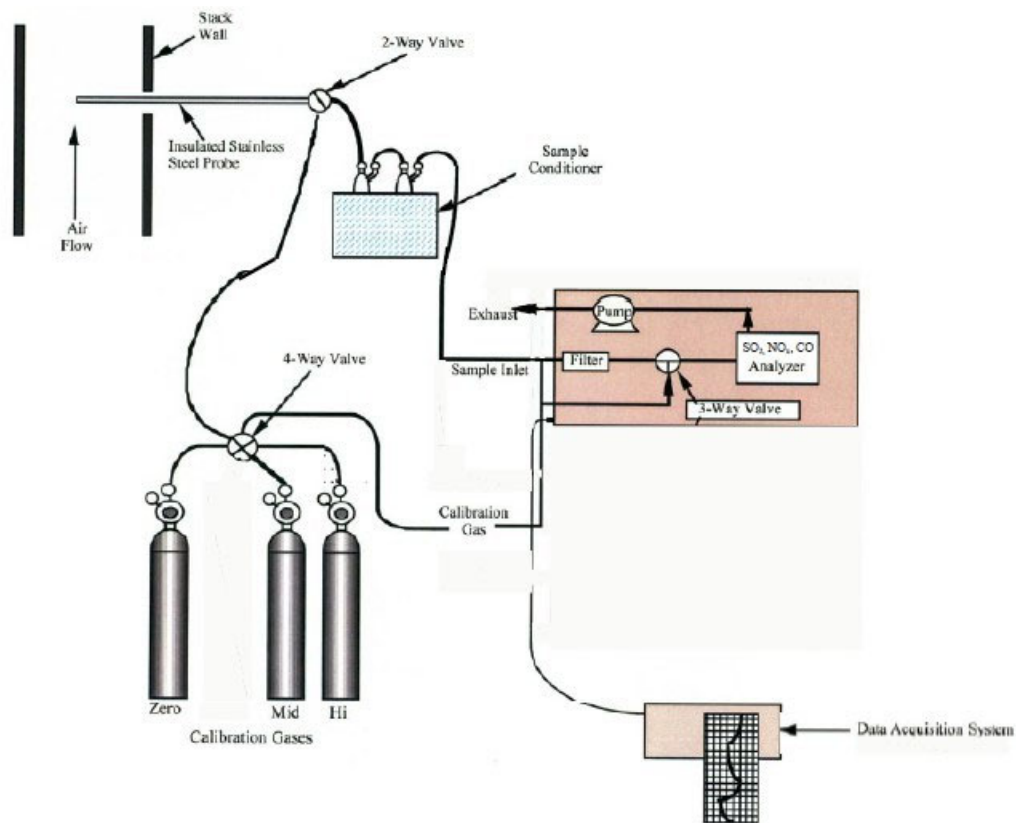


Figure 4-2. USEPA Method 10 Sampling Train

Prior to the second RATA run on the FGDRYERS RTO outlet, a 3-point stratification test was conducted at 17, 50, and 83% of the stack diameter to determine the minimum number of traverse points to be sampled. The average concentration at each traverse point differed from the mean by less than 5.0 percent, so one traverse point was used for the remainder of the RATA.

The pollutant concentrations were measured using an analyzer calibrated with zero-, mid-, and high-USEPA-Traceability-Protocol-certified calibration gases. The mid-level gas was 40 to 60% of the high-level (also referred to as span) gas.

Calibration Error Check. A calibration error check was performed by introducing zero-, mid-, and high-level calibration gases directly into the analyzer. The calibration error check was performed to verify the analyzer response was within $\pm 2\%$ of the certified calibration gas introduced.

System Bias Test. Prior to each test run, a system bias test was performed where known concentrations of calibration gases were introduced at the probe tip to measure if an analyzer's response was within $\pm 5\%$ of the introduced calibration gas concentrations. At the conclusion of each test run, an additional system-bias check was performed to evaluate the analyzer drift from pre- and post-test system-bias checks. The system-bias check evaluates the analyzer drift against the $\pm 3\%$ quality assurance/quality control (QA/QC) requirement.

The analyzer drift data was used to correct the measured flue gas concentrations. Recorded concentrations were averaged over the duration of each test run.

4.1.5 Total Hydrocarbons (USEPA Method 25A)

USEPA Method 25A, "Determination of Total Gaseous Organic Concentration Using a Flame Ionization Analyzer," was used to measure volatile organic compound concentrations in the flue gas. Samples were collected through a stainless steel probe and heated sample line into an analyzer.

A flame ionization detector (FID) determines the average hydrocarbon concentration in part per million by volume (ppmv) of VOC as the calibration gas (i.e., propane). The FID is fueled by 100% hydrogen, which generates a flame with a negligible number of ions. Flue gas is introduced into the FID and enters the flame chamber. The combustion of flue gas generates electrically charged ions. The analyzer applies a polarizing voltage between two electrodes around the flame, producing an electrostatic field. Negatively charged ions, anions, migrate to a collector electrode, while positively charged ions, cations, migrate to a high-voltage electrode. The current between the electrodes is directly proportional to the hydrocarbon concentration in the sample. The flame chamber is depicted at right.

Using the voltage analog signal, measured by the FID, the concentration of VOCs was recorded by a data acquisition system (DAS). The average concentration of VOCs is reported as the calibration gas (i.e., propane) in equivalent units.

Before testing, the analyzer was calibrated by introducing a zero-calibration range gas (<1% of span value) and high-calibration range gas (80-90% span value) to the tip of the sampling probe. Next, a low-calibration range gas (25-35% of span value) and mid-calibration range gas (45-55% of span value) were introduced. The analyzers are considered to be calibrated when the analyzer response is $\pm 5\%$ of the calibration gas value.

Prior to testing at the EUPRESSLINE Biofilter, a 3-point stratification test was conducted at 17, 50, and 83% of the stack diameter to determine the minimum number of traverse points to be sampled. The average concentration at each traverse point differed from the mean by less than 0.5 ppmv, so one traverse point was used for the remainder of the RATA.

At the conclusion of a test run, a calibration drift test was performed by introducing the zero- and mid-calibration gas to the tip of the sampling probe. The test run data was considered valid if the calibration drift test demonstrated the analyzers are responding within 3% of the calibration span from pre-test to post-test calibrations.

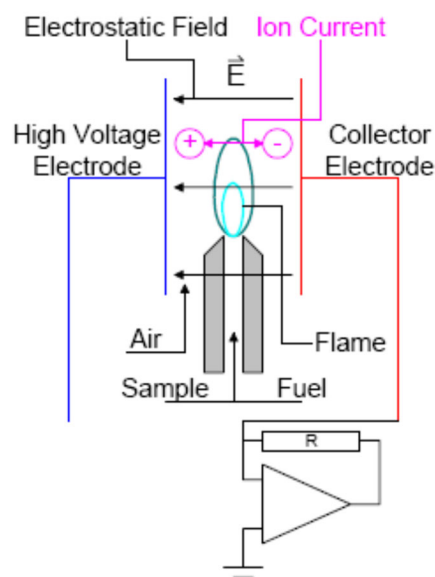


Figure 4-3 depicts the USEPA Method 25A sampling train.

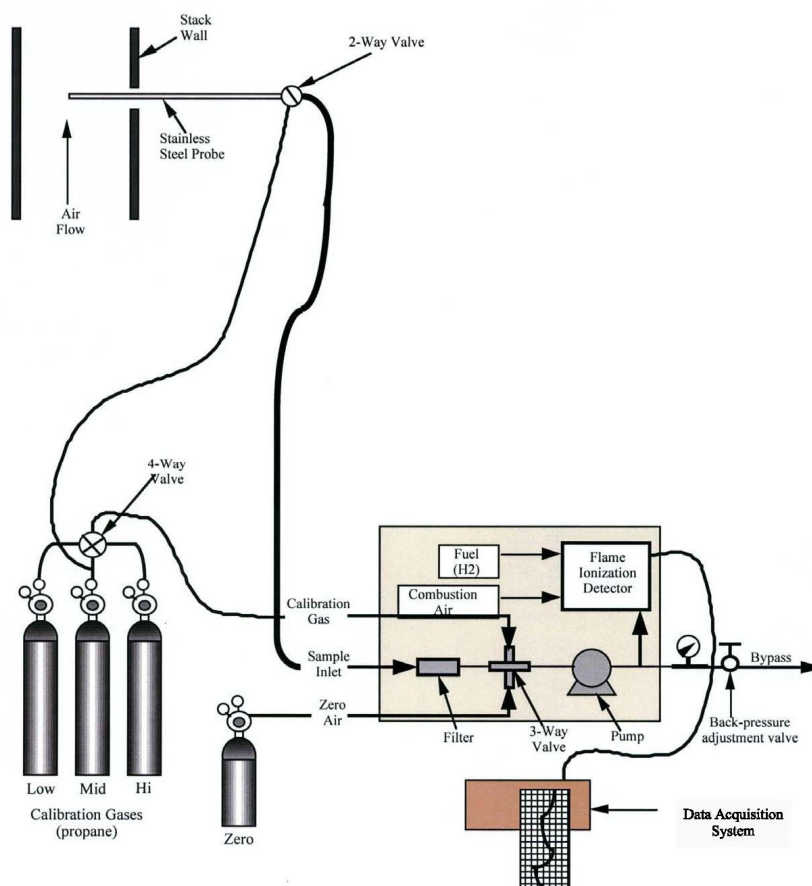


Figure 4-3. USEPA Method 25A Sampling Train

4.1.6 Gas Dilution (USEPA Method 205)

USEPA Method 205, "Verification of Gas Dilution Systems for Field Instrument Calibrations," was used to introduce known values of calibration gases into the analyzers. The gas dilution system consists of calibrated orifices or mass flow controllers and dilutes a high-level calibration gas to within $\pm 2\%$ of predicted values. The gas divider is capable of diluting gases at set increments and was evaluated for accuracy in the field in accordance with USEPA Method 205.

Prior to testing, the gas divider dilutions were measured to evaluate that they were within $\pm 2\%$ of predicted values. Two sets of three dilutions of the high-level calibration gas were performed. In addition, a certified mid-level calibration gas was introduced into an analyzer; this calibration gas concentration was within $\pm 10\%$ of a gas divider dilution concentration.

4.1.7 Formaldehyde and Moisture Content (USEPA Method 320)

USEPA Method 320, "Measurements of Vapor Phase Organic and Inorganic Emissions by Extractive Fourier Transform Infrared (FTIR) Spectroscopy," was used to measure formaldehyde and moisture content in the flue gas. Gaseous samples were withdrawn from the stack and transferred to an MKS Instruments MultiGas 2030 FTIR spectrometer.

The sample gas was directed through a heated probe, heated filter and heated transfer line connected to the FTIR. The probe, filter, transfer line, and FTIR were maintained at 191°C (375°F) during testing. The analyte concentrations were measured based on their infrared absorbance compared to reference spectra. The FTIR analyzer scanned the sample gas approximately once per second. A data point was generated every half-minute as the co-addition of 32 scans.

FTIR quality assurance procedures followed USEPA Method 320. A calibration transfer standard (CTS) was analyzed before and after testing. Acetaldehyde matrix spiking was performed prior to testing. Section 3.29 of USEPA Method 320 allows the use of a surrogate analyte for the purposes of analyte spiking. Acetaldehyde was chosen as a surrogate to formaldehyde for the following reason:

- Acetaldehyde's physical and chemical properties are similar to those of formaldehyde. Formaldehyde is the C1 aldehyde (CH₂O); acetaldehyde is the C2 aldehyde (CH₃CHO).

The analyte spikes were set to a target dilution ratio of 1:10 or less. Valid tests require spike recoveries to be within the Method 320 allowance of 100±30%.

Figure 4-4 depicts the USEPA Method 320 sampling train.

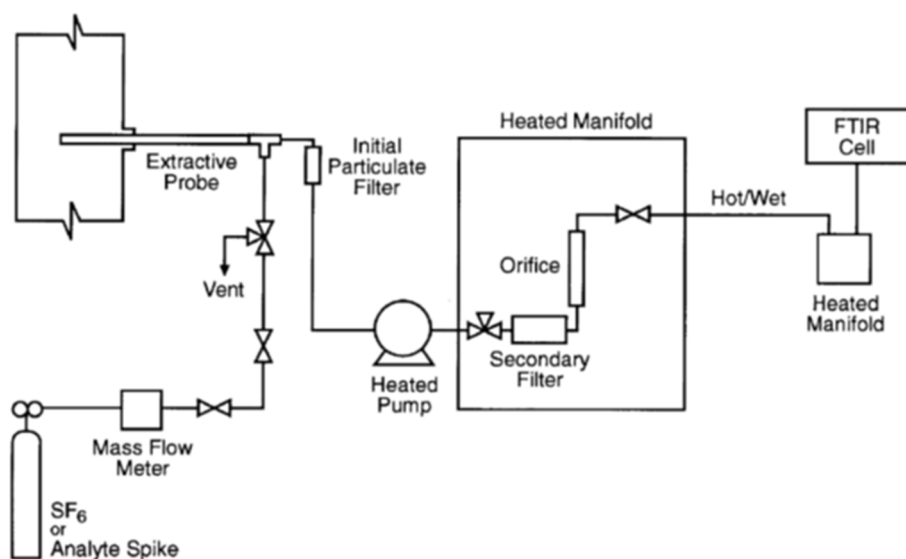


Figure 4-4. USEPA Method 320 Sampling Train

4.2 Process Data

Weyerhaeuser recorded process data during testing. EGLE personnel verified the requested operating and process data were recorded. Process data are included in Appendix F.

5.0 Quality Assurance and Quality Control

5.1 QA/QC Procedures

Equipment used in this emissions test program passed Quality Assurance (QA) and Quality Control (QC) procedures. Refer to Appendix A for equipment calibrations. Before testing, the sampling equipment was cleaned, inspected, and calibrated according to procedures outlined in the applicable USEPA sampling method and USEPA’s “Quality Assurance Handbook for Air Pollution Measurement Systems: Volume III, Stationary Source-Specific Methods.”

5.2 QA/QC Audits

Onsite QA/QC procedures (i.e., Pitot tube inspections, nozzle size verifications, leak check, calculation of isokinetic sampling rates, calibrations) were performed in accordance with the respective USEPA sampling methods. Equipment inspection and calibration measurements are presented in Appendix A.

Offsite QA audits include dry-gas meter and thermocouple calibrations.

5.2.1 Sampling Train QA/QC

The sampling trains described in Section 4.1 were audited for measurement accuracy and data reliability. Table 5-1 summarizes the QA/QC audits conducted on each sampling train.

**Table 5-1
USEPA Method 4 Sampling Train QA/QC**

Parameter	Runs 1-2	Run 3	Runs 4-6	Runs 7-10	Method Requirement	Comment
FGDRYERS RTO						
Sampling train post-test leak check	0 ft ³ for 1 min at 5 in Hg	0 ft ³ for 1 min at 4 in Hg	0 ft ³ for 1 min at 5 in Hg	0 ft ³ for 1 min at 4 in Hg	<0.020 ft ³ for 1 minute at a vacuum ≥ recorded during test	Valid
Sampling vacuum (in Hg)	1	1	1	1		

5.2.2 Instrument Analyzer QA/QC

The instrument analyzer sampling trains described in Section 4.1 were audited for measurement accuracy and data reliability. The analyzers passed the applicable calibration criteria. Table 5-2 summarizes the gas cylinders used during this test program. Analyzer calibration, bias, and drift data are included in Appendix A.

**Table 5-2
Calibration Gas Cylinder Information**

Parameter	Gas Vendor	Cylinder Serial Number	Cylinder Value	Expiration Date
Nitrogen	Airgas	AAL-17660	99.9995%	09/21/2028
Carbon monoxide	Airgas	CC27329	1,005 ppm	12/26/2025
Air	Airgas	ALM-011814	--	11/01/2026
Propane	Airgas	ALM-036155	110.0 ppm	03/02/2028
Propane	Airgas	ALM-014745	1,113 ppm	03/02/2028
Ethylene	Airgas	ALM 033173	96.74	05/14/2021
Acetaldehyde, methanol, sulfur hexafluoride	Airgas	CC716034	100.8 ppm 100.3 ppm 10.42 ppm	12/10/2020

5.2.3 Dry-Gas Meter QA/QC

Table 5-3 summarizes the dry-gas meter calibration checks in comparison to the acceptable USEPA tolerance. Complete dry-gas meter calibrations are included in Appendix A.

**Table 5-3
Dry-Gas Meter Calibration QA/QC**

Dry-Gas Meter	Pre-test DGM Calibration Factor	Post-test DGM Calibration Factor	Difference Between Pre- and Post-test Calibrations	Acceptable Tolerance	Comment
2	0.996 (10/19/2020)	0.998 (1/19/2021)	0.002	±0.05	Valid

5.2.4 Thermocouple QA/QC

Temperature measurements using thermocouples and digital pyrometers were compared to a reference temperature prior to testing to evaluate accuracy of the equipment. The thermocouples and pyrometers measured temperature within ±1.5% of the reference temperatures and were within USEPA acceptance criteria. Thermocouple calibration sheets are included in Appendix A.

5.3 Data Reduction and Validation

The emissions testing Project Manager and/or the QA/QC Officer validated computer spreadsheets. The computer spreadsheets were used to ensure that field calculations were accurate. Random inspection of the field data sheets were conducted to verify data have been recorded appropriately. At the completion of a test, the raw field data were entered into computer spreadsheets to provide applicable onsite emissions calculations. The computer data were checked against the raw field sheets for accuracy during review of the report.

5.4 QA/QC Problems

Equipment audits and QA/QC procedures demonstrate sample collection accuracy and compliance for the test runs.



6.0 Limitations

The information and opinions rendered in this report are exclusively for use by Weyerhaeuser. Apex Companies, LLC will not distribute or publish this report without consent of Weyerhaeuser except as required by law or court order. The information and opinions are given in response to a limited assignment and should be implemented only in light of that assignment. Apex Companies, LLC accepts responsibility for the competent performance of its duties in executing the assignment and preparing reports in accordance with the normal standards of the profession, but disclaims any responsibility for consequential damages

Submitted by:

Apex Companies, LLC

David Kawasaki, QSTI

Staff Consultant

Apex Companies, LLC

david.kawasaki@apexc.com

248.590.5134

Derek R. Wong, Ph.D., P.E.

National Account Manager

Apex Companies, LLC

derek.wong@apexc.com

248.875.7581



Tables



Table 1
EUPRESSLINE Biofilter Formaldehyde Destruction Efficiency Results

Weyerhaeuser
Grayling, Michigan
Apex Companies Project No. 11020-000068.00
Sampling Date: December 9, 2020

Parameter		Units	Run 1	Run 2	Run 3	Average
Start Time			7:47-8:47	9:01-10:01	10:24-11:24	
Duration		min	60	60	60	60
Inlet	Gas Stream Volumetric Flowrate	scfm	98,328	94,403	91,692	94,807
	Formaldehyde Concentration	ppmv	8.99†	9.94	11.03	10.49
	Formaldehyde Concentration	mg/dscm	11.2	12.4	13.8	12.5
	Formaldehyde Mass Emission Rate	lb/hr	4.1	4.4	4.7	4.4
Outlet	Gas Stream Volumetric Flowrate	scfm	95,420	95,348	97,988	96,252
	Formaldehyde Concentration	ppmv	0.11	0.11	0.11	0.11
	Formaldehyde Concentration	mg/dscm	0.14	0.14	0.14	0.14
	Formaldehyde Mass Emission Rate	lb/hr	0.05	0.05	0.05	0.05
Formaldehyde Destruction Efficiency		%	98.8	98.9	98.9	98.9
<p style="text-align: center;">Molecular weight of formaldehyde 30.03 g/mole Standard conditions 68°F and 29.92 in Hg. 24.04 is the volume of 1 mole at Standard conditions † Data missing from 8:03 to 8:20 scfm standard cubic feet per minute ppmv part per million by volume</p>						



Table 2
EUPRESSLINE Biofilter VOC Relative Accuracy Test Audit Results
Weyerhaeuser
Grayling, Michigan
Apex Companies Project No. 11020-000068.00
Sampling Date: December 9, 2020

Run	Time	SCFM	Reference Method VOC			CERM VOC lb/hr, as carbon	Difference lb/hr, as carbon
			ppmv, as propane	ppmv, as carbon	lb/hr, as carbon		
1	07:20-07:41	95,332	17.8	53.4	9.5	10.28	-0.8
2	07:46-08:07	93,776	13.7	41.0	7.2	8.09	-0.9
3	08:07-08:28	95,065	13.6	40.7	7.2	8.14	-0.9
4	08:28-08:49	97,419	18.3	55.0	10.0	10.29	-0.3
5	09:01-09:22	97,186	24.9	74.8	13.6	13.40	0.2
6	09:22-09:36,09:42-09:49	96,284	23.4	70.1	12.6	12.27	0.3
7	09:49-10:10	92,575	19.6	58.7	10.2	9.78	0.4
8	10:24-10:45	98,499	12.1	36.2	6.7	7.06	-0.4
9	10:45-11:06	99,774	15.0	44.9	8.4	8.35	0.0
10	11:06-11:27	95,692	16.2	48.6	8.7	9.37	-0.7
Mean		96,517	17.9	53.6	9.7	9.9	-0.2
Standard Deviation							0.5
Confidence Coefficient							0.38

Applicable Standard (Permit Limit)

19.5 lb/hr, as carbon

Average RM value (permit limit used if <50% of standard)

19.5 lb/hr, as carbon

Relative Accuracy

3.1 %

PS-6 Relative Accuracy Performance Specification

The RA of the CERMS must be no greater than 10 percent

Test run omitted from RATA calculations



Table 3
FGDRYERS RTO VOC Relative Accuracy Test Audit Results

Weyerhaeuser

Grayling, Michigan

Apex Companies Project No. 11020-000068.00

Sampling Date: December 10, 2020

Run	Time	SCFM	Reference Method VOC			CERM VOC lb/hr, as carbon	Difference lb/hr, as carbon
			ppmv, as propane	ppmv, as carbon	lb/hr, as carbon		
1	6:41-7:02	109,889	4.35	13.05	2.68	2.87	-0.19
2	7:02-7:23	108,823	5.35	16.05	3.27	3.05	0.22
3	9:37-9:58	113,045	4.11	12.34	2.61	3.29	-0.68
4	10:45-11:06	117,352	5.20	15.61	3.42	4.20	-0.78
5	11:06-11:27	115,460	5.22	15.66	3.38	4.10	-0.72
6	11:27-11:48	114,869	5.20	15.60	3.35	4.29	-0.94
7	12:09-12:30	117,632	5.71	17.13	3.77	5.25	-1.48
8	12:30-12:51	117,544	4.79	14.37	3.16	4.38	-1.22
9	12:51-13:12	119,120	4.28	12.83	2.86	3.88	-1.02
10	13:12-13:33	117,987	4.28	12.85	2.83	3.33	-0.50
Mean		114,899	4.8	14.3	3.1	3.7	-0.6
Standard Deviation							0.44
Confidence Coefficient							0.34

Applicable Standard (Permit Limit)

18.6 lb/hr, as carbon

Average RM value (permit limit used if <50% of standard)

18.6 lb/hr, as carbon

Relative Accuracy

5.3 %

PS-6 Relative Accuracy Performance Specification

The RA of the CERMS must be no greater than 10 percent

Test run omitted from RATA calculations



Table 4
FGDRYERS RTO CO Relative Accuracy Test Audit Results

Weyerhaeuser

Grayling, Michigan

Apex Companies Project No. 11020-000068.00

Sampling Date: December 10, 2020

Run	Time	DSCFM	Reference Method CO			CERM CO lb/hr	Difference lb/hr
			ppmvd, measured	ppmvd, corrected	lb/hr		
1	6:41-7:02	78,521	126.5	126.6	43.41	53.06	-9.65
2	7:02-7:23	77,759	136.4	136.7	46.38	50.93	-4.55
3	9:37-9:58	79,739	99.9	100.4	34.93	44.95	-10.02
4	10:45-11:06	79,563	127.4	130.7	45.37	53.76	-8.39
5	11:06-11:27	78,280	120.2	123.4	42.17	49.17	-7.00
6	11:27-11:48	77,880	117.1	120.3	40.91	48.51	-7.60
7	12:09-12:30	77,000	120.6	120.2	40.41	52.37	-11.96
8	12:30-12:51	76,942	130.8	130.3	43.77	55.51	-11.74
9	12:51-13:12	77,973	144.4	143.6	48.89	60.71	-11.82
10	13:12-13:33	77,232	163.8	162.8	54.87	64.30	-9.43
Mean		78,102	127.0	127.9	43.6	52.5	-8.9
Standard Deviation							2.3
Confidence Coefficient							1.80

Applicable Standard (Permit Limit)

147.3 lb/hr

Average RM value (permit limit used if <50% of standard)

147.3 lb/hr

Relative Accuracy

7.3 %

PS-6 Relative Accuracy Performance Specification

The RA of the CERMS must be no greater than 10 percent

Test run omitted from RATA calculations



Figures

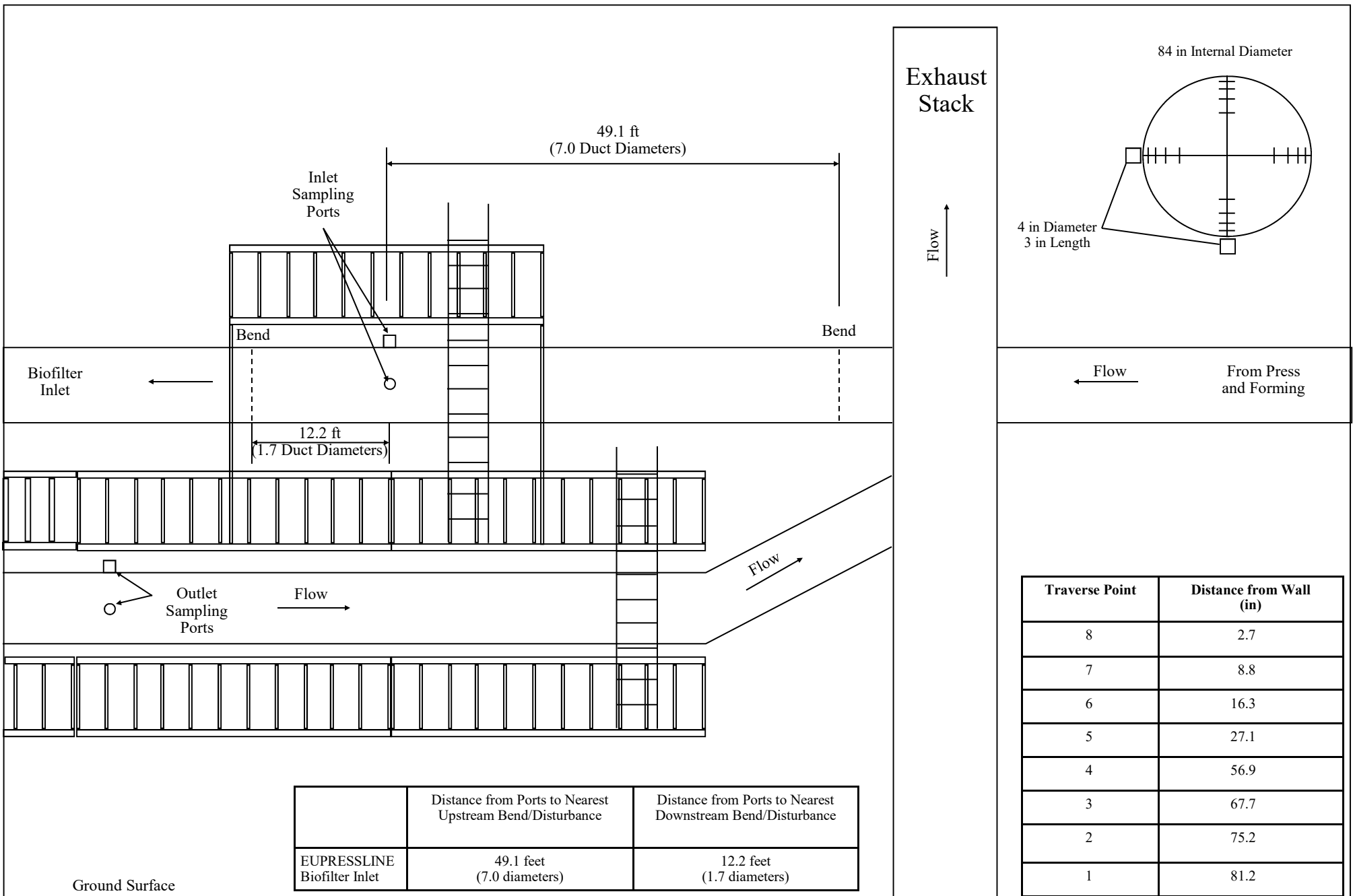


Figure 1
EUPRESSLINE Biofilter Inlet Sampling Ports
and Traverse Point Locations



Weyerhaeuser
4111 West Four Mile Road
Grayling, Michigan

Project No. 11020-000068.00

Last Revision
 January 15, 2021

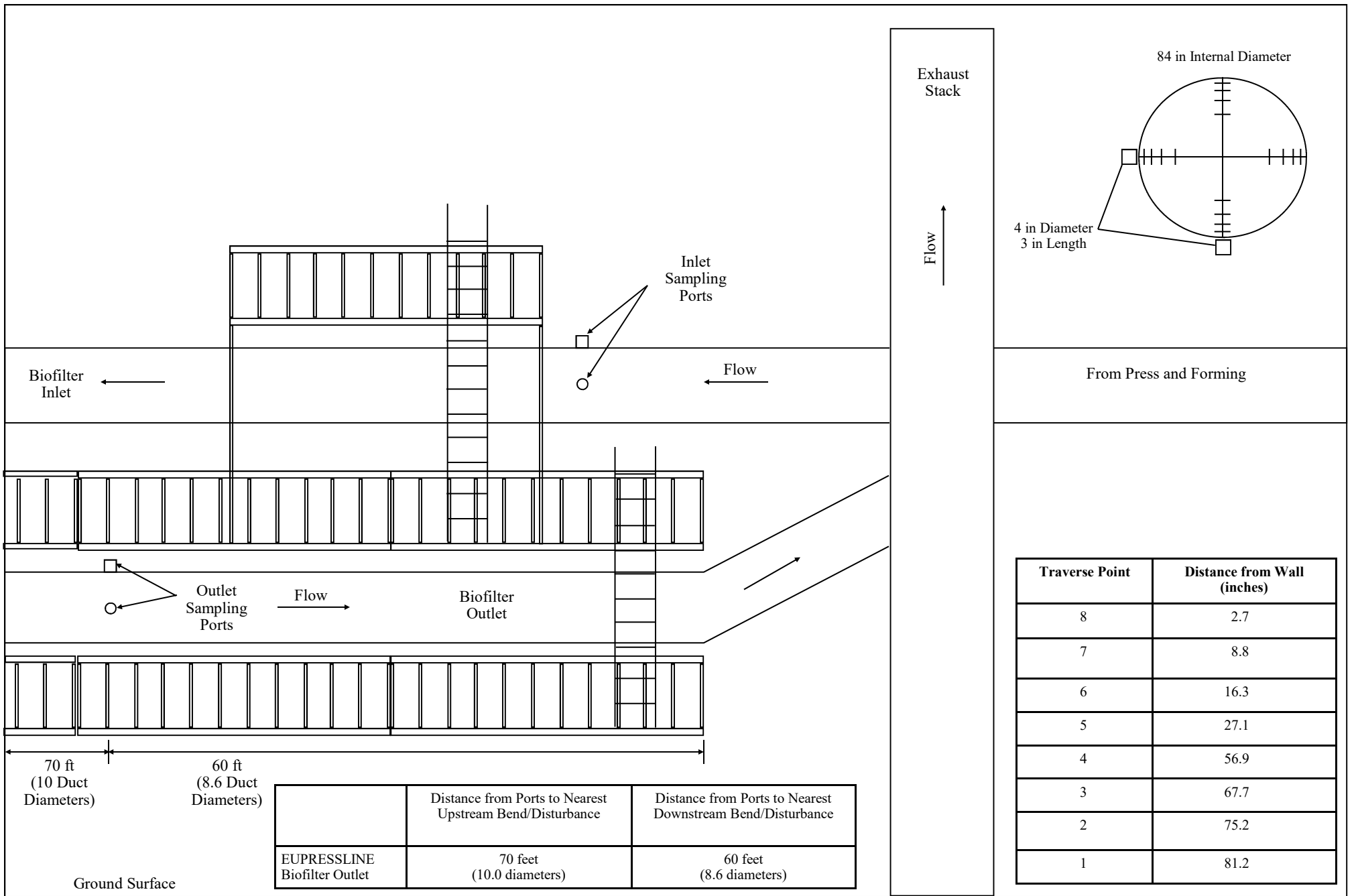


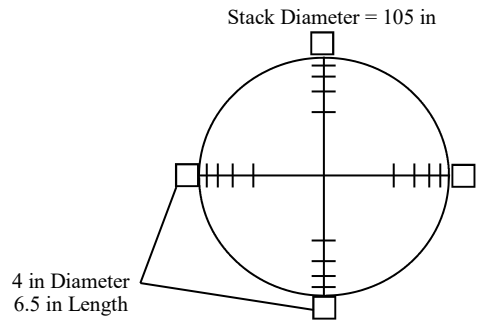
Figure 2
EUPRESSLINE Biofilter Outlet Sampling
Ports and Traverse Point Locations



Weyerhaeuser
4111 West Four Mile Road
Grayling, Michigan

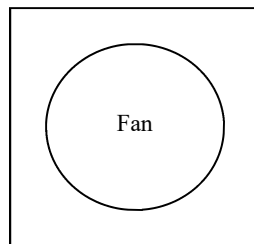
Project No. 11020-000068.00

Last Revision
 January 15, 2021



Traverse Point	Distance from Wall (in)
8	3.4
7	11.0
6	20.4
5	33.9
4	71.1
3	84.6
2	94.0
1	101.6

	Distance from Ports to Nearest Upstream Bend/Disturbance	Distance from Ports to Nearest Downstream Bend/Disturbance
FGDRYERS-RTO OUTLET	30 feet (3.4 diameters)	40 feet (4.6 diameters)



Flow →

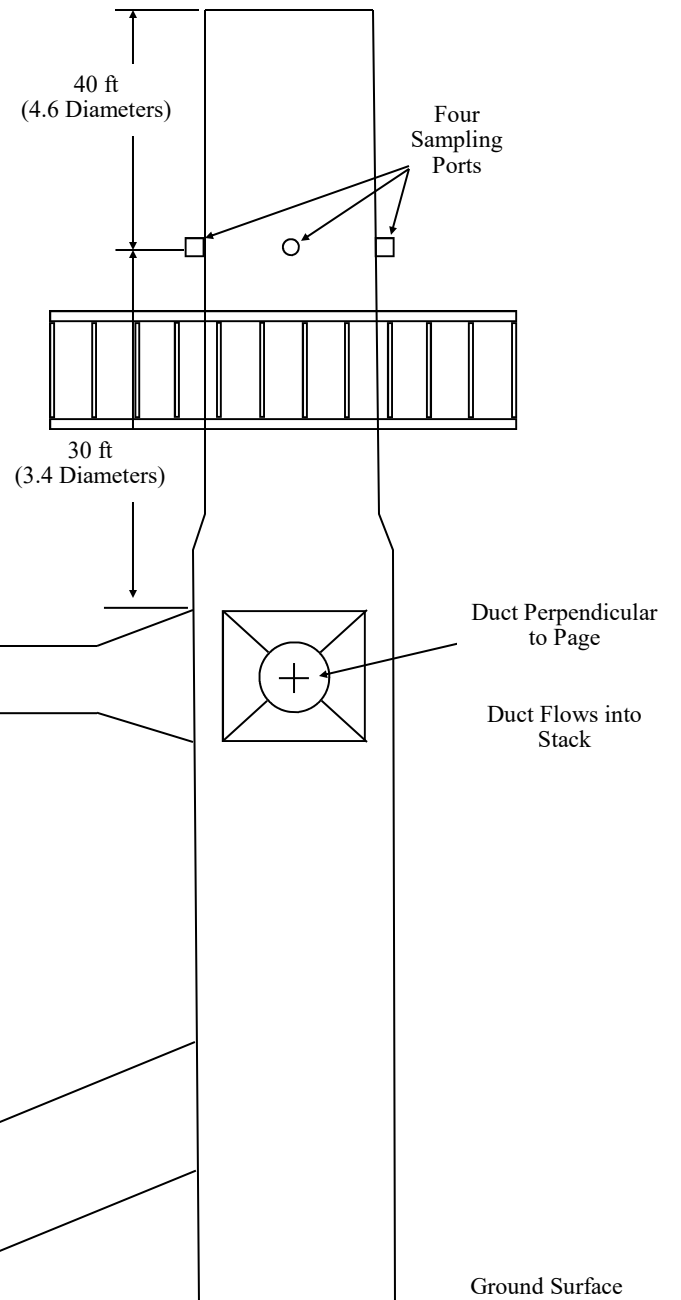


Figure 3
FGDRYERS RTO Outlet Sampling Ports and
Traverse Point Locations



Weyerhaeuser
4111 West Four Mile Road
Grayling, Michigan

Project No. 11020-000068.00

Last Revision
January 15, 2021



Graphs

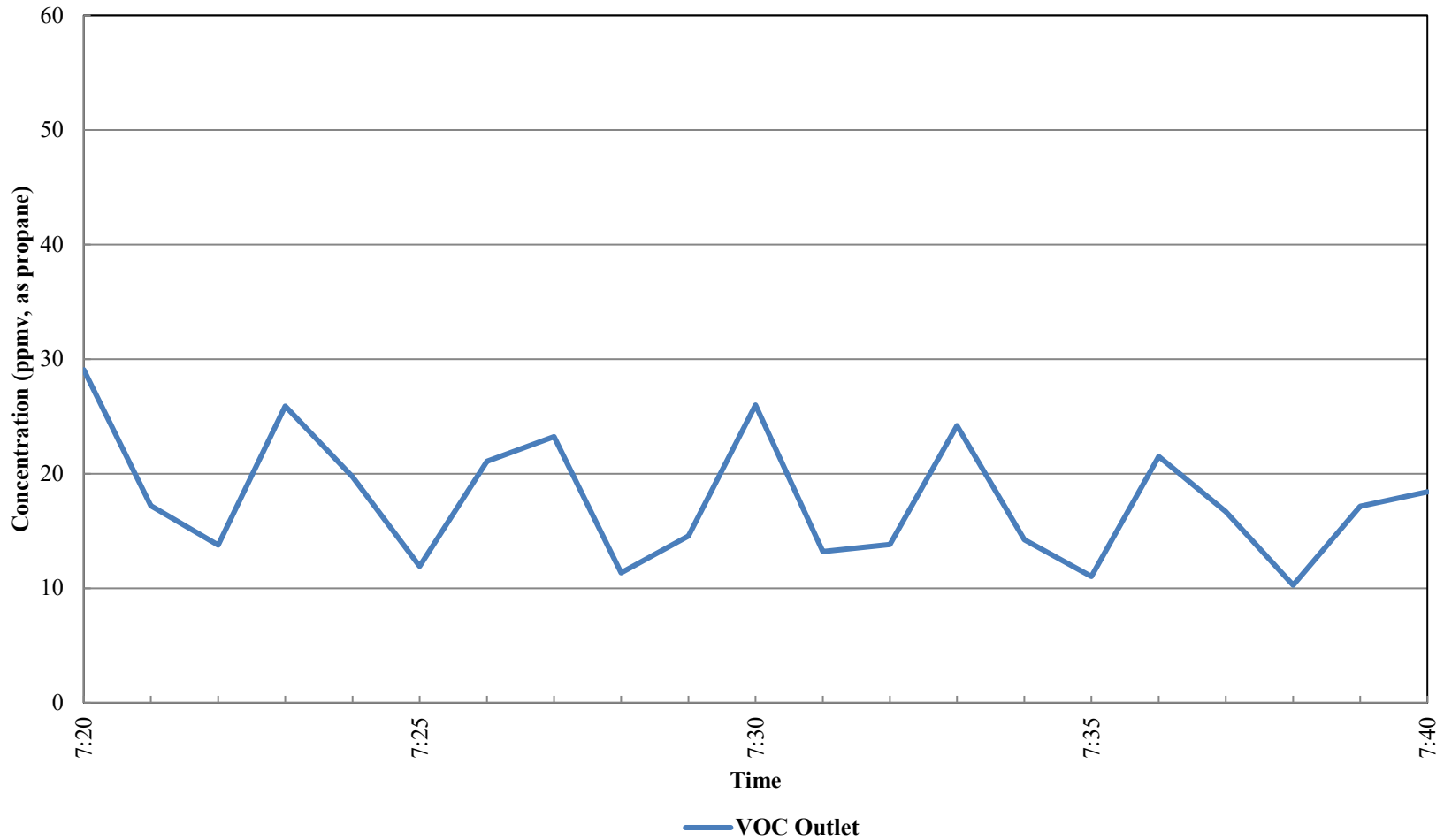
EUPRESSLINE Biofilter VOC Concentrations — Run 1

Weyerhaeuser

Grayling, Michigan

Apex Companies Project No. 11020-000068.00

Sampling Date: December 9, 2020



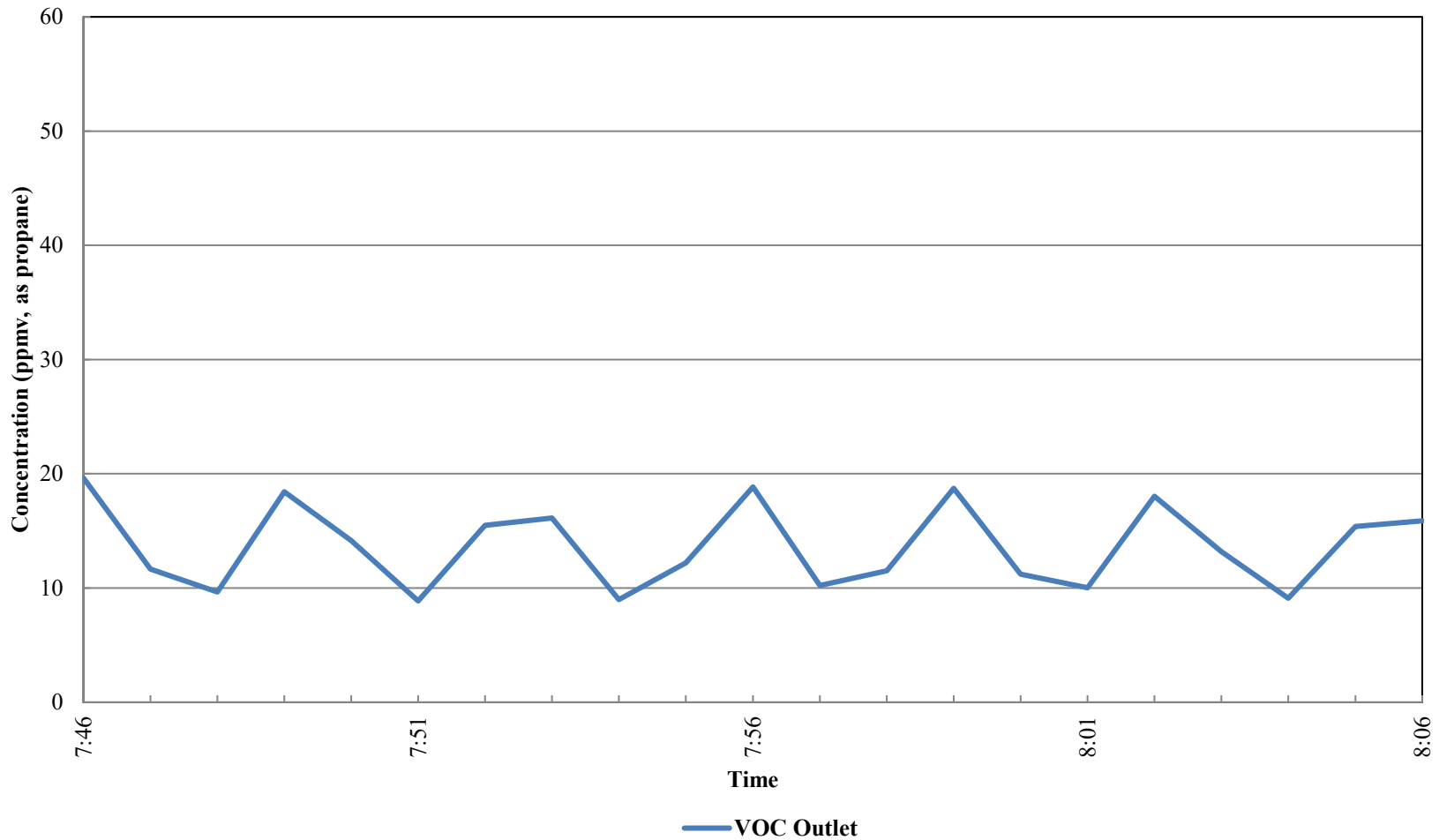
EUPRESSLINE Biofilter VOC Concentrations — Run 2

Weyerhaeuser

Grayling, Michigan

Apex Companies Project No. 11020-000068.00

Sampling Date: December 9, 2020



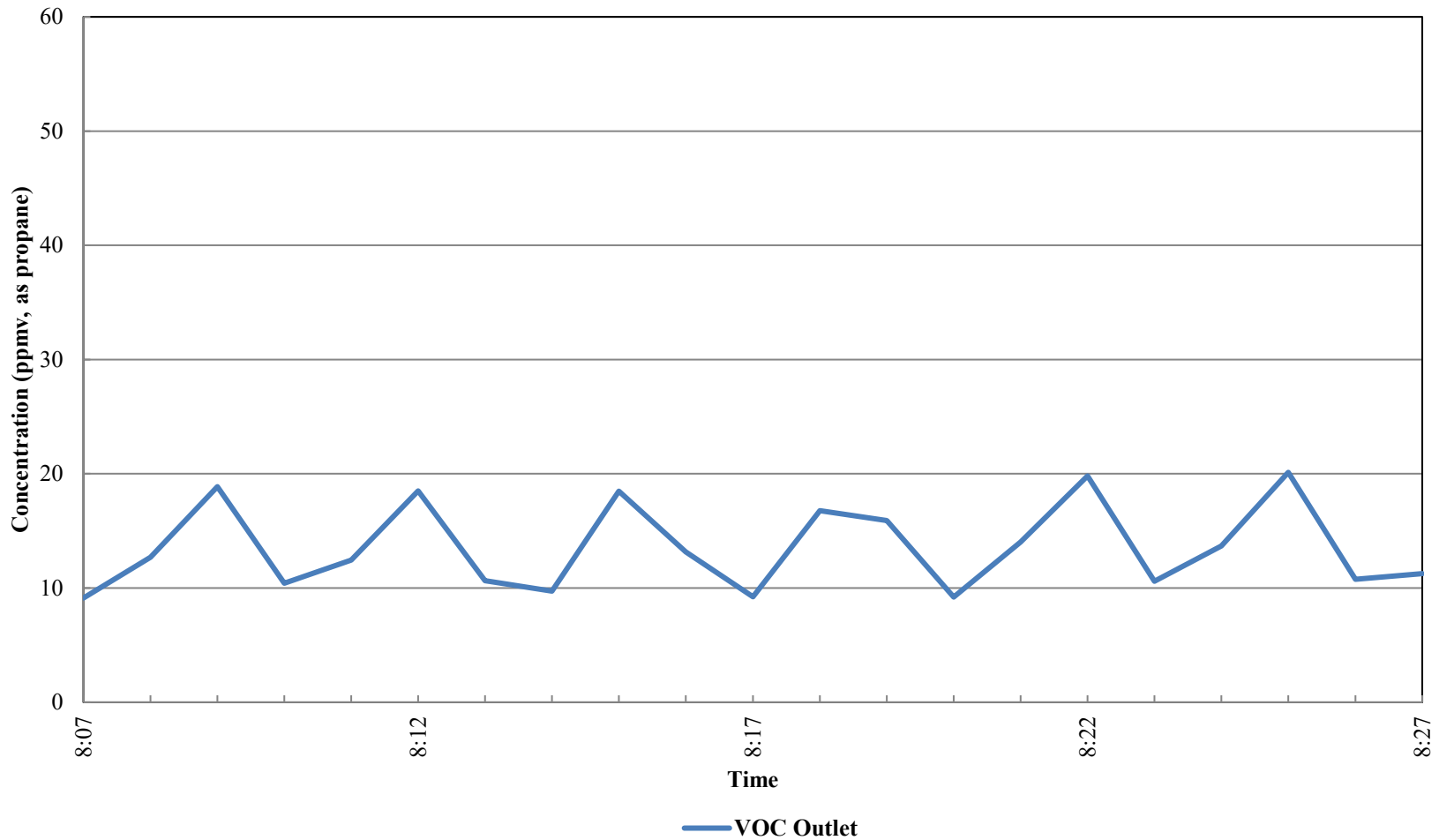
EUPRESSLINE Biofilter VOC Concentrations — Run 3

Weyerhaeuser

Grayling, Michigan

Apex Companies Project No. 11020-000068.00

Sampling Date: December 9, 2020



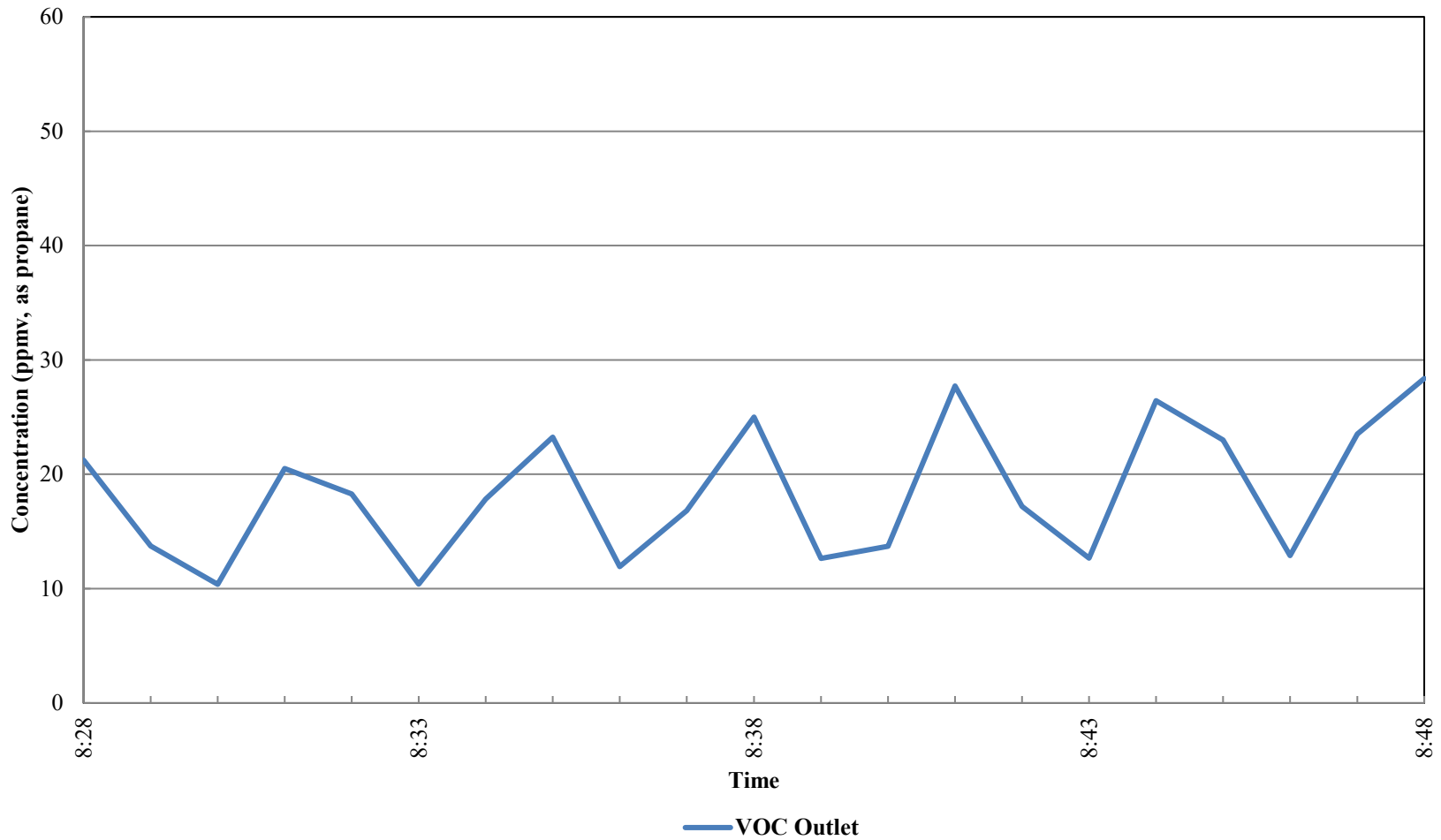
EUPRESSLINE Biofilter VOC Concentrations — Run 4

Weyerhaeuser

Grayling, Michigan

Apex Companies Project No. 11020-000068.00

Sampling Date: December 9, 2020



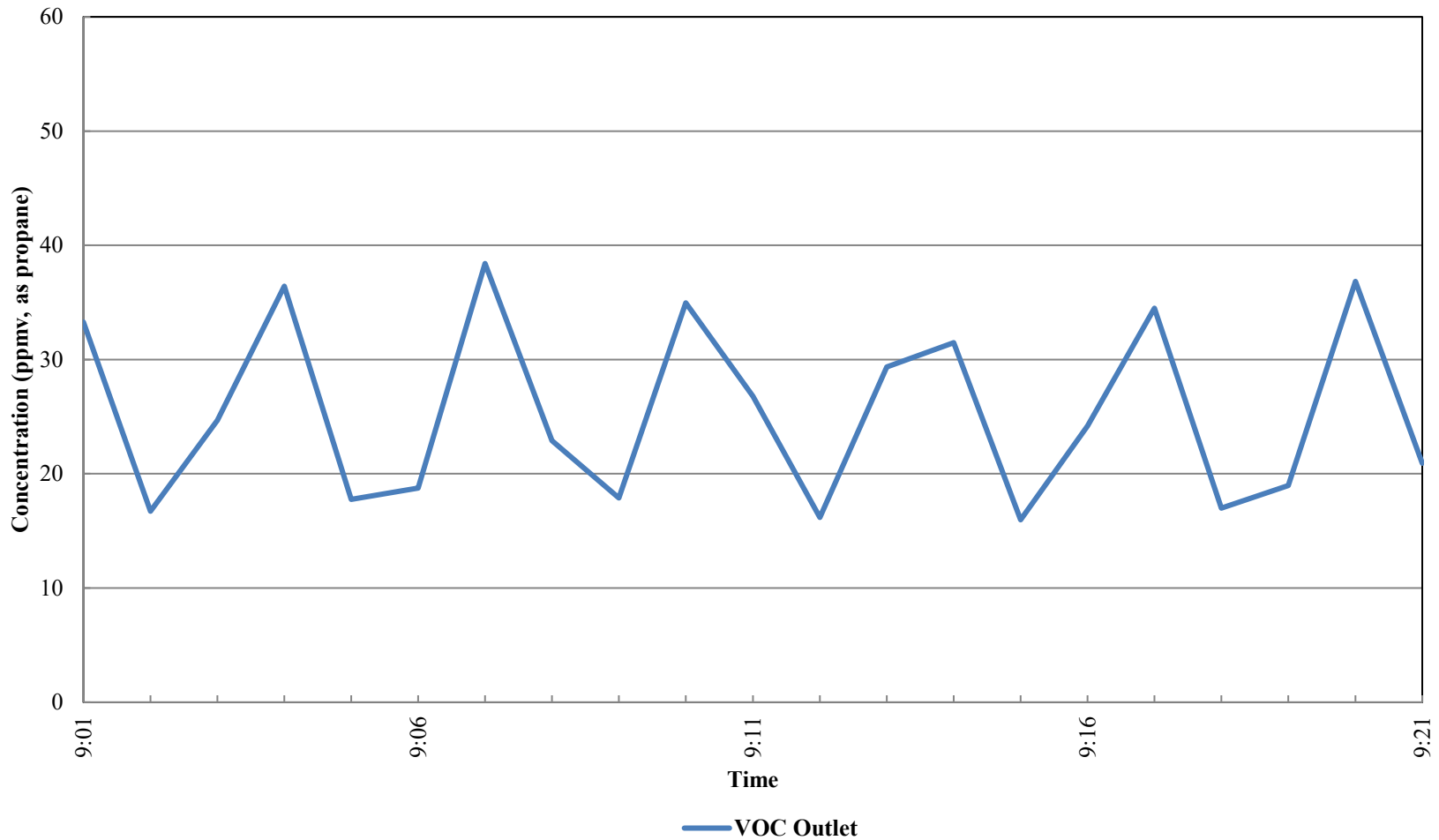
EUPRESSLINE Biofilter VOC Concentrations — Run 5

Weyerhaeuser

Grayling, Michigan

Apex Companies Project No. 11020-000068.00

Sampling Date: December 9, 2020



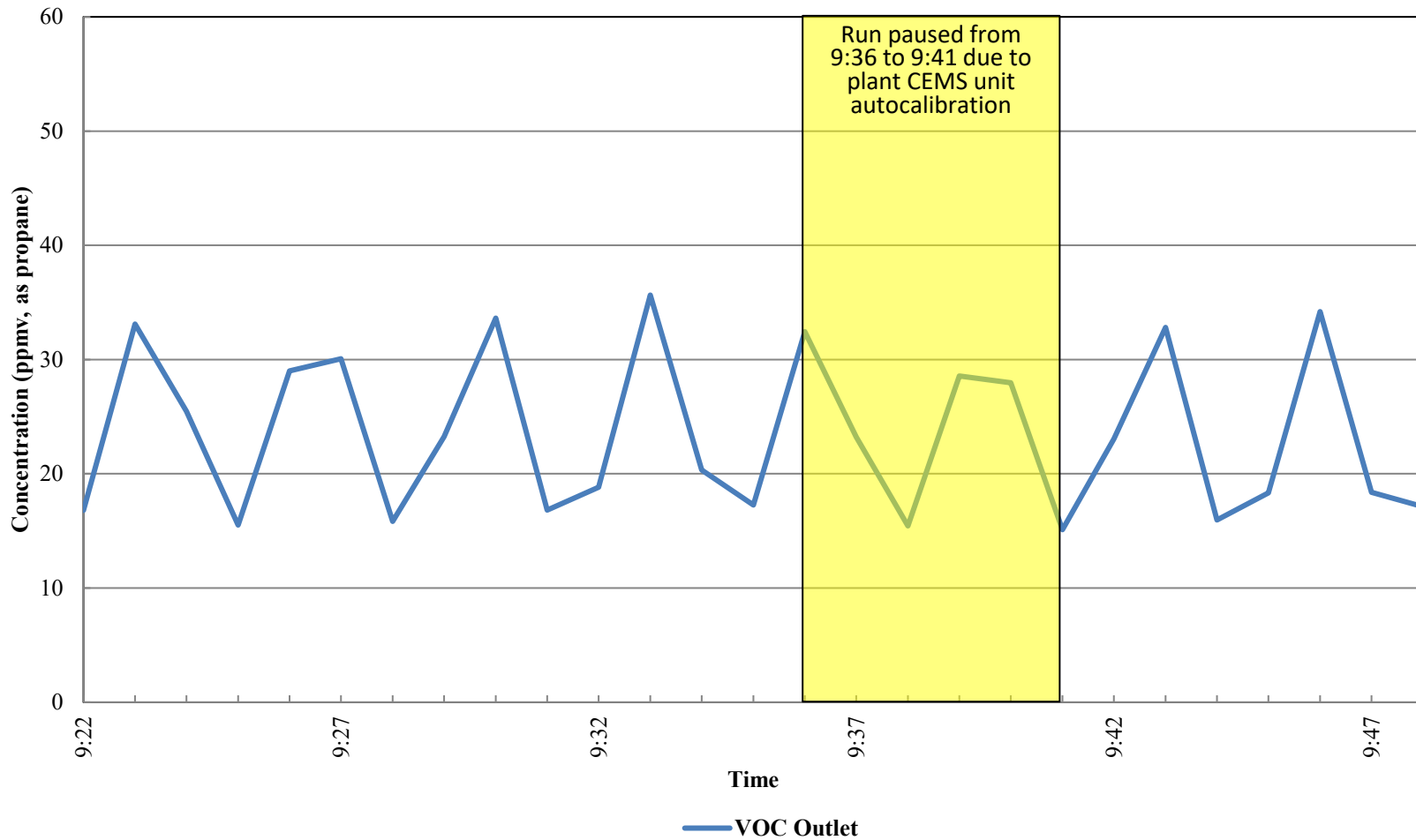
EUPRESSLINE Biofilter VOC Concentrations — **Run 6**

Weyerhaeuser

Grayling, Michigan

Apex Companies Project No. 11020-000068.00

Sampling Date: December 9, 2020



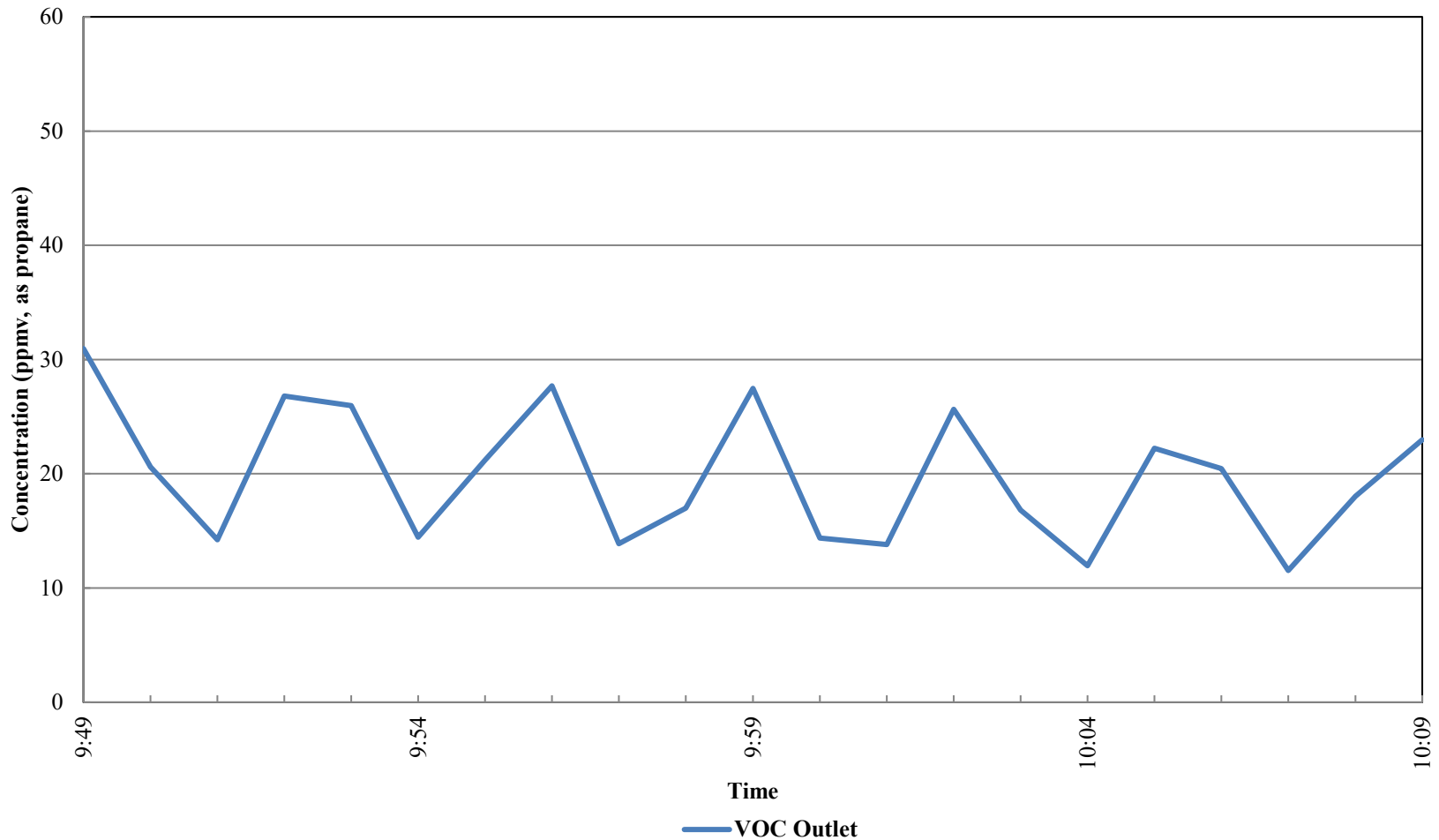
EUPRESSLINE Biofilter VOC Concentrations — Run 7

Weyerhaeuser

Grayling, Michigan

Apex Companies Project No. 11020-000068.00

Sampling Date: December 9, 2020



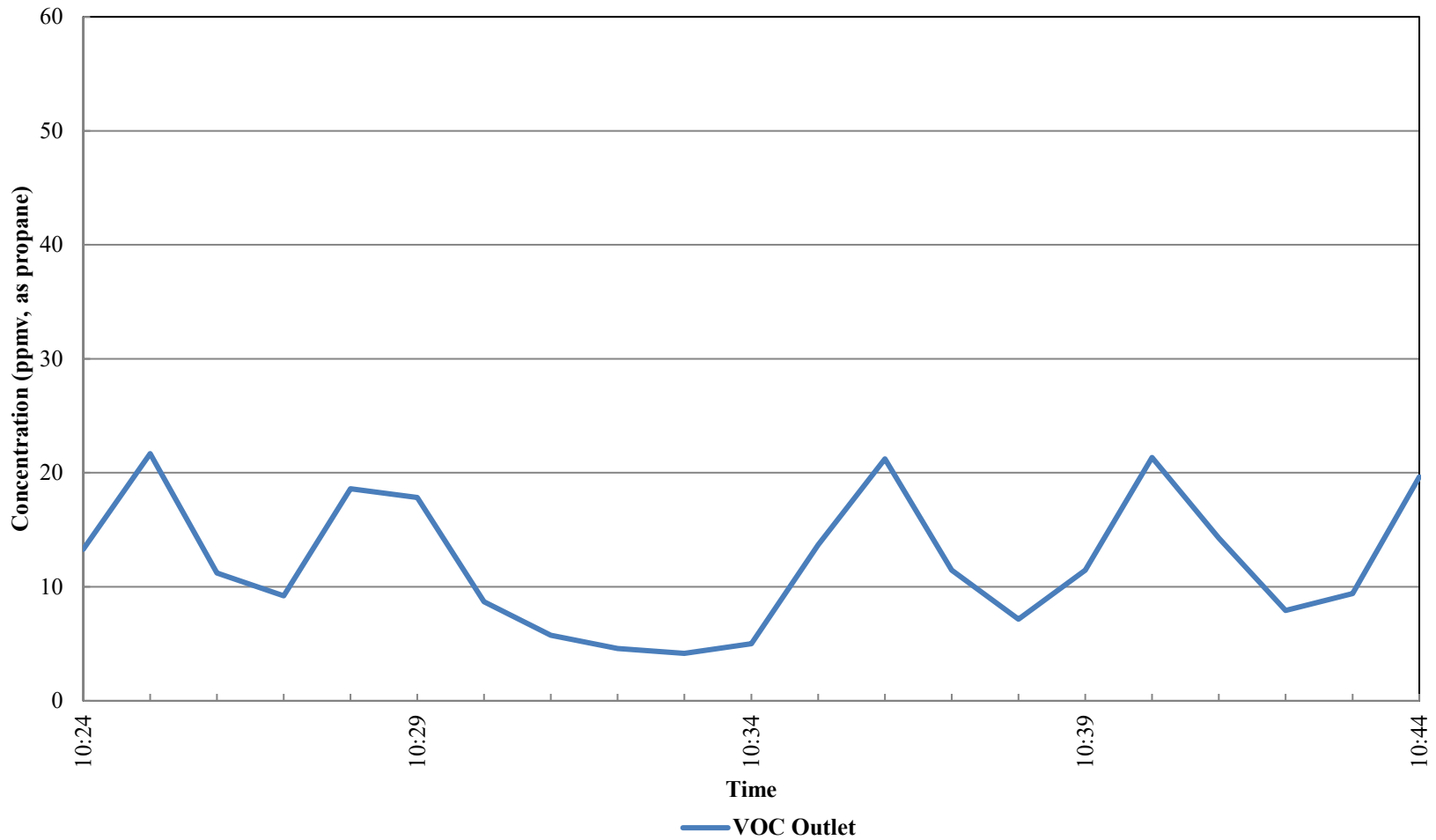
EUPRESSLINE Biofilter VOC Concentrations — Run 8

Weyerhaeuser

Grayling, Michigan

Apex Companies Project No. 11020-000068.00

Sampling Date: December 9, 2020



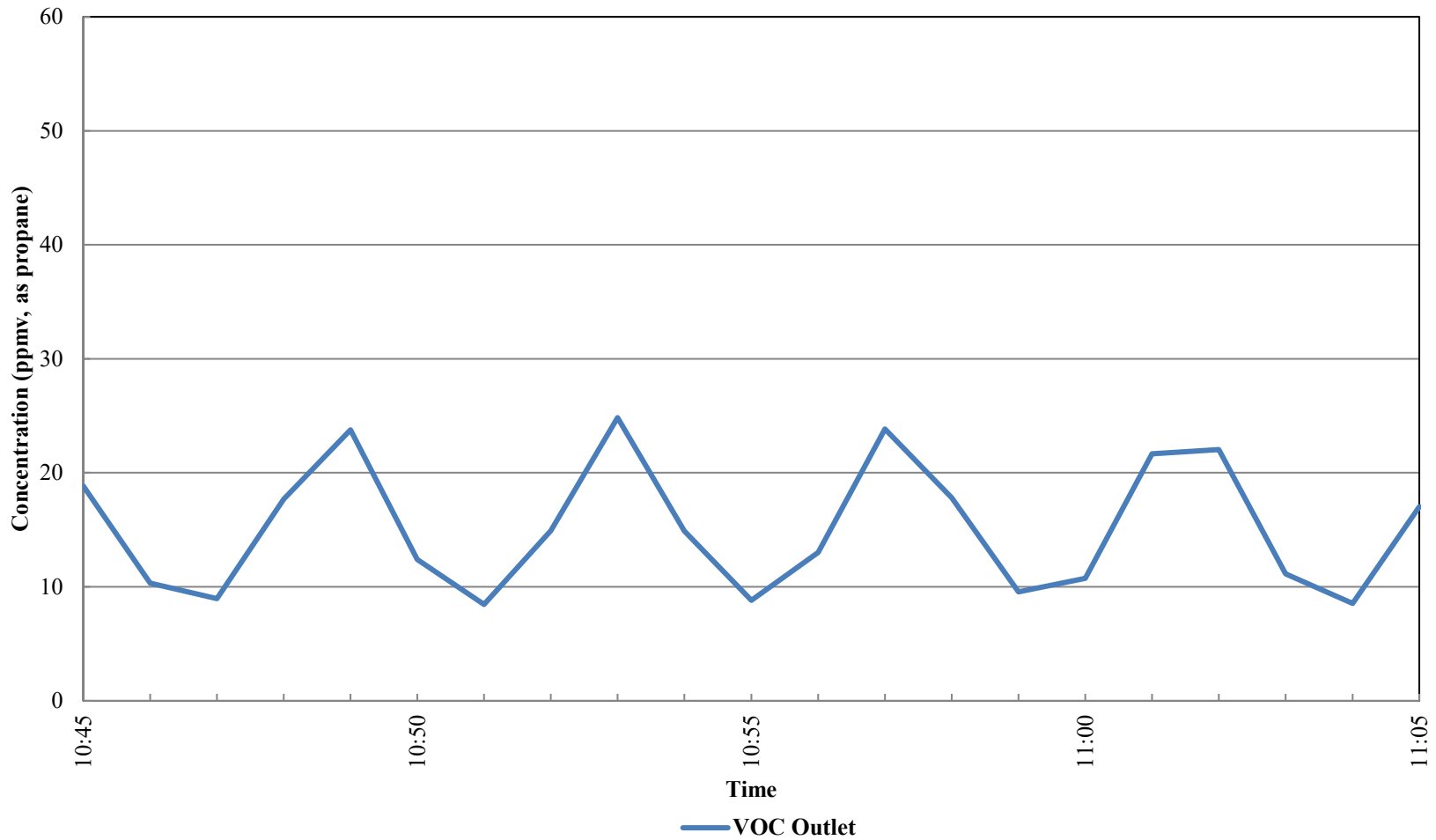
EUPRESSLINE Biofilter VOC Concentrations — Run 9

Weyerhaeuser

Grayling, Michigan

Apex Companies Project No. 11020-000068.00

Sampling Date: December 9, 2020



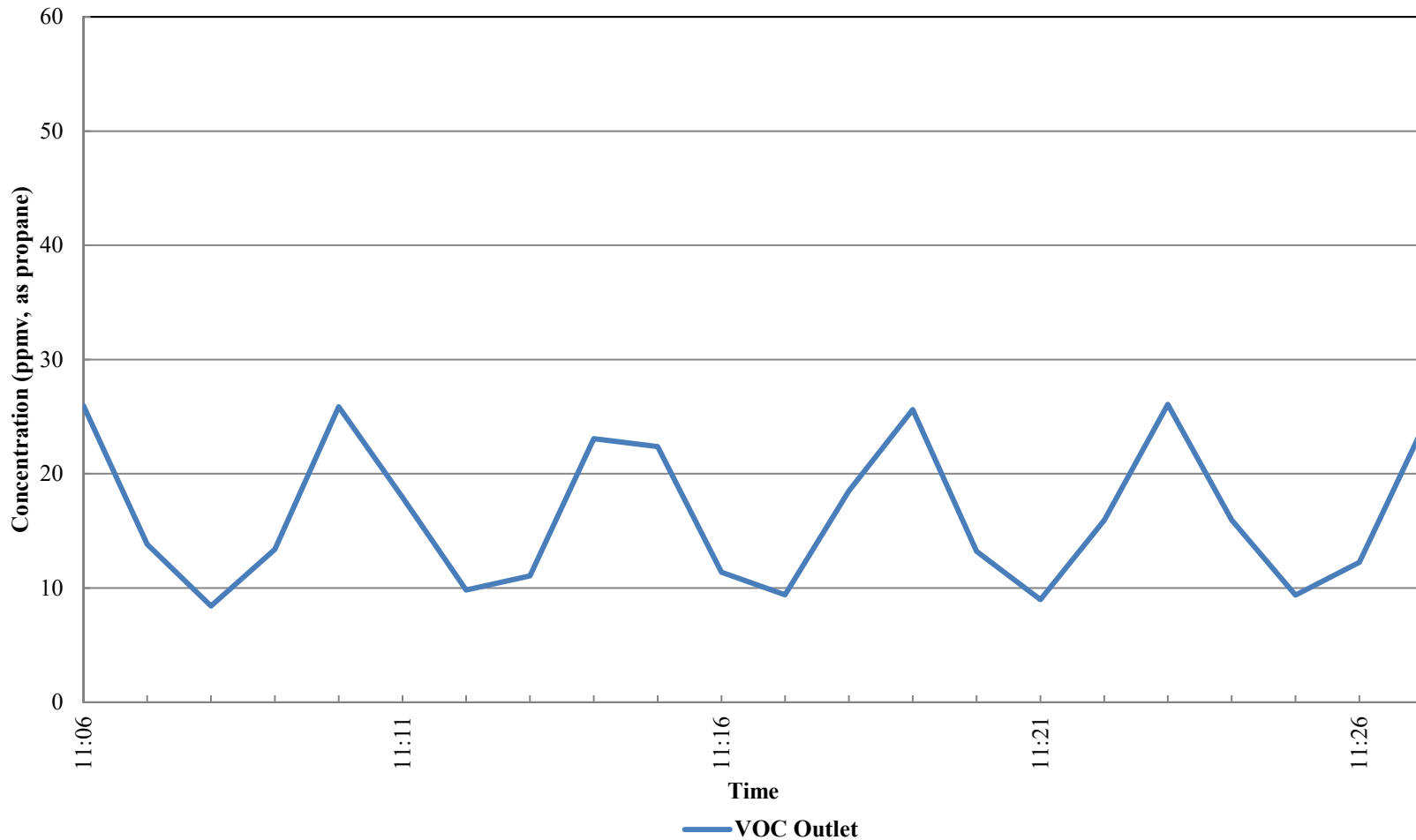
EUPRESSLINE Biofilter VOC Concentrations — **Run 10**

Weyerhaeuser

Grayling, Michigan

Apex Companies Project No. 11020-000068.00

Sampling Date: December 9, 2020



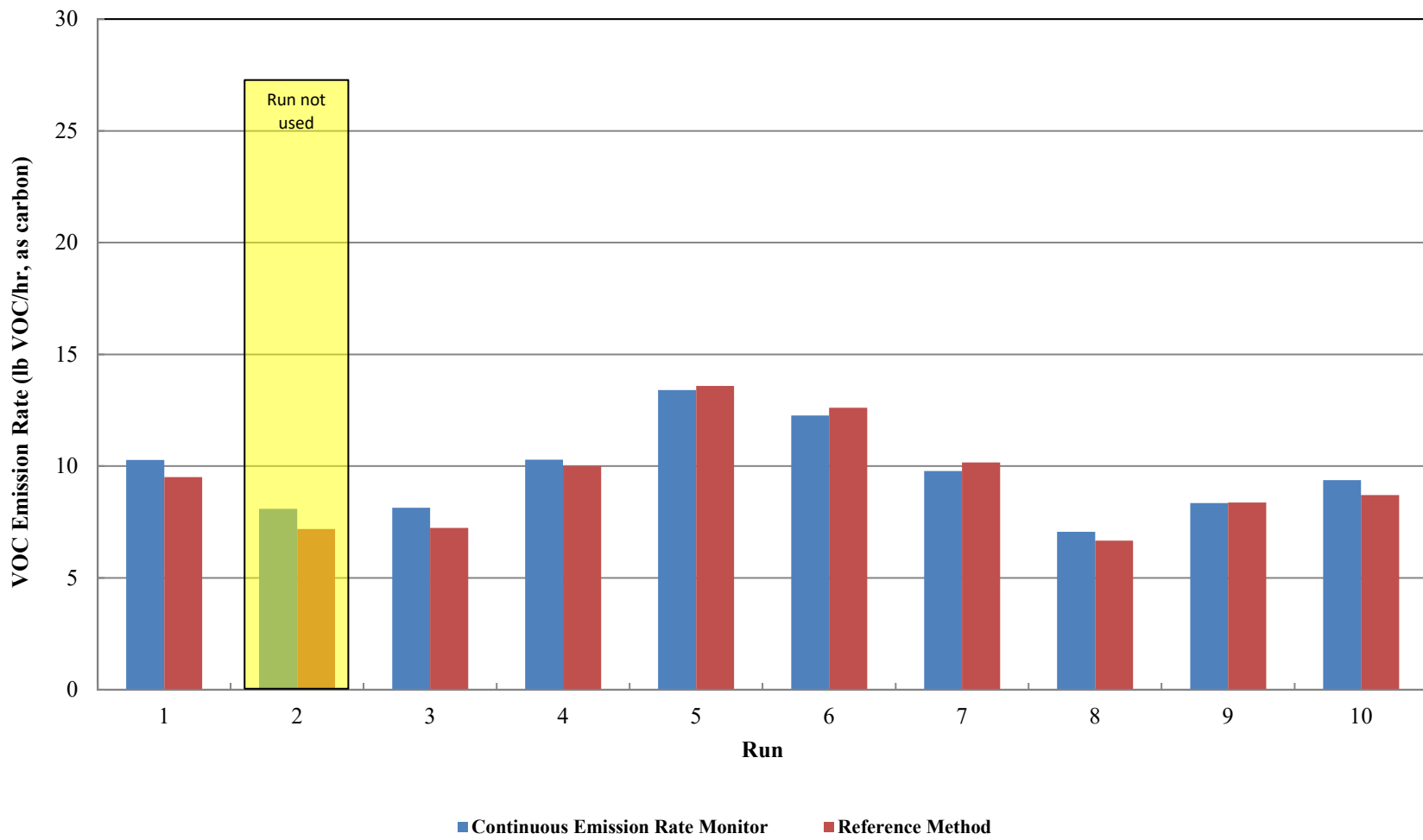
EUPRESSLINE Biofilter VOC RM to CERMS Comparison

Weyerhaeuser

Grayling, Michigan

Project No. 11020-000068.00

Sampling Date: December 9, 2020



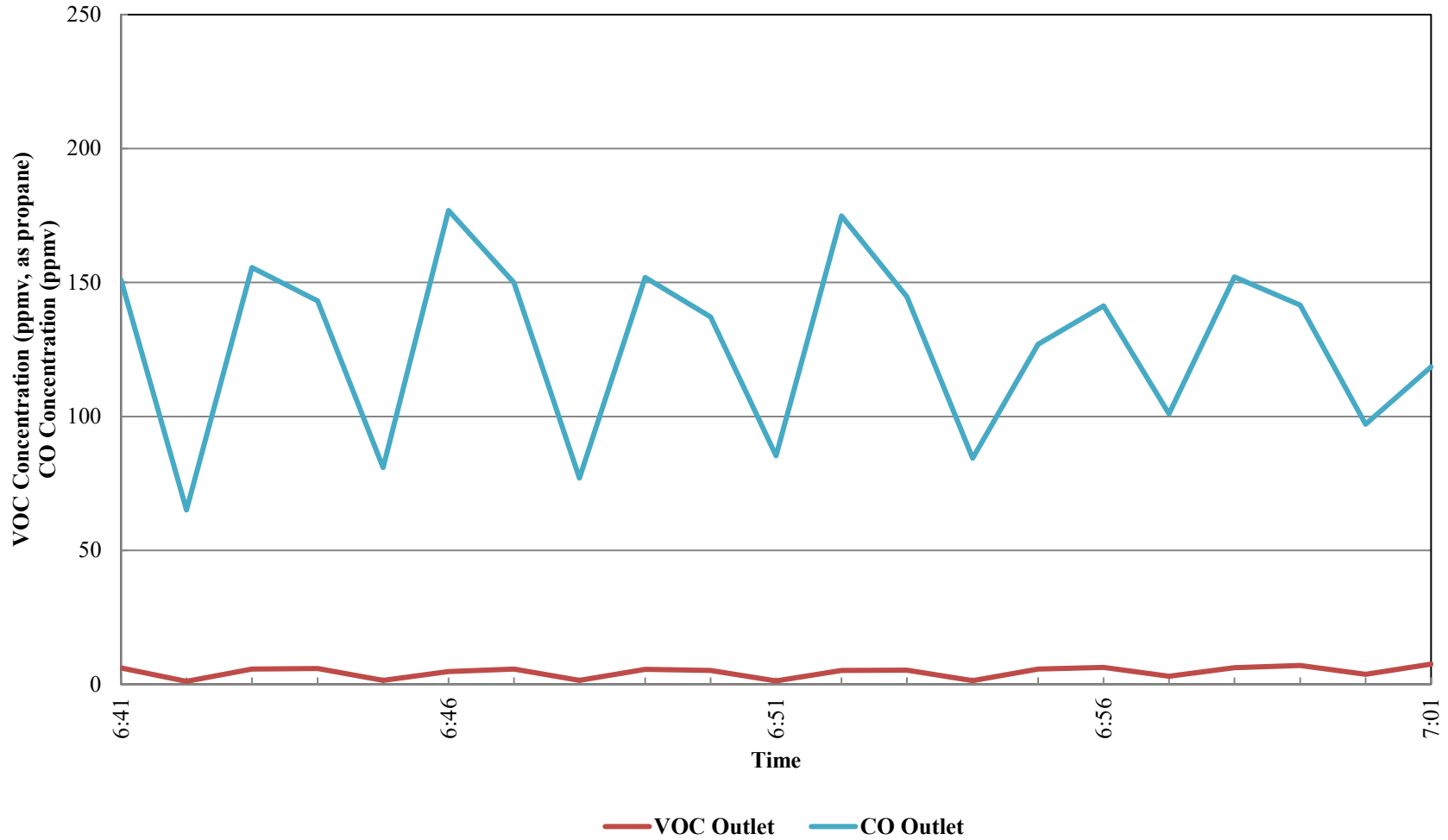
FGDRYERS RTO VOC and CO Concentrations — **Run 1**

Weyerhaeuser

Grayling, Michigan

Apex Companies Project No. 11020-000068.00

Sampling Date: December 10, 2020



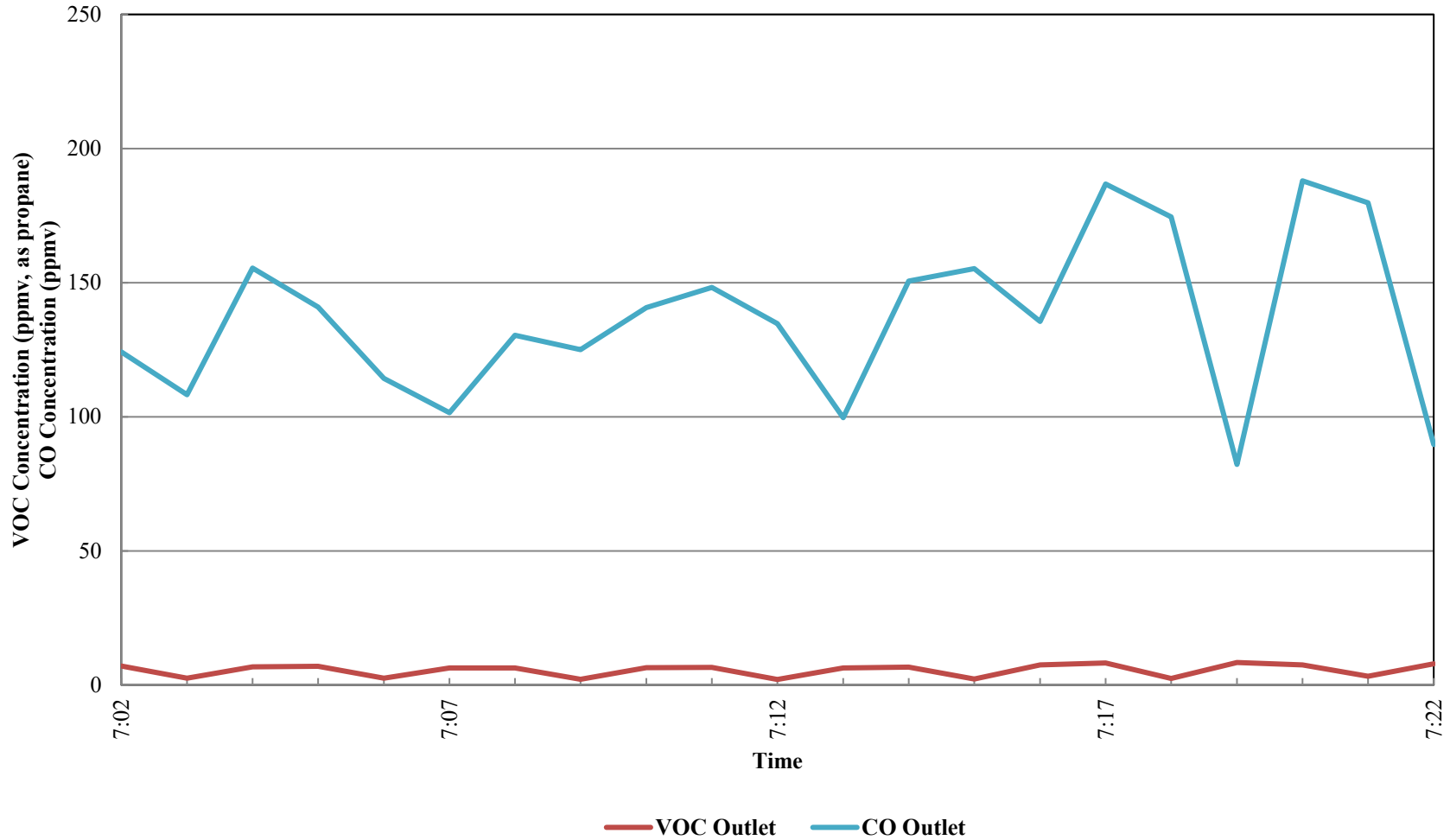
FGDRYERS RTO VOC and CO Concentrations — Run 2

Weyerhaeuser

Grayling, Michigan

Apex Companies Project No. 11020-000068.00

Sampling Date: December 10, 2020



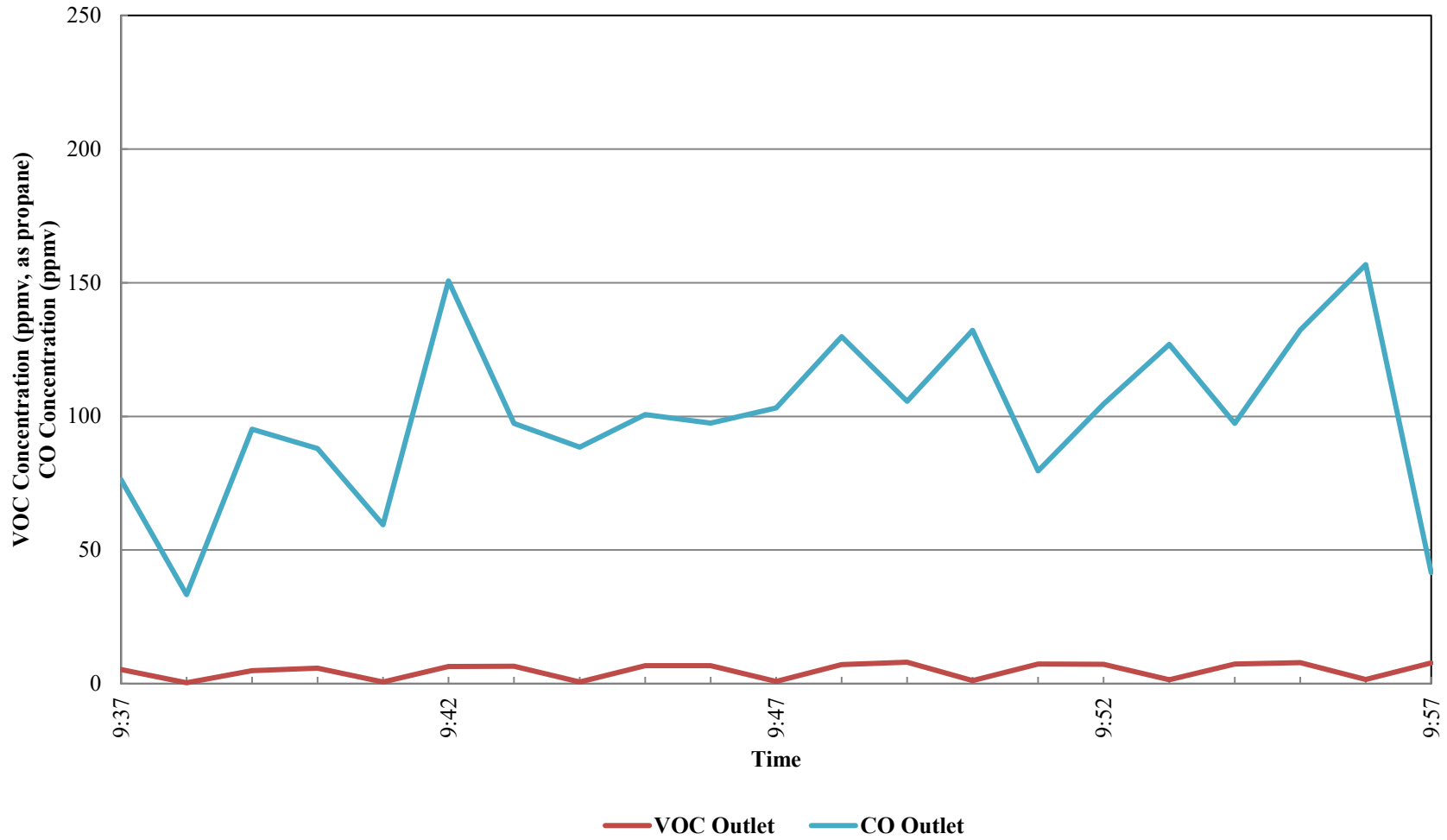
FGDRYERS RTO VOC and CO Concentrations — **Run 3**

Weyerhaeuser

Grayling, Michigan

Apex Companies Project No. 11020-000068.00

Sampling Date: December 10, 2020



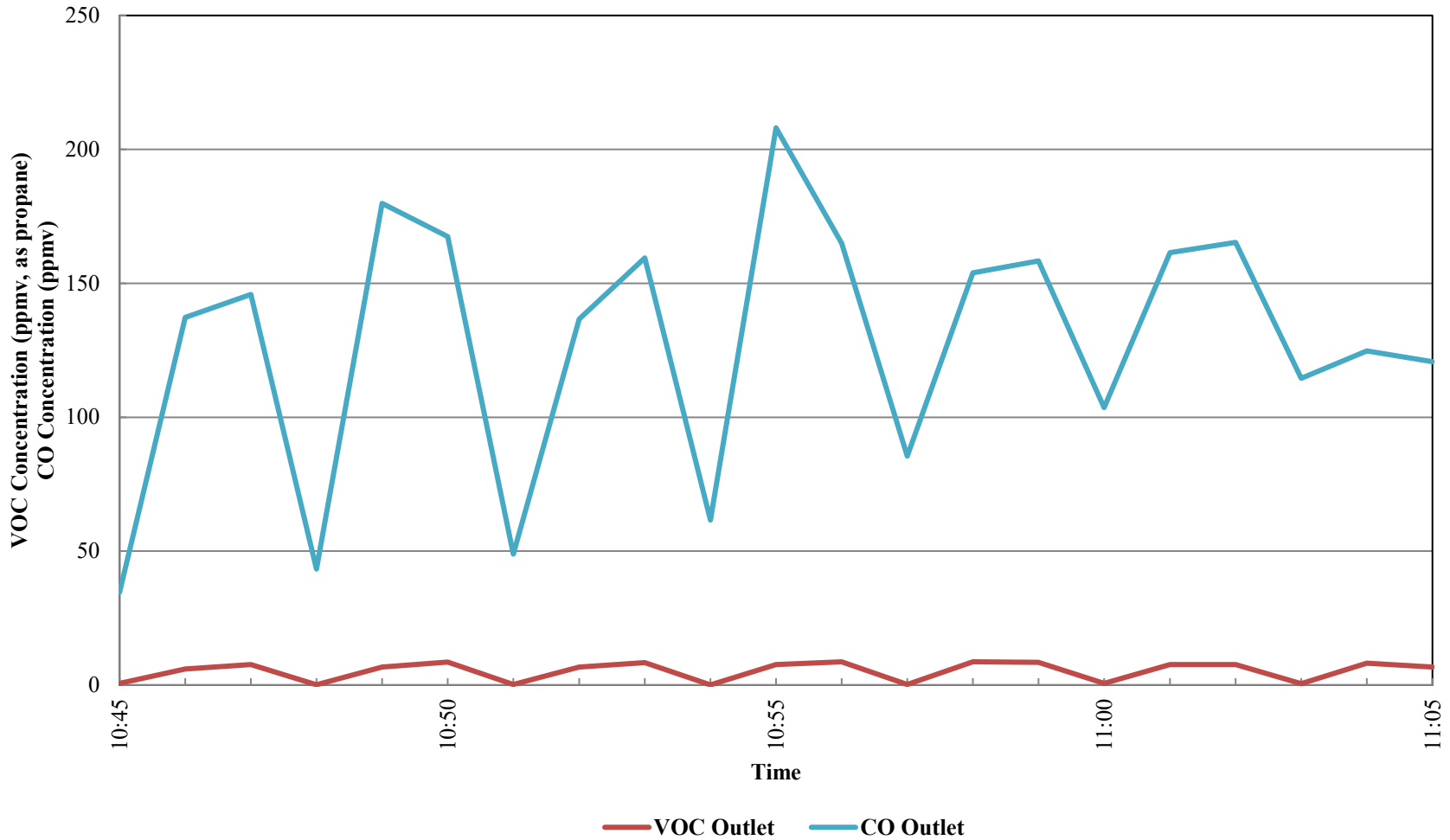
FGDRYERS RTO VOC and CO Concentrations — **Run 4**

Weyerhaeuser

Grayling, Michigan

Apex Companies Project No. 11020-000068.00

Sampling Date: December 10, 2020



FGDRYERS RTO VOC and CO Concentrations — Run 5

Weyerhaeuser

Grayling, Michigan

Apex Companies Project No. 11020-000068.00

Sampling Date: December 10, 2020



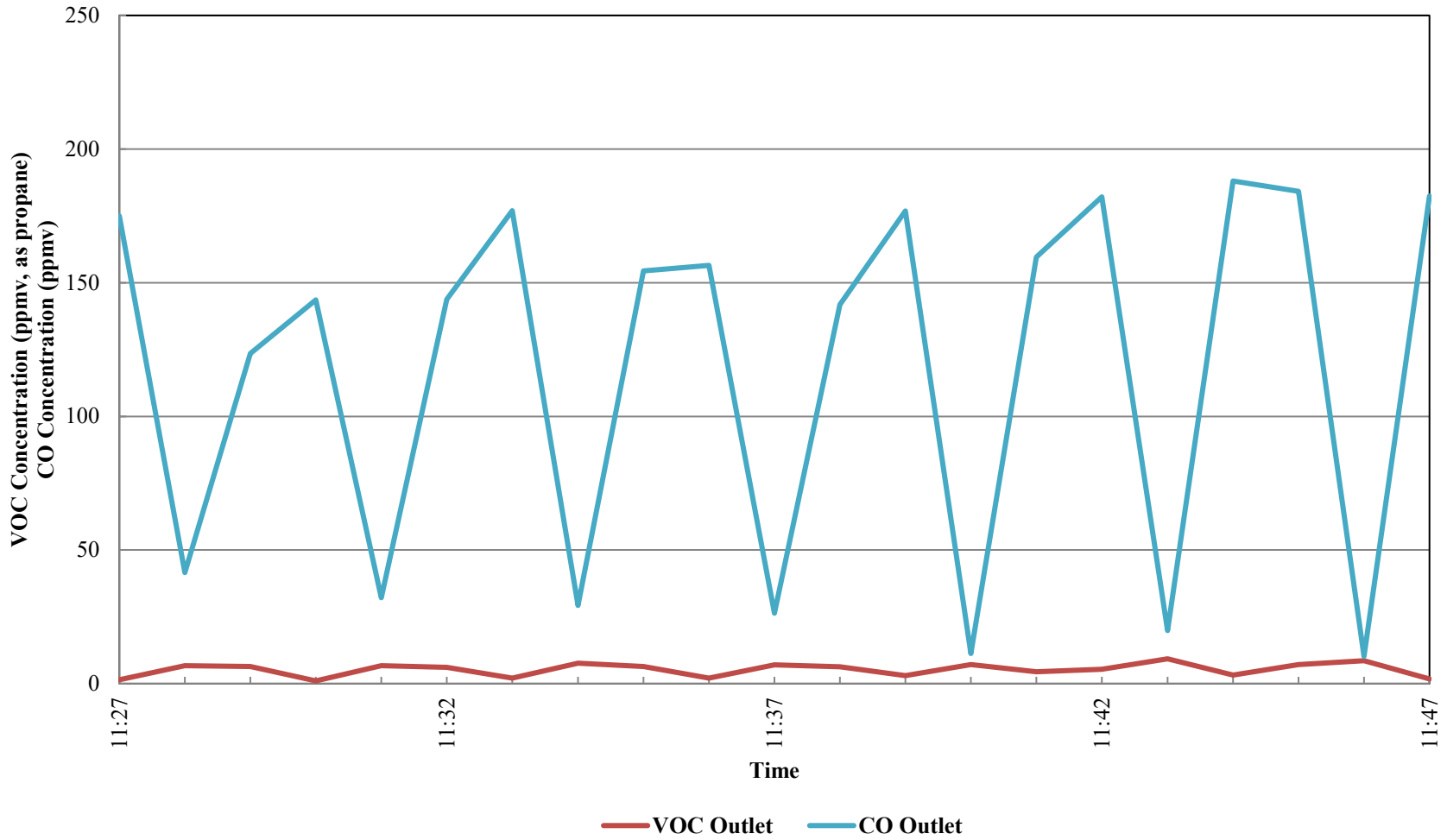
FGDRYERS RTO VOC and CO Concentrations — Run 6

Weyerhaeuser

Grayling, Michigan

Apex Companies Project No. 11020-000068.00

Sampling Date: December 10, 2020



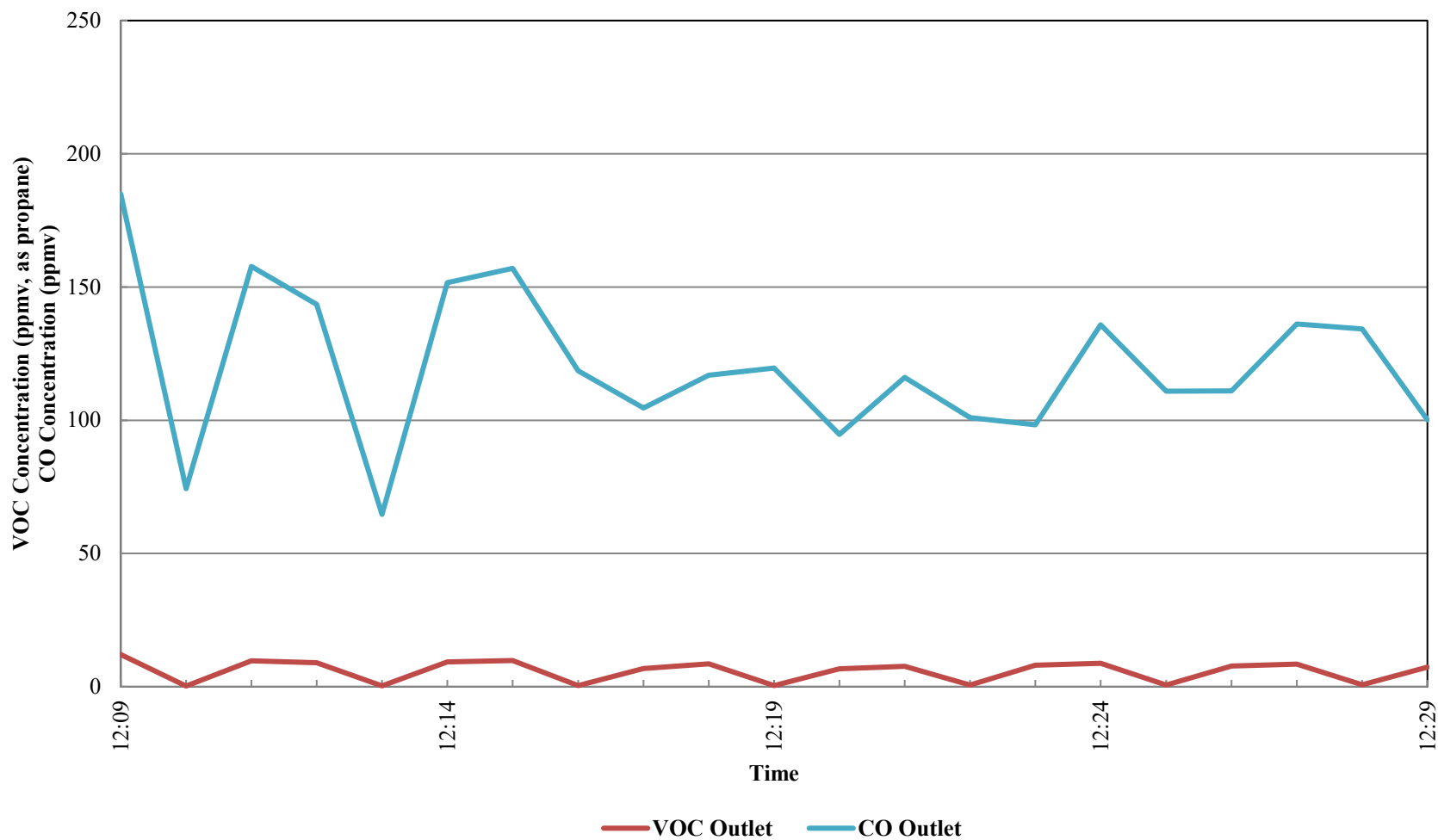
FGDRYERS RTO VOC and CO Concentrations — Run 7

Weyerhaeuser

Grayling, Michigan

Apex Companies Project No. 11020-000068.00

Sampling Date: December 10, 2020



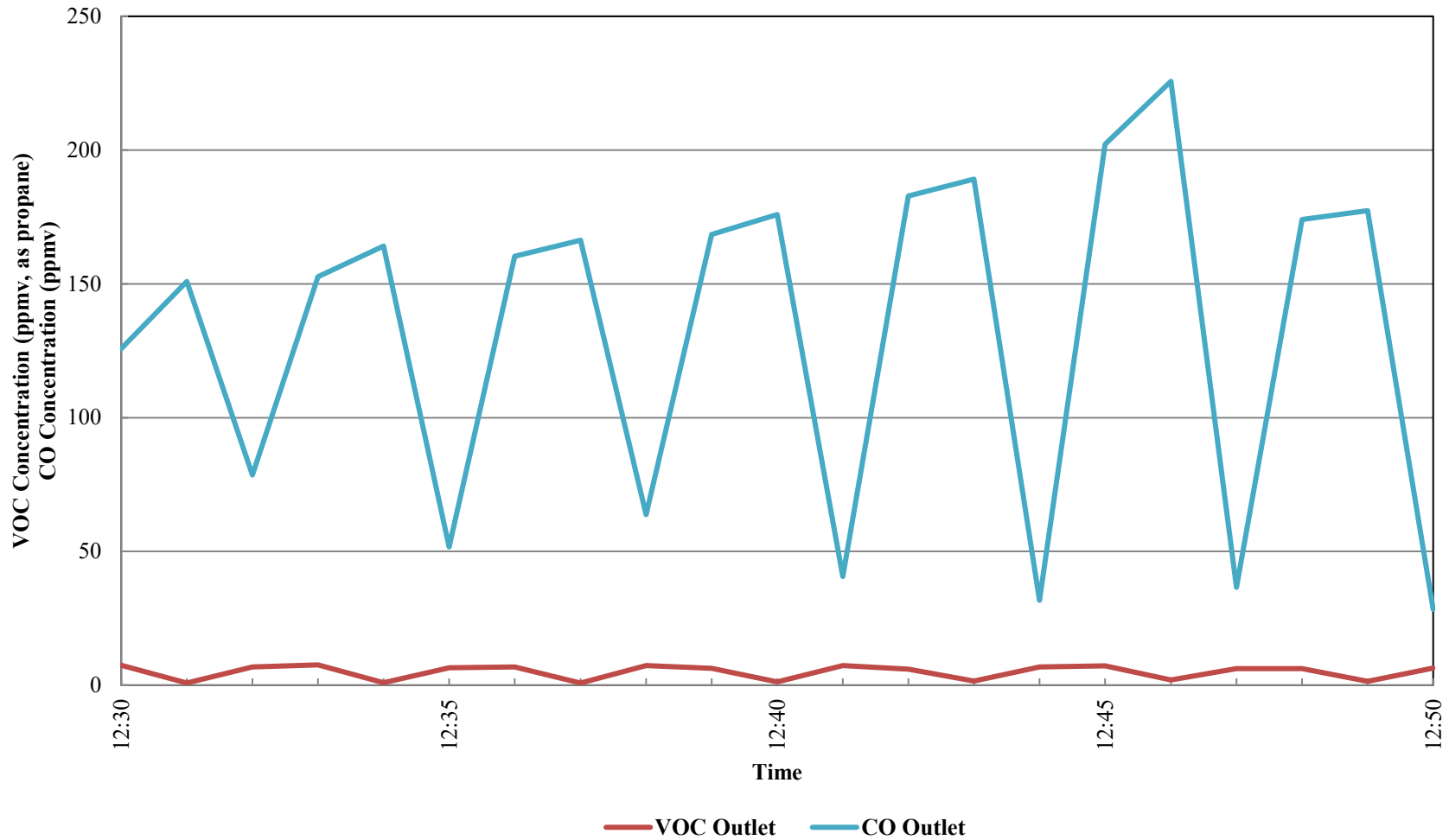
FGDRYERS RTO VOC and CO Concentrations — Run 8

Weyerhaeuser

Grayling, Michigan

Apex Companies Project No. 11020-000068.00

Sampling Date: December 10, 2020



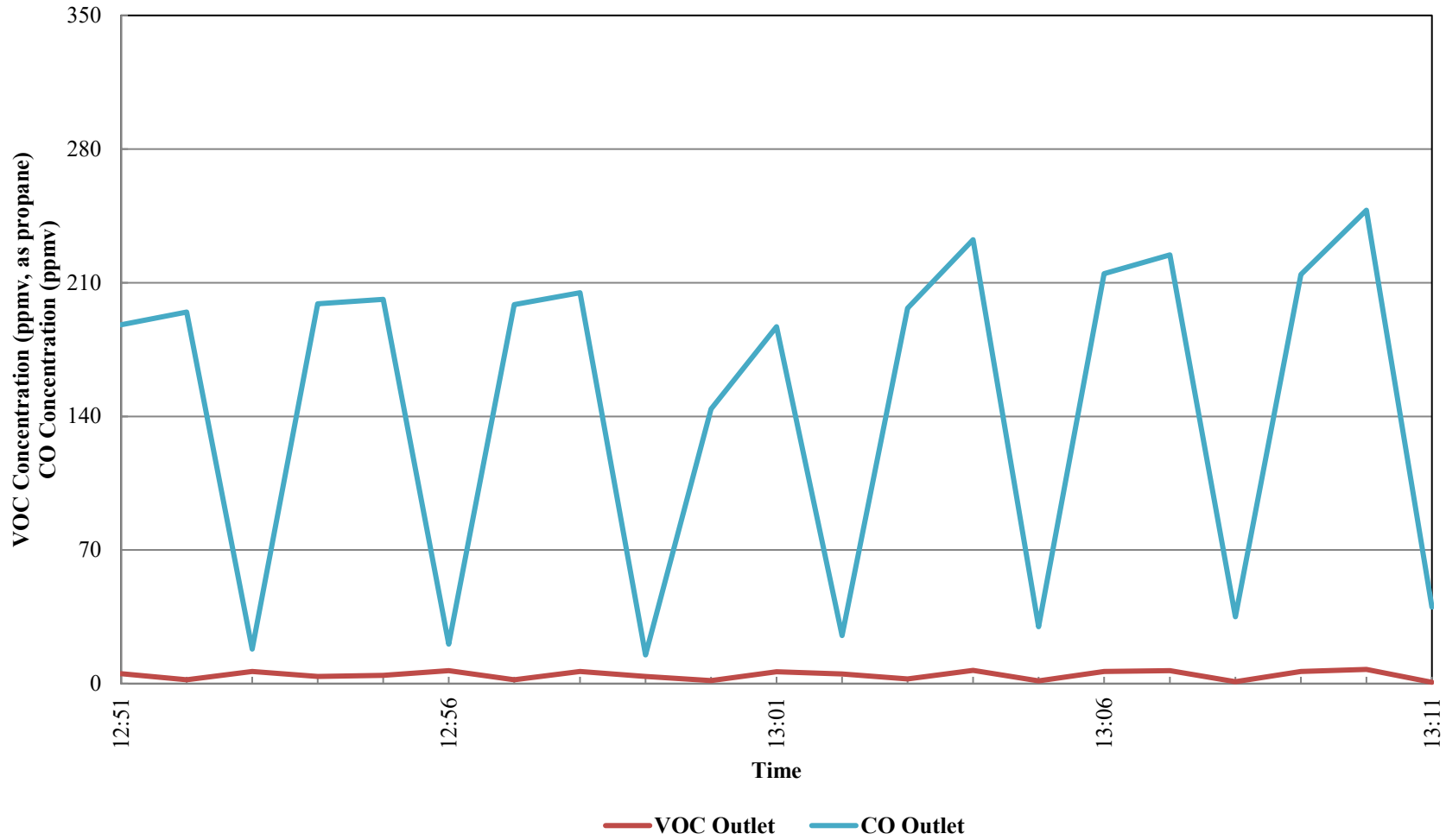
FGDRYERS RTO VOC and CO Concentrations — **Run 9**

Weyerhaeuser

Grayling, Michigan

Apex Companies Project No. 11020-000068.00

Sampling Date: December 10, 2020



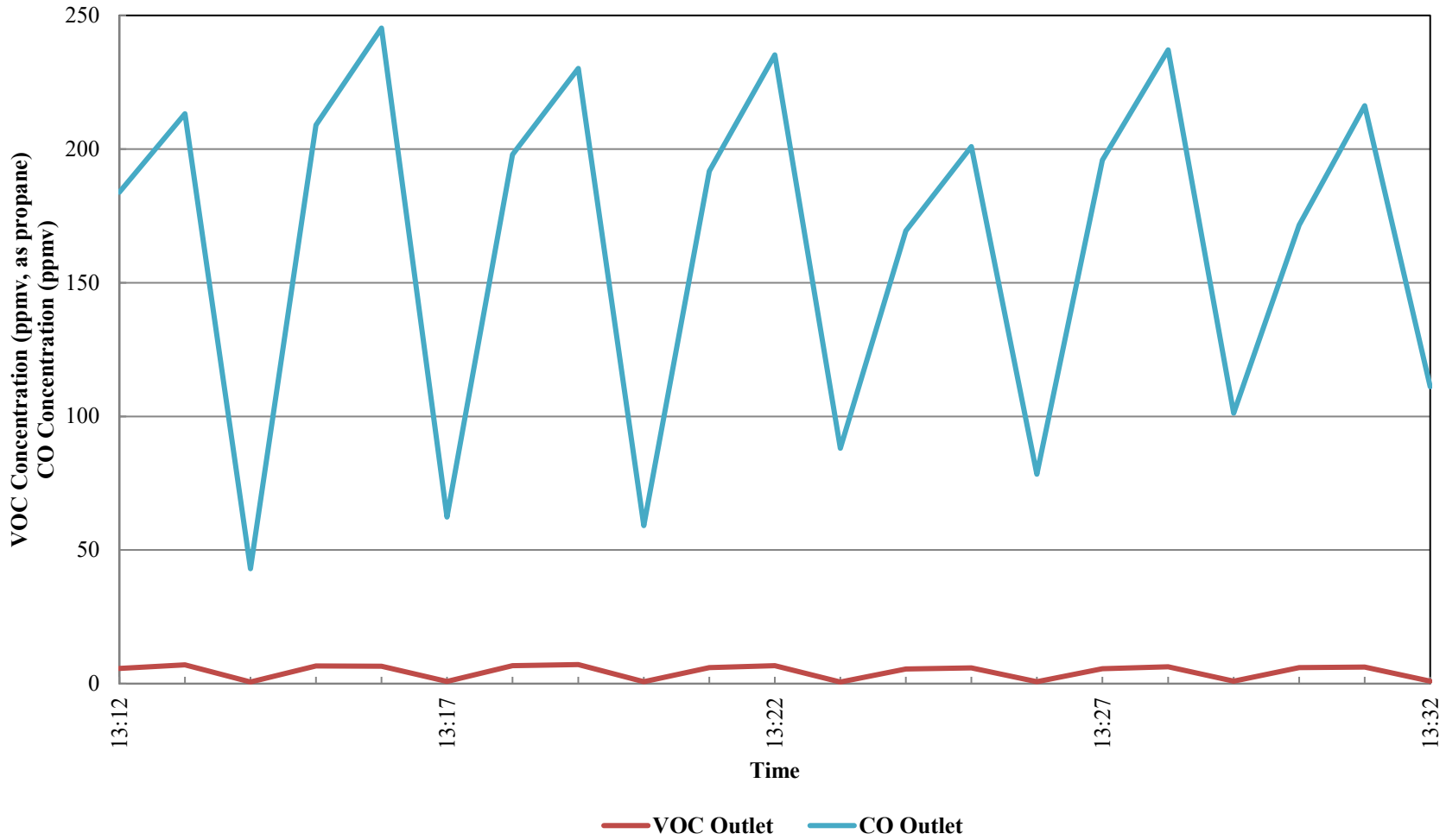
FGDRYERS RTO VOC and CO Concentrations — **Run 10**

Weyerhaeuser

Grayling, Michigan

Apex Companies Project No. 11020-000068.00

Sampling Date: December 10, 2020



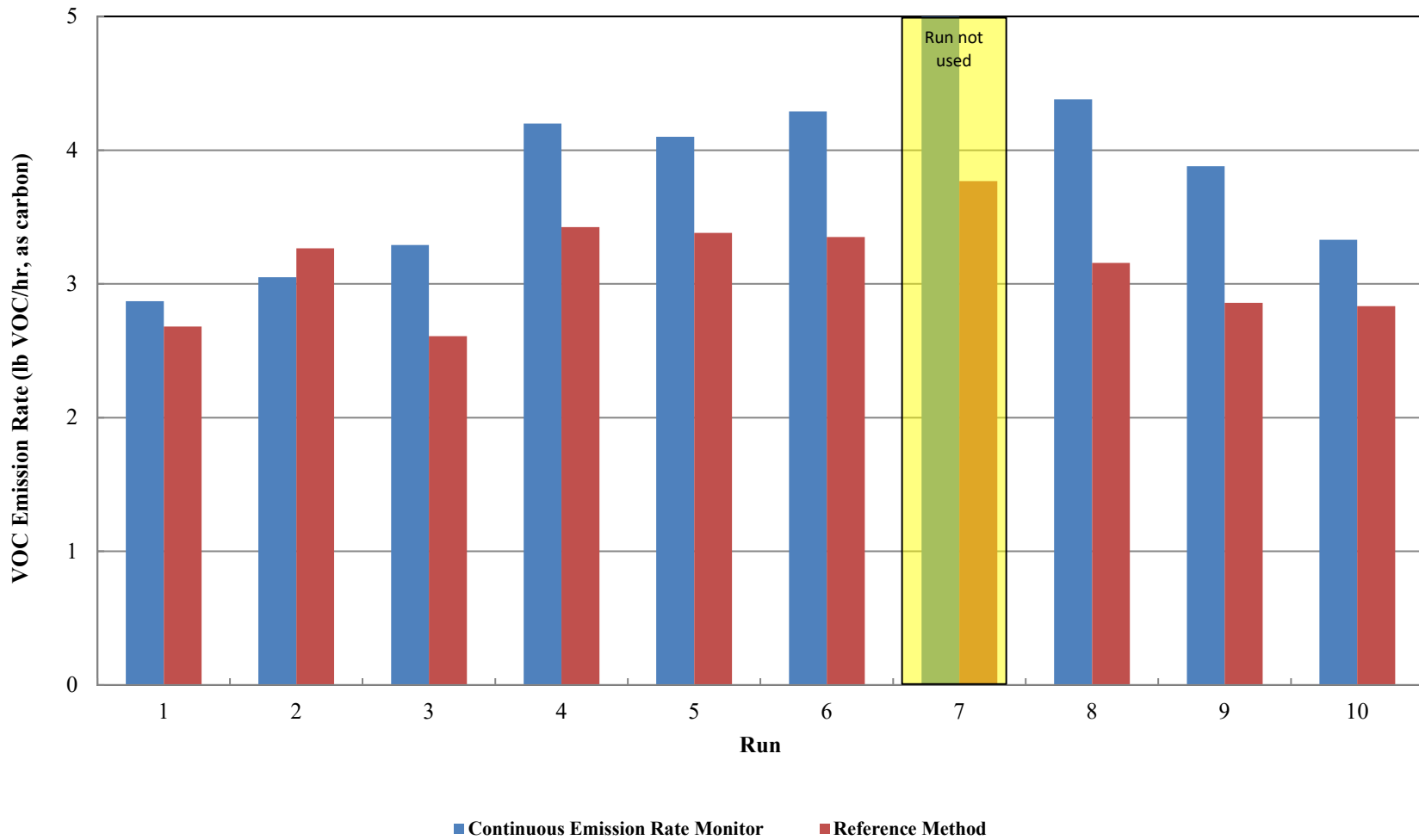
FGDRYERS RTO VOC RM to CERMS Comparison

Weyerhaeuser

Grayling, Michigan

Apex Companies Project No. 11018-000068.00

Sampling Date: December 10, 2020



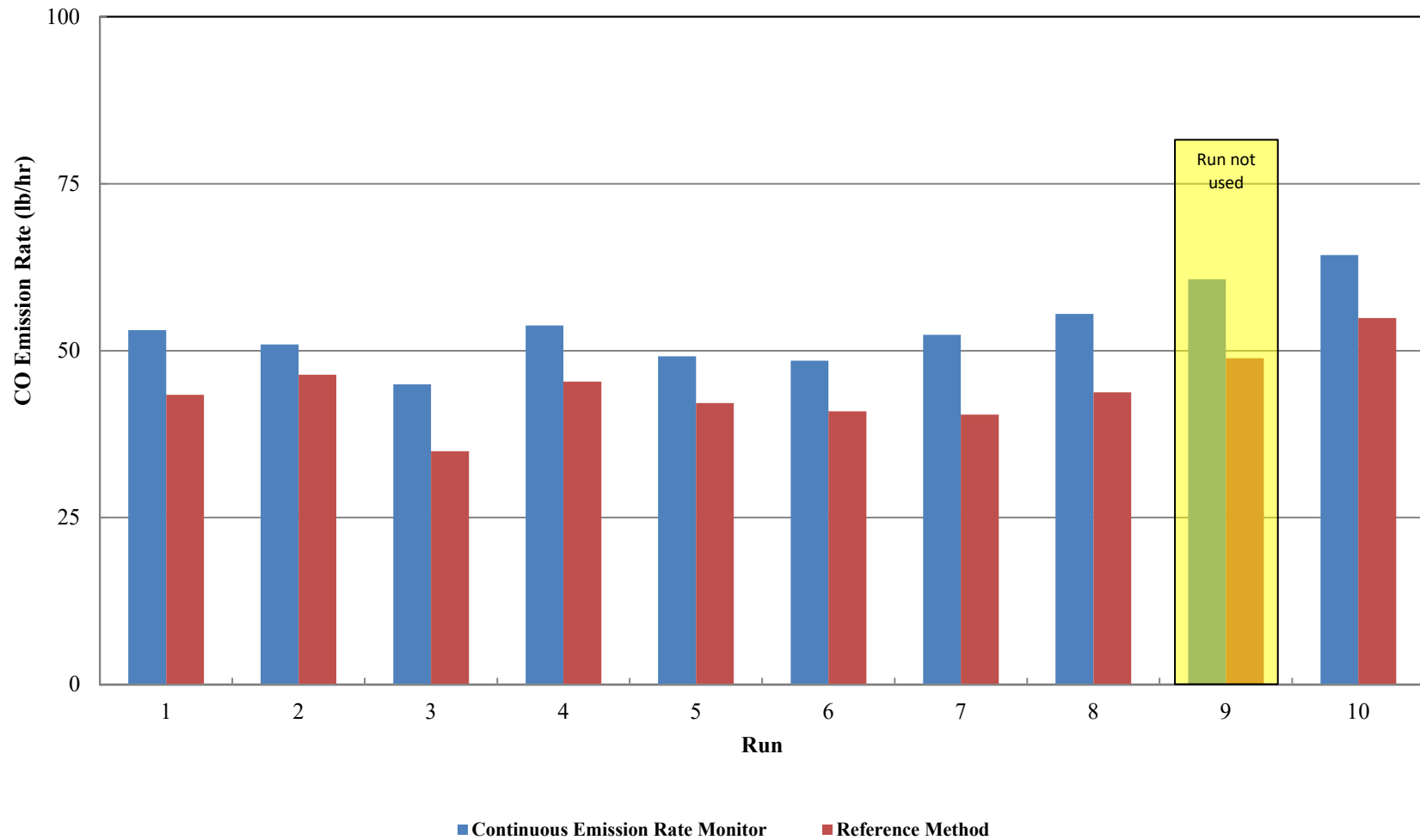
FGDRYERS RTO CO RM to CERMS Comparison

Weyerhaeuser

Grayling, Michigan

Apex Companies Project No. 11020-000068.00

Sampling Date: December 10, 2020





Appendix A

Calibration and Inspection Sheets

METHOD 5 DRY GAS METER CALIBRATION USING CRITICAL ORIFICES



- 1) Select three critical orifices to calibrate the dry gas meter which bracket the expected operating range.
- 2) Record barometric pressure before and after calibration procedure.
- 3) Run at tested vacuum (from Orifice Calibration Report), for a period of time necessary to achieve a minimum total volume of 5 cubic feet.
- 4) Record data and information in the **GREEN** cells, YELLOW cells are calculated.

DATE: **10/19/2020** METER SERIAL #: **2** BAROMETRIC PRESSURE (in Hg): **INITIAL 30.1** **FINAL 30.1** **AVG (P_{bar}) 30.1**
 METER PART #: CRITICAL ORIFICE SET SERIAL #: **JR**

ORIFICE #	RUN #	K' FACTOR (AVG)	TESTED VACUUM (in Hg)	DGM READINGS (FT ³)			TEMPERATURES °F					ELAPSED TIME (MIN) θ	DGM ΔH (in H ₂ O)	(1) V _m (STD)	(2) V _{cr} (STD)	(3) Y	Y % Diff to Average Y	Y % Diff with other orifices	ΔH _@						
				INITIAL	FINAL	NET (V _m)	AMBIENT	DGM INLET INITIAL	DGM INLET FINAL	DGM OUTLET INITIAL	DGM OUTLET FINAL									DGM AVG					
55	1	0.453	13	812.150	817.545	5.395	45	67	69	61	62	64.75	9.00	1.1	5.4768	5.4625	0.997	-0.69	-0.61	1.71					
	2	0.453	13	817.545	823.000	5.455	45	69	69	62	64	66	9.00	1.1	5.5245	5.4625	0.989								
	3	0.453	13	823.000	828.51400	5.514	45	69	71	64	65	67.25	9.00	1.1	5.5710	5.4625	0.981								
																	AVG =		0.989						
63	1	0.5788	10	778.521	784.154	5.633	45	55	57	58	58	57	7.50	1.8	5.8141	5.8163	1.000	0.77	1.48	1.74					
	2	0.5788	10	784.154	789.775	5.621	45	57	60	58	58	58.25	7.50	1.8	5.7877	5.8163	1.005								
	3	0.5788	10	789.775	795.411	5.636	45	60	62	58	59	59.75	7.50	1.8	5.7864	5.8163	1.005								
																	AVG =		1.003						
73	1	0.8049	14	796.046	801.264	5.218	45	61	64	59	59	60.75	5.00	3.7	5.3716	5.3922	1.004	-0.08	0.62	1.84					
	2	0.8049	14	801.264	806.534	5.270	45	64	66	59	60	62.25	5.00	3.7	5.4096	5.3922	0.997								
	3	0.8049	14	806.534	811.883	5.349	45	66	67	60	61	63.5	5.00	3.7	5.4775	5.3922	0.984								
																	AVG =		0.995						

USING THE CRITICAL ORIFICES AS CALIBRATION STANDARDS:

The following equations are used to calculate the standard volumes of air passed through the DGM, V_m (std), and the critical orifice, V_{cr} (std), and the DGM calibration factor, Y. These equations are automatically calculated in the spreadsheet above.

AVERAGE DRY GAS METER CALIBRATION FACTOR, Y = **0.996**

AVERAGE ΔH_@ = **1.76**

$$(1) \quad V_{m(std)} = K_1 * V_m * \frac{Pbar + (\Delta H / 13.6)}{T_m} \quad = \text{Net volume of gas sample passed through DGM, corrected to standard conditions}$$

K₁ = 17.64 °R/in. Hg (English), 0.3858 °K/mm Hg (Metric)
 T_m = Absolute DGM avg. temperature (°R - English, °K - Metric)

$$(2) \quad V_{cr(std)} = K' * \frac{Pbar * \Theta}{\sqrt{T_{amb}}} \quad = \text{Volume of gas sample passed through the critical orifice, corrected to standard conditions}$$

T_{amb} = Absolute ambient temperature (°R - English, °K - Metric)
 K' = Average K' factor from Critical Orifice Calibration

$$(3) \quad Y = \frac{V_{cr(std)}}{V_{m(std)}} \quad = \text{DGM calibration factor}$$

$$\Delta H_{@} = \left(\frac{0.75 \theta}{V_{cr(std)}} \right)^2 \Delta H \left(\frac{V_m(std)}{V_m} \right)$$



Meter Box Thermocouple Calibration Sheet					
Meter Box #:	2	Tech:	DK	Date:	10/19/2020
Reference:	PIE TC Source				

Source:	Reference Thermometer		Thermocouple		Difference
	°F	°R	°F	°R	
Meter In:					
Ice bath	34	494	33	493	-0.20%
Boiling Water	212	672	211	671	-0.15%
Hot Oil	360	820	360	820	0.00%
Meter Out:					
Low	34	494	35	495	0.20%
Med	212	672	213	673	0.15%
High	360	820	362	822	0.24%
Stack:					
Low	34	494	27	487	-1.42%
Med	212	672	207	667	-0.74%
High	360	820	354	814	-0.73%
Probe:					
Low	34	494	34	494	0.00%
Med	212	672	207	667	-0.74%
High	360	820	354	814	-0.73%
Oven:					
Low	34	494	32	492	-0.40%
Med	212	672	206	666	-0.89%
High	360	820	353	813	-0.85%
Exit:					
Low	34	494	28	488	-1.21%
Med	212	672	205	665	-1.04%
High	360	820	352	812	-0.98%
Auxiliary:					
Low	34	494	29	489	-1.01%
Med	212	672	206	666	-0.89%
High	360	820	353	813	-0.85%

Note: Tolerance is $\leq 1.5\%$

METHOD 5 DRY GAS METER CALIBRATION USING CRITICAL ORIFICES



- 1) Select three critical orifices to calibrate the dry gas meter which bracket the expected operating range.
- 2) Record barometric pressure before and after calibration procedure.
- 3) Run at tested vacuum (from Orifice Calibration Report), for a period of time necessary to achieve a minimum total volume of 5 cubic feet.
- 4) Record data and information in the **GREEN** cells, YELLOW cells are calculated.

DATE: 1/19/2021 METER SERIAL #: 2 BAROMETRIC PRESSURE (in Hg): INITIAL 29.8 FINAL 29.8 AVG (P_{bar}) 29.8
 METER PART #: CRITICAL ORIFICE SET SERIAL #: JR

ORIFICE #	RUN #	K' FACTOR (AVG)	TESTED VACUUM (in Hg)	DGM READINGS (FT ³)			TEMPERATURES °F					ELAPSED TIME (MIN) θ	DGM ΔH (in H ₂ O)	(1) V _m (STD)	(2) V _{cr} (STD)	(3) Y	Y % Diff to Average Y	Y % Diff with other orifices	ΔH _@														
				INITIAL	FINAL	NET (V _m)	AMBIENT	DGM INLET INITIAL	DGM INLET FINAL	DGM OUTLET INITIAL	DGM OUTLET FINAL									DGM AVG													
55	1	0.453	13	297.852	303.015	5.163	44	44	48	44	48	46	9.00	1.1	5.3816	5.4135	1.006	0.44	0.98	1.78													
	2	0.453	13	303.015	308.252	5.237	44	48	50	48	50	49	9.00	1.1	5.4265	5.4135	0.998																
	3	0.453	13	308.252	313.485	5.233	44	50	52	50	52	51	9.00	1.1	5.4011	5.4135	1.002																
AVG = 1.002																																	
63	1	0.5788	10	313.485	319.021	5.536	44	52	53	52	53	52.5	7.50	1.8	5.7070	5.7640	1.010	0.10	0.65	1.77													
	2	0.5788	10	319.021	324.685	5.664	44	53	54	53	54	53.5	7.50	1.8	5.8275	5.7640	0.989																
	3	0.5788	10	324.685	330.311	5.626	44	54	54	54	54	54	7.50	1.8	5.7828	5.7640	0.997																
AVG = 0.999																																	
73	1	0.8049	14	330.311	335.445	5.134	44	54	55	54	55	54.5	5.00	3.7	5.2966	5.3438	1.009			1.88													
	2	0.8049	14	335.445	340.685	5.240	44	55	55	55	55	55	5.00	3.7	5.4007	5.3438	0.989																
	3	0.8049	14	340.685	345.985	5.30	44	55	55	55	55	55	5.00	3.7	5.4625	5.3438	0.978																
AVG = 0.992																																	

USING THE CRITICAL ORIFICES AS CALIBRATION STANDARDS:

The following equations are used to calculate the standard volumes of air passed through the DGM, V_m (std), and the critical orifice, V_{cr} (std), and the DGM calibration factor, Y. These equations are automatically calculated in the spreadsheet above.

AVERAGE DRY GAS METER CALIBRATION FACTOR, Y = **0.998**

AVERAGE ΔH_@ = **1.81**

(1) $V_{m(std)} = K_1 * V_m * \frac{P_{bar} + (\Delta H / 13.6)}{T_m}$ = Net volume of gas sample passed through DGM, corrected to standard conditions
 K₁ = 17.64 °R/in. Hg (English), 0.3858 °K/mm Hg (Metric)
 T_m = Absolute DGM avg. temperature (°R - English, °K - Metric)

(2) $V_{cr(std)} = K' * \frac{P_{bar} * \Theta}{\sqrt{T_{amb}}}$ = Volume of gas sample passed through the critical orifice, corrected to standard conditions
 T_{amb} = Absolute ambient temperature (°R - English, °K - Metric)
 K' = Average K' factor from Critical Orifice Calibration

(3) $Y = \frac{V_{cr(std)}}{V_{m(std)}}$ = DGM calibration factor

$$\Delta H_{@} = \left(\frac{0.75 \theta}{V_{cr(std)}} \right)^2 \Delta H \left(\frac{V_m(std)}{V_m} \right)$$

SERVICE REPORT

ATTN: David Kawasaki, Apex Companies, LLC

DATE OF SERVICE: 11/18/2020
SERIAL NUMBER: 6367

SERVICE TYPE: RECALIBRATION
NEXT CALIBRATION DUE: 11/19/2021

CONDITIONS AS OBSERVED AND WORK PERFORMED:

- Unit powers up properly.
- Unit cleaned and Purged, data verified.
- All valves checked, ok.
- Checked for any software updates
- Voltages checked – 5v, -15v, +15v, 24v.
- Battery voltages checked.
- Unit leak tested.
- Tested all MFC's with each port.
- Zeros on each MFC checked.
- Spans checked on all MFCs.
- Incoming verification run on all MFCs.
- Verified all MFCs @ 5 standard points, passed within 1%
- All MFCs recalibrated
- All cables and screw/nuts tightened, ok.



Service Technician
11/18/2020

SERIES 4040

System S/N 6367

ENVIRONICS FLOW CONTROLLER CALIBRATION SHEET

MFC # 1

Size: 10000 SCCM

MFC Serial Number: 0103486002

This flow controller was calibrated using a NIST-traceable Flow Standard. This calibration was performed with Nitrogen at a standard reference temperature and pressure of 32°F and 29.92 in. Hg. The Flow Calibration Data is not performance data. This data is used by the system operating mode to improve the flow accuracy. The Flow Verification Data is performance data.

Flow Calibration Data

	Set Flow	True Flow
5%	500	484.498
10%	1000	988.178
20%	2000	1997.523
30%	3000	3002.708
40%	4000	4013.548
50%	5000	5024.901
60%	6000	6039.875
70%	7000	7077.845
80%	8000	8108.056
90%	9000	9166.224
100%	10000	10239.148

All values in SCCM

Flow Verification Data

	Set Flow	True Flow
99%	9900	9921.544
85%	8500	8518.306
55%	5500	5517.054
25%	2500	2500.638
10%	1000	997.013

All values in SCCM

Verified by:

Trevi Lundmark

Date:

11-18-20

Gas Mixing / Dilution / Calibration Systems

Environics Inc. • 69 Industrial Park Road East • Tolland, CT 06084 • (860) 872-1111 • Fax: (860) 870-9333

<http://www.environics.com> • info@environics.com

SERIES 4040

System S/N 6367

ENVIRONICS FLOW CONTROLLER CALIBRATION SHEET

MFC # 2

Size: 10000 SCCM

MFC Serial Number: 0103486003

This flow controller was calibrated using a NIST-traceable Flow Standard. This calibration was performed with Nitrogen at a standard reference temperature and pressure of 32°F and 29.92 in. Hg. The Flow Calibration Data is not performance data. This data is used by the system operating mode to improve the flow accuracy. The Flow Verification Data is performance data.

Flow Calibration Data

	Set Flow	True Flow
5%	500	490.696
10%	1000	993.586
20%	2000	2004.661
30%	3000	3009.857
40%	4000	4018.185
50%	5000	5024.634
60%	6000	6040.024
70%	7000	7063.046
80%	8000	8085.829
90%	9000	9131.144
100%	10000	10177.882

All values in SCCM

Flow Verification Data

	Set Flow	True Flow
99%	9900	9926.599
85%	8500	8517.552
55%	5500	5514.260
25%	2500	2499.539
10%	1000	998.610

All values in SCCM

Verified by:

Temi Lundmark

Date:

11-18-20

SERIES 4040

System S/N 6367

ENVIRONICS FLOW CONTROLLER CALIBRATION SHEET

MFC # 3

Size: 1000 SCCM

MFC Serial Number: 0101125002

This flow controller was calibrated using a NIST-traceable Flow Standard. This calibration was performed with Nitrogen at a standard reference temperature and pressure of 32°F and 29.92 in. Hg. The Flow Calibration Data is not performance data. This data is used by the system operating mode to improve the flow accuracy. The Flow Verification Data is performance data.

Flow Calibration Data

	Set Flow	True Flow
5%	50	47.818
10%	100	98.271
20%	200	199.839
30%	300	300.951
40%	400	402.462
50%	500	503.511
60%	600	604.776
70%	700	707.674
80%	800	811.628
90%	900	915.019
100%	1000	1019.838

Flow Verification Data

	Set Flow	True Flow
99%	990	989.008
85%	850	848.171
55%	550	549.887
25%	250	249.408
10%	100	99.851

All values in SCCM

Verified by:

Flini Lundmark

Date:

11-18-20

SERIES 4040

System S/N 6367

ENVIRONICS FLOW CONTROLLER CALIBRATION SHEET

MFC # 4 Size: 100 SCCM

MFC Serial Number: 0101127002

This flow controller was calibrated using a NIST-traceable Flow Standard. This calibration was performed with Nitrogen at a standard reference temperature and pressure of 32°F and 29.92 in. Hg. The Flow Calibration Data is not performance data. This data is used by the system operating mode to improve the flow accuracy. The Flow Verification Data is performance data.

Flow Calibration Data

	Set Flow	True Flow
5%	5	5.175
10%	10	10.624
20%	20	21.477
30%	30	32.248
40%	40	42.941
50%	50	53.560
60%	60	64.108
70%	70	74.538
80%	80	85.086
90%	90	95.717
100%	100	106.402

All values in SCCM

Flow Verification Data

	Set Flow	True Flow
99%	99	98.672
85%	85	84.767
55%	55	54.811
25%	25	24.893
10%	10	9.967

All values in SCCM

Verified by:

Louis Lundmark

Date:

11-18-20

Certificate of Calibration

Everett Service Center

Certificate Number: EVL670261			
Data Type: Found-Left		Calibration Date: 17-Nov-2020	
Result Summary: In Tolerance		Calibration Due: 17-Nov-2021	
Manufacturer: Fluke		Certificate Date: 17-Nov-2020	
Model: 51 II		Temperature: 22.8 °C	
Serial Number: 97440191		Humidity: 33.1 %	
Description: Thermometer			
Procedure: Fluke 51-II:(1 YEAR) ZCAL VER /5520		Revision: 1.2	
Customer: APEX COMPANIES			
City: NOVI		Country: US	
State: MI			
Purchase Order: CCS KAWASAKI		RMA: 32077905	

This calibration is traceable to the International System of Units (SI), through National Metrology Institutes (NIST, PTB, NRC, NPL, etc.), radiometric techniques, or natural physical constants. This certificate applies only to the item identified and shall not be reproduced other than in full, without the specific written approval by Fluke Corporation. Calibration certificates without signature are not valid. The calibration has been completed in accordance with Fluke Electronics Corporation Quality System Document 111.0 Revision 124 and/or Fluke 17025 Quality Manual QSD 111.41 Revision 007.

The Data Type found in this certificate must be interpreted as:

- As - Found Calibration data collected before the unit is adjusted and / or repaired.
- As - Left Calibration data collected after the unit has been adjusted and / or repaired.
- Found-Left Calibration data collected without any adjustment and / or repair performed.

This calibration conforms to the requirements of ANSI/NCCL Z540-1-1994 (R2002).

In the attached measurement results, deviation may be expressed with units, Measured Value (MV) - Nominal Value (NV) or as a proportion of the nominal value $(MV-NV)/NV$, expressed without units with a scalar multiplier such as % (0.01), or as a ratio of the units (mA/A, $\mu V/V$, etc.) Descriptions such as $\mu A/A$, $\mu V/V$, and others, where used to annotate results or column headings are the preferred replacements for what was historically labeled as "ppm" or parts-per-million and described the results in that column, unless otherwise noted by units symbols.

Where applicable, the expanded uncertainty of measurement at the time of test is given in the following pages. They are calculated in accordance with the method described in the ISO Guide to the Expression of Uncertainty in Measurement (GUM). The reported expanded uncertainty of measurement is stated as the standard uncertainty of measurement multiplied by the coverage factor k, such that the confidence level approximates 95%.

Where applicable, the Test Uncertainty Ratio (TUR) is provided in the following pages. Unless otherwise stated, the TUR for a given measurement result is 4:1 or greater.

Results are reviewed to establish where any measurement results exceeded the manufacturer's specifications.

Measurement results greater than limits of error are indicated by '!'.






ROBERT LEVER
Issued By

Certificate Number: EVL670261**Date of Calibration:** 17-Nov-2020**Standards Used**

Asset	Description	Cal-Date	Cal-Due
12177	Fluke 5520A Calibrator	17-Jul-2020	17-Apr-2021

Certificate Number: EVL670261

Date of Calibration: 17-Nov-2020

Calibration Data

Parameter	Nominal Value	Measurement Result	Limits of Error		Test Uncertainty Ratio (TUR)
			Lower Limit	Upper Limit	
FUNCTIONAL TESTS:					
Display Test		Pass			
Keypad Test		Pass			
Thermocouple - Type K					
DEGREES CELSIUS VERIFICATION					
0.0 °C	0.00	-0.1	-0.3	0.3	1.88
20.0 °C	20.00	19.9	19.7	20.3	1.94
-190.0 °C	-190.00	-190.2	-190.7	-189.3	2.06
990.0 °C	990.00	989.8	989.2	990.8	3.06
DEGREES FAHRENHEIT VERIFICATION					
32.0 °F	32.00	31.7	31.4	32.6	1.93
73.4 °F	73.40	73.1	72.8	74.0	2.00
-310.0 °F	-310.00	-310.5	-311.2	-308.8	1.95
2192 °F	2192.0	2192	2190	2194	2.27



APEX COMPANIES, LLC PITOT TUBE INSPECTION

PITOT TUBE NO.

DATE

Pitot Tube not on Probe

Operator:

32

10/9/20

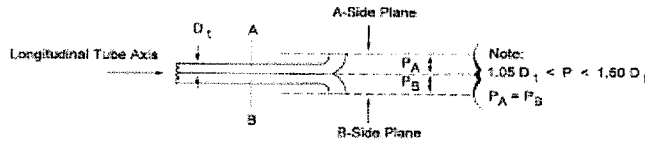
MR

$3/16 \leq Dt \leq 3/8$

0.48 cm 0.95 cm

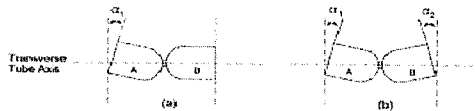
$P_A = P_B$

$1.05 Dt \leq P_{A,B} \leq 1.5 Dt$



YES NO
YES NO
YES NO

α_1 and $\alpha_2 < 10^\circ$



α YES NO

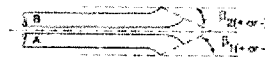
β_1 and $\beta_2 < 5^\circ$



β YES NO

$z < 0.32$ cm (1/8 in)

$w < 0.08$ cm (1/32 in)



z YES NO

w YES NO

Pitot on Probe
Component Spacing OK

Pitot Tube Correction Factor:

0.84

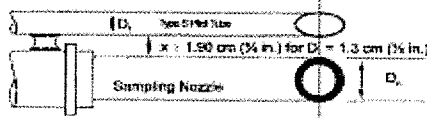


Fig.

A. $x \geq 1.9$ cm

B-1. $z \geq 1.9$ cm
 $w \geq 7.62$ cm

or

B-2. $z \geq 5.08$ cm

C. $Y \geq 7.62$ cm

Fig. A

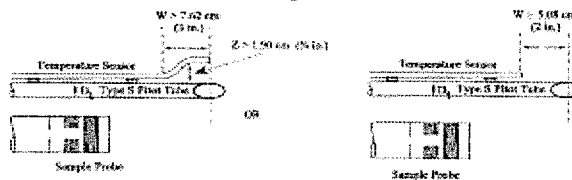


Fig. B-1

Fig. B-2

A. YES NO

B-1. YES NO

B-2. YES NO

C. YES NO

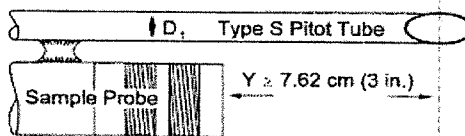


Fig. C



APEX COMPANIES, LLC PITOT TUBE INSPECTION

PITOT TUBE NO. 59

DATE 12/18/20

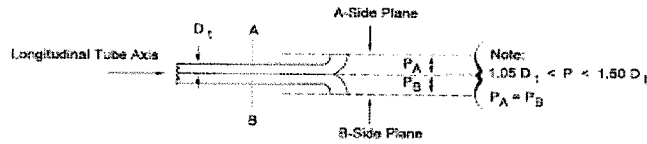
Pitot Tube not on Probe

Operator: ME

$3/16 \leq Dt \leq 3/8$

0.48 cm 0.95 cm

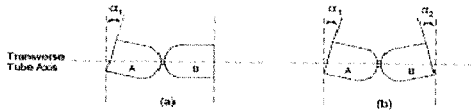
$P_A = P_B$



YES NO
 YES NO
 YES NO

$1.05 Dt \leq P_{A,B} \leq 1.5 Dt$

α_1 and $\alpha_2 < 10^\circ$



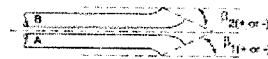
YES NO

β_1 and $\beta_2 < 5^\circ$



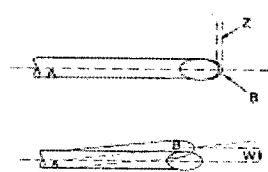
YES NO

$z < 0.32$ cm (1/8 in)



YES NO

$w < 0.08$ cm (1/32 in)



YES NO

Pitot on Probe
Component Spacing OK

Pitot Tube Correction Factor: 0.84

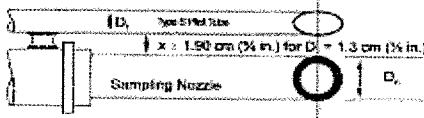
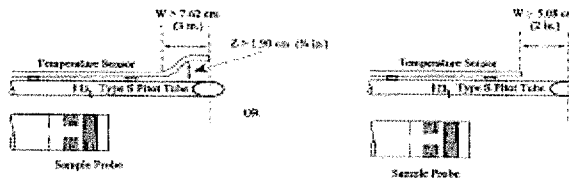


Fig.

A. $x \geq 1.9$ cm

Fig. A



A. YES NO

B-1. $z \geq 1.9$ cm
 $w \geq 7.62$ cm

B-1. YES NO

or

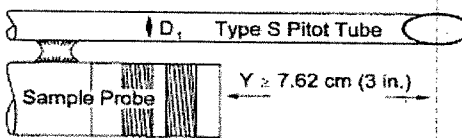
Fig. B-1

Fig. B-2

B-2. $z \geq 5.08$ cm

B-2. YES NO

C. $Y \geq 7.62$ cm



C. YES NO

Fig. C

AIRDATA MULTIMETER CERTIFICATE OF RECALIBRATION

Customer ID: 022824 S/N: M10640
 Customer: APEX City: NOVI State: MI
 As-Received Model #: ADM-880C Converted to Model #: _____ Order #: R201943
 PO #: _____ Customer Eqpt ID#: _____ Calibration Due Date: _____

This instrument has been calibrated using Calibration Standards which are traceable to NIST (National Institute of Standards and Technology). Test accuracy ratio is 4:1 for pressures and temperature. Quality Assurance Program and calibration procedures meet the requirements for ANSI/NCSS Z540-1, ISO 17025, MIL-STD 45662A and manufacturer's specifications. Calibration accuracy is certified when meters are used with properly functioning accessories only. All Uncertainties are expressed in expanded terms (twice the calculated uncertainty). This report shall not be reproduced, except in full, without the written approval of Shortridge Instruments, Inc. Results relate only to the item calibrated. For limitations on use, see Shortridge Instruments, Inc. Instruction Manual for the use of AirData Multimeters. Procedure used: Procedure for Differential Pressure, Absolute Pressure and Temperature Recalibration of AirData Multimeters SIP-CP02 Revision: 30 Dated: 04/04/16

Calibration Technician(s): M. Diddens M. Ramirez Calibration Date: 07/21/2020
 Calibration Approved by: J. Laulinea Title: Cal mgr Date: 07/24/2020

AS-Received By <u>M.D.</u> Final Test By <u>MP</u> Date <u>07-16-2020</u> Rh <u>48</u> % Date <u>07/21/2020</u> Rh <u>50</u> % Ambient Temperature <u>76</u> °F Ambient Temperature <u>77</u> °F Barometric Pressure <u>28.36</u> in Hg Barometric Pressure <u>28.32</u> in Hg All within spec <u>YES</u> NO NA All within spec <u>YES</u> NO	Test By _____ Date _____ Rh _____% Ambient Temperature <u>N/A</u> °F Barometric Pressure _____ in Hg All within spec YES NO
---	---

ABSOLUTE PRESSURE TEST (in Hg)

TEST METER TOLERANCE = ± 2.0 % ± .1 in Hg AS-RECEIVED TEST WITHIN SPEC YES NO N/A See Notes

Pressure Standard: Heise #02-R S/N: 41741/42451 As-Rcvd <u>Test 2</u> Test 3	Pressure Standard: Heise #12A-R S/N: 45605/48491 As-Rcvd Test 2 Test 3
Pressure Standard: Heise #04-R S/N: 41743/42453 As-Rcvd Test 2 Test 3	Pressure Standard: Heise #14-R S/N: 43412/45043-2 As-Rcvd Test 2 Test 3
Pressure Standard: Heise #06-R S/N: 41742/42452-1 As-Rcvd Test 2 Test 3	Pressure Standard: Heise #16-R S/N: 43413/45044 As-Rcvd Test 2 Test 3
Pressure Standard: Heise #08-R S/N: 42186/43328 As-Rcvd Test 2 Test 3	Pressure Standard: Heise #18-R S/N: 44581/46845 As-Rcvd Test 2 Test 3
Pressure Standard: Heise #10-R S/N: 42203/43352 <u>As-Rcvd</u> Test 2 Test 3	Pressure Standard: Heise #20-R S/N: 44582/46847 As-Rcvd Test 2 Test 3

Approx Set Pt	Standard	Test Meter	% Diff	Standard	Test Meter	% Diff	Standard	Test Meter	% Diff
14.0	14.16	14.1	-.42	14.04	14.0	-.28			
28.4	28.36	28.4	.14	28.32	28.3	-.07		N/A	
40.0	40.14	40.2	.15	40.02	40.0	-.05			

DIFFERENTIAL PRESSURE TEST (in wc)

TEST METER TOLERANCE = ± 2.0 % ± 0.001 in wc AS-RECEIVED TEST WITHIN SPEC YES NO N/A See Notes

Pressure Standard: Heise #01-L S/N: 41739/42449 As-Rcvd <u>Test 2</u> Test 3	Pressure Standard: Heise #11-L S/N: 43165/44551-1 As-Rcvd Test 2 Test 3
Pressure Standard: Heise #01-R S/N: 41739/42446 As-Rcvd <u>Test 2</u> Test 3	Pressure Standard: Heise #11-R S/N: 43165/44730 As-Rcvd Test 2 Test 3
Pressure Standard: Heise #02-L S/N: 41741/42454 As-Rcvd <u>Test 2</u> Test 3	Pressure Standard: Heise #12A-L S/N: 45605/48490 As-Rcvd Test 2 Test 3
Pressure Standard: Heise #03A-L S/N: 45570/48461 As-Rcvd Test 2 Test 3	Pressure Standard: Heise #13-L S/N: 43415/45041 As-Rcvd Test 2 Test 3
Pressure Standard: Heise #03A-R S/N: 45570/48460 As-Rcvd Test 2 Test 3	Pressure Standard: Heise #13-R S/N: 43415/45039 As-Rcvd Test 2 Test 3
Pressure Standard: Heise #04-L S/N: 41743/42456 As-Rcvd Test 2 Test 3	Pressure Standard: Heise #14-L S/N: 43412/45045 As-Rcvd Test 2 Test 3
Pressure Standard: Heise #05-L S/N: 41740/42450 As-Rcvd Test 2 Test 3	Pressure Standard: Heise #15-L S/N: 43416/45042 As-Rcvd Test 2 Test 3
Pressure Standard: Heise #05-R S/N: 41740/42447 As-Rcvd Test 2 Test 3	Pressure Standard: Heise #15-R S/N: 43416/45040 As-Rcvd Test 2 Test 3
Pressure Standard: Heise #06-L S/N: 41742/42455 As-Rcvd Test 2 Test 3	Pressure Standard: Heise #16-L S/N: 43413/45046 As-Rcvd Test 2 Test 3
Pressure Standard: Heise #07-L S/N: 42185/42186 As-Rcvd Test 2 Test 3	Pressure Standard: Heise #17-L S/N: 44579/46842 As-Rcvd Test 2 Test 3
Pressure Standard: Heise #07-R S/N: 42185/43326 As-Rcvd Test 2 Test 3	Pressure Standard: Heise #17-R S/N: 44579/46841 As-Rcvd Test 2 Test 3
Pressure Standard: Heise #08-L S/N: 42186/43329 As-Rcvd Test 2 Test 3	Pressure Standard: Heise #18-L S/N: 44581/46846 As-Rcvd Test 2 Test 3
Pressure Standard: Heise #09-L S/N: 42202/43351 <u>As-Rcvd</u> Test 2 Test 3	Pressure Standard: Heise #19-L S/N: 44580/46844 As-Rcvd Test 2 Test 3
Pressure Standard: Heise #09-R S/N: 42202/43350 <u>As-Rcvd</u> Test 2 Test 3	Pressure Standard: Heise #19-R S/N: 44580/46843 As-Rcvd Test 2 Test 3
Pressure Standard: Heise #10-L S/N: 42203/43353 <u>As-Rcvd</u> Test 2 Test 3	Pressure Standard: Heise #20-L S/N: 44582/46848 As-Rcvd Test 2 Test 3

Approx Set Pt	Standard	Test Meter	% Diff	Standard	Test Meter	% Diff	Standard	Test Meter	% Diff
.0500	.0525	.0524	-.19	.0501	.0500	-.20			
.1250	.1254	.1253	-.08	.1264	.1262	-.16			
.2250	.2256	.2253	-.13	.2259	.2258	-.04			
1.000	1.026	1.027	.10	1.037	1.035	-.19			
2.000	2.027	2.028	.05	2.058	2.055	-.15		N/A	
3.600	3.611	3.607	-.11	3.642	3.632	-.27			
4.400	4.413	4.423	.23	4.419	4.424	.11			
27.00	27.07	27.24	.63	27.05	27.17	.44			
50.00	50.01	50.14	.26	50.12	50.11	-.02			
Overage	NA	✓	NA	NA	✓	NA	NA		NA

Shortridge Instruments, Inc.
 7855 East Redfield Road Scottsdale, Arizona 85260
 (480) 991-6744 • Fax (480) 443-1267 • www.shortridge.com

AIRDATA MULTIMETER CERTIFICATE OF RECALIBRATION

S/N: M10640

Order #: R201943

LOW VELOCITY CONFIRMATION (FPM)

TEST METER TOLERANCE = $\pm 3.0\% \pm 7$ FPM AS-RECEIVED TEST WITHIN SPEC **YES** NO N/A See Notes

Vel Eqv Trans Std: S/N: M02009	As-Rcvd	Test 2	Test 3	Vel Eqv Trans Std: S/N: M10897	As-Rcvd	Test 2	Test 3
Vel Eqv Trans Std: S/N: M02903	As-Rcvd	Test 2	Test 3	Vel Eqv Trans Std: S/N: M10901	As-Rcvd	Test 2	Test 3
Vel Eqv Trans Std: S/N: M10839	As-Rcvd	Test 2	Test 3	Vel Eqv Trans Std: S/N: M13492	As-Rcvd	Test 2	Test 3
Vel Eqv Trans Std: S/N: M10840	As-Rcvd	Test 2	Test 3	Vel Eqv Trans Std: S/N: M19325	As-Rcvd	Test 2	Test 3

Approx Set Point	Standard	Test Meter	Diff	Standard	Test Meter	Diff	Standard	Test Meter	Diff
100	101.7	100	-1.7	104	105	1			
500	530.2	529	-1.2	503	503	0			

ADM-880C, ADM-870/870C and ADM-860/860C models are read in AirFoil Mode. ADM-850/850L models are read in Pitot Tube Mode.

TEMPERATURE TEST - AIRDATA MULTIMETER (° F)

TEST METER TOLERANCE = $\pm 0.2^\circ$ F AS-RECEIVED TEST WITHIN SPEC **YES** NO N/A See Notes

RTD Simulator: S/N 249	As-Rcvd	Test 2	Test 3	Set Point: 35.6° F 95° F 154.4° F
RTD Simulator: S/N 250	As-Rcvd	Test 2	Test 3	Set Point: 35.6° F 95° F 154.4° F
RTD Simulator: S/N 253	As-Rcvd	Test 2	Test 3	Set Point: 35.6° F 95° F 154.4° F
RTD Simulator: S/N 254	As-Rcvd	Test 2	Test 3	Set Point: 35.6° F 95° F 154.4° F
RTD Simulator: S/N 256	As-Rcvd	Test 2	Test 3	Set Point: 35.6° F 95° F 154.4° F
RTD Simulator: S/N 257	As-Rcvd	Test 2	Test 3	Set Point: 35.6° F 95° F 154.4° F
RTD Simulator: S/N 292	As-Rcvd	Test 2	Test 3	Set Point: 35.6° F 95° F 154.4° F
RTD Simulator: S/N 293	As-Rcvd	Test 2	Test 3	Set Point: 35.6° F 95° F 154.4° F
RTD Simulator: S/N 294	As-Rcvd	Test 2	Test 3	Set Point: 35.6° F 95° F 154.4° F
RTD Simulator: S/N 313	As-Rcvd	Test 2	Test 3	Set Point: 35.6° F 95° F 154.4° F
RTD Simulator: S/N 314	As-Rcvd	Test 2	Test 3	Set Point: 35.6° F 95° F 154.4° F
RTD Simulator: S/N 315	As-Rcvd	Test 2	Test 3	Set Point: 35.6° F 95° F 154.4° F
RTD Simulator: S/N 316	As-Rcvd	Test 2	Test 3	Set Point: 35.6° F 95° F 154.4° F
RTD Simulator: S/N 317	As-Rcvd	Test 2	Test 3	Set Point: 35.6° F 95° F 154.4° F
RTD Simulator: S/N 318	As-Rcvd	Test 2	Test 3	Set Point: 35.6° F 95° F 154.4° F

RTD Simulator Temperature Equivalent Set Point	Test Meter	Difference	Test Meter	Difference	Test Meter	Difference
35.60	35.6	0	35.7	.1		
95.00	95.0	0	95.0	0		
154.40	154.4	0	154.4	0		

NOTES: _____

The enclosed ADM Calibration Standards for Pressure and Temperature form(s) is/are an integral part of this calibration and must remain with this Certificate of Calibration. Note: There may be more than one such form included that pertains to this calibration.

Shortridge Instruments, Inc.
 7855 East Redfield Road Scottsdale, Arizona 85260
 (480) 991-6744 • Fax (480) 443-1267 • www.shortridge.com

Shortridge Instruments, Inc. AirData Multimeter Calibration Equipment

Order Number: R201943 Serial Number: M10640 Test Type: Initial As-Received Final

ABSOLUTE PRESSURE STANDARDS

ADM #02-R	S/N: 41741/42451	Heise Model: PPM-2	Mfgd by Dresser Industries	Calibrated by Ashcroft	Calibration Date: 04/27/20	Due Date: 04/2021
ADM #04-R	S/N: 41743/42453	Heise Model: PPM-2	Mfgd by Dresser Industries	Calibrated by Ashcroft	Calibration Date: 11/07/19	Due Date: 11/2020
ADM #06-R	S/N: 41742/42452-1	Heise Model: PPM-2	Mfgd by Dresser Industries	Calibrated by Ashcroft	Calibration Date: 08/21/19	Due Date: 08/2020
ADM #08-R	S/N: 42186/43328	Heise Model: PPM-2	Mfgd by Dresser Industries	Calibrated by Ashcroft	Calibration Date: 03/13/20	Due Date: 03/2021
ADM #10-R	S/N: 42203/43352	Heise Model: PPM-2	Mfgd by Dresser Industries	Calibrated by Ashcroft	Calibration Date: 01/13/20	Due Date: 01/2021
ADM #12A-R	S/N: 45605/48491	Heise Model: PPM-2	Mfgd by Dresser Industries	Calibrated by Ashcroft	Calibration Date: 07/16/19	Due Date: 07/2020
ADM #14-R	S/N: 43412/45043-2	Heise Model: PPM-2	Mfgd by Dresser Industries	Calibrated by Ashcroft	Calibration Date: 10/07/19	Due Date: 09/2020
ADM #16-R	S/N: 43413/45044	Heise Model: PPM-2	Mfgd by Dresser Industries	Calibrated by Ashcroft	Calibration Date: 02/27/20	Due Date: 02/2021
ADM #18-R	S/N: 44581/46845	Heise Model: PPM-2	Mfgd & Calibrated by Ashcroft, Inc.		Calibration Date: 05/20/20	Due Date: 05/2021
ADM #20-R	S/N: 44582/46847	Heise Model: PPM-2	Mfgd & Calibrated by Ashcroft, Inc.		Calibration Date: 06/20/19	Due Date: 06/2020
#02-R, 04-R, 06-R, 08-R, 10-R, 12A-R, 14-R, 16-R	Rated Accuracy: 0.05% fs (0.0305 in Hg)		Range: 0-30 psia		Resolution: 0.01	Uncertainty: < 0.0358
#18-R, 20-R	Rated Accuracy: 0.05% fs (0.0305 in Hg)		Range: 0-60 in Hg		Resolution: 0.001	Uncertainty: < 0.0358

DIFFERENTIAL PRESSURE STANDARDS

ADM #01-L	S/N: 41739/42449	Heise Model: PPM-1	Mfgd by Dresser Industries	Calibrated by Ashcroft	Calibration Date: 05/05/20	Due Date: 04/2021
ADM #01-R	S/N: 41739/42446	Heise Model: PPM-1	Mfgd by Dresser Industries	Calibrated by Ashcroft	Calibration Date: 05/05/20	Due Date: 04/2021
ADM #02-L	S/N: 41741/42454	Heise Model: PPM-1	Mfgd by Dresser Industries	Calibrated by Ashcroft	Calibration Date: 05/04/20	Due Date: 04/2021
ADM #03A-L	S/N: 45570/48461	Heise Model: PPM-1	Mfgd by Dresser Industries	Calibrated by Ashcroft	Calibration Date: 11/11/19	Due Date: 11/2020
ADM #03A-R	S/N: 45570/48460	Heise Model: PPM-1	Mfgd by Dresser Industries	Calibrated by Ashcroft	Calibration Date: 11/11/19	Due Date: 11/2020
ADM #04-L	S/N: 41743/42456	Heise Model: PPM-1	Mfgd by Dresser Industries	Calibrated by Ashcroft	Calibration Date: 11/08/19	Due Date: 11/2020
ADM #05-L	S/N: 41740/42450	Heise Model: PPM-1	Mfgd by Dresser Industries	Calibrated by Ashcroft	Calibration Date: 08/26/19	Due Date: 08/2020
ADM #05-R	S/N: 41740/42447	Heise Model: PPM-1	Mfgd by Dresser Industries	Calibrated by Ashcroft	Calibration Date: 08/28/19	Due Date: 08/2020
ADM #06-L	S/N: 41742/42455	Heise Model: PPM-1	Mfgd by Dresser Industries	Calibrated by Ashcroft	Calibration Date: 08/26/19	Due Date: 08/2020
ADM #07-L	S/N: 42185/42186	Heise Model: PPM-1	Mfgd by Dresser Industries	Calibrated by Ashcroft	Calibration Date: 03/13/20	Due Date: 03/2021
ADM #07-R	S/N: 42185/43326	Heise Model: PPM-1	Mfgd by Dresser Industries	Calibrated by Ashcroft	Calibration Date: 03/11/20	Due Date: 03/2021
ADM #08-L	S/N: 42186/43329	Heise Model: PPM-1	Mfgd by Dresser Industries	Calibrated by Ashcroft	Calibration Date: 03/13/20	Due Date: 03/2021
ADM #09-L	S/N: 42202/43351	Heise Model: PPM-1	Mfgd by Dresser Industries	Calibrated by Ashcroft	Calibration Date: 01/30/20	Due Date: 01/2021
ADM #09-R	S/N: 42202/43350	Heise Model: PPM-1	Mfgd by Dresser Industries	Calibrated by Ashcroft	Calibration Date: 01/30/20	Due Date: 01/2021
ADM #10-L	S/N: 42203/43353	Heise Model: PPM-1	Mfgd by Dresser Industries	Calibrated by Ashcroft	Calibration Date: 01/30/20	Due Date: 01/2021
ADM #11-L	S/N: 43165/44551-1	Heise Model: PPM-1	Mfgd by Dresser Industries	Calibrated by Ashcroft	Calibration Date: 07/15/19	Due Date: 07/2020
ADM #11-R	S/N: 43165/44730	Heise Model: PPM-1	Mfgd by Dresser Industries	Calibrated by Ashcroft	Calibration Date: 07/15/19	Due Date: 07/2020
ADM #12A-L	S/N: 45605/48490	Heise Model: PPM-1	Mfgd by Dresser Industries	Calibrated by Ashcroft	Calibration Date: 07/16/19	Due Date: 07/2020
ADM #13-L	S/N: 43415/45041	Heise Model: PPM-1	Mfgd by Dresser Industries	Calibrated by Ashcroft	Calibration Date: 09/19/19	Due Date: 09/2020
ADM #13-R	S/N: 43415/45039	Heise Model: PPM-1	Mfgd by Dresser Industries	Calibrated by Ashcroft	Calibration Date: 09/19/19	Due Date: 09/2020
ADM #14-L	S/N: 43412/45045	Heise Model: PPM-1	Mfgd by Dresser Industries	Calibrated by Ashcroft	Calibration Date: 09/19/19	Due Date: 09/2020
ADM #15-L	S/N: 43416/45042	Heise Model: PPM-1	Mfgd by Dresser Industries	Calibrated by Ashcroft	Calibration Date: 03/03/20	Due Date: 02/2021
ADM #15-R	S/N: 43416/45040	Heise Model: PPM-1	Mfgd by Dresser Industries	Calibrated by Ashcroft	Calibration Date: 03/03/20	Due Date: 02/2021
ADM #16-L	S/N: 43413/45046	Heise Model: PPM-1	Mfgd by Dresser Industries	Calibrated by Ashcroft	Calibration Date: 03/03/20	Due Date: 02/2021
ADM #17-L	S/N: 44579/46842	Heise Model: PPM-1	Mfgd & Calibrated by Ashcroft, Inc.		Calibration Date: 05/27/20	Due Date: 05/2021
ADM #17-R	S/N: 44579/46841	Heise Model: PPM-1	Mfgd & Calibrated by Ashcroft, Inc.		Calibration Date: 05/27/20	Due Date: 05/2021
ADM #18-L	S/N: 44581/46846	Heise Model: PPM-1	Mfgd & Calibrated by Ashcroft, Inc.		Calibration Date: 05/27/20	Due Date: 05/2021
ADM #19-L	S/N: 44580/46844	Heise Model: PPM-1	Mfgd & Calibrated by Ashcroft, Inc.		Calibration Date: 07/15/19	Due Date: 06/2020
ADM #19-R	S/N: 44580/46843	Heise Model: PPM-1	Mfgd & Calibrated by Ashcroft, Inc.		Calibration Date: 07/15/19	Due Date: 06/2020
ADM #20-L	S/N: 44582/46848	Heise Model: PPM-1	Mfgd & Calibrated by Ashcroft, Inc.		Calibration Date: 06/18/19	Due Date: 06/2020
#01-L, 03A-L, 05-L, 07-L, 09-L, 11-L, 13-L, 15-L, 17-L, 19-L	Rated Accuracy: > 0.07% fs (0.000175 in wc)		Range: 0.0-0.25 in wc		Res.: 0.00001	Uncertainty: < 0.00035
#01-R, 03A-R, 05-R, 07-R, 09-R, 11-R, 13-R, 15-R, 17-R, 19-R	Rated Accuracy: > 0.06% fs (0.003 in wc)		Range: 0.0-5.0 in wc		Res.: 0.0001	Uncertainty: < 0.00348
#02-L, 04-L, 06-L, 08-L, 10-L, 12A-L, 14-L, 16-L, 18-L, 20-L	Rated Accuracy: > 0.06% fs (0.03 in wc)		Range: 0.0-50.0 in wc		Res.: 0.001	Uncertainty: < 0.0346

Shortridge Instruments, Inc.

7855 East Redfield Road Scottsdale, Arizona 85260
 (480) 991-6744 • Fax (480) 443-1267 • www.shortridge.com

Shortridge Instruments, Inc. AirData Multimeter Calibration Equipment

Customer Order Number, Meter Serial Number, and Test Type are referenced on page 1

LOW VELOCITY EQUIVALENT CONFIRMATION STANDARDS

Vel Eqv Transfer Standard S/N: M02009	Model ADM-870C	Mfgd & Calibrated by Shortridge Instruments, Inc.	Calibration Date: 12/10/19	Due Date: 12/2020
Vel Eqv Transfer Standard S/N: M02903	Model ADM-870C	Mfgd & Calibrated by Shortridge Instruments, Inc.	Calibration Date: 12/10/19	Due Date: 12/2020
Vel Eqv Transfer Standard S/N: M10839	Model ADM-870C	Mfgd & Calibrated by Shortridge Instruments, Inc.	Calibration Date: 12/10/19	Due Date: 12/2020
Vel Eqv Transfer Standard S/N: M10840	Model ADM-870C	Mfgd & Calibrated by Shortridge Instruments, Inc.	Calibration Date: 12/10/19	Due Date: 12/2020
Vel Eqv Transfer Standard S/N: M10897	Model ADM-870C	Mfg'd & Calibrated by Shortridge Instruments, Inc.	Calibration Date: 01/17/20	Due Date: 01/2021
Vel Eqv Transfer Standard S/N: M10901	Model ADM-870C	Mfg'd & Calibrated by Shortridge Instruments, inc.	Calibration Date: 12/10/19	Due Date: 12/2020
Vel Eqv Transfer Standard S/N: M13492	Model ADM-870C	Mfg'd & Calibrated by Shortridge Instruments, inc.	Calibration Date: 08/08/19	Due Date: 08/2020
Vel Eqv Transfer Standard S/N: M19325	Model ADM-870C	Mfgd & Calibrated by Shortridge Instruments, Inc.	Calibration Date: 06/25/20	Due Date: 06/2021
Rated Accuracy: Velocity $\pm 1.5\% \pm 3.5$ fpm		Range: 100-5000 fpm Resolution: 0.1	Uncertainty: <5.00 fpm at 100 fpm; <7.50 fpm at 500 fpm	

TEMPERATURE STANDARDS

RTD Simulator S/N: 249	Model RTD-1000/500	Mfgd by General Resistance	Calibrated by IET Labs	Calibration Date: 04/02/20	Due Date: 03/2024
RTD Simulator S/N: 250	Model RTD-1000/500	Mfgd by General Resistance	Calibrated by IET Labs	Calibration Date: 04/02/20	Due Date: 03/2024
RTD Simulator S/N: 253	Model RTD-1000/500	Mfgd by General Resistance	Calibrated by IET Labs	Calibration Date: 04/02/20	Due Date: 03/2024
RTD Simulator S/N: 254	Model RTD-1000/500	Mfgd by General Resistance	Calibrated by IET Labs	Calibration Date: 05/04/20	Due Date: 04/2024
RTD Simulator S/N: 256	Model RTD-1000/500	Mfgd by General Resistance	Calibrated by IET Labs	Calibration Date: 05/04/20	Due Date: 04/2024
RTD Simulator S/N: 257	Model RTD-1000/500	Mfgd by General Resistance	Calibrated by IET Labs	Calibration Date: 05/04/20	Due Date: 04/2024
RTD Simulator S/N: 292	Model RTD-1000/500	Mfgd by General Resistance	Calibrated by IET Labs	Calibration Date: 01/03/20	Due Date: 01/2024
RTD Simulator S/N: 293	Model RTD-1000/500	Mfgd by General Resistance	Calibrated by IET Labs	Calibration Date: 01/03/20	Due Date: 01/2024
RTD Simulator S/N: 294	Model RTD-1000/500	Mfgd by General Resistance	Calibrated by IET Labs	Calibration Date: 01/03/20	Due Date: 01/2024
RTD Simulator S/N: 313	Model RTD-1000/500	Mfgd by General Resistance	Calibrated by IET Labs	Calibration Date: 03/16/18	Due Date: 03/2022
RTD Simulator S/N: 314	Model RTD-1000/500	Mfgd by General Resistance	Calibrated by IET Labs	Calibration Date: 03/16/18	Due Date: 03/2022
RTD Simulator S/N: 315	Model RTD-1000/500	Mfgd by General Resistance	Calibrated by IET Labs	Calibration Date: 03/16/18	Due Date: 03/2022
RTD Simulator S/N: 316	Model RTD-1000/500	Mfgd by General Resistance	Calibrated by IET Labs	Calibration Date: 04/16/18	Due Date: 04/2022
RTD Simulator S/N: 317	Model RTD-1000/500	Mfgd by General Resistance	Calibrated by IET Labs	Calibration Date: 04/16/18	Due Date: 04/2022
RTD Simulator S/N: 318	Model RTD-1000/500	Mfgd by General Resistance	Calibrated by IET Labs	Calibration Date: 04/16/18	Due Date: 04/2022
Rated Accuracy: 0.025% of setting		Range: 100.00 Ω to 11111.10 Ω		Resolution: 0.01 Ω	Uncertainty: ≤ 32 ppm

Thermometer #1 S/N 8A089/Thermistor S/N A410660	Model 1504/5610	Mfgd by Hart Scientific	Calibrated by Fluke	Calibration Date: 08/27/19	Due Date: 08/2021
Thermometer #2 S/N 8B104/Thermistor S/N 871507	Model 1504/5610	Mfgd by Hart Scientific	Calibrated by Fluke	Calibration Date: 11/07/18	Due Date: 10/2020
Thermometer #5 S/N B11780/Thermistor S/N B10505	Model 1504/5610	Mfgd by Hart Scientific	Calibrated by Fluke	Calibration Date: 03/07/19	Due Date: 03/2021
Thermometer #6 S/N B11782/Thermistor S/N B10509	Model 1504/5610	Mfgd by Hart Scientific	Calibrated by Fluke	Calibration Date: 02/24/20	Due Date: 02/2022
Thermometer #7 S/N B49938/Thermistor S/N B482202	Model 1504/5610	Mfgd and Calibrated by Fluke		Calibration Date: 09/26/19	Due Date: 09/2021
Rated Accuracy(combined): 0.0324° F		Range: 32° F to 176° F		Resolution: 0.001° F	Combined Uncertainty with Baths: ≤ 0.040 ° F

Temp Transfer Standard S/N M00136	Model ADM-870	Mfgd & Calibrated by Shortridge Instruments, Inc.	Calibration Date: 10/02/19	Due Date: 10/2020
Temp Transfer Standard S/N M96100	Model ADM-870	Mfgd & Calibrated by Shortridge Instruments, Inc.	Calibration Date: 03/09/20	Due Date: 03/2021
Rated Accuracy: 0.03° F		Range: 33° F to 158° F	Resolution: 0.01° F	Uncertainty: < 0.023° F
Total combined Uncertainty for MultiTemp and TempProbe testing : ≤ 0.046 ° F				

This form must remain with the Certificate of Calibration corresponding to the Customer Order Number and Meter Serial Number referenced on page 1.

Shortridge Instruments, Inc.
 7855 East Redfield Road Scottsdale, Arizona 85260
 (480) 991-6744 • Fax (480) 443-1267 • www.shortridge.com

CERTIFICATE OF BATCH ANALYSIS

Grade of Product: CEM-CAL ZERO

Customer: STOCK
Part Number: AI CZ15A
Cylinder Analyzed: ALM-011814
Laboratory: 112 - Troy-32 (SAP) - MI
Analysis Date: Nov 01, 2018
Lot Number: 32-401343874-1

Reference Number: 32-401343874-1
Cylinder Volume: 146.0 CF
Cylinder Pressure: 2000 PSIG
Valve Outlet: 590

Expiration Date: Nov 01, 2026

ANALYTICAL RESULTS

Component	Requested Purity	Certified Concentration
AIR		
Carbon Dioxide	< 1.0 PPM	<LDL 0.04 PPM
NOx	< 0.1 PPM	<LDL 0.012 PPM
Sulfur Dioxide	< 0.1 PPM	<LDL 0.046 PPM
THC	< 0.1 PPM	<LDL 0.028 PPM
Percent Oxygen	20-21 %	20.88 %
Carbon Monoxide	< 0.5 PPM	<LDL 0.033 PPM

Permanent Notes: Airgas certifies that the contents of this cylinder meet the requirements of 40 CFR 72.2

Cylinders in Batch:

ALM-011814, ALM044699, ALM058412, CC114806, CC12177, CC12178, CC210547, CC231220, CC286456, CC310397, CC43947., CC452220, CC469691, CC6783, EB0001513, SG9162511BAL, XC034324B

Impurities verified against analytical standards traceable to NIST by weight and/or analysis.

Signature on file

Approved for Release



Stratification Test

Duct Diameter (inches) $\frac{84}{\text{VOC}}$
 Stratification Check Analyte $\frac{\text{VOC}}{\text{VOC}}$
 *stratification not required for ducts less than 4 inches in diameter
 Sample for minimum of twice the response time

Initial Three-Point Stratification

Point	Distance From Stack Wall (inches)	Average Concentration (ppmv)	Average Concentration from Mean (ppmv)	Average Concentration from Mean (%)
3	14.0	7.2	0.4	6.4
2	42.0	6.5	0.3	3.9
1	70.0	6.6	0.2	2.5
	Mean	6.8		

Required Number of Sampling Points (least restrictive)	1	3
--	---	---

Sample Point Criteria

If concentration at each traverse point differs from the mean concentration for all traverse points by no more than $\pm 5.0\%$ of the mean concentration OR ± 0.5 ppmv, then unstratified; 1 sample point

If concentration at each traverse point differs from the mean concentration for all traverse points by no more than $\pm 10.0\%$ of the mean concentration OR ± 1.0 ppmv, then minimally stratified; 3 sample points

If concentration at each traverse point differs from the mean concentration for all traverse points by greater than $\pm 10.0\%$ of the mean concentration OR ± 1.0 ppmv, then stratified; Method 1 sample points



VOC Calibration Gas Selection

Span Value (ppmv)

100.0 VOC

	Lower Limit	Calibration Gas	Upper Limit	Acceptable?
High-Level Concentration Gas (80-90% of span value, ppmv)	80.0	85.0	90.0	Yes
Mid-Level Concentration Gas (45-55% of span value, ppmv)	45.0	50.0	55.0	Yes
Low-Level Concentration Gas (25-35% of span value, ppmv)	25.0	30.0	35.0	Yes
Zero-Level Concentration Gas (0% of span value, ppmv)	0.0	0.0	0.1	Yes



VOC Calibration and Drift Data

Source: Biofilter Outlet
 Analyzer: Black Jum 3-300A

Operator: TMZ
 Date: 12/9/2020

Calibration Error Data

Response Time: 20

Span: 100

Gas Range	Cylinder Value (ppmv)	Calibration Response (ppmv)	Absolute Difference (ppmv)	Calibration Error (% of calibration)	Pass/Fail
Zero gas	0.0	0.0	0.0	0.0	Pass
Low-range gas	30.0	30.4	0.4	1.3	Pass
Mid-range gas	50.0	50.9	0.9	1.8	Pass
High-range gas	85.0	85.1	0.1	0.1	Pass

Calibration Drift Data

Run 1

Gas Range	Initial Response (ppmv)	Final Response (ppmv)	Final Response Error (% of calibration)	Drift (% of span)	Pass/Fail
Zero gas	0.0	-0.3	-0.3	0.3	Pass
Low-range gas	30.4	29.9	0.3	0.5	Pass

Run 2-4

Gas Range	Initial Response (ppmv)	Final Response (ppmv)	Final Response Error (% of calibration)	Drift (% of span)	Pass/Fail
Zero gas	-0.3	-0.3	-0.3	0.0	Pass
Low-range gas	29.9	30.9	3.0	1.0	Pass

Run 5-7

Gas Range	Initial Response (ppmv)	Final Response (ppmv)	Final Response Error (% of calibration)	Drift (% of span)	Pass/Fail
Zero gas	-0.3	-0.2	-0.2	0.1	Pass
Low-range gas	30.9	30.4	1.3	0.5	Pass

Run 8-10

Gas Range	Initial Response (ppmv)	Final Response (ppmv)	Final Response Error (% of calibration)	Drift (% of span)	Pass/Fail
Zero gas	-0.2	0.2	0.2	0.4	Pass
Low-range gas	30.4	30.6	2.0	0.2	Pass

Final response(s) must be $\pm 5\%$ of cylinder value **and** drift must be less than $\pm 3\%$ of span. If both criteria are met, test is considered valid without comment



USEPA Method 205 Gas Dilution Field Calibration

High-Level Supply Gas 1113 ppmv

Expected Concentration (ppmv)	Acceptable Range ¹ (ppmv)		Actual Concentration 1 (ppmv)	Actual Concentration 2 (ppmv)	Actual Concentration 3 (ppmv)	Acceptable Yes/No
	Low	High				
110.0	107.8	112.2	109.3	108.9	109.4	Yes
300.0	294.0	306.0	296.2	297.5	295.3	Yes

Mid-Level Supply Gas 110 ppmv

Expected Concentration (ppmv)	Acceptable Range ¹ (ppmv)		Actual Concentration 1 (ppmv)	Actual Concentration 2 (ppmv)	Actual Concentration 3 (ppmv)	Acceptable Yes/No
	Low	High				
110.0	107.8	112.2	109.7	109.8	109.5	Yes

1: acceptable range is $\pm 2\%$ of the expected concentration



Stratification Test

Duct Diameter (inches) 105
 Stratification Check Analyte CO
 *stratification not required for ducts less than 4 inches in diameter
 Sample for minimum of twice the response time

Initial Three-Point Stratification

Point	Distance From Stack Wall (inches)	Average Concentration (ppmv)	Average Concentration from Mean (ppmv)	Average Concentration from Mean (%)
3	17.5	131.8	5.3	4.2
2	52.5	122.2	4.3	3.4
1	87.5	125.5	1.0	0.8
	Mean	126.5		

Required Number of Sampling Points (least restrictive)	Method 1	1
--	----------	---

Sample Point Criteria

If concentration at each traverse point differs from the mean concentration for all traverse points by no more than $\pm 5.0\%$ of the mean concentration OR ± 0.5 ppmv, then unstratified; 1 sample point

If concentration at each traverse point differs from the mean concentration for all traverse points by no more than $\pm 10.0\%$ of the mean concentration OR ± 1.0 ppmv, then minimally stratified; 3 sample points

If concentration at each traverse point differs from the mean concentration for all traverse points by greater than $\pm 10.0\%$ of the mean concentration OR ± 1.0 ppmv, then stratified; Method 1 sample points



CO Calibration Gas Selection

Span Value (%)	<u>800.0 CO</u>			
	Lower Limit	Calibration Gas	Upper Limit	Acceptable?
High-Level Concentration Gas (span value, ppmv)	N/A	800.0	N/A	Yes
Mid-Level Concentration Gas (40-60% of span value, ppmv)	320.0	400.0	480.0	Yes
Zero-Level Concentration Gas (<20% of span value, ppmv)	0.0	0.0	160.0	Yes

VOC Calibration Gas Selection

Span Value (ppmv)	<u>100.0 VOC</u>			
	Lower Limit	Calibration Gas	Upper Limit	Acceptable?
High-Level Concentration Gas (80-90% of span value, ppmv)	80.0	85.0	90.0	Yes
Mid-Level Concentration Gas (45-55% of span value, ppmv)	45.0	50.0	55.0	Yes
Low-Level Concentration Gas (25-35% of span value, ppmv)	25.0	30.0	35.0	Yes
Zero-Level Concentration Gas (0% of span value, ppmv)	0.0	0.0	0.1	Yes



CO Calibration, Bias, and Drift Data

Source	RTO Outlet	Calibration Span	800
Operator	TMZ	Response Time (s)	50
Date	December 10, 2020	Serial No.	48C
Analyzer	Thermo High Level		

	Manufacturer's Certified Cylinder Value (%)	Analyzer Calibration Response (%)	Absolute Difference (%)	Calibration Error (% of Calibration Span)	Pass/Fail*
	A	B	A-B	(A-B)/CS * 100	
Low-level (or zero) calibration gas	0.0	0.2	-0.2	0.0	Pass
Mid-level calibration gas	400.0	398.2	1.8	0.2	Pass
High-level calibration gas	800.0	800.8	-0.8	-0.1	Pass

*Calibration error must be $\pm 2\%$

Run 1-2

Initial Values						Final Values				
Calibration Gas Level	Certified Calibration Gas Value (ppmv)	Direct Response (ppmv)	System Response (ppmv)	System Bias (% of calibration span)	Bias: Pass/Fail	System Response (ppmv)	System Bias (% of calibration span)	Bias: Pass/Fail	Drift (% of calibration span)	Drift: Pass/Fail
Low level gas	0.0	0.2	-0.3	-0.1	Pass	1.3	0.1	Pass	0.2	Pass
Upscale (mid) level gas	400.0	398.2	398.3	0.0	Pass	398.5	0.0	Pass	0.0	Pass

1: System Bias must be $\leq 5\%$ of span

2: Drift must be $\leq 3\%$ of span or $|Bias - Bias_i| \leq 0.5\%$

Run 3

Initial Values						Final Values				
Calibration Gas Level	Certified Calibration Gas Value (ppmv)	Direct Response (ppmv)	System Response (ppmv)	System Bias (% of calibration span)	Bias: Pass/Fail	System Response (ppmv)	System Bias (% of calibration span)	Bias: Pass/Fail	Drift (% of calibration span)	Drift: Pass/Fail
Low level gas	0.0	0.2	1.3	0.1	Pass	0.1	0.0	Pass	0.2	Pass
Upscale (mid) level gas	400.0	398.2	398.5	0.0	Pass	393.4	-0.6	Pass	0.6	Pass

1: System Bias must be $\leq 5\%$ of span

2: Drift must be $\leq 3\%$ of span or $|Bias - Bias_i| \leq 0.5\%$

Run 4-6

Initial Values						Final Values				
Calibration Gas Level	Certified Calibration Gas Value (ppmv)	Direct Response (ppmv)	System Response (ppmv)	System Bias (% of calibration span)	Bias: Pass/Fail	System Response (ppmv)	System Bias (% of calibration span)	Bias: Pass/Fail	Drift (% of calibration span)	Drift: Pass/Fail
Low level gas	0.0	0.2	0.1	0.0	Pass	-6.6	-0.9	Pass	0.8	Pass
Upscale (mid) level gas	400.0	398.2	393.4	-0.6	Pass	400.2	0.3	Pass	0.9	Pass

Run 7-10

Initial Values						Final Values				
Calibration Gas Level	Certified Calibration Gas Value (ppmv)	Direct Response (ppmv)	System Response (ppmv)	System Bias (% of calibration span)	Bias: Pass/Fail	System Response (ppmv)	System Bias (% of calibration span)	Bias: Pass/Fail	Drift (% of calibration span)	Drift: Pass/Fail
Low level gas	0.0	0.2	-6.6	-0.9	Pass	-3.7	-0.5	Pass	0.4	Pass
Upscale (mid) level gas	400.0	398.2	400.2	0.3	Pass	410.3	1.5	Pass	1.3	Pass

1: System Bias must be $\leq 5\%$ of span

2: Drift must be $\leq 3\%$ of span or $|Bias - Bias_i| \leq 0.5\%$



VOC Calibration and Drift Data

Source: Biofilter Outlet
 Analyzer: Black Jum 3-300A

Operator: TMZ
 Date: 12/10/2020

Calibration Error Data

Response Time: 20 Span: 100

Gas Range	Cylinder Value (ppmv)	Calibration Response (ppmv)	Absolute Difference (ppmv)	Calibration Error (% of calibration)	Pass/Fail
Zero gas	0.0	-0.3	0.3	0.3	Pass
Low-range gas	30.0	29.5	0.5	1.7	Pass
Mid-range gas	50.0	50.2	0.2	0.4	Pass
High-range gas	85.0	85.7	0.7	0.8	Pass

Calibration Drift Data

Run 1-2

Gas Range	Initial Response (ppmv)	Final Response (ppmv)	Final Response Error (% of calibration)	Drift (% of span)	Pass/Fail
Zero gas	-0.3	0.9	0.9	1.2	Pass
Low-range gas	29.5	29.6	1.3	0.1	Pass

Run 3

Gas Range	Initial Response (ppmv)	Final Response (ppmv)	Final Response Error (% of calibration)	Drift (% of span)	Pass/Fail
Zero gas	0.9	0.7	0.7	0.2	Pass
Low-range gas	29.6	30.8	2.7	1.2	Pass

Runs 4-6

Gas Range	Initial Response (ppmv)	Final Response (ppmv)	Final Response Error (% of calibration)	Drift (% of span)	Pass/Fail
Zero gas	0.7	-0.7	-0.7	1.4	Pass
Low-range gas	30.8	29.7	1.0	1.1	Pass

Run 7-10

Gas Range	Initial Response (ppmv)	Final Response (ppmv)	Final Response Error (% of calibration)	Drift (% of span)	Pass/Fail
Zero gas	-0.7	0.9	0.9	1.6	Pass
Low-range gas	29.7	31.2	4.0	1.5	Pass

Final response(s) must be $\pm 5\%$ of cylinder value **and** drift must be less than $\pm 3\%$ of span. If both criteria are met, test is considered valid without comment

CERTIFICATE OF ANALYSIS

Grade of Product: CERTIFIED HYDROCARBON

Part Number:	X04NI99C15A00X1	Reference Number:	160-401674875-1
Cylinder Number:	CC716034	Cylinder Volume:	144.4 CF
Laboratory:	124 - Plumsteadville - PA	Cylinder Pressure:	2015 PSIG
Analysis Date:	Dec 10, 2019	Valve Outlet:	350SS
Lot Number:	160-401674875-1	Expiration Date:	Dec 10, 2020

Traceability Statement: Hydrocarbon Process standards are NIST traceable either directly by weight or by comparison to Airgas laboratory standards that are directly NIST traceable by weight.

CERTIFIED CONCENTRATIONS

Component	Requested Concentration	Reported Mole %	Accuracy
SULFUR HEXAFLUORIDE	10.00 PPM	10.42 PPM	+/- 5%
ACETALDEHYDE	100.0 PPM	100.8 PPM	+/- 2%
METHANOL	100.0 PPM	100.3 PPM	+/- 2%
NITROGEN	Balance	Balance	



A handwritten signature in blue ink, appearing to be 'C. Smith', located at the bottom left of the page, above the 'Approved for Release' text.

Approved for Release

CERTIFICATE OF ANALYSIS

Grade of Product: EPA Protocol

Customer:	BUREAU VERITAS		
	NORTH AMERICA		
Part Number:	E02NI99E15A0101	Reference Number:	32-401081502-1
Cylinder Number:	CC27329.	Cylinder Volume:	144.4 CF
Laboratory:	112 - Troy-32 (SAP) - MI	Cylinder Pressure:	2015 PSIG
PGVP Number:	B62017	Valve Outlet:	350
Gas Code:	CO,BALN	Certification Date:	Dec 26, 2017

Expiration Date: Dec 26, 2025

Certification performed in accordance with "EPA Traceability Protocol for Assay and Certification of Gaseous Calibration Standards (May 2012)" document EPA 600/R-12/531, using the assay procedures listed. Analytical Methodology does not require correction for analytical interference. This cylinder has a total analytical uncertainty as stated below with a confidence level of 95%. There are no significant impurities which affect the use of this calibration mixture. All concentrations are on a volume/volume basis unless otherwise noted.

Do Not Use This Cylinder below 100 psig, i.e. 0.7 megapascals.

ANALYTICAL RESULTS					
Component	Requested Concentration	Actual Concentration	Protocol Method	Total Relative Uncertainty	Assay Dates
CARBON MONOXIDE	1000 PPM	1005 PPM	G1	+/- 1% NIST Traceable	12/26/2017
NITROGEN	Balance			-	

CALIBRATION STANDARDS					
Type	Lot ID	Cylinder No	Concentration	Uncertainty	Expiration Date
NTRM	05-1620	KAL004479	970.00 PPM CARBON MONOXIDE/NITROGEN	+/-0.36%	May 14, 2021

ANALYTICAL EQUIPMENT		
Instrument/Make/Model	Analytical Principle	Last Multipoint Calibration
E/N 54 Nicolet 6700 CO	FTIR	Dec 01, 2017

Triad Data Available Upon Request



Signature on file
Approved for Release

CERTIFICATE OF ANALYSIS

Grade of Product: CERTIFIED STANDARD-SPEC

Customer:	BUREAU VERITAS NORTH AMERICA	Reference Number:	32-401202132-1
Part Number:	X02NI99C15A1268	Cylinder Volume:	144.4 CF
Cylinder Number:	ALM033173	Cylinder Pressure:	2015 PSIG
Laboratory:	112 - Troy-32 (SAP) - MI	Valve Outlet:	350
Analysis Date:	May 14, 2018		
Lot Number:	32-401202132-1		

Expiration Date: May 14, 2021

Product composition verified by direct comparison to calibration standards traceable to N.I.S.T. weights and/or N.I.S.T. Gas Mixture reference materials.

ANALYTICAL RESULTS

Component	Req Conc	Actual Concentration (Mole %)	Analytical Uncertainty
ETHYLENE	100.0 PPM	96.74 PPM	+/- 2%
NITROGEN	Balance		



Signature on file

Approved for Release

CERTIFICATE OF ANALYSIS

Grade of Product: CEM-CAL ZERO

Part Number:	NI CZ15A	Reference Number:	32-401913205-1
Cylinder Number:	AAL-17660	Cylinder Volume:	142.0 CF
Laboratory:	112 - Troy-32 (SAP) - MI	Cylinder Pressure:	2000 PSIG
Analysis Date:	Sep 21, 2020	Valve Outlet:	580
Lot Number:	32-401913205-1		

Expiration Date: Sep 21, 2028

ANALYTICAL RESULTS

Component	Requested Purity	Certified Concentration
NITROGEN	99.9995 %	99.9995 %
CARBON DIOXIDE	< 1.0 PPM	0.090 PPM
NOx	< 0.1 PPM	<LDL 0.016 PPM
SO2	< 0.1 PPM	<LDL 0.091 PPM
THC	< 0.1 PPM	<LDL 0.024 PPM
CARBON MONOXIDE	< 0.5 PPM	<LDL 0.044 PPM

Permanent Notes: Airgas certifies that the contents of this cylinder meet the requirements of 40 CFR 72.2

Impurities verified against analytical standards traceable to NIST by weight and/or analysis.

Signature on file

Approved for Release

CERTIFICATE OF ANALYSIS

Grade of Product: EPA Protocol

Customer:	APEX CO LLC	Reference Number:	32-401744856-1
Part Number:	E02AI99E15A1223	Cylinder Volume:	146.2 CF
Cylinder Number:	ALM-036155	Cylinder Pressure:	2015 PSIG
Laboratory:	112 - Troy-32 (SAP) - MI	Valve Outlet:	590
PGVP Number:	B62020	Certification Date:	Mar 02, 2020
Gas Code:	PPN,BALA		

Expiration Date: Mar 02, 2028

Certification performed in accordance with "EPA Traceability Protocol for Assay and Certification of Gaseous Calibration Standards (May 2012)" document EPA 600/R-12/531, using the assay procedures listed. Analytical Methodology does not require correction for analytical interference. This cylinder has a total analytical uncertainty as stated below with a confidence level of 95%. There are no significant impurities which affect the use of this calibration mixture. All concentrations are on a mole/mole basis unless otherwise noted.

Do Not Use This Cylinder below 100 psig, i.e. 0.7 megapascals.

ANALYTICAL RESULTS					
Component	Requested Concentration	Actual Concentration	Protocol Method	Total Relative Uncertainty	Assay Dates
PROPANE	110.0 PPM	110.0 PPM	G1	+/- 0.9% NIST Traceable	03/02/2020
AIR	Balance			-	

CALIBRATION STANDARDS					
Type	Lot ID	Cylinder No	Concentration	Uncertainty	Expiration Date
NTRM	010104	K025820	99.8 PPM PROPANE/AIR	+/-0.6%	May 03, 2024

ANALYTICAL EQUIPMENT		
Instrument/Make/Model	Analytical Principle	Last Multipoint Calibration
E/N 54 Nicolet 6700 C3	FTIR	Feb 07, 2020

Triad Data Available Upon Request



Signature on file

Approved for Release

CERTIFICATE OF ANALYSIS

Grade of Product: EPA Protocol

Customer:	APEX CO LLC	Reference Number:	32-401744857-1
Part Number:	E02AI99E15A00W3	Cylinder Volume:	146.3 CF
Cylinder Number:	ALM-014745	Cylinder Pressure:	2015 PSIG
Laboratory:	112 - Troy-32 (SAP) - MI	Valve Outlet:	590
PGVP Number:	B62020	Certification Date:	Mar 02, 2020
Gas Code:	PPN,BALA		

Expiration Date: Mar 02, 2028

Certification performed in accordance with "EPA Traceability Protocol for Assay and Certification of Gaseous Calibration Standards (May 2012)" document EPA 600/R-12/531, using the assay procedures listed. Analytical Methodology does not require correction for analytical interference. This cylinder has a total analytical uncertainty as stated below with a confidence level of 95%. There are no significant impurities which affect the use of this calibration mixture. All concentrations are on a mole/mole basis unless otherwise noted.

Do Not Use This Cylinder below 100 psig, i.e. 0.7 megapascals.

ANALYTICAL RESULTS					
Component	Requested Concentration	Actual Concentration	Protocol Method	Total Relative Uncertainty	Assay Dates
PROPANE	1100 PPM	1113 PPM	G1	+/- 0.7% NIST Traceable	03/02/2020
AIR	Balance			-	

CALIBRATION STANDARDS					
Type	Lot ID	Cylinder No	Concentration	Uncertainty	Expiration Date
NTRM	020105	SGP-1D006966	1186 PPM PROPANE/AIR	+/-0.6%	Nov 08, 2022

ANALYTICAL EQUIPMENT		
Instrument/Make/Model	Analytical Principle	Last Multipoint Calibration
E/N 54 Nicolet 6700 C3	FTIR	Feb 07, 2020

Triad Data Available Upon Request



Signature on file
Approved for Release



Appendix B

Sample Calculations

Sample Calculations

Note: Values obtained through sample calculations may deviate from that presented within the report based upon rounding differences.

B.1 Stack Gas Volumetric Flowrate

Moisture Content

$$V_{wc} = K_1 \cdot V_1 \quad \text{for measurement of the volume of water}$$

$$V_{wc} = K_2 \cdot W_1 \quad \text{for measurement of the mass of water}$$

$$V_{wsg} = K_2 \cdot W_2$$

Where:

V_{wc} = volume of water vapor condensed in impingers at standard conditions (ft³)

V_1 = volume of water collected within impingers (ml)

W_1 = mass of water collected in impingers (g)

K_1 = 0.04706 ft³/ml water

V_{wsg} = volume of water vapor collected in silica gel at standard conditions (ft³)

W_2 = mass of water collected by silica gel (g)

K_2 = 0.04715 ft³/g water

For example, if 276.9 grams of water were condensed in the impingers and 6.9 grams of water were collected by the silica gel, the volume of water collected in each section of the sampling train, in ft³, would be calculated as follows:

$$V_{wc} = \left(0.04715 \frac{\text{ft}^3}{\text{g}} \right) (276.9 \text{ g}) = 13.0558 \text{ ft}^3$$

$$V_{wsg} = \left(0.04715 \frac{\text{ft}^3}{\text{g}} \right) (6.9 \text{ g}) = 0.3253 \text{ ft}^3$$

$$\begin{aligned} \text{The total volume of water collected} &= V_{wc} + V_{wsg} \\ &= 13.06 \text{ ft}^3 + 0.32 \text{ ft}^3 = 13.38 \text{ ft}^3 \end{aligned}$$

Gas Volume Standardization

$$V_{\text{std}} = V_m Y_m \left(\frac{T_{\text{std}}}{P_{\text{std}}} \right) \left(\frac{P_b + \frac{\Delta H}{13.6}}{T_m} \right)$$

Where:

- V_{std} = volume of gas sampled at standard conditions (ft³, standard)
- V_m = volume of gas measured by dry gas meter (ft³)
- Y_m = dry-gas meter correction factor (dimensionless)
- T_{std} = standard temperature (528°R = 460 + 68°F)
- P_{std} = standard pressure (29.92 in Hg)
- P_b = barometric pressure (in Hg)
- ΔH = average orifice differential pressure (in H₂O)
- T_m = average meter temperature (°R)

For example, using the following values, the volume of gas sampled, corrected to standard conditions, is calculated:

- V_m = volume of gas measured by dry-gas meter = 25.527 ft³
- Y_m = dry-gas meter correction factor (dimensionless) = 0.996
- T_{std} = standard temperature (528°R = 460 + 68°F) = 528 °R
- P_{std} = standard pressure (in Hg) = 29.92 in Hg
- P_b = barometric pressure (in Hg) = 28.5 in Hg
- ΔH = average orifice differential pressure (in H₂O) = 1.76 in H₂O
- T_m = average meter temperature (°R) = 506.6°R

$$V_{\text{std}} = (25.527 \text{ ft}^3)(0.996) \left(\frac{528^\circ\text{R}}{29.92 \text{ in Hg}} \right) \left(\frac{28.5 \text{ in Hg} + \frac{1.76 \text{ in H}_2\text{O}}{13.6 \frac{\text{in H}_2\text{O}}{\text{in Hg}}}}{506.6^\circ\text{R}} \right) = 25.357 \text{ ft}^3, \text{ std}$$

Moisture Fraction

$$B_{ws} = \frac{V_{wc} + V_{wsg}}{V_{wc} + V_{wsg} + V_{std}}$$

Where:

B_{ws} = exhaust gas moisture content

For example, using previously calculated values above, the exhaust gas moisture content is computed as follows:

$$B_{ws} = \frac{13.38 \text{ ft}^3}{13.38 \text{ ft}^3 + 25.357 \text{ ft}^3} = 0.3454 = 34.54\%$$

Absolute Stack Gas Temperature, T_s ($^{\circ}\text{R}$)

$$T_s = 460 + t_s$$

Where:

t_s = measured stack gas temperature ($^{\circ}\text{F}$)

For example, if the average stack temperature was 223°F , then the average absolute stack gas temperature is

$$T_s = 460 + 223 = 683^{\circ}\text{R}$$

Absolute Stack Gas Pressure, P_s (in Hg)

$$P_s = P_{\text{bar}} + \left(\frac{P_{\text{stat}}}{13.6} \right)$$

Where:

P_{bar} = barometric pressure at test site (in Hg)

P_{stat} = stack static pressure (in H_2O)

13.6 = specific gravity of mercury (in $\text{H}_2\text{O}/\text{in Hg}$)

For example, if the barometric and stack static pressures were 28.5 in Hg, and -0.6222 in H_2O , respectively, the absolute stack pressure would be calculated as:

$$P_s = 28.5 + \left(\frac{-0.6222}{13.6} \right) = 28.45 \text{ inHg}$$

Stack Gas Molecular Weight, Dry Basis (lb/lb-mole)

$$M_d = 0.44(\%CO_2) + 0.32(\%O_2) + 0.28(\%N_2 + \%CO)$$

For example, if the average O₂ content of the exhaust gas stream was 14%, the CO₂ content of the gas stream was 6%, and the CO content was assumed to be negligible, the N₂ content is assumed to be the balance of the gas content (i.e. 100 – 14 – 6 = 80%). The dry stack gas molecular weight would be computed as follows:

$$M_d = 0.44(6\%) + 0.32(14\%) + 0.28(80\%) = 29.52 \frac{\text{lb}}{\text{lb-mole}}$$

Stack Gas Molecular Weight, Wet Basis (lb/lb-mole)

$$M_s = M_d \left(1 - \frac{B_{ws}}{100} \right) + 18 \frac{\text{lb}}{\text{lb-mole}} \left(\frac{B_{ws}}{100} \right)$$

If the measured stack gas moisture content was 34.54%, then the wet stack gas molecular weight would be:

$$M_s = 29.52 \frac{\text{lb}}{\text{lb-mole}} \left(1 - \frac{34.54}{100} \right) + 18 \frac{\text{lb}}{\text{lb-mole}} \left(\frac{34.54}{100} \right) = 25.54 \frac{\text{lb}}{\text{lb-mole}}$$

Stack Gas Velocity, V_s (ft/min)

$$V_s = \left(60 \frac{\text{sec}}{\text{min}} \right) K_p C_p (\sqrt{\Delta P})_{\text{avg}} \sqrt{\frac{T_s}{P_s M_s}}$$

Where:

$$K_p = \text{Pitot tube constant equal to } 85.49 \frac{\text{ft}}{\text{sec}} \sqrt{\frac{(\text{lb/lb-mole})(\text{in Hg})}{(^{\circ}\text{R})(\text{in H}_2\text{O})}}$$

$$C_p = \text{Pitot tube coefficient, dimensionless}$$

$$(\sqrt{\Delta P})_{\text{avg}} = \text{average square root of the velocity head of stack gas } [(\text{in H}_2\text{O})^{0.5}]$$

$$M_s = \text{molecular weight of the stack gas, wet basis (lb/lb-mole)}$$

For example, if the average of the square root of the velocity heads of the stack gas was 0.6367 (in H₂O)^{0.5}, and using values already calculated, the average stack gas velocity would be calculated as follows:

$$V_s = \left(60 \frac{\text{sec}}{\text{min}} \right) \left(85.49 \frac{\text{ft}}{\text{sec}} \sqrt{\frac{\left(\frac{\text{lb}}{\text{lb} - \text{mole}} \right) (\text{inHg})}{(^{\circ}\text{R})(\text{in H}_2\text{O})}} \right) (0.84)$$

$$\times 0.6367 (\text{in H}_2\text{O})^{0.5} \sqrt{\frac{683^{\circ}\text{R}}{(28.45 \text{ inHg}) \left(25.54 \frac{\text{lb}}{\text{lb} - \text{mole}} \right)}} = 2,660 \frac{\text{ft}}{\text{min}}$$

Average Stack Gas Volumetric Flowrate, Q_s (cfm)

$$Q_s = V_s \cdot A$$

Where:

V_s = stack gas velocity (ft/min)

A = cross-sectional area of stack (ft²)

For example, if the exhaust stack has a diameter of 105 inches, then the cross-sectional area of the stack would be:

$$\frac{\pi}{4} \left(\frac{105 \text{ in}}{12 \frac{\text{in}}{\text{ft}}} \right)^2 = 60.132 \text{ ft}^2$$

If the stack gas velocity was measured to be 2,660 ft/min, the stack gas volumetric flowrate is:

$$Q_s = \left(2,660 \frac{\text{ft}}{\text{min}} \right) (60.132 \text{ ft}^2) = 159,942 \frac{\text{ft}^3}{\text{min}}$$

Standard Stack Gas Volumetric Flowrate, Q_{std} (scfm)

$$Q_{std} = Q_s \left(\frac{528 \text{ }^\circ\text{R}}{T_s} \right) \left(\frac{P_s}{29.92 \text{ in Hg}} \right)$$

Where:

T_s = absolute stack gas temperature ($^\circ\text{R}$)

P_s = absolute stack gas pressure (in Hg)

For example, to standardize the values calculated above, the standard stack gas volumetric flowrate would be calculated as follows:

$$Q_{std} = 159,942 \frac{\text{ft}^3}{\text{min}} \left(\frac{528^\circ\text{R}}{683^\circ\text{R}} \right) \left(\frac{28.45 \text{ inHg}}{29.92 \text{ inHg}} \right) = 117,544 \frac{\text{ft}^3}{\text{min}}, \text{ standard}$$

Dry Standard Stack Gas Volumetric Flowrate, $Q_{std,dry}$ (dscfm)

$$Q_{std,dry} = Q_{std} (1 - B_{ws})$$

The dry standard stack gas volumetric flowrate would be calculated as follows:

$$Q_{std,dry} = \left(117,544 \frac{\text{ft}^3}{\text{min}}, \text{ standard} \right) (1 - 0.3454) = 76,942 \frac{\text{ft}^3}{\text{min}}, \text{ standard, dry}$$

B.2 Pollutant Concentration and Emission Rate

Concentration as mg/m³

$$C = C_{\text{Gas}} \left(\frac{\text{MW}}{24.04} \right)$$

Where:

- C = concentration, mg/m³
- C_{Gas} = effluent gas concentration adjusted for bias, ppmv
- MW = molecular weight as gram-mole
- 24.04 = ideal gas molar volume at standard temperature (68°F) and pressure (29.92 in. Hg), L/mole

For example, if the corrected carbon monoxide concentration was 130.3 ppmv, the molecular weight of carbon monoxide is 28.01 grams per mole. The concentration in mg/m³ is calculated as follows:

$$C = \frac{130.3}{1,000,000} \left(\frac{28.01 \text{ gram}}{\text{mole}} \right) \left(\frac{1 \text{ mole}}{24.04 \text{ L}} \right) \left(\frac{1,000 \text{ L}}{\text{m}^3} \right) \left(\frac{1,000 \text{ mg}}{1 \text{ gram}} \right) = 151.84 \frac{\text{mg}}{\text{m}^3}$$

Mass Emission Rate

$$\left(\frac{\text{lb}}{\text{hr}} \right) = CQ \left[\frac{\left(60 \frac{\text{min}}{\text{hr}} \right)}{\left(453,590 \frac{\text{mg}}{\text{lb}} \right) \left(35.31 \frac{\text{ft}^3}{\text{m}^3} \right)} \right]$$

Where:

- Q = flowrate (scfm)

For example, if the dry standardized flowrate was 76,942 dscfm, then the carbon monoxide mass emission rate is calculated as follows:

$$\left(\frac{\text{lb}}{\text{hr}} \right) = \left(151.84 \frac{\text{mg}}{\text{m}^3} \right) \left(76,942 \frac{\text{dry standard ft}^3}{\text{min}} \right) \left[\frac{\left(60 \frac{\text{min}}{\text{hr}} \right)}{\left(453,590 \frac{\text{mg}}{\text{lb}} \right) \left(35.31 \frac{\text{ft}^3}{\text{m}^3} \right)} \right] = 43.77 \frac{\text{lb}}{\text{hr}}$$

B.3 Relative Accuracy

Calculation of Standard Deviation of Data Set

$$S_d = \sqrt{\frac{\sum_{i=1}^n d_i^2 - \frac{\left(\sum_{i=1}^n d_i\right)^2}{n}}{n-1}}$$

Where:

- S_d = standard deviation of a sample set
- d_i = difference between a reference method value and the corresponding continuous emission monitoring system value ($RM_i - CEM_i$), for a given data point
- n = number of test runs

For example, the standard deviation of the differences between a reference method values and the corresponding continuous emission monitoring values for the 9 selected test runs was 1.6 lb/hr.

Calculation of Confidence Coefficient

$$cc = t_{0.025} \frac{S_d}{\sqrt{n}}$$

Where:

- S_d = 2.35 lb/hr (for 9 test runs)
- $t_{0.025}$ = t value = 2.306 (for 9 test runs)
- n = 9 test runs

For example, the CO confidence coefficient for the test runs is:

$$cc = 2.306 \times \frac{2.35 \text{ lb/hr}}{\sqrt{9}} = 1.80 \text{ lb/hr}$$

Calculation of Relative Accuracy

$$RA = \frac{|d_{avg}| + |cc|}{RM_{avg}} \times 100$$

Where:

- RA = Relative Accuracy
- d_{avg} = The actual value of the mean difference between the reference method values and the corresponding CEM system values
- RM_{avg} = Arithmetic mean of the reference method values (permit limit used if <50% of standard)

For example,

- d_{avg} = -8.9 lb/hr
- cc = 1.80 lb/hr
- RM_{avg} = 147.3 lb/hr (permit limit is used)

Consequently:

$$RA = \frac{|-8.9| + |1.80|}{147.3} \times 100 = 7.3\%$$

B.4 Formaldehyde Reduction

$$PR = CE \left(\frac{ER_{in} - ER_{out}}{ER_{in}} \right) \cdot 100$$

Where:

PR	=	Percent reduction (%)
CE	=	capture efficiency (%)
ER _{in}	=	Emission rate of formaldehyde in the inlet vent stream of the control device (lb/hr)
ER _{out}	=	Emission rate of formaldehyde in the outlet vent stream of the control device (lb/hr)

Weyerhaeuser informed Apex Companies that the capture efficiency was 100% based on its evaluation. Using an inlet mass emission rate of 4.4 lb/hr and an outlet mass emission rate of 0.05 lb/hr, the formaldehyde reduction is:

$$PR = (100\%) \left(\frac{4.4 \frac{lb}{hr} - 0.05 \frac{lb}{hr}}{4.4 \frac{lb}{hr}} \right) * 100 = 98.9\%$$



Appendix C

Field Data Sheets

Run

Inlet 1



Date 12/4/20
Time 7:53

USEPA Method 2

Gas Velocity Traverse and Volumetric Flowrate

Facility Weyerhaeuser Operators MZ
 Sampling Location Biofilter Inlet Pitot Tube S9
 Stack Diameter, in 84 Area, ft² Pitot Tube Factor, C_p 0.84
 Stack Dimension, in NA Port Length, in 3 Cyclonic Flow Check ✓
 Gas Temperature, °F WB NA Abs. Bar. Press., in Hg 28.9
 Gas Temperature, °F DB 108 P_{bar} Bar. Press., in Hg
 % CO₂ 0 % CO 0 P_{stat} Static Press., in H₂O 1.504
 % O₂ 21 % N₂ 79 % Moisture, v/v
 Pre-Test Pitot Leak Rate Electronic in H₂O for 1 min a in H₂O Molecular Weight, M_d
 Post-Test Pitot Leak Rate Electronic in H₂O for 1 min a in H₂O Molecular Weight, M_d

Port	Traverse Point	Velocity Head Difference (ΔP) (in H ₂ O)	Stack Temperature °F	(ΔP) ^{0.5} (in H ₂ O) ^{0.5}	Null Angle (zero ΔP angle)	Cosine Null Angle (cos θ _{v(t)})	Velocity of Stack Gas V _{st} (ft/sec)
T	8	0.5694	107		0		
	7	0.6170	107		0		
	6	0.7713	107		0		
	5	0.7585	108		0		
	4	0.7032	108		0		
	3	0.6971	108		0		
	2	0.6356	108		0		
	1	0.4457	108		0		
S	8	0.5724	106		0		
	7	0.4882	107		S		
	6	0.5075	107		0		
	5	0.7041	108		0		
	4	0.8768	108		0		
	3	0.7358	108		0		
	2	0.7350	108		0		
	1	0.4967	108		S		
Average		#DIV/0!	#DIV/0!	#DIV/0!			
Comments					P _s	-	in Hg
					V _s	#DIV/0!	ft/min
					Q _s	#DIV/0!	cfm
					Q _{std}	#DIV/0!	scfm
					Q	#DIV/0!	dscfm

Run

Inlet 2



Date 12/9/20
Time 4:04

USEPA Method 2

Gas Velocity Traverse and Volumetric Flowrate

Facility Weyerhaeuser Operators TW
 Sampling Location Bioreactor Inlet Pitot Tube S9
 Stack Diameter, in 84 Area, ft² Pitot Tube Factor, C_p 0.84
 Stack Dimension, in NA Port Length, in 3 Cyclonic Flow Check ✓
 Gas Temperature, °F WB NA Abs. Bar. Press., in Hg 28.4
 Gas Temperature, °F DB P_{bar} Bar. Press., in Hg
 % CO₂ 0 % CO 0 P_{stat} Static Press., in H₂O 1.345
 % O₂ 21 % N₂ 79 % Moisture, v/v
 Pre-Test Pitot Leak Rate Electronik in H₂O for 1 min a in H₂O Molecular Weight, M_d
 Post-Test Pitot Leak Rate in H₂O for 1 min a in H₂O Molecular Weight, M,

Port	Traverse Point	Velocity Head Difference (ΔP) (in H ₂ O)	Stack Temperature °F	(ΔP) ^{0.5} (in H ₂ O) ^{0.5}	Null Angle (zero ΔP angle)	Cosine Null Angle (cos θ _{v(t)})	Velocity of Stack Gas V _{ai} (ft/sec)
T	8	0.4456	106				
	7	0.5599	106				
	6	0.6485	106				
	5	0.6835	106				
	4	0.7085	107				
	3	0.7105	107				
	2	0.7270	107				
J	8	0.4418	107				
	7	0.4488	107				
	6	0.5807	107				
	5	0.6486	107				
	4	0.7584	107				
	3	0.82047	107				
	2	0.82047	107				
1	0.5760	107					
Average		#DIV/0!	#DIV/0!	#DIV/0!			
Comments					P _s	-	in Hg
					V _s	#DIV/0!	ft/min
					Q _s	#DIV/0!	cfm
					Q _{std}	#DIV/0!	scfm
					Q	#DIV/0!	dscfm

Run

Inlet 3



Date 12/9/20
Time 10:34

USEPA Method 2

Gas Velocity Traverse and Volumetric Flowrate

Facility Weyerhaeuser Operators MZ
 Sampling Location Biofilter Inlet Pitot Tube 59
 Stack Diameter, in 84 Area, ft² Pitot Tube Factor, C_p 0.84
 Stack Dimension, in NA Port Length, in ? Cyclonic Flow Check ✓
 Gas Temperature, °F WB NA Abs. Bar. Press., in Hg 28.4
 Gas Temperature, °F DB P_{bar} Bar. Press., in Hg
 % CO₂ 0 % CO 0 P_{stat} Static Press., in H₂O 1.308
 % O₂ 21 % N₂ 79 % Moisture, v/v
 Pre-Test Pitot Leak Rate Elec in H₂O for 1 min a in H₂O Molecular Weight, M_d
 Post-Test Pitot Leak Rate nic in H₂O for 1 min a in H₂O Molecular Weight, M_i

Port	Traverse Point	Velocity Head Difference (ΔP) (in H ₂ O)	Stack Temperature °F	(ΔP) ^{0.5} (in H ₂ O) ^{0.5}	Null Angle (zero ΔP angle)	Cosine Null Angle (cos θ ₄₀)	Velocity of Stack Gas V _{st} (ft/sec)
T	8	0.4839	108				
	7	0.3345	108				
	6	0.5405	108				
	5	0.6048	108				
	4	0.6302	108				
	3	0.6427	108				
	2	0.5039	108				
	1	0.4252	108				
S	8	0.5534	108				
	7	0.5684	108				
	6	0.6887	108				
	5	0.7067	108				
	4	0.5906	108				
	3	0.6391	108				
	2	0.5515	108				
	1	0.5082	108				
Average		#DIV/0!	#DIV/0!	#DIV/0!			

Comments

P _s	-	in Hg
V _s	#DIV/0!	ft/min
Q _s	#DIV/0!	cfm
Q _{std}	#DIV/0!	scfm
Q	#DIV/0!	dscfm

Run

1 Out



Date 12/19/20
Time 7:30

USEPA Method 2

Gas Velocity Traverse and Volumetric Flowrate

Facility Weyerhaeuser Operators MZ
 Sampling Location Biofilter Outlet Pitot Tube 59
 Stack Diameter, in 84 Area, ft² Pitot Tube Factor, C_p 0.84
 Stack Dimension, in NA Port Length, in 3 Cyclonic Flow Check ✓
 Gas Temperature, °F WB NA Abs. Bar. Press., in Hg 28.14
 Gas Temperature, °F DB 83 P_{bar}, Bar. Press., in Hg _____
 % CO₂ 0 % CO 0 P_{stat}, Static Press., in H₂O 0.513
 % O₂ 21 % N₂ 79 % Moisture, v/v _____
 Pre-Test Pitot Leak Rate Elect in H₂O for 1 min a _____ in H₂O Molecular Weight, M_d _____
 Post-Test Pitot Leak Rate 0.01 in H₂O for 1 min a _____ in H₂O Molecular Weight, M_d _____

Port	Traverse Point	Velocity Head Difference (ΔP) (in H ₂ O)	Stack Temperature °F	(ΔP) ^{0.5} (in H ₂ O) ^{0.5}	Null Angle (zero ΔP angle)	Cosine Null Angle (cos θ _{vt})	Velocity of Stack Gas V _{st} (ft/sec)
T	8	0.5328	83		0		
	7	0.5604	83		0		
	6	0.5717	83		0		
	5	0.6610	83		0		
	4	0.7692	83		0		
	3	0.7109	84		0		
	2	0.5887	83		0		
	1	0.3438	83		0		
S	8	0.4266	83		0		
	7	0.4130	83		0		
	6	0.5654	83		0		
	5	0.7316	83		0		
	4	0.7305	83		0		
	3	0.6452	83		0		
	2	0.6221	83		0		
	1	0.4058	83		0		
Average		#DIV/0!	#DIV/0!	#DIV/0!			
Comments					P _s	-	in Hg
					V _s	#DIV/0!	ft/min
					Q _s	#DIV/0!	cfm
					Q _{std}	#DIV/0!	scfm
					Q	#DIV/0!	dscfm

Run

2 Outlet



Date 12/19/20
Time 7:48

USEPA Method 2

Gas Velocity Traverse and Volumetric Flowrate

Facility Weyerhaeuser Operators MR
 Sampling Location Biofilter Outlet Pitot Tube S9
 Stack Diameter, in 84 Area, ft² _____ Pitot Tube Factor, C_p 0.84
 Stack Dimension, in NA Port Length, in 3 Cyclonic Flow Check _____
 Gas Temperature, °F WB NA Abs. Bar. Press., in Hg 28.4
 Gas Temperature, °F DB 82 P_{bar} Bar. Press., in Hg _____
 % CO₂ 0 % CO _____ P_{stat} Static Press., in H₂O 0.6006
 % O₂ 21 % N₂ 79 % Moisture, v/v _____
 Pre-Test Pitot Leak Rate Electronic in H₂O for 1 min a _____ in H₂O Molecular Weight, M_d _____
 Post-Test Pitot Leak Rate _____ in H₂O for 1 min a _____ in H₂O Molecular Weight, M_s _____

Port	Traverse Point	Velocity Head Difference (ΔP) (in H ₂ O)	Stack Temperature °F	(ΔP) ^{0.5} (in H ₂ O) ^{0.5}	Null Angle (zero ΔP angle)	Cosine Null Angle (cos θ _{v(i)})	Velocity of Stack Gas V _{ai} (ft/sec)
T	8	0.4967	81				
	7	0.7150	81				
	6	0.7693	81				
	5	0.7193	81				
	4	0.5587	81				
	3	0.4818	82				
	2	0.3976	82				
	1	0.4031	82				
S	8	0.5721	82				
	7	0.5496	82				
	6	0.6279	82				
	5	0.6229	82				
	4	0.6782	82				
	3	0.5558	82				
	2	0.4476	82				
	1	0.4360	82				
Average		#DIV/0!	#DIV/0!	#DIV/0!			
Comments					P _s	-	in Hg
					V _s	#DIV/0!	ft/min
					Q _s	#DIV/0!	cfm
					Q _{std}	#DIV/0!	scfm
					Q	#DIV/0!	dscfm

Run

3 Outlet



Date 12/9/20
Time 8:19

USEPA Method 2

Gas Velocity Traverse and Volumetric Flowrate

Facility Weyerhaeuser Operators VAZ
 Sampling Location Biofilter Outlet Pitot Tube 59
 Stack Diameter, in 24 Area, ft² Pitot Tube Factor, C_p 0.84
 Stack Dimension, in NA Port Length, in 3 Cyclonic Flow Check ✓
 Gas Temperature, °F WB NA Abs. Bar. Press., in Hg 28.4
 Gas Temperature, °F DB 83 P_{bar}, Bar. Press., in Hg 28.4
 % CO₂ 0 % CO 0 P_{stat}, Static Press., in H₂O 0.6846
 % O₂ 21 % N₂ 79 % Moisture, v/v _____
 Pre-Test Pitot Leak Rate Electronic in H₂O for 1 min a _____ in H₂O Molecular Weight, M_d _____
 Post-Test Pitot Leak Rate _____ in H₂O for 1 min a _____ in H₂O Molecular Weight, M_i _____

Port	Traverse Point	Velocity Head Difference (ΔP) (in H ₂ O)	Stack Temperature °F	(ΔP) ^{0.5} (in H ₂ O) ^{0.5}	Null Angle (zero ΔP angle)	Cosine Null Angle (cos θ _{v(i)})	Velocity of Stack Gas V _{ai} (ft/sec)
T	8	0.4069	83				
	7	0.8103	83				
	6	0.8861	83				
	5	0.9788	83				
	4	0.7243	83				
	3	0.6240	83				
	2	0.3624	83				
	1	0.3460	83				
S	8	0.3689	83				
	7	0.5381	83				
	6	0.6624	83				
	5	0.6714	83				
	4	0.6835	83				
	3	0.5932	84				
	2	0.4178	84				
	1	0.3357	84				
Average		#DIV/0!	#DIV/0!	#DIV/0!			

Comments _____

P_s - in Hg
 V_s #DIV/0! ft/min
 Q_s #DIV/0! cfm
 Q_{std} #DIV/0! scfm
 Q #DIV/0! dscfm

Run

4 Outlet



Date 12/4/20
Time 8:30

USEPA Method 2

Gas Velocity Traverse and Volumetric Flowrate

Facility Weyerhaeuser Operators NA
 Sampling Location Biofilter Outlet Pitot Tube 59
 Stack Diameter, in 84 Area, ft² Pitot Tube Factor, C_p 0.84
 Stack Dimension, in NA Port Length, in 3 Cyclonic Flow Check ✓
 Gas Temperature, °F WB NA Abs. Bar. Press., in Hg 28.4
 Gas Temperature, °F DB 85 P_{bar}, Bar. Press., in Hg 28.4
 % CO₂ 0 % CO 0 P_{stat}, Static Press., in H₂O 0.5870
 % O₂ 21 % N₂ 79 % Moisture, v/v _____
 Pre-Test Pitot Leak Rate Electronic in H₂O for 1 min a _____ in H₂O Molecular Weight, M_d _____
 Post-Test Pitot Leak Rate Electronic in H₂O for 1 min a _____ in H₂O Molecular Weight, M_d _____

Port	Traverse Point	Velocity Head Difference (ΔP) (in H ₂ O)	Stack Temperature °F	(ΔP) ^{0.5} (in H ₂ O) ^{0.5}	Null Angle (zero ΔP angle)	Cosine Null Angle (cos θ _{v(i)})	Velocity of Stack Gas V _{ai} (ft/sec)
T	8	0.7038	83				
	7	0.7051	83				
	6	0.7126	83				
	5	0.7643	84				
	4	0.6590	85				
	3	0.5736	85				
	2	0.5503	85				
	1	0.5691	85				
S	8	0.50071	85				
	7	0.4687	85				
	6	0.5230	85				
	5	0.6936	85				
	4	0.6990	85				
	3	0.6981	85				
	2	0.6321	85				
	1	0.4276	86				
Average		#DIV/0!	#DIV/0!	#DIV/0!			
Comments					P _s	-	in Hg
					V _s	#DIV/0!	ft/min
					Q _s	#DIV/0!	cfm
					Q _{std}	#DIV/0!	scfm
					Q	#DIV/0!	dscfm

Run

S Out



Date 12/4/20
Time 4:06

USEPA Method 2

Gas Velocity Traverse and Volumetric Flowrate

Facility Weyerhaeuser Operators TR
 Sampling Location Biofilter outlet Pitot Tube S9
 Stack Diameter, in 84 Area, ft² Pitot Tube Factor, C_p 0.84
 Stack Dimension, in NA Port Length, in 3 Cyclonic Flow Check ✓
 Gas Temperature, °F WB NA Abs. Bar. Press., in Hg 28.9
 Gas Temperature, °F DB 84 P_{bar}, Bar. Press., in Hg 0
 % CO₂ 0 % CO 0 P_{stat}, Static Press., in H₂O 0.5383
 % O₂ 21 % N₂ 79 % Moisture, v/v _____
 Pre-Test Pitot Leak Rate Electronic in H₂O for 1 min a _____ in H₂O Molecular Weight, M_d _____
 Post-Test Pitot Leak Rate _____ in H₂O for 1 min a _____ in H₂O Molecular Weight, M_s _____

Port	Traverse Point	Velocity Head Difference (ΔP) (in H ₂ O)	Stack Temperature °F	(ΔP) ^{0.5} (in H ₂ O) ^{0.5}	Null Angle (zero ΔP angle)	Cosine Null Angle (cos θ _{v(i)})	Velocity of Stack Gas V _{ai} (ft/sec)
T	8	0.5921	83				
	7	0.5157	83				
	6	0.5453	83				
	5	0.7207	83				
	4	0.7563	83				
	3	0.7304	83				
	2	0.6517	83				
	1	0.4207	83				
S	8	0.4207	81				
	7	0.5919	83				
	6	0.7576	83				
	5	0.7478	82				
	4	0.7234	83				
	3	0.5774	83				
	2	0.5304	83				
	1	0.3296	83				
Average		#DIV/0!	#DIV/0!	#DIV/0!			
Comments					P _s	-	in Hg
					V _s	#DIV/0!	ft/min
					Q _s	#DIV/0!	cfm
					Q _{std}	#DIV/0!	scfm
					Q	#DIV/0!	dscfm

Run

6 Out



Date 12/14/20
Time 4:29

USEPA Method 2

Gas Velocity Traverse and Volumetric Flowrate

Facility Weyerhaeuser Operators WZ
 Sampling Location Big Filter Outlet Pitot Tube 59
 Stack Diameter, in 94 Area, ft² _____ Pitot Tube Factor, C_p 0.84
 Stack Dimension, in _____ Port Length, in 3 Cyclonic Flow Check ✓
 Gas Temperature, °F WB _____ Abs. Bar. Press., in Hg 28.4
 Gas Temperature, °F DB _____ P_{bar}, Bar. Press., in Hg _____
 % CO₂ 0 % CO 0 P_{stat}, Static Press., in H₂O 0.6272
 % O₂ 21 % N₂ 79 % Moisture, v/v 4
 Pre-Test Pitot Leak Rate Electronic in H₂O for 1 min a _____ in H₂O Molecular Weight, M_d _____
 Post-Test Pitot Leak Rate _____ in H₂O for 1 min a _____ in H₂O Molecular Weight, M_s _____

Port	Traverse Point	Velocity Head Difference (ΔP) (in H ₂ O)	Stack Temperature °F	(ΔP) ^{0.5} (in H ₂ O) ^{0.5}	Null Angle (zero ΔP angle)	Cosine Null Angle (cos θ _{v(t)})	Velocity of Stack Gas V _{ai} (ft/sec)
T	8	0.3828	87				
	7	0.6053	87				
	6	0.7304	87				
	5	0.9157	87				
	4	0.6603	87				
	3	0.4989	87				
	2	0.3981	87				
	1	0.3598	87				
S	8	0.6198	87				
	7	0.6966	87				
	6	0.7014	87				
	5	0.7016	87				
	4	0.6876	87				
	3	0.6903	87				
	2	0.4847	87				
	1	0.5078	87				
Average		#DIV/0!	#DIV/0!	#DIV/0!			

Comments _____

P _s	- in Hg
V _s	#DIV/0! ft/min
Q _s	#DIV/0! cfm
Q _{std}	#DIV/0! scfm
Q	#DIV/0! dscfm

Run

7 Out



Date 12/9/20
Time 9:49

USEPA Method 2

Gas Velocity Traverse and Volumetric Flowrate

Facility Weyerhaeuser Operators MZ
 Sampling Location Biogfilter Outlet Pitot Tube 59
 Stack Diameter, in NA Area, ft² NA Pitot Tube Factor, C_p 0.84
 Stack Dimension, in NA Port Length, in 3 Cyclonic Flow Check ✓
 Gas Temperature, °F WB NA Abs. Bar. Press., in Hg 28.4
 Gas Temperature, °F DB NA P_{bar}, Bar. Press., in Hg NA
 % CO₂ 0 % CO 0 P_{stat}, Static Press., in H₂O 0.5616
 % O₂ 21 % N₂ 79 % Moisture, v/v 4
 Pre-Test Pitot Leak Rate Electronic in H₂O for 1 min a NA in H₂O Molecular Weight, M_d NA
 Post-Test Pitot Leak Rate Electronic in H₂O for 1 min a NA in H₂O Molecular Weight, M, NA

Port	Traverse Point	Velocity Head Difference (ΔP) (in H ₂ O)	Stack Temperature °F	(ΔP) ^{0.5} (in H ₂ O) ^{0.5}	Null Angle (zero ΔP angle)	Cosine Null Angle (cos θ _{v(i)})	Velocity of Stack Gas V _{ai} (ft/sec)
T	8	0.80016	1797	81			
	7	0.6423	81				
	6	0.5269	81				
	5	0.7095	81				
	4	0.2528	81				
	3	0.6458	81				
	2	0.6891	81				
	1	0.5965	81				
S	8	0.3865	81				
	7	0.5418	81				
	6	0.2240	81				
	5	0.5307	81				
	4	0.6487	81				
	3	0.6166	81				
	2	0.5659	81				
	1	0.5277	81				
Average		#DIV/0!	#DIV/0!	#DIV/0!			
Comments					P _s	-	in Hg
					V _s	#DIV/0!	ft/min
					Q _s	#DIV/0!	cfm
					Q _{std}	#DIV/0!	scfm
					Q	#DIV/0!	dscfm

Run

9 Out



Date 12/19/20
Time 10:50

USEPA Method 2

Gas Velocity Traverse and Volumetric Flowrate

Facility Weyerhaeuser Operators MZ
 Sampling Location Biofilter Outlet Pitot Tube S9
 Stack Diameter, in 84 Area, ft² _____ Pitot Tube Factor, C_p 0.84
 Stack Dimension, in _____ Port Length, in 3 Cyclonic Flow Check _____
 Gas Temperature, °F WB NA Abs. Bar. Press., in Hg 28.4
 Gas Temperature, °F DB _____ P_{bar}, Bar. Press., in Hg _____
 % CO₂ 0 % CO 0 P_{stat}, Static Press., in H₂O 0.5925
 % O₂ 21 % N₂ 79 % Moisture, v/v _____
 Pre-Test Pitot Leak Rate Electronic in H₂O for 1 min a _____ in H₂O Molecular Weight, M_d _____
 Post-Test Pitot Leak Rate _____ in H₂O for 1 min a _____ in H₂O Molecular Weight, M, _____

Port	Traverse Point	Velocity Head Difference (ΔP) (in H ₂ O)	Stack Temperature °F	(ΔP) ^{0.5} (in H ₂ O) ^{0.5}	Null Angle (zero ΔP angle)	Cosine Null Angle (cos θ _{v(i)})	Velocity of Stack Gas V _{ai} (ft/sec)
T	8	0.5776	87				
	7	0.5194	87				
	6	0.2191	87				
	5	0.6683	87				
	4	0.7627	87				
	3	0.8514	87				
	2	0.7886	87				
	1	0.7412	87				
S	8	0.4704	85				
	7	0.6247	85				
	6	0.7009	85				
	5	0.6857	86				
	4	0.6391	87				
	3	0.6011	87				
	2	0.4696	87				
	1	0.4723	87				
Average		#DIV/0!	#DIV/0!	#DIV/0!			
Comments					P _s	-	in Hg
					V _s	#DIV/0!	ft/min
					Q _s	#DIV/0!	cfm
					Q _{std}	#DIV/0!	scfm
					Q	#DIV/0!	dscfm

Run

10 Out



Date	12/9/20
Time	11:17

USEPA Method 2

Gas Velocity Traverse and Volumetric Flowrate

Facility Wayar Hoekuser Operators MZ
 Sampling Location Biofilter Outlet Pitot Tube S9
 Stack Diameter, in 8 Area, ft² 50.27 Pitot Tube Factor, C_p 0.84
 Stack Dimension, in NA Port Length, in 3 Cyclonic Flow Check ✓
 Gas Temperature, °F WB NA Abs. Bar. Press., in Hg 28.4
 Gas Temperature, °F DB 83 P_{bar}, Bar. Press., in Hg 28.4
 % CO₂ 0 % CO 0 P_{stat}, Static Press., in H₂O 0.0587
 % O₂ 21 % N₂ 79 % Moisture, v/v _____
 Pre-Test Pitot Leak Rate Electronic in H₂O for 1 min a _____ in H₂O Molecular Weight, M_d _____
 Post-Test Pitot Leak Rate _____ in H₂O for 1 min a _____ in H₂O Molecular Weight, M_s _____

Port	Traverse Point	Velocity Head Difference (ΔP) (in H ₂ O)	Stack Temperature °F	(ΔP) ^{0.5} (in H ₂ O) ^{0.5}	Null Angle (zero ΔP angle)	Cosine Null Angle (cos θ _{vfi})	Velocity of Stack Gas V _{ai} (ft/sec)
T	8	0.5091	83				
	7	0.5432	83				
	6	0.6748	83				
	5	0.6976	83				
	4	0.6744	83				
	3	0.7154	83				
	2	0.6845	83				
	1	0.6519	83				
S	8	0.2982	83				
	7	0.6370	83				
	6	0.7124	83				
	5	0.6834	83				
	4	0.5859	83				
	3	0.4848	83				
	2	0.3777	83				
	1	0.4534	83				
Average		#DIV/0!	#DIV/0!	#DIV/0!			
Comments					P _s	-	in Hg
					V _s	#DIV/0!	ft/min
					Q _s	#DIV/0!	cfm
					Q _{std}	#DIV/0!	scfm
					Q	#DIV/0!	dscfm

Run

2



Date 12/10/20

Time 0707

USEPA Method 2

Gas Velocity Traverse and Volumetric Flowrate

Facility

Weyerhaeuser

Operators

TJZ

Sampling Location

RTO Outlet

Pitot Tube

82

Stack Diameter, in

10S

Area, ft²Pitot Tube Factor, C_p

0.84

Stack Dimension, in

11A

Port Length, in

6.5

Cyclonic Flow Check

V

Gas Temperature, °F WB

11A

Abs. Bar. Press., in Hg

28.5

Gas Temperature, °F DB

P_{bar} Bar. Press., in Hg% CO₂

6

% CO

8

P_{stat} Static Press., in H₂O

-0.6593

% O₂

19

% N₂

80

% Moisture, v/v

Pre-Test Pitot Leak Rate

Electronic

in H₂O for 1 min ain H₂OMolecular Weight, M_d

Post-Test Pitot Leak Rate

Electronic

in H₂O for 1 min ain H₂OMolecular Weight, M_d

Port	Traverse Point	Velocity Head Difference (ΔP) (in H ₂ O)	Stack Temperature °F	(ΔP) ^{0.5} (in H ₂ O) ^{0.5}	Null Angle (zero ΔP angle)	Cosine Null Angle (cos θ _{v(i)})	Velocity of Stack Gas V _{ai} (ft/sec)
A	4	0.3958	241				
	3	0.4193	240				
	2	0.4509	239				
	1	0.3606	236				
B	4	0.3433	240				
	3	0.3047	240				
	2	0.3128	241				
	1	0.2132	240				
C	4	0.4556	239				
	3	0.4178	239				
	2	0.4842	239				
	1	0.3585	237				
D	4	0.3850	240				
	3	0.3199	242				
	2	0.4282	241				
	1	0.2090	241				
Average		#DIV/0!	#DIV/0!	#DIV/0!			
Comments					P _s	-	in Hg
					V _s	#DIV/0!	ft/min
					Q _s	#DIV/0!	cfm
					Q _{std}	#DIV/0!	scfm
					Q	#DIV/0!	dscfm

Run

3



Date 12/10/20
Time 0946

USEPA Method 2

Gas Velocity Traverse and Volumetric Flowrate

Facility Weyerhaeuser Operators MZ
 Sampling Location RTO Outlet Pitot Tube 32
 Stack Diameter, in 10.5 Area, ft² 86.6 Pitot Tube Factor, C_p 0.84
 Stack Dimension, in NA Port Length, in 6.5 Cyclonic Flow Check ✓
 Gas Temperature, °F WB NA Abs. Bar. Press., in Hg 28.5
 Gas Temperature, °F DB NA P_{bar} Bar. Press., in Hg NA
 % CO₂ 6 % CO 0 P_{stat} Static Press., in H₂O -0.5968
 % O₂ 14 % N₂ 80 % Moisture, v/v NA
 Pre-Test Pitot Leak Rate Electronic in H₂O for 1 min a NA in H₂O Molecular Weight, M_d NA
 Post-Test Pitot Leak Rate Electronic in H₂O for 1 min a NA in H₂O Molecular Weight, M_i NA

Port	Traverse Point	Velocity Head Difference (ΔP) (in H ₂ O)	Stack Temperature °F	(ΔP) ^{0.5} (in H ₂ O) ^{0.5}	Null Angle (zero ΔP angle)	Cosine Null Angle (cos θ ₀)	Velocity of Stack Gas V _{st} (ft/sec)
A	4	0.3404	236				
	3	0.4212	237				
	2	0.3046	237				
	1	0.2386	237				
B	4	0.4541	239				
	3	0.4492	239				
	2	0.4043	240				
	1	0.3567	239				
C	4	0.3531	238				
	3	0.4279	238				
	2	0.4026	237				
	1	0.2560	232				
D	4	0.4853	236				
	3	0.4640	237				
	2	0.4259	238				
	1	0.3756	236				
Average		#DIV/0!	#DIV/0!	#DIV/0!			
Comments					P _s	-	in Hg
					V _s	#DIV/0!	ft/min
					Q _s	#DIV/0!	cfm
					Q _{std}	#DIV/0!	scfm
					Q	#DIV/0!	dscfm

Run

4



Date 12/10/20
Time 1055

USEPA Method 2

Gas Velocity Traverse and Volumetric Flowrate

Facility Weyerhaeuser Operators TRE
 Sampling Location RTO Outlet Pitot Tube 32
 Stack Diameter, in 10S Area, ft² _____ Pitot Tube Factor, C_p 0.84
 Stack Dimension, in 11A Port Length, in 6.5 Cyclonic Flow Check ✓
 Gas Temperature, °F WB _____ Abs. Bar. Press., in Hg 28.5
 Gas Temperature, °F DB _____ P_{bar} Bar. Press., in Hg _____
 % CO₂ 19 % CO _____ P_{stat} Static Press., in H₂O -0.6305
 % O₂ 19 % N₂ 80 % Moisture, v/v _____
 Pre-Test Pitot Leak Rate Elect in H₂O for 1 min a _____ in H₂O Molecular Weight, M_d _____
 Post-Test Pitot Leak Rate Electronic in H₂O for 1 min a _____ in H₂O Molecular Weight, M_d _____

Port	Traverse Point	Velocity Head Difference (ΔP) (in H ₂ O)	Stack Temperature °F	(ΔP) ^{0.5} (in H ₂ O) ^{0.5}	Null Angle (zero ΔP angle)	Cosine Null Angle (cos θ ₀)	Velocity of Stack Gas V _{st} (ft/sec)
A	4	0.5141	217				
	3	0.5840	218				
	2	0.5306	217				
	1	0.2678	217				
B	4	0.4535	217				
	3	0.3696	217				
	2	0.3505	217				
	1	0.1767	214				
C	4	0.4836	218				
	3	0.4241	218				
	2	0.4369	217				
	1	0.3481	217				
D	4	0.4374	219				
	3	0.4208	219				
	2	0.4119	217				
	1	0.3706	217				
Average		#DIV/0!	#DIV/0!	#DIV/0!			

Comments _____

P_s - in Hg
 V_s #DIV/0! ft/min
 Q_s #DIV/0! cfm
 Q_{std} #DIV/0! scfm
 Q #DIV/0! dscfm

Run

5


 Date 12/10/20
 Time 1111

USEPA Method 2

Gas Velocity Traverse and Volumetric Flowrate

Facility Weyerhaeuser Operators TMZ
 Sampling Location RTO Outlet Pitot Tube 028932
 Stack Diameter, in 10S Area, ft² Pitot Tube Factor, C_p 0.84
 Stack Dimension, in NA Port Length, in 0.5 Cyclonic Flow Check ✓
 Gas Temperature, °F WB NA Abs. Bar. Press., in Hg 28.5
 Gas Temperature, °F DB NA P_{bar}, Bar. Press., in Hg NA
 % CO₂ 6 % CO 0 P_{stat}, Static Press., in H₂O -0.6217
 % O₂ 14 % N₂ 80 % Moisture, v/v NA
 Pre-Test Pitot Leak Rate Electric in H₂O for 1 min a NA in H₂O Molecular Weight, M_d NA
 Post-Test Pitot Leak Rate Tronic in H₂O for 1 min a NA in H₂O Molecular Weight, M_i NA

Port	Traverse Point	Velocity Head Difference (ΔP) (in H ₂ O)	Stack Temperature °F	(ΔP) ^{0.5} (in H ₂ O) ^{0.5}	Null Angle (zero ΔP angle)	Cosine Null Angle (cos θ _{v(i)})	Velocity of Stack Gas V _{ai} (ft/sec)
A	4	0.5056	222				
	3	0.5157	222				
	2	0.5092	222				
	1	0.2787	222				
B	4	0.4432	225				
	3	0.3796	225				
	2	0.3651	225				
	1	0.2101	225				
C	4	0.4947	221				
	3	0.4136	221				
	2	0.4259	221				
	1	0.3317	221				
D	4	0.4269	224				
	3	0.4418	224				
	2	0.4066	224				
	1	0.2597	223				
Average		#DIV/0!	#DIV/0!	#DIV/0!			
Comments					P _s	-	in Hg
					V _s	#DIV/0!	ft/min
					Q _s	#DIV/0!	cfm
					Q _{std}	#DIV/0!	scfm
					Q	#DIV/0!	dscfm

Run

6



Date	12/10/20
Time	1147

USEPA Method 2

Gas Velocity Traverse and Volumetric Flowrate

Facility Weyerhaeuser Operators TRE
 Sampling Location RTD Outlet Pitot Tube 32
 Stack Diameter, in 10S Area, ft² _____ Pitot Tube Factor, C_p 0.84
 Stack Dimension, in NA Port Length, in 0.5 Cyclonic Flow Check ✓
 Gas Temperature, °F WB _____ Abs. Bar. Press., in Hg 28.5
 Gas Temperature, °F DB _____ P_{bar}, Bar. Press., in Hg _____
 % CO₂ 6 % CO _____ P_{stat}, Static Press., in H₂O -0.6122
 % O₂ 14 % N₂ _____ % Moisture, v/v _____
 Pre-Test Pitot Leak Rate Electronic in H₂O for 1 min a _____ in H₂O Molecular Weight, M_d _____
 Post-Test Pitot Leak Rate _____ in H₂O for 1 min a _____ in H₂O Molecular Weight, M_s _____

Port	Traverse Point	Velocity Head Difference (ΔP) (in H ₂ O)	Stack Temperature °F	(ΔP) ^{0.5} (in H ₂ O) ^{0.5}	Null Angle (zero ΔP angle)	Cosine Null Angle (cos θ _{vt})	Velocity of Stack Gas V _{ai} (ft/sec)
A	4	0.4392	220				
	3	0.3876	220				
	2	0.3423	220				
	1	0.3778	220				
B	4	0.4532	220				
	3	0.4919	220				
	2	0.4349	220				
	1	0.3169	220				
C	4	0.4063	221				
	3	0.4011	221				
	2	0.3350	221				
	1	0.2240	221				
D	4	0.4748	222				
	3	0.5274	222				
	2	0.4243	222				
	1	0.2676	222				
Average		#DIV/0!	#DIV/0!	#DIV/0!			
Comments					P _s	-	in Hg
					V _s	#DIV/0!	ft/min
					Q _s	#DIV/0!	cfm
					Q _{std}	#DIV/0!	scfm
					Q	#DIV/0!	dscfm

Run

7



Date 12/10/20
Time 12:19

USEPA Method 2

Gas Velocity Traverse and Volumetric Flowrate

Facility Weyerhaeuser Operators MMZ
 Sampling Location RTO Outlet Pitot Tube 32
 Stack Diameter, in 10.5 Area, ft² NA Pitot Tube Factor, C_p 0.84
 Stack Dimension, in NA Port Length, in 6.5 Cyclonic Flow Check NA
 Gas Temperature, °F WB NA Abs. Bar. Press., in Hg 28.5
 Gas Temperature, °F DB NA P_{bar} Bar. Press., in Hg NA
 % CO₂ 6 % CO 0 P_{stat} Static Press., in H₂O -0.6147
 % O₂ 14 % N₂ 80 % Moisture, v/v NA
 Pre-Test Pitot Leak Rate Electronic in H₂O for 1 min a NA in H₂O Molecular Weight, M_d NA
 Post-Test Pitot Leak Rate Electronic in H₂O for 1 min a NA in H₂O Molecular Weight, M_s NA

Port	Traverse Point	Velocity Head Difference (ΔP) (in H ₂ O)	Stack Temperature °F	(ΔP) ^{0.5} (in H ₂ O) ^{0.5}	Null Angle (zero ΔP angle)	Cosine Null Angle (cos θ _{v0})	Velocity of Stack Gas V _{ai} (ft/sec)
A	4	0.4727	221				
	3	0.4656	221				
	2	0.4392	221				
	1	0.3619	219				
B	4	0.4006	220				
	3	0.3927	220				
	2	0.3312	220				
	1	0.2582	220				
C	4	0.5208	217				
	3	0.4950	217				
	2	0.5114	217				
	1	0.2722	217				
D	4	0.4765	216				
	3	0.4064	216				
	2	0.3655	218				
	1	0.3319	218				
Average		#DIV/0!	#DIV/0!	#DIV/0!			

Comments	P _s	- in Hg
	V _s	#DIV/0! ft/min
	Q _s	#DIV/0! cfm
	Q _{std}	#DIV/0! scfm
	Q	#DIV/0! dscfm

Run

8



Date	12/10/20
Time	1232

USEPA Method 2

Gas Velocity Traverse and Volumetric Flowrate

Facility	Weyerhaeuser		Operators	TK
Sampling Location	RTO Outlet		Pitot Tube	32
Stack Diameter, in	10S	Area, ft ²	Pitot Tube Factor, C _p	0.84
Stack Dimension, in	NA	Port Length, in	Cyclonic Flow Check	✓
Gas Temperature, °F WB	NA		Abs. Bar. Press., in Hg	28.5
Gas Temperature, °F DB			P _{bar} , Bar. Press., in Hg	
% CO ₂	6	% CO	P _{stat} , Static Press., in H ₂ O	-0.6222
% O ₂	19	% N ₂	% Moisture, v/v	
Pre-Test Pitot Leak Rate	Elect	in H ₂ O for 1 min a	Molecular Weight, M _d	
Post-Test Pitot Leak Rate	None	in H ₂ O for 1 min a	Molecular Weight, M _i	

Port	Traverse Point	Velocity Head Difference (ΔP) (in H ₂ O)	Stack Temperature °F	(ΔP) ^{0.5} (in H ₂ O) ^{0.5}	Null Angle (zero ΔP angle)	Cosine Null Angle (cos θ _{vt})	Velocity of Stack Gas V _{ai} (ft/sec)
A	4	0.4819	227				
	3	0.4517	224				
	2	0.4418	223				
	1	0.3522	222				
B	4	0.4109	226				
	3	0.3966	226				
	2	0.3401	225				
	1	0.2587	225				
C	4	0.5517	222				
	3	0.5066	222				
	2	0.5019	222				
	1	0.2857	222				
D	4	0.4665	221				
	3	0.4092	221				
	2	0.2675	224				
	1	0.3286	223				
Average		#DIV/0!	#DIV/0!	#DIV/0!			
Comments					P _s	-	in Hg
					V _s	#DIV/0!	ft/min
					Q _s	#DIV/0!	cfm
					Q _{std}	#DIV/0!	scfm
					Q	#DIV/0!	dscfm

Run

9



Date	12/10/20
Time	1259

USEPA Method 2

Gas Velocity Traverse and Volumetric Flowrate

Facility Weyerhaeuser Operators WZ
 Sampling Location RTO Outlet Pitot Tube 32
 Stack Diameter, in 10.5 Area, ft² _____ Pitot Tube Factor, C_p 0.84
 Stack Dimension, in NA Port Length, in 6.5 Cyclonic Flow Check ✓
 Gas Temperature, °F WB NA Abs. Bar. Press., in Hg 28.5
 Gas Temperature, °F DB _____ P_{bar}, Bar. Press., in Hg _____
 % CO₂ 19 % CO 0 P_{stat}, Static Press., in H₂O -0.6055
 % O₂ 19 % N₂ 80 % Moisture, v/v _____
 Pre-Test Pitot Leak Rate Electronic in H₂O for 1 min a _____ in H₂O Molecular Weight, M_d _____
 Post-Test Pitot Leak Rate _____ in H₂O for 1 min a _____ in H₂O Molecular Weight, M_s _____

Port	Traverse Point	Velocity Head Difference (ΔP) (in H ₂ O)	Stack Temperature °F	(ΔP) ^{0.5} (in H ₂ O) ^{0.5}	Null Angle (zero ΔP angle)	Cosine Null Angle (cos θ _{v(i)})	Velocity of Stack Gas V _{ai} (ft/sec)
A	4	0.4214	220				
	3	0.4733	220				
	2	0.3636	220				
	1	0.2571	220				
B	4	0.4663	222				
	3	0.5025	222				
	2	0.5493	222				
	1	0.3264	222				
C	4	0.4575	221				
	3	0.4566	221				
	2	0.3464	221				
	1	0.2606	221				
D	4	0.4084	222				
	3	0.4223	222				
	2	0.559K	222				
	1	0.3547	222				
Average		#DIV/0!	#DIV/0!	#DIV/0!			
Comments					P _s	-	in Hg
					V _s	#DIV/0!	ft/min
					Q _s	#DIV/0!	cfm
					Q _{std}	#DIV/0!	scfm
					Q	#DIV/0!	dscfm

Run

10



Date 12/10/20

Time 1321

USEPA Method 2

Gas Velocity Traverse and Volumetric Flowrate

Facility Wayachhauser Operators DMK
 Sampling Location RTO outlet Pitot Tube 32
 Stack Diameter, in 10S Area, ft² _____ Pitot Tube Factor, C_p 0.84
 Stack Dimension, in _____ Port Length, in 6.5 Cyclonic Flow Check _____
 Gas Temperature, °F WB _____ Abs. Bar. Press., in Hg 28.5
 Gas Temperature, °F DB _____ P_{bar}, Bar. Press., in Hg _____
 % CO₂ 6 % CO 0 P_{stat}, Static Press., in H₂O -0.6122
 % O₂ 14 % N₂ 80 % Moisture, v/v _____
 Pre-Test Pitot Leak Rate Eraction, C in H₂O for 1 min a _____ in H₂O Molecular Weight, M_d _____
 Post-Test Pitot Leak Rate _____ in H₂O for 1 min a _____ in H₂O Molecular Weight, M_s _____

Port	Traverse Point	Velocity Head Difference (ΔP) (in H ₂ O)	Stack Temperature °F	(ΔP) ^{0.5} (in H ₂ O) ^{0.5}	Null Angle (zero ΔP angle)	Cosine Null Angle (cos θ _{v(i)})	Velocity of Stack Gas V _{ai} (ft/sec)
A	4	0.4275	224				
	3	0.4819	224				
	2	0.3787	224				
	1	0.2717	224				
B	4	0.4881	225				
	3	0.5119	225				
	2	0.5297	225				
	1	0.3515	225				
C	4	0.4147	225				
	3	0.4229	225				
	2	0.3667	225				
	1	0.2788	225				
D	4	0.4119	226				
	3	0.5134	226				
	2	0.5219	225				
	1	0.2626	225				
Average		#DIV/0!	#DIV/0!	#DIV/0!			
Comments					P _s	-	in Hg
					V _s	#DIV/0!	ft/min
					Q _s	#DIV/0!	cfm
					Q _{std}	#DIV/0!	scfm
					Q	#DIV/0!	dscfm

Run

H3

1-2



Date: 12/10/20

Time: 0705

Field Data Sheet Moisture Content (Reference)

Source ID: RTO Outlet Project #: 11020-000068.00
 Company: Wayss Freese City/State: Grayling MI
 Test Location: Grayling Personnel: FAZ DMK
 Meter Yd: _____ Meter ID: 2
 Meter H@: _____ Barometric: 28.5
 Pre-test Leak Rate: 0.000 CFM @ 5 in Hg
 Post-test Leak Rate: 0.000 CFM @ 5 in Hg

Traverse Point	Sample Time	Vacuum (in Hg)	Delta H (in H ₂ O)	Meter Volume (ft ³)	Meter Temperature		Impinger Temp. (F)
					Inlet (F)	Outlet (F)	
8	0	1	1.8	96.905	32	32	48
7	5	1	↓	101.02	34	34	48
6	10	1		104.76	35	35	48
5	15	1		108.39	35	35	49
4	20	1		112.02	38	38	54
3	25	1		115.81	40	40	57
2	30	1		119.54	42	42	59
1	35	—		123.064	—	—	—
Averages:							

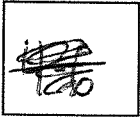
Analytical Data					
		Impinger Gain (g or ml)			Silica Gel Weight (g)
Final	V _f	876.8	760.6	661.0	W _f 933.8
Initial	V _i	703.2	734.2	648.4	W _i 921.8
Difference					

$$V_{wc(std)} = 0.04707 \text{ ft}^3/\text{ml of H}_2\text{O} (V_f - V_i) \quad V_{wsg(std)} = 0.04715 \text{ ft}^3/\text{g of H}_2\text{O} (W_f - W_i)$$

$$V_{m(std)} = 17.64 Y \frac{V_m P_m}{(T_m + 460)}$$

$$B_{ws} = \frac{V_{wc(std)} + V_{wsg(std)}}{V_{wc(std)} + V_{wsg(std)} + V_{m(std)}}$$

Run



3

Date: 12/10/20Time: 0945

Field Data Sheet Moisture Content (Reference)

Source ID: RTO Project #: 11020-000068.00
 Company: Weyerhaeuser City/State: Crowley MT
 Test Location: RTO Outlet Personnel: VJE DMK
 Meter Yd: _____ Meter ID: 2
 Meter H@: _____ Barometric: 28.5
 Pre-test Leak Rate: 0.000 CFM @ 5 in Hg
 Post-test Leak Rate: 0.000 CFM @ 4 in Hg

Traverse Point	Sample Time	Vacuum (in Hg)	Delta H (in H ₂ O)	Meter Volume (ft ³)	Meter Temperature		Impinger Temp. (F)
					Inlet (F)	Outlet (F)	
8	0	1	1.8	123.180	33	33	43
7	5	1	↓	126.99	35	35	48
6	10	1		130.74	36	36	50
5	15	1		134.52	37	37	52
4	20	1		138.25	39	39	55
3	25	1		142.07	40	40	55
2	30	1		145.86	42	42	55
1	35	—		149.214	—	—	—
Averages:							

Analytical Data					
Impinger Gain (g or ml)					Silica Gel Weight (g)
Final	V _f	896.5	796.0	681.5	W _f 950.3
Initial	V _i	735.6	760.6	661.0	W _i 933.8
Difference					

$$V_{wc(std)} = 0.04707 \text{ ft}^3/\text{ml of H}_2\text{O (V}_f - \text{V}_i) \quad V_{wsg(std)} = 0.04715 \text{ ft}^3/\text{g of H}_2\text{O (W}_f - \text{W}_i)$$

$$V_{m(std)} = 17.64 Y \frac{V_m P_m}{(T_m + 460)}$$

$$B_{ws} = \frac{V_{wc(std)} + V_{wsg(std)}}{V_{wc(std)} + V_{wsg(std)} + V_{m(std)}}$$

Run

4-6



Date: 12/10/20

Time: 1101

Field Data Sheet Moisture Content (Reference)

Source ID: RTO Project #: 11020-000068.00
 Company: Weyerhaeuser City/State: Grayling, MI
 Test Location: RTO Outlet Personnel: FAZ DMK
 Meter Yd: _____ Meter ID: 2
 Meter H@: _____ Barometric: 28.5
 Pre-test Leak Rate: 2.000 CFM @ 7 in Hg
 Post-test Leak Rate: 2.000 CFM @ 5 in Hg

Traverse Point	Sample Time	Vacuum (in Hg)	Delta H (in H ₂ O)	Meter Volume (ft ³)	Meter Temperature		Impinger Temp. (F)
					Inlet (F)	Outlet (F)	
8	0	1	1.8	149.272	47	47	43
7	5	1	↓	153.00	48	48	45
6	10	1		156.77	49	49	47
5	15	1		160.55	51	51	48
4	20	1		164.21	51	51	48
3	25	1		168.09	52	52	50
2	30	1		171.91	52	52	50
1	35	—		176.055	—	—	—
Averages:							

Analytical Data					
Impinger Gain (g or ml)					Silica Gel Weight (g)
Final	V _f	936.8	743.4	657.0	W _f 983.6
Initial	V _i	709.3	724.5	652.3	W _i 968.5
Difference					

$$V_{wc(std)} = 0.04707 \text{ ft}^3/\text{ml of H}_2\text{O} (V_f - V_i) \quad V_{wsg(std)} = 0.04715 \text{ ft}^3/\text{g of H}_2\text{O} (W_f - W_i)$$

$$V_{m(std)} = 17.64 Y \frac{V_m P_m}{(T_m + 460)}$$

$$B_{ws} = \frac{V_{wc(std)} + V_{wsg(std)}}{V_{wc(std)} + V_{wsg(std)} + V_{m(std)}}$$

Run

6-10



Date: 12/10/20

Time: 1230

Field Data Sheet Moisture Content (Reference)

Source ID: RTO Project #: 1.020 00069.02
 Company: Weperhoo user City/State: Gayling, MI
 Test Location: RTO outlet Personnel: DMK
 Meter Yd: _____ Meter ID: 2
 Meter H@: _____ Barometric: 28.5
 Pre-test Leak Rate: 0.000 CFM @ 6 in Hg
 Post-test Leak Rate: 0.000 CFM @ 4 in Hg

Traverse Point	Sample Time	Vacuum (in Hg)	Delta H (in H ₂ O)	Meter Volume (ft ³)	Meter Temperature		Impinger Temp. (F)	
					Inlet (F)	Outlet (F)		
8	0	1	1.3	176.119	46	46	45	
7	5	1		179.91	46	46	46	
6	10	1		183.81	46	46	46	
5	15	1		187.55	47	47	46	
4	20	1		191.22	47	47	47	
3	25	1		194.95	47	47	47	
2	30	1		198.65	47	47	47	
1	35	—		—	201.646	—	—	—
Averages:								

Analytical Data					
Impinger Gain (g or ml)					Silica Gel Weight (g)
Final	V _f	927.1	7638	659.6	W _f 1058.2
Initial	V _i	673.2	7434	657.0	W _i 1051.3
Difference					

$$V_{wc(std)} = 0.04707 \text{ ft}^3/\text{ml of H}_2\text{O} (V_f - V_i) \quad V_{wsg(std)} = 0.04715 \text{ ft}^3/\text{g of H}_2\text{O} (W_f - W_i)$$

$$V_{m(std)} = 17.64 Y \frac{V_m P_m}{(T_m + 460)}$$

$$B_{ws} = \frac{V_{wc(std)} + V_{wsg(std)}}{V_{wc(std)} + V_{wsg(std)} + V_{m(std)}}$$



Appendix D

Computer-Generated Data Sheets



Biofilter VOC Concentrations
Weyerhaeuser
Grayling, Michigan
December 8, 2020

Time	VOC (ppmvd)
15:47:00	45.3
15:48:00	41.5
15:49:00	1.3
15:50:00	0.0
15:51:00	-0.1
15:52:00	0.8
15:53:00	-0.2
15:54:00	1.1
15:55:00	-1.6
15:56:00	-0.1
15:57:00	0.6
15:58:00	1.0
15:59:00	0.9
16:00:00	3.0
16:01:00	84.6
16:02:00	68.8
16:03:00	49.7
16:04:00	34.6
16:05:00	29.6
16:06:00	5.4



Biofilter VOC Concentrations
Weyerhaeuser
Grayling, Michigan
December 8, 2020

Time	VOC (ppmvd)
16:14:00	8.6
16:15:00	5.2
16:16:00	7.6
16:17:00	10.6
16:18:00	5.7
16:19:00	6.0
16:20:00	10.1
16:21:00	6.6
16:22:00	4.8
16:23:00	8.5
16:24:00	8.5
16:25:00	4.4
16:26:00	6.1
16:27:00	10.0
16:28:00	5.4
16:29:00	5.0
16:30:00	9.2
16:31:00	7.0
16:32:00	4.4
16:33:00	7.4
16:34:00	0.5



Biofilter VOC Concentrations
Weyerhaeuser
Grayling, Michigan
December 8, 2020

Time	VOC (ppmvd)
16:46:00	-1.5
16:47:00	-2.1
16:48:00	-0.2
16:49:00	2.3
16:50:00	66.2
16:51:00	244.3
16:52:00	225.0
16:53:00	297.9
16:54:00	284.9
16:55:00	381.9
16:56:00	446.5
16:57:00	446.4
16:58:00	275.1
16:59:00	233.2
17:00:00	244.9
17:01:00	118.1
17:02:00	146.0
17:03:00	101.9
17:04:00	109.3
17:05:00	169.7
17:06:00	240.6
17:07:00	296.2
17:08:00	131.0
17:09:00	108.9
17:10:00	207.2
17:11:00	297.5
17:12:00	135.8
17:13:00	109.4
17:14:00	207.5
17:15:00	295.3
17:16:00	49.0
17:17:00	4.3
17:18:00	44.5
17:19:00	107.8
17:20:00	109.7
17:21:00	57.1
17:22:00	109.8
17:23:00	49.6
17:24:00	109.5
17:25:00	12.8



Biofilter VOC Concentrations
Weyerhaeuser
Grayling, Michigan
December 9, 2020

Time	VOC (ppmvd)
6:56:00	19.4
6:57:00	14.7
6:58:00	0.8
6:59:00	-5.3
7:00:00	-3.5
7:01:00	0.0
7:02:00	14.9
7:03:00	16.0
7:04:00	47.0
7:05:00	80.9
7:06:00	85.1
7:07:00	85.4
7:08:00	69.7
7:09:00	50.9
7:10:00	34.7
7:11:00	30.4
7:12:00	3.6



Biofilter VOC Concentrations
Weyerhaeuser
Grayling, Michigan
December 9, 2020

Time	VOC (ppmvd)
7:20:00	29.1
7:21:00	17.2
7:22:00	13.8
7:23:00	25.9
7:24:00	19.7
7:25:00	11.9
7:26:00	21.1
7:27:00	23.2
7:28:00	11.4
7:29:00	14.6
7:30:00	26.0
7:31:00	13.2
7:32:00	13.8
7:33:00	24.2
7:34:00	14.3
7:35:00	11.0
7:36:00	21.5
7:37:00	16.7
7:38:00	10.3
7:39:00	17.1
7:40:00	18.4
7:41:00	4.1
7:42:00	-0.3
7:43:00	22.1
7:44:00	29.9
7:45:00	19.2
7:46:00	19.6
7:47:00	11.7
7:48:00	9.6
7:49:00	18.4
7:50:00	14.2
7:51:00	8.9
7:52:00	15.5
7:53:00	16.1
7:54:00	9.0
7:55:00	12.2
7:56:00	18.9
7:57:00	10.2
7:58:00	11.5
7:59:00	18.7
8:00:00	11.2
8:01:00	10.0
8:02:00	18.0
8:03:00	13.2
8:04:00	9.1
8:05:00	15.4



Biofilter VOC Concentrations
Weyerhaeuser
Grayling, Michigan
December 9, 2020

Time	(ppmvd)
8:06:00	15.9
8:07:00	9.1
8:08:00	12.7
8:09:00	18.9
8:10:00	10.4
8:11:00	12.4
8:12:00	18.5
8:13:00	10.6
8:14:00	9.7
8:15:00	18.5
8:16:00	13.2
8:17:00	9.2
8:18:00	16.8
8:19:00	15.9
8:20:00	9.2
8:21:00	14.0
8:22:00	19.8
8:23:00	10.6
8:24:00	13.7
8:25:00	20.1
8:26:00	10.8
8:27:00	11.3
8:28:00	21.3
8:29:00	13.7
8:30:00	10.4
8:31:00	20.5
8:32:00	18.3
8:33:00	10.4
8:34:00	17.8
8:35:00	23.2
8:36:00	11.9
8:37:00	16.8
8:38:00	25.0
8:39:00	12.6
8:40:00	13.7
8:41:00	27.7
8:42:00	17.2
8:43:00	12.7
8:44:00	26.4
8:45:00	23.0
8:46:00	12.9
8:47:00	23.5
8:48:00	28.4
8:49:00	24.6
8:50:00	30.9
8:51:00	19.8
8:52:00	-0.3



Biofilter VOC Concentrations
Weyerhaeuser
Grayling, Michigan
December 9, 2020

Time	(ppmvd)
8:53:00	25.5
8:54:00	67.7
8:55:00	68.3
8:56:00	66.3
8:57:00	35.7
8:58:00	29.6
8:59:00	18.6
9:00:00	28.3
9:01:00	33.3
9:02:00	16.7
9:03:00	24.7
9:04:00	36.4
9:05:00	17.8
9:06:00	18.8
9:07:00	38.4
9:08:00	22.9
9:09:00	17.9
9:10:00	35.0
9:11:00	26.8
9:12:00	16.2
9:13:00	29.4
9:14:00	31.5
9:15:00	16.0
9:16:00	24.2
9:17:00	34.5
9:18:00	17.0
9:19:00	19.0
9:20:00	36.9
9:21:00	20.9
9:22:00	16.8
9:23:00	33.1
9:24:00	25.5
9:25:00	15.5
9:26:00	29.0
9:27:00	30.1
9:28:00	15.8
9:29:00	23.2
9:30:00	33.6
9:31:00	16.8
9:32:00	18.8
9:33:00	35.6
9:34:00	20.3
9:35:00	17.3
9:36:00	32.4
9:37:00	23.2
9:38:00	15.4
9:39:00	28.6



Biofilter VOC Concentrations
Weyerhaeuser
Grayling, Michigan
December 9, 2020

Time	(ppmvd)
9:40:00	28.0
9:41:00	15.1
9:42:00	23.1
9:43:00	32.8
9:44:00	16.0
9:45:00	18.3
9:46:00	34.2
9:47:00	18.4
9:48:00	17.1
9:49:00	31.0
9:50:00	20.6
9:51:00	14.2
9:52:00	26.8
9:53:00	26.0
9:54:00	14.4
9:55:00	21.2
9:56:00	27.7
9:57:00	13.9
9:58:00	17.0
9:59:00	27.5
10:00:00	14.4
10:01:00	13.8
10:02:00	25.7
10:03:00	16.8
10:04:00	11.9
10:05:00	22.2
10:06:00	20.4
10:07:00	11.5
10:08:00	18.0
10:09:00	23.0
10:10:00	23.7
10:11:00	30.4
10:12:00	24.5
10:13:00	-0.2
10:14:00	15.0
10:15:00	66.0
10:16:00	66.2
10:17:00	66.3
10:18:00	29.8
10:19:00	19.3
10:20:00	12.8
10:21:00	18.6
10:22:00	20.8
10:23:00	9.9
10:24:00	13.3
10:25:00	21.7
10:26:00	11.2



Biofilter VOC Concentrations
Weyerhaeuser
Grayling, Michigan
December 9, 2020

Time	(ppmvd)
10:27:00	9.2
10:28:00	18.6
10:29:00	17.8
10:30:00	8.7
10:31:00	5.7
10:32:00	4.6
10:33:00	4.2
10:34:00	5.0
10:35:00	13.7
10:36:00	21.2
10:37:00	11.5
10:38:00	7.2
10:39:00	11.5
10:40:00	21.4
10:41:00	14.3
10:42:00	7.9
10:43:00	9.4
10:44:00	19.6
10:45:00	18.9
10:46:00	10.3
10:47:00	9.0
10:48:00	17.7
10:49:00	23.8
10:50:00	12.4
10:51:00	8.5
10:52:00	14.9
10:53:00	24.8
10:54:00	14.9
10:55:00	8.8
10:56:00	13.0
10:57:00	23.8
10:58:00	17.8
10:59:00	9.5
11:00:00	10.8
11:01:00	21.7
11:02:00	22.0
11:03:00	11.1
11:04:00	8.5
11:05:00	17.0
11:06:00	26.0
11:07:00	13.8
11:08:00	8.4
11:09:00	13.4
11:10:00	25.9
11:11:00	17.9
11:12:00	9.8
11:13:00	11.1



Biofilter VOC Concentrations
Weyerhaeuser
Grayling, Michigan
December 9, 2020

Time	(ppmvd)
11:14:00	23.1
11:15:00	22.4
11:16:00	11.4
11:17:00	9.4
11:18:00	18.5
11:19:00	25.6
11:20:00	13.2
11:21:00	9.0
11:22:00	15.9
11:23:00	26.1
11:24:00	16.0
11:25:00	9.4
11:26:00	12.2
11:27:00	24.1
11:28:00	26.3
11:29:00	30.6
11:30:00	29.1
11:31:00	0.2

Run

1

Date Dec 9, 2020

Time 7:30

USEPA Method 2

Gas Velocity Traverse and Volumetric Flowrate

Facility	Weyerhaeuser		Operators	TMZ	
Sampling Location	Biofilter Outlet		Pitot Tube	59	
Stack Diameter, in	84 Area, ft ²	38.485	Pitot Tube Factor, C _p	0.84	
Stack Dimension, in	NA Port Length, in	3	Cyclonic Flow Check	Yes<20°	
Gas Temperature, °F WB	NA		P _{bar} , Bar. Press., in Hg	28.4	
Gas Temperature, °F DB	80		P _{stat} , Static Press., in H ₂ O	0.5113	
% CO ₂	0	% CO	0	% Moisture, v/v	4.08
% O ₂	21	% N ₂	79	Molecular Weight, M _d	28.84
				Molecular Weight, M _s	28.4

Sample Port	Traverse Point	Velocity Head Difference (ΔP) (in H ₂ O)	Stack Temperature °F	(ΔP) ^{0.5} (in H ₂ O) ^{0.5}	Null Angle (zero ΔP angle)	Cosine Null Angle (cos θ _{y(i)})	Velocity of Stack Gas V _{ai} (ft/sec)
	8	0.5328	83	0.7299	0		
	7	0.5604	83	0.7486	0		
	6	0.5717	83	0.7561	0		
	5	0.6610	83	0.8130	0		
	4	0.7692	83	0.8770	0		
	3	0.7109	84	0.8431	0		
	2	0.5887	83	0.7673	0		
	1	0.3438	83	0.5863	0		
	8	0.4266	83	0.6531	0		
	7	0.4130	83	0.6427	0		
	6	0.5654	83	0.7519	0		
	5	0.7316	83	0.8553	0		
	4	0.7305	83	0.8547	0		
	3	0.6952	83	0.8338	0		
	2	0.6221	83	0.7887	0		
	1	0.4058	83	0.6370	0		
Average		0.5830	83	0.7587	0		
Comments					P _s	28.44 in Hg	
					V _s	2,681 ft/min	
					Q _s	103,163 cfm	
					Q _{std}	95,332 scfm	
					Q	91,442 dscfm	

Run

2

Date Dec 9, 2020

Time 7:48

USEPA Method 2

Gas Velocity Traverse and Volumetric Flowrate

Facility	Weyerhaeuser		Operators	TMZ	
Sampling Location	Biofilter Outlet		Pitot Tube	59	
Stack Diameter, in	84	Area, ft ²	38.485	Pitot Tube Factor, C _p	0.84
Stack Dimension, in	NA	Port Length, in	3	Cyclonic Flow Check	Yes<20°
Gas Temperature, °F WB	NA		P _{bar} , Bar. Press., in Hg	28.4	
Gas Temperature, °F DB	82		P _{stat} , Static Press., in H ₂ O	0.6006	
% CO ₂	0	% CO	0	% Moisture, v/v	4.08
% O ₂	21	% N ₂	79	Molecular Weight, M _d	28.84
				Molecular Weight, M _s	28.4

Sample Port	Traverse Point	Velocity Head Difference (ΔP) (in H ₂ O)	Stack Temperature °F	(ΔP) ^{0.5} (in H ₂ O) ^{0.5}	Null Angle (zero ΔP angle)	Cosine Null Angle (cos θ _{y(i)})	Velocity of Stack Gas V _{ai} (ft/sec)
	8	0.4967	81	0.7048			
	7	0.7150	81	0.8456			
	6	0.7693	81	0.8771			
	5	0.7193	81	0.8481			
	4	0.5587	81	0.7475			
	3	0.4818	82	0.6941			
	2	0.3476	82	0.5896			
	1	0.4031	82	0.6349			
	8	0.5731	82	0.7570			
	7	0.5496	82	0.7414			
	6	0.6279	82	0.7924			
	5	0.6329	82	0.7956			
	4	0.6782	82	0.8235			
	3	0.5558	82	0.7455			
	2	0.4446	82	0.6668			
	1	0.4360	82	0.6603			
Average		0.5619	82	0.7453			
Comments					P _s	28.44	in Hg
					V _s	2,630	ft/min
					Q _s	101,198	cfm
					Q _{std}	93,776	scfm
					Q	89,950	dscfm

Run

3

Date Dec 9, 2020

Time 8:14

USEPA Method 2

Gas Velocity Traverse and Volumetric Flowrate

Facility	Weyerhaeuser		Operators	TMZ	
Sampling Location	Biofilter Outlet		Pitot Tube	59	
Stack Diameter, in	84 Area, ft ²	38.485	Pitot Tube Factor, C _p	0.84	
Stack Dimension, in	NA Port Length, in	3	Cyclonic Flow Check	Yes<20°	
Gas Temperature, °F WB	NA		P _{bar} Bar. Press., in Hg	28.4	
Gas Temperature, °F DB	83		P _{stat} Static Press., in H ₂ O	0.6846	
% CO ₂	0	% CO	0	% Moisture, v/v	4.08
% O ₂	21	% N ₂	79	Molecular Weight, M _d	28.84
				Molecular Weight, M _s	28.4

Sample Port	Traverse Point	Velocity Head Difference (ΔP) (in H ₂ O)	Stack Temperature °F	(ΔP) ^{0.5} (in H ₂ O) ^{0.5}	Null Angle (zero ΔP angle)	Cosine Null Angle (cos θ _{y(i)})	Velocity of Stack Gas V _{ai} (ft/sec)
	8	0.4069	83	0.6379			
	7	0.8123	83	0.9013			
	6	0.8861	83	0.9413			
	5	0.9788	83	0.9893			
	4	0.7293	83	0.8540			
	3	0.6240	83	0.7899			
	2	0.3659	83	0.6049			
	1	0.3460	83	0.5882			
	8	0.3689	83	0.6074			
	7	0.5381	83	0.7336			
	6	0.6614	83	0.8133			
	5	0.6719	83	0.8197			
	4	0.6835	83	0.8267			
	3	0.5932	84	0.7702			
	2	0.4178	84	0.6464			
	1	0.3357	84	0.5794			
Average		0.5887	83	0.7565			
Comments					P _s	28.45 in Hg	
					V _s	2,673 ft/min	
					Q _s	102,852 cfm	
					Q _{std}	95,065 scfm	
					Q	91,186 dscfm	

Run

4

Date Dec 9, 2020

Time 8:30

USEPA Method 2

Gas Velocity Traverse and Volumetric Flowrate

Facility	Weyerhaeuser		Operators	TMZ	
Sampling Location	Biofilter Outlet		Pitot Tube	59	
Stack Diameter, in	84	Area, ft ²	38.485	Pitot Tube Factor, C _p	0.84
Stack Dimension, in	NA	Port Length, in	3	Cyclonic Flow Check	Yes<20°
Gas Temperature, °F WB	NA		P _{bar} Bar. Press., in Hg	28.4	
Gas Temperature, °F DB	85		P _{stat} Static Press., in H ₂ O	0.5830	
% CO ₂	0	% CO	0	% Moisture, v/v	4.08
% O ₂	21	% N ₂	79	Molecular Weight, M _d	28.84
				Molecular Weight, M _s	28.4

Sample Port	Traverse Point	Velocity Head Difference (ΔP) (in H ₂ O)	Stack Temperature °F	(ΔP) ^{0.5} (in H ₂ O) ^{0.5}	Null Angle (zero ΔP angle)	Cosine Null Angle (cos θ _{y(i)})	Velocity of Stack Gas V _{ai} (ft/sec)
	8	0.7038	83	0.8389			
	7	0.7051	83	0.8397			
	6	0.7126	83	0.8442			
	5	0.7643	84	0.8742			
	4	0.6590	85	0.8118			
	3	0.5736	85	0.7574			
	2	0.5503	85	0.7418			
	1	0.5691	85	0.7544			
	8	0.3571	85	0.5976			
	7	0.4687	85	0.6846			
	6	0.5230	85	0.7232			
	5	0.6936	85	0.8328			
	4	0.6990	85	0.8361			
	3	0.6981	85	0.8355			
	2	0.6321	85	0.7950			
	1	0.4276	86	0.6539			
Average		0.6086	85	0.7763			
Comments					P _s	28.44	in Hg
					V _s	2,747	ft/min
					Q _s	105,705	cfm
					Q _{std}	97,419	scfm
					Q	93,444	dscfm

Run

5

Date Dec 9, 2020

Time 9:06

USEPA Method 2

Gas Velocity Traverse and Volumetric Flowrate

Facility	Weyerhaeuser		Operators	TMZ	
Sampling Location	Biofilter Outlet		Pitot Tube	59	
Stack Diameter, in	84	Area, ft ²	38.485	Pitot Tube Factor, C _p	0.84
Stack Dimension, in	NA	Port Length, in	3	Cyclonic Flow Check	Yes<20°
Gas Temperature, °F WB	NA		P _{bar} , Bar. Press., in Hg	28.4	
Gas Temperature, °F DB	83		P _{stat} , Static Press., in H ₂ O	0.5383	
% CO ₂	0	% CO	0	% Moisture, v/v	4.09
% O ₂	21	% N ₂	79	Molecular Weight, M _d	28.84
				Molecular Weight, M _s	28.4

Sample Port	Traverse Point	Velocity Head Difference (ΔP) (in H ₂ O)	Stack Temperature °F	(ΔP) ^{0.5} (in H ₂ O) ^{0.5}	Null Angle (zero ΔP angle)	Cosine Null Angle (cos θ _{y(i)})	Velocity of Stack Gas V _{ai} (ft/sec)
	8	0.5971	83	0.7727			
	7	0.5157	83	0.7181			
	6	0.5953	83	0.7716			
	5	0.7297	83	0.8542			
	4	0.7563	83	0.8697			
	3	0.7304	83	0.8546			
	2	0.6517	83	0.8073			
	1	0.4207	83	0.6486			
	8	0.4207	81	0.6486			
	7	0.5919	83	0.7694			
	6	0.7576	83	0.8704			
	5	0.7478	82	0.8648			
	4	0.7234	83	0.8505			
	3	0.5774	83	0.7599			
	2	0.5304	83	0.7283			
	1	0.3396	83	0.5828			
Average		0.6054	83	0.7732			
Comments					P _s	28.44	in Hg
					V _s	2,731	ft/min
					Q _s	105,114	cfm
					Q _{std}	97,186	scfm
					Q	93,211	dscfm

Run

6

Date Dec 9, 2020

Time 9:29

USEPA Method 2

Gas Velocity Traverse and Volumetric Flowrate

Facility	Weyerhaeuser		Operators	TMZ	
Sampling Location	Biofilter Outlet		Pitot Tube	59	
Stack Diameter, in	84 Area, ft ²	38.485	Pitot Tube Factor, C _p	0.84	
Stack Dimension, in	NA Port Length, in	3	Cyclonic Flow Check	Yes<20°	
Gas Temperature, °F WB	NA		P _{bar} Bar. Press., in Hg	28.4	
Gas Temperature, °F DB	87		P _{stat} Static Press., in H ₂ O	0.6272	
% CO ₂	0	% CO	0	% Moisture, v/v	4.09
% O ₂	21	% N ₂	79	Molecular Weight, M _d	28.84
				Molecular Weight, M _s	28.4

Sample Port	Traverse Point	Velocity Head Difference (ΔP) (in H ₂ O)	Stack Temperature °F	(ΔP) ^{0.5} (in H ₂ O) ^{0.5}	Null Angle (zero ΔP angle)	Cosine Null Angle (cos θ _{y(i)})	Velocity of Stack Gas V _{ai} (ft/sec)
	8	0.3525	87	0.5937			
	7	0.6053	87	0.7780			
	6	0.7384	87	0.8593			
	5	0.9132	87	0.9556			
	4	0.6603	87	0.8126			
	3	0.4989	87	0.7063			
	2	0.3981	87	0.6310			
	1	0.3598	87	0.5998			
	8	0.6198	87	0.7873			
	7	0.6966	87	0.8346			
	6	0.7014	87	0.8375			
	5	0.7016	87	0.8376			
	4	0.6876	87	0.8292			
	3	0.6903	87	0.8308			
	2	0.4847	87	0.6962			
	1	0.5078	87	0.7126			
Average		0.6010	87	0.7689			
Comments					P _s	28.45 in Hg	
					V _s	2,726 ft/min	
					Q _s	104,917 cfm	
					Q _{std}	96,284 scfm	
					Q	92,346 dscfm	

Run

7

Date Dec 9, 2020

Time 9:49

USEPA Method 2

Gas Velocity Traverse and Volumetric Flowrate

Facility	Weyerhaeuser		Operators	TMZ	
Sampling Location	Biofilter Outlet		Pitot Tube	59	
Stack Diameter, in	84	Area, ft ²	38.485	Pitot Tube Factor, C _p	0.84
Stack Dimension, in	NA	Port Length, in	3	Cyclonic Flow Check	Yes<20°
Gas Temperature, °F WB	NA		P _{bar} , Bar. Press., in Hg	28.4	
Gas Temperature, °F DB	81		P _{stat} , Static Press., in H ₂ O	0.5616	
% CO ₂	0	% CO	0	% Moisture, v/v	4.09
% O ₂	21	% N ₂	79	Molecular Weight, M _d	28.84
				Molecular Weight, M _s	28.4

Sample Port	Traverse Point	Velocity Head Difference (ΔP) (in H ₂ O)	Stack Temperature °F	(ΔP) ^{0.5} (in H ₂ O) ^{0.5}	Null Angle (zero ΔP angle)	Cosine Null Angle (cos θ _{y(i)})	Velocity of Stack Gas V _{ai} (ft/sec)
	8	0.1747	81	0.4180			
	7	0.6923	81	0.8320			
	6	0.7269	81	0.8526			
	5	0.7095	81	0.8423			
	4	0.7528	81	0.8676			
	3	0.6458	81	0.8036			
	2	0.6891	81	0.8301			
	1	0.5965	81	0.7723			
	8	0.3865	81	0.6217			
	7	0.3418	81	0.5846			
	6	0.2290	81	0.4785			
	5	0.5507	81	0.7421			
	4	0.6487	81	0.8054			
	3	0.6966	81	0.8346			
	2	0.5659	81	0.7523			
	1	0.5277	81	0.7264			
Average		0.5584	81	0.7353			
Comments					P _s	28.44	in Hg
					V _s	2,593	ft/min
					Q _s	99,786	cfm
					Q _{std}	92,575	scfm
					Q	88,789	dscfm

Run

8

Date Dec 9, 2020

Time 10:30

USEPA Method 2

Gas Velocity Traverse and Volumetric Flowrate

Facility	Weyerhaeuser		Operators	TMZ	
Sampling Location	Biofilter Outlet		Pitot Tube	59	
Stack Diameter, in	84 Area, ft ²	38.485	Pitot Tube Factor, C _p	0.84	
Stack Dimension, in	NA Port Length, in	3	Cyclonic Flow Check	Yes<20°	
Gas Temperature, °F WB	NA		P _{bar} Bar. Press., in Hg	28.4	
Gas Temperature, °F DB	81		P _{stat} Static Press., in H ₂ O	0.5571	
% CO ₂	0	% CO	0	% Moisture, v/v	4.15
% O ₂	21	% N ₂	79	Molecular Weight, M _d	28.84
				Molecular Weight, M _s	28.39

Sample Port	Traverse Point	Velocity Head Difference (ΔP) (in H ₂ O)	Stack Temperature °F	(ΔP) ^{0.5} (in H ₂ O) ^{0.5}	Null Angle (zero ΔP angle)	Cosine Null Angle (cos θ _{y(i)})	Velocity of Stack Gas V _{ai} (ft/sec)
	8	0.3788	81	0.6155			
	7	0.3843	81	0.6199			
	6	0.5846	81	0.7646			
	5	0.7113	81	0.8434			
	4	0.7525	81	0.8675			
	3	0.7405	81	0.8605			
	2	0.5849	81	0.7648			
	1	0.3600	81	0.6000			
	8	0.8085	81	0.8992			
	7	0.7258	81	0.8519			
	6	0.7067	81	0.8407			
	5	0.7166	81	0.8465			
	4	0.7141	81	0.8450			
	3	0.6551	81	0.8094			
	2	0.5723	81	0.7565			
	1	0.5336	81	0.7305			
Average		0.6206	81	0.7822			
Comments					P _s	28.44	in Hg
					V _s	2,759	ft/min
					Q _s	106,173	cfm
					Q _{std}	98,499	scfm
					Q	94,412	dscfm

Run

9

Date Dec 9, 2020

Time 10:50

USEPA Method 2

Gas Velocity Traverse and Volumetric Flowrate

Facility	Weyerhaeuser	Operators	TMZ		
Sampling Location	Biofilter Outlet	Pitot Tube	59		
Stack Diameter, in	84 Area, ft ²	38.485	Pitot Tube Factor, C _p	0.84	
Stack Dimension, in	NA	Port Length, in 3	Cyclonic Flow Check	Yes<20°	
Gas Temperature, °F WB	NA		P _{bar} Bar. Press., in Hg	28.4	
Gas Temperature, °F DB	87		P _{stat} Static Press., in H ₂ O	0.5925	
% CO ₂	0	% CO	0	% Moisture, v/v	4.15
% O ₂	21	% N ₂	79	Molecular Weight, M _d	28.84
				Molecular Weight, M _s	28.39

Sample Port	Traverse Point	Velocity Head Difference (ΔP) (in H ₂ O)	Stack Temperature °F	(ΔP) ^{0.5} (in H ₂ O) ^{0.5}	Null Angle (zero ΔP angle)	Cosine Null Angle (cos θ _{y(i)})	Velocity of Stack Gas V _{ai} (ft/sec)
	8	0.5276	87	0.7264			
	7	0.5144	87	0.7172			
	6	0.7191	87	0.8480			
	5	0.6683	87	0.8175			
	4	0.7627	87	0.8733			
	3	0.8514	87	0.9227			
	2	0.7886	87	0.8880			
	1	0.7412	87	0.8609			
	8	0.4704	85	0.6859			
	7	0.6247	85	0.7904			
	6	0.7004	85	0.8369			
	5	0.6852	86	0.8278			
	4	0.6391	87	0.7994			
	3	0.6011	87	0.7753			
	2	0.4696	87	0.6853			
	1	0.4723	87	0.6872			
Average		0.6398	87	0.7964			
Comments					P _s	28.44 in Hg	
					V _s	2,823 ft/min	
					Q _s	108,643 cfm	
					Q _{std}	99,774 scfm	
					Q	95,634 dscfm	

Run

10

Date Dec 9, 2020

Time 11:12

USEPA Method 2

Gas Velocity Traverse and Volumetric Flowrate

Facility	Weyerhaeuser		Operators	TMZ	
Sampling Location	Biofilter Outlet		Pitot Tube	59	
Stack Diameter, in	84 Area, ft ²	38.485	Pitot Tube Factor, C _p	0.84	
Stack Dimension, in	NA Port Length, in	3	Cyclonic Flow Check	Yes<20°	
Gas Temperature, °F WB	NA		P _{bar} Bar. Press., in Hg	28.4	
Gas Temperature, °F DB	83		P _{stat} Static Press., in H ₂ O	0.6587	
% CO ₂	0	% CO	0	% Moisture, v/v	4.15
% O ₂	21	% N ₂	79	Molecular Weight, M _d	28.84
				Molecular Weight, M _s	28.39

Sample Port	Traverse Point	Velocity Head Difference (ΔP) (in H ₂ O)	Stack Temperature °F	(ΔP) ^{0.5} (in H ₂ O) ^{0.5}	Null Angle (zero ΔP angle)	Cosine Null Angle (cos θ _{y(i)})	Velocity of Stack Gas V _{ai} (ft/sec)
	8	0.5691	83	0.7544			
	7	0.5982	83	0.7734			
	6	0.6048	83	0.7777			
	5	0.6476	83	0.8047			
	4	0.6744	83	0.8212			
	3	0.7154	83	0.8458			
	2	0.6895	83	0.8304			
	1	0.6519	83	0.8074			
	8	0.2982	83	0.5461			
	7	0.6370	83	0.7981			
	6	0.7124	83	0.8440			
	5	0.6839	83	0.8270			
	4	0.5859	83	0.7654			
	3	0.4848	83	0.6963			
	2	0.3777	83	0.6146			
	1	0.4534	83	0.6733			
Average		0.5865	83	0.7612			
Comments					P _s	28.45 in Hg	
					V _s	2,689 ft/min	
					Q _s	103,501 cfm	
					Q _{std}	95,692 scfm	
					Q	91,720 dscfm	

Run

1

Date Dec 9, 2020

Time 7:53

USEPA Method 2

Gas Velocity Traverse and Volumetric Flowrate

Facility	Weyerhaeuser		Operators	TMZ	
Sampling Location	Biofilter Inlet		Pitot Tube	59	
Stack Diameter, in	84 Area, ft ²	38.485	Pitot Tube Factor, C _p	0.84	
Stack Dimension, in	NA Port Length, in	3	Cyclonic Flow Check	Yes<20°	
Gas Temperature, °F WB	NA		P _{bar} Bar. Press., in Hg	28.4	
Gas Temperature, °F DB	108		P _{stat} Static Press., in H ₂ O	1.5040	
% CO ₂	0	% CO	0	% Moisture, v/v	2.21
% O ₂	21	% N ₂	79	Molecular Weight, M _d	28.84
				Molecular Weight, M _s	28.6

Sample Port	Traverse Point	Velocity Head Difference (ΔP) (in H ₂ O)	Stack Temperature °F	(ΔP) ^{0.5} (in H ₂ O) ^{0.5}	Null Angle (zero ΔP angle)	Cosine Null Angle (cos θ _{y(i)})	Velocity of Stack Gas V _{ai} (ft/sec)
	8	0.5694	107	0.755	0		
	7	0.6170	107	0.785	0		
	6	0.7743	107	0.880	0		
	5	0.7585	108	0.871	0		
	4	0.7032	108	0.839	0		
	3	0.6971	108	0.835	0		
	2	0.6956	108	0.834	0		
	1	0.4451	108	0.667	0		
	8	0.5724	106	0.757	0		
	7	0.4882	107	0.699	5		
	6	0.5075	107	0.712	0		
	5	0.7041	108	0.839	0		
	4	0.8768	108	0.936	0		
	3	0.7358	108	0.858	0		
	2	0.7350	108	0.857	0		
	1	0.4967	108	0.705	5		
Average		0.6485	108	0.802	1		
Comments					P _s	28.51 in Hg	
					V _s	2,882 ft/min	
					Q _s	110,920 cfm	
					Q _{std}	98,328 scfm	
					Q	96,155 dscfm	

Run

2

Date Dec 9, 2020

Time 9:04

USEPA Method 2

Gas Velocity Traverse and Volumetric Flowrate

Facility	Weyerhaeuser	Operators	TMZ
Sampling Location	Biofilter Inlet	Pitot Tube	59
Stack Diameter, in	84 Area, ft ²	Pitot Tube Factor, C _p	0.84
Stack Dimension, in	NA Port Length, in	Cyclonic Flow Check	Yes < 20°
Gas Temperature, °F WB	NA	P _{bar} Bar. Press., in Hg	28.4
Gas Temperature, °F DB	107	P _{stat} Static Press., in H ₂ O	1.3450
% CO ₂	0	% Moisture, v/v	2.33
% O ₂	21	Molecular Weight, M _d	28.84
% CO	0	Molecular Weight, M _s	28.59
% N ₂	79		

Sample Port	Traverse Point	Velocity Head Difference (ΔP) (in H ₂ O)	Stack Temperature °F	(ΔP) ^{0.5} (in H ₂ O) ^{0.5}	Null Angle (zero ΔP angle)	Cosine Null Angle (cos θ _{y(i)})	Velocity of Stack Gas V _{ai} (ft/sec)
	8	0.4456	106	0.668			
	7	0.5599	106	0.748			
	6	0.6985	106	0.836			
	5	0.6835	106	0.827			
	4	0.7085	107	0.842			
	3	0.7105	107	0.843			
	2	0.7270	107	0.853			
	1	0.4585	108	0.677			
	8	0.4418	107	0.665			
	7	0.4488	107	0.670			
	6	0.5807	107	0.762			
	5	0.6486	107	0.805			
	4	0.7584	107	0.871			
	3	0.7602	107	0.872			
	2	0.5738	107	0.757			
	1	0.3760	107	0.613			
Average		0.5988	107	0.769			
Comments					P _s	28.50 in Hg	
					V _s	2,765 ft/min	
					Q _s	106,395 cfm	
					Q _{std}	94,403 scfm	
					Q	92,203 dscfm	

Run

3

Date Dec 9, 2020

Time 10:34

USEPA Method 2

Gas Velocity Traverse and Volumetric Flowrate

Facility	Weyerhaeuser		Operators	TMZ	
Sampling Location	Biofilter Inlet		Pitot Tube	59	
Stack Diameter, in	84	Area, ft ²	38.485	Pitot Tube Factor, C _p	0.84
Stack Dimension, in	NA	Port Length, in	3	Cyclonic Flow Check	Yes<20°
Gas Temperature, °F WB	NA		P _{bar} , Bar. Press., in Hg	28.4	
Gas Temperature, °F DB	108		P _{stat} , Static Press., in H ₂ O	1.3060	
% CO ₂	0	% CO	0	% Moisture, v/v	1.97
% O ₂	21	% N ₂	79	Molecular Weight, M _d	28.84
				Molecular Weight, M _s	28.63

Sample Port	Traverse Point	Velocity Head Difference (ΔP) (in H ₂ O)	Stack Temperature °F	(ΔP) ^{0.5} (in H ₂ O) ^{0.5}	Null Angle (zero ΔP angle)	Cosine Null Angle (cos θ _{y(i)})	Velocity of Stack Gas V _{ai} (ft/sec)
	8	0.4839	108	0.696			
	7	0.3395	108	0.583			
	6	0.5405	108	0.735			
	5	0.6048	108	0.778			
	4	0.6302	108	0.794			
	3	0.6437	108	0.802			
	2	0.5039	108	0.710			
	1	0.4252	108	0.652			
	8	0.5534	108	0.744			
	7	0.5684	108	0.754			
	6	0.6887	108	0.830			
	5	0.7667	108	0.876			
	4	0.5906	108	0.769			
	3	0.6391	108	0.799			
	2	0.5515	108	0.743			
	1	0.5082	108	0.713			
Average		0.5649	108	0.749			
Comments					P _s	28.50 in Hg	
					V _s	2,691 ft/min	
					Q _s	103,567 cfm	
					Q _{std}	91,692 scfm	
					Q	89,886 dscfm	



Dryer RTO VOC and CO Concentrations
Weyerhaeuser
Grayling, Michigan
December 10, 2020

Time	VOC	CO
6:04:00	-1.4	-13.8
6:05:00	-1.4	-13.8
6:06:00	-1.4	-13.8
6:07:00	-1.4	-2.9
6:08:00	-1.4	0.2
6:09:00	-1.4	75.5
6:10:00	-1.4	750.9
6:11:00	-1.4	800.8
6:12:00	-1.4	612.8
6:13:00	-1.4	398.2
6:14:00	-1.2	304.3
6:15:00	6.5	115.8
6:16:00	3.9	348.3
6:17:00	10.6	331.0
6:18:00	-0.3	370.5
6:19:00	-0.4	26.3
6:20:00	-0.6	25.1
6:21:00	-0.7	24.1
6:22:00	-0.8	7.5
6:23:00	-0.9	-0.3
6:24:00	-0.6	15.7
6:25:00	-0.5	297.4
6:26:00	-0.6	343.5
6:27:00	-0.7	352.5
6:28:00	-0.8	386.5
6:29:00	-0.9	398.3
6:30:00	-0.6	370.5
6:31:00	-0.3	50.4
6:32:00	4.0	0.5
6:33:00	83.2	12.5
6:34:00	85.7	0.1
6:35:00	63.8	4.7
6:36:00	50.2	3.6
6:37:00	46.0	-0.2
6:38:00	29.5	6.0
6:39:00	30.0	-0.3
6:40:00	8.7	91.6
6:41:00	6.1	150.9
6:42:00	1.1	65.1
6:43:00	5.7	155.6
6:44:00	5.8	143.2
6:45:00	1.4	80.9
6:46:00	4.8	176.9
6:47:00	5.7	149.9
6:48:00	1.4	77.0
6:49:00	5.6	151.9
6:50:00	5.1	137.2



Dryer RTO VOC and CO Concentrations
Weyerhaeuser
Grayling, Michigan
December 10, 2020

Time	VOC	CO
6:51:00	1.2	85.4
6:52:00	5.2	174.9
6:53:00	5.3	144.7
6:54:00	1.4	84.3
6:55:00	5.7	127.0
6:56:00	6.3	141.3
6:57:00	3.0	101.0
6:58:00	6.2	152.1
6:59:00	7.0	141.5
7:00:00	3.7	97.1
7:01:00	7.5	118.4
7:02:00	7.1	124.2
7:03:00	2.5	108.2
7:04:00	6.7	155.4
7:05:00	6.9	140.9
7:06:00	2.5	114.3
7:07:00	6.4	101.5
7:08:00	6.3	130.3
7:09:00	2.1	125.1
7:10:00	6.4	140.6
7:11:00	6.5	148.3
7:12:00	2.0	134.7
7:13:00	6.3	99.6
7:14:00	6.6	150.5
7:15:00	2.2	155.3
7:16:00	7.5	135.6
7:17:00	8.2	186.8
7:18:00	2.5	174.5
7:19:00	8.4	82.2
7:20:00	7.5	188.0
7:21:00	3.2	179.8
7:22:00	7.8	89.6
7:23:00	7.2	168.0
7:24:00	3.3	137.4
7:25:00	6.5	42.9
7:26:00	7.6	144.4
7:27:00	4.3	125.3
7:28:00	7.5	69.9
7:29:00	6.6	157.8
7:30:00	5.1	133.8
7:31:00	7.6	20.6
7:32:00	4.1	55.4
7:33:00	6.4	44.6
7:34:00	8.1	28.9
7:35:00	2.0	89.5
7:36:00	1.7	2.3
7:37:00	1.7	1.3



Dryer RTO VOC and CO Concentrations
Weyerhaeuser
Grayling, Michigan
December 10, 2020

Time	VOC	CO
7:38:00	2.4	1.5
7:39:00	1.2	243.2
7:40:00	1.0	398.5
7:41:00	1.1	391.0
7:42:00	1.0	81.0
7:43:00	0.9	1.4
7:44:00	0.7	1.2
7:45:00	19.2	7.6
7:46:00	29.6	2.8
7:47:00	23.3	1.3
7:48:00	3.8	34.4
7:49:00	3.9	17.8
7:50:00	1.8	46.8
7:51:00	3.5	46.3
7:52:00	3.0	16.5
7:53:00	1.5	48.8
7:54:00	3.5	42.5
7:55:00	2.9	9.7
7:56:00	1.3	38.4
7:57:00	3.9	38.6
7:58:00	2.3	13.7
7:59:00	2.7	47.1
8:00:00	9.5	35.5
8:01:00	1.3	8.7
8:02:00	5.6	12.4
8:03:00	4.6	10.5
8:04:00	2.1	5.5
8:05:00	2.2	10.5
8:06:00	2.8	10.0
8:07:00	0.9	4.5
8:08:00	1.8	7.9
8:09:00	2.4	6.6
8:10:00	1.4	3.5
8:11:00	2.0	6.6
8:12:00	2.3	6.3
8:13:00	0.9	2.4
8:14:00	1.7	5.3
8:15:00	1.7	3.9
8:16:00	0.3	0.7
8:17:00	1.4	4.3
8:18:00	1.6	3.9
8:19:00	0.1	1.5
8:20:00	1.6	5.4
8:21:00	1.8	5.7
8:22:00	0.4	2.6
8:23:00	2.0	4.3
8:24:00	2.3	2.5



Dryer RTO VOC and CO Concentrations
Weyerhaeuser
Grayling, Michigan
December 10, 2020

Time	VOC	CO
8:25:00	0.1	0.1
8:26:00	2.4	1.8
8:27:00	2.8	1.2
8:28:00	0.6	0.0
8:29:00	2.7	2.2
8:30:00	2.5	2.0
8:31:00	0.2	-0.1
8:32:00	1.9	3.2
8:33:00	2.0	4.4
8:34:00	0.3	2.4
8:35:00	1.7	4.7
8:36:00	1.8	3.6
8:37:00	0.2	0.5
8:38:00	1.6	2.0
8:39:00	1.7	2.7
8:40:00	0.4	1.0
8:41:00	2.0	7.1
8:42:00	2.3	7.9
8:43:00	0.6	6.1
8:44:00	2.6	13.3
8:45:00	2.5	10.1
8:46:00	0.3	7.8
8:47:00	2.6	14.3
8:48:00	2.8	12.2
8:49:00	0.5	11.4
8:50:00	2.6	13.0
8:51:00	2.3	9.9
8:52:00	0.3	7.7
8:53:00	1.9	6.2
8:54:00	1.8	3.5
8:55:00	0.4	3.4
8:56:00	1.7	1.5
8:57:00	1.5	0.0
8:58:00	0.3	-0.2
8:59:00	1.6	-0.7
9:00:00	1.7	-0.9
9:01:00	0.5	-0.3
9:02:00	1.7	-0.8
9:03:00	1.7	0.4
9:04:00	0.5	0.7
9:05:00	1.8	-1.1
9:06:00	1.8	-1.4
9:07:00	0.6	-1.0
9:08:00	1.6	-3.1
9:09:00	1.7	-2.8
9:10:00	0.2	-2.3
9:11:00	1.4	-4.0



Dryer RTO VOC and CO Concentrations
Weyerhaeuser
Grayling, Michigan
December 10, 2020

Time	VOC	CO
9:12:00	1.9	-4.0
9:13:00	0.1	-3.7
9:14:00	2.1	-5.0
9:15:00	2.1	-3.7
9:16:00	0.4	-2.2
9:17:00	2.5	0.3
9:18:00	2.1	1.6
9:19:00	1.0	3.1
9:20:00	2.6	3.8
9:21:00	0.5	9.1
9:22:00	2.7	14.4
9:23:00	1.6	10.2
9:24:00	1.9	9.9
9:25:00	7.5	26.6
9:26:00	1.4	3.8
9:27:00	2.4	44.3
9:28:00	5.4	96.1
9:29:00	1.6	9.7
9:30:00	4.8	118.2
9:31:00	7.9	76.4
9:32:00	0.4	84.4
9:33:00	25.2	-5.4
9:34:00	29.0	-7.2
9:35:00	7.5	-2.8
9:36:00	5.2	97.8
9:37:00	5.2	76.3
9:38:00	0.3	33.3
9:39:00	4.8	95.2
9:40:00	5.8	88.0
9:41:00	0.7	59.4
9:42:00	6.4	150.7
9:43:00	6.5	97.4
9:44:00	0.7	88.5
9:45:00	6.7	100.7
9:46:00	6.7	97.5
9:47:00	0.8	103.2
9:48:00	7.1	129.8
9:49:00	8.0	105.6
9:50:00	1.1	132.2
9:51:00	7.4	79.6
9:52:00	7.3	104.6
9:53:00	1.4	126.9
9:54:00	7.4	97.4
9:55:00	7.8	132.3
9:56:00	1.6	156.8
9:57:00	7.7	41.6
9:58:00	8.1	140.5



Dryer RTO VOC and CO Concentrations
Weyerhaeuser
Grayling, Michigan
December 10, 2020

Time	VOC	CO
9:59:00	2.2	169.0
10:00:00	7.6	52.3
10:01:00	7.6	147.3
10:02:00	3.1	203.8
10:03:00	8.0	22.8
10:04:00	5.8	111.0
10:05:00	3.3	122.9
10:06:00	6.4	33.0
10:07:00	5.9	98.6
10:08:00	2.5	112.6
10:09:00	9.1	21.3
10:10:00	9.1	85.0
10:11:00	6.4	41.7
10:12:00	5.8	7.4
10:13:00	4.1	11.7
10:14:00	2.3	6.8
10:15:00	3.3	2.8
10:16:00	2.8	2.4
10:17:00	1.8	2.9
10:18:00	3.0	-1.3
10:19:00	3.1	3.0
10:20:00	2.3	2.9
10:21:00	3.3	-0.8
10:22:00	6.1	2.3
10:23:00	1.9	41.0
10:24:00	0.7	-5.7
10:25:00	5.2	-6.1
10:26:00	30.8	-5.8
10:27:00	20.2	-5.4
10:28:00	-0.3	-5.2
10:29:00	-0.4	-5.1
10:30:00	-0.5	0.1
10:31:00	-0.2	-0.3
10:32:00	2.7	188.3
10:33:00	-0.6	391.7
10:34:00	-0.6	393.4
10:35:00	0.7	303.9
10:36:00	7.1	30.4
10:37:00	1.3	168.2
10:38:00	7.1	143.0
10:39:00	6.0	27.3
10:40:00	0.7	133.7
10:41:00	6.7	131.1
10:42:00	5.3	36.9
10:43:00	1.8	167.9
10:44:00	7.8	153.2
10:45:00	0.7	34.7



Dryer RTO VOC and CO Concentrations
Weyerhaeuser
Grayling, Michigan
December 10, 2020

Time	VOC	CO
10:46:00	6.0	137.3
10:47:00	7.7	145.8
10:48:00	0.1	43.3
10:49:00	6.7	179.8
10:50:00	8.6	167.4
10:51:00	0.2	48.9
10:52:00	6.7	136.6
10:53:00	8.4	159.4
10:54:00	0.1	61.6
10:55:00	7.7	208.0
10:56:00	8.7	165.0
10:57:00	0.3	85.5
10:58:00	8.7	153.9
10:59:00	8.5	158.3
11:00:00	0.6	103.6
11:01:00	7.7	161.4
11:02:00	7.6	165.2
11:03:00	0.5	114.6
11:04:00	8.2	124.8
11:05:00	6.7	120.8
11:06:00	0.5	111.5
11:07:00	7.4	109.4
11:08:00	7.9	162.9
11:09:00	0.5	132.5
11:10:00	7.6	115.2
11:11:00	6.3	128.2
11:12:00	0.9	130.4
11:13:00	7.4	100.5
11:14:00	8.3	126.1
11:15:00	1.2	163.4
11:16:00	6.9	80.4
11:17:00	7.1	128.5
11:18:00	1.0	136.0
11:19:00	7.4	87.2
11:20:00	7.7	116.8
11:21:00	1.2	155.4
11:22:00	8.1	75.2
11:23:00	7.2	131.7
11:24:00	1.2	148.4
11:25:00	6.9	59.1
11:26:00	7.8	125.1
11:27:00	1.4	175.0
11:28:00	6.8	41.5
11:29:00	6.4	123.5
11:30:00	1.0	143.6
11:31:00	6.8	32.1
11:32:00	6.1	143.8



Dryer RTO VOC and CO Concentrations
Weyerhaeuser
Grayling, Michigan
December 10, 2020

Time	VOC	CO
11:33:00	2.0	176.9
11:34:00	7.6	29.2
11:35:00	6.4	154.4
11:36:00	2.1	156.5
11:37:00	7.0	26.4
11:38:00	6.3	141.8
11:39:00	3.0	176.8
11:40:00	7.1	11.2
11:41:00	4.5	159.6
11:42:00	5.3	182.2
11:43:00	9.3	19.9
11:44:00	3.2	188.1
11:45:00	7.2	184.2
11:46:00	8.6	10.2
11:47:00	1.8	182.4
11:48:00	8.8	179.6
11:49:00	7.9	10.2
11:50:00	2.1	169.2
11:51:00	9.7	191.6
11:52:00	9.1	12.2
11:53:00	2.2	200.8
11:54:00	9.7	158.1
11:55:00	0.2	89.6
11:56:00	0.3	-6.6
11:57:00	0.0	-6.8
11:58:00	-0.1	64.0
11:59:00	-0.5	371.5
12:00:00	-0.7	400.2
12:01:00	-0.6	391.7
12:02:00	-0.7	78.7
12:03:00	-0.7	-7.7
12:04:00	5.3	-7.2
12:05:00	29.7	-1.4
12:06:00	30.0	-7.9
12:07:00	3.3	-5.4
12:08:00	10.9	149.9
12:09:00	12.1	184.9
12:10:00	0.2	74.3
12:11:00	9.8	157.7
12:12:00	9.0	143.5
12:13:00	0.3	64.7
12:14:00	9.3	151.6
12:15:00	9.8	157.1
12:16:00	0.4	118.6
12:17:00	6.8	104.6
12:18:00	8.6	116.9
12:19:00	0.5	119.6



Dryer RTO VOC and CO Concentrations
Weyerhaeuser
Grayling, Michigan
December 10, 2020

Time	VOC	CO
12:20:00	6.7	94.7
12:21:00	7.6	116.1
12:22:00	0.6	101.0
12:23:00	8.0	98.3
12:24:00	8.8	135.8
12:25:00	0.6	110.9
12:26:00	7.8	111.0
12:27:00	8.5	136.2
12:28:00	0.8	134.3
12:29:00	7.3	100.1
12:30:00	7.5	125.8
12:31:00	0.8	150.9
12:32:00	6.9	78.6
12:33:00	7.6	152.7
12:34:00	1.0	164.1
12:35:00	6.5	51.6
12:36:00	6.8	160.3
12:37:00	0.8	166.3
12:38:00	7.4	63.7
12:39:00	6.3	168.5
12:40:00	1.3	175.9
12:41:00	7.3	40.6
12:42:00	6.0	182.8
12:43:00	1.6	189.2
12:44:00	6.8	31.8
12:45:00	7.2	202.2
12:46:00	1.9	225.7
12:47:00	6.2	36.6
12:48:00	6.2	174.1
12:49:00	1.4	177.4
12:50:00	6.4	28.4
12:51:00	5.2	188.0
12:52:00	2.0	194.7
12:53:00	6.3	18.0
12:54:00	3.7	198.9
12:55:00	4.3	201.3
12:56:00	6.8	20.7
12:57:00	2.0	198.6
12:58:00	6.4	204.7
12:59:00	3.8	15.0
13:00:00	1.5	143.9
13:01:00	6.2	187.0
13:02:00	5.0	25.2
13:03:00	2.5	196.6
13:04:00	7.0	232.5
13:05:00	1.4	29.8
13:06:00	6.4	214.7



Dryer RTO VOC and CO Concentrations
Weyerhaeuser
Grayling, Michigan
December 10, 2020

Time	VOC	CO
13:07:00	6.8	224.6
13:08:00	1.0	35.0
13:09:00	6.3	214.3
13:10:00	7.5	248.0
13:11:00	0.7	40.1
13:12:00	5.7	183.9
13:13:00	7.0	213.2
13:14:00	0.7	43.0
13:15:00	6.6	209.0
13:16:00	6.5	245.3
13:17:00	0.8	62.3
13:18:00	6.7	197.9
13:19:00	7.1	230.2
13:20:00	0.7	59.1
13:21:00	6.0	191.8
13:22:00	6.8	235.2
13:23:00	0.6	88.0
13:24:00	5.4	169.4
13:25:00	5.9	200.9
13:26:00	0.7	78.3
13:27:00	5.5	195.9
13:28:00	6.3	237.1
13:29:00	1.0	101.2
13:30:00	6.0	171.6
13:31:00	6.2	216.2
13:32:00	1.0	111.1
13:33:00	5.7	174.9
13:34:00	3.3	170.4
13:35:00	0.9	0.0
13:36:00	6.6	-2.4
13:37:00	31.2	-1.7
13:38:00	31.6	-2.9
13:39:00	4.7	-2.8
13:40:00	-0.1	-3.7
13:41:00	0.7	-3.8
13:42:00	-2.4	205.7
13:43:00	-3.9	409.3
13:44:00	-4.0	410.3
13:45:00	-0.7	68.5

Run

1

Date Dec 10, 2020

Time 6:55

USEPA Method 2

Gas Velocity Traverse and Volumetric Flowrate

Facility	Weyerhaeuser		Operators	TMZ	
Sampling Location	RTO Exhaust		Pitot Tube	32	
Stack Diameter, in	105 Area, ft ²	60.132	Pitot Tube Factor, C _p	0.84	
Stack Dimension, in	NA Port Length, in	6.5	Cyclonic Flow Check	Yes<20°	
Gas Temperature, °F WB	NA		P _{bar} , Bar. Press., in Hg	28.5	
Gas Temperature, °F DB	236		P _{stat} , Static Press., in H ₂ O	-0.5814	
% CO ₂	6	% CO	0	% Moisture, v/v	28.5
% O ₂	14	% N ₂	80	Molecular Weight, M _d	29.52
				Molecular Weight, M _s	26.23

Sample Port	Traverse Point	Velocity Head Difference (ΔP) (in H ₂ O)	Stack Temperature °F	(ΔP) ^{0.5} (in H ₂ O) ^{0.5}	Null Angle (zero ΔP angle)	Cosine Null Angle (cos θ _{v(i)})	Velocity of Stack Gas V _{ai} (ft/sec)
SE	4	0.3907	236	0.625	0		
	3	0.3982	236	0.631	0		
	2	0.4301	236	0.656	0		
	1	0.2630	234	0.513	0		
SW	4	0.4557	237	0.675	0		
	3	0.4146	237	0.644	0		
	2	0.3713	235	0.609	0		
	1	0.3154	235	0.562	0		
NW	4	0.3866	236	0.622	0		
	3	0.4010	236	0.633	0		
	2	0.3083	236	0.555	0		
	1	0.1857	236	0.431	0		
NE	4	0.3806	236	0.617	0		
	3	0.4491	235	0.670	0		
	2	0.4508	235	0.671	0		
	1	0.3907	238	0.625	0		
Average		0.3745	236	0.609	0		
Comments					P _s	28.46 in Hg	
					V _s	2,532 ft/min	
					Q _s	152,272 cfm	
					Q _{std}	109,889 scfm	
					Q	78,521 dscfm	

Run

2

Date Dec 10, 2020

Time 7:07

USEPA Method 2

Gas Velocity Traverse and Volumetric Flowrate

Facility	Weyerhaeuser		Operators	TMZ	
Sampling Location	RTO Exhaust		Pitot Tube	32	
Stack Diameter, in	105 Area, ft ²	60.132	Pitot Tube Factor, C _p	0.84	
Stack Dimension, in	NA Port Length, in	6.5	Cyclonic Flow Check	Yes<20°	
Gas Temperature, °F WB	NA		P _{bar} Bar. Press., in Hg	28.5	
Gas Temperature, °F DB	240		P _{stat} Static Press., in H ₂ O	-0.6593	
% CO ₂	6	% CO	0	% Moisture, v/v	28.5
% O ₂	14	% N ₂	80	Molecular Weight, M _d	29.52
				Molecular Weight, M _s	26.23

Sample Port	Traverse Point	Velocity Head Difference (ΔP) (in H ₂ O)	Stack Temperature °F	(ΔP) ^{0.5} (in H ₂ O) ^{0.5}	Null Angle (zero ΔP angle)	Cosine Null Angle (cos θ _{y(i)})	Velocity of Stack Gas V _{ai} (ft/sec)
SE	4	0.3958	241	0.629			
	3	0.4193	240	0.648			
	2	0.4509	239	0.671			
	1	0.3606	236	0.600			
SW	4	0.3433	240	0.586			
	3	0.3844	240	0.620			
	2	0.3128	241	0.559			
	1	0.2132	240	0.462			
NW	4	0.4556	239	0.675			
	3	0.4178	239	0.646			
	2	0.4842	239	0.696			
	1	0.3385	237	0.582			
NE	4	0.3850	240	0.620			
	3	0.3199	242	0.566			
	2	0.4282	241	0.654			
	1	0.2090	241	0.457			
Average		0.3699	240	0.605			
Comments					P _s	28.45	in Hg
					V _s	2,522	ft/min
					Q _s	151,651	cfm
					Q _{std}	108,823	scfm
					Q	77,759	dscfm

Run

3

Date Dec 10, 2020

Time 9:46

USEPA Method 2

Gas Velocity Traverse and Volumetric Flowrate

Facility	Weyerhaeuser		Operators	TMZ	
Sampling Location	RTO Exhaust		Pitot Tube	32	
Stack Diameter, in	105 Area, ft ²	60.132	Pitot Tube Factor, C _p	0.84	
Stack Dimension, in	NA Port Length, in	6.5	Cyclonic Flow Check	Yes<20°	
Gas Temperature, °F WB	NA		P _{bar} Bar. Press., in Hg	28.5	
Gas Temperature, °F DB	237		P _{stat} Static Press., in H ₂ O	-0.5968	
% CO ₂	6	% CO	0	% Moisture, v/v	29.5
% O ₂	14	% N ₂	80	Molecular Weight, M _d	29.52
				Molecular Weight, M _s	26.13

Sample Port	Traverse Point	Velocity Head Difference (ΔP) (in H ₂ O)	Stack Temperature °F	(ΔP) ^{0.5} (in H ₂ O) ^{0.5}	Null Angle (zero ΔP angle)	Cosine Null Angle (cos θ _{y(i)})	Velocity of Stack Gas V _{ai} (ft/sec)
SE	4	0.3404	238	0.583			
	3	0.4212	237	0.649			
	2	0.3046	237	0.552			
	1	0.2386	237	0.488			
SW	4	0.4541	239	0.674			
	3	0.4492	239	0.670			
	2	0.4948	240	0.703			
	1	0.3567	239	0.597			
NW	4	0.3531	238	0.594			
	3	0.4279	238	0.654			
	2	0.4826	237	0.695			
	1	0.2560	232	0.506			
NE	4	0.4853	236	0.697			
	3	0.4640	237	0.681			
	2	0.4259	238	0.653			
	1	0.3756	236	0.613			
Average		0.3956	237	0.626			
Comments					P _s	28.46	in Hg
					V _s	2,611	ft/min
					Q _s	156,989	cfm
					Q _{std}	113,045	scfm
					Q	79,739	dscfm

Run

4

Date Dec 10, 2020

Time 10:55

USEPA Method 2

Gas Velocity Traverse and Volumetric Flowrate

Facility	Weyerhaeuser		Operators	TMZ	
Sampling Location	RTO Exhaust		Pitot Tube	32	
Stack Diameter, in	105 Area, ft ²	60.132	Pitot Tube Factor, C _p	0.84	
Stack Dimension, in	NA Port Length, in	6.5	Cyclonic Flow Check	Yes<20°	
Gas Temperature, °F WB	NA		P _{bar} Bar. Press., in Hg	28.5	
Gas Temperature, °F DB	217		P _{stat} Static Press., in H ₂ O	-0.6305	
% CO ₂	6	% CO	0	% Moisture, v/v	32.2
% O ₂	14	% N ₂	80	Molecular Weight, M _d	29.52
				Molecular Weight, M _s	25.81

Sample Port	Traverse Point	Velocity Head Difference (ΔP) (in H ₂ O)	Stack Temperature °F	(ΔP) ^{0.5} (in H ₂ O) ^{0.5}	Null Angle (zero ΔP angle)	Cosine Null Angle (cos θ _{y(i)})	Velocity of Stack Gas V _{ai} (ft/sec)
SE	4	0.5141	217	0.717			
	3	0.5840	218	0.764			
	2	0.5306	217	0.728			
	1	0.2673	217	0.517			
SW	4	0.4535	217	0.673			
	3	0.3696	217	0.608			
	2	0.3505	217	0.592			
	1	0.1767	214	0.420			
NW	4	0.4836	218	0.695			
	3	0.4241	218	0.651			
	2	0.4369	217	0.661			
	1	0.3481	217	0.590			
NE	4	0.4374	219	0.661			
	3	0.4208	219	0.649			
	2	0.4119	217	0.642			
	1	0.3706	217	0.609			
Average		0.4112	217	0.636			
Comments					P _s	28.45	in Hg
					V _s	2,632	ft/min
					Q _s	158,281	cfm
					Q _{std}	117,352	scfm
					Q	79,563	dscfm

Run

5

Date Dec 10, 2020

Time 11:11

USEPA Method 2

Gas Velocity Traverse and Volumetric Flowrate

Facility	Weyerhaeuser		Operators	TMZ	
Sampling Location	RTO Exhaust		Pitot Tube	32	
Stack Diameter, in	105 Area, ft ²	60.132	Pitot Tube Factor, C _p	0.84	
Stack Dimension, in	NA Port Length, in	6.5	Cyclonic Flow Check	Yes<20°	
Gas Temperature, °F WB	NA		P _{bar} Bar. Press., in Hg	28.5	
Gas Temperature, °F DB	223		P _{stat} Static Press., in H ₂ O	-0.6217	
% CO ₂	6	% CO	0	% Moisture, v/v	32.2
% O ₂	14	% N ₂	80	Molecular Weight, M _d	29.52
				Molecular Weight, M _s	25.81

Sample Port	Traverse Point	Velocity Head Difference (ΔP) (in H ₂ O)	Stack Temperature °F	(ΔP) ^{0.5} (in H ₂ O) ^{0.5}	Null Angle (zero ΔP angle)	Cosine Null Angle (cos θ _{y(i)})	Velocity of Stack Gas V _{ai} (ft/sec)
SE	4	0.5056	222	0.711			
	3	0.5157	222	0.718			
	2	0.5092	222	0.714			
	1	0.2787	222	0.528			
SW	4	0.4432	223	0.666			
	3	0.3796	225	0.616			
	2	0.3651	225	0.604			
	1	0.2101	225	0.458			
NW	4	0.4947	221	0.703			
	3	0.4136	221	0.643			
	2	0.4259	221	0.653			
	1	0.3317	221	0.576			
NE	4	0.4269	224	0.653			
	3	0.4418	224	0.665			
	2	0.4066	224	0.638			
	1	0.2597	223	0.510			
Average		0.4005	223	0.628			
Comments					P _s	28.45 in Hg	
					V _s	2,611 ft/min	
					Q _s	157,005 cfm	
					Q _{std}	115,460 scfm	
					Q	78,280 dscfm	

Run

6

Date Dec 10, 2020

Time 11:47

USEPA Method 2

Gas Velocity Traverse and Volumetric Flowrate

Facility	Weyerhaeuser		Operators	TMZ	
Sampling Location	RTO Exhaust		Pitot Tube	32	
Stack Diameter, in	105 Area, ft ²	60.132	Pitot Tube Factor, C _p	0.84	
Stack Dimension, in	NA Port Length, in	6.5	Cyclonic Flow Check	Yes<20°	
Gas Temperature, °F WB	NA		P _{bar} Bar. Press., in Hg	28.5	
Gas Temperature, °F DB	221		P _{stat} Static Press., in H ₂ O	-0.6122	
% CO ₂	6	% CO	0	% Moisture, v/v	32.2
% O ₂	14	% N ₂	80	Molecular Weight, M _d	29.52
				Molecular Weight, M _s	25.81

Sample Port	Traverse Point	Velocity Head Difference (ΔP) (in H ₂ O)	Stack Temperature °F	(ΔP) ^{0.5} (in H ₂ O) ^{0.5}	Null Angle (zero ΔP angle)	Cosine Null Angle (cos θ _{y(i)})	Velocity of Stack Gas V _{ai} (ft/sec)
SE	4	0.4392	220	0.663			
	3	0.3876	220	0.623			
	2	0.3423	220	0.585			
	1	0.3778	220	0.615			
SW	4	0.4532	220	0.673			
	3	0.4919	220	0.701			
	2	0.4349	220	0.659			
	1	0.3169	220	0.563			
NW	4	0.4063	221	0.637			
	3	0.4011	221	0.633			
	2	0.3350	221	0.579			
	1	0.2240	221	0.473			
NE	4	0.4748	222	0.689			
	3	0.5274	222	0.726			
	2	0.4243	222	0.651			
	1	0.2676	222	0.517			
Average		0.3940	221	0.624			
Comments					P _s	28.45	in Hg
					V _s	2,590	ft/min
					Q _s	155,726	cfm
					Q _{std}	114,869	scfm
					Q	77,880	dscfm

Run

7

Date Dec 10, 2020

Time 12:19

USEPA Method 2

Gas Velocity Traverse and Volumetric Flowrate

Facility	Weyerhaeuser		Operators	TMZ	
Sampling Location	RTO Exhaust		Pitot Tube	32	
Stack Diameter, in	105 Area, ft ²	60.132	Pitot Tube Factor, C _p	0.84	
Stack Dimension, in	NA Port Length, in	6.5	Cyclonic Flow Check	Yes<20°	
Gas Temperature, °F WB	NA		P _{bar} Bar. Press., in Hg	28.5	
Gas Temperature, °F DB	219		P _{stat} Static Press., in H ₂ O	-0.6147	
% CO ₂	6	% CO	0	% Moisture, v/v	34.5
% O ₂	14	% N ₂	80	Molecular Weight, M _d	29.52
				Molecular Weight, M _s	25.54

Sample Port	Traverse Point	Velocity Head Difference (ΔP) (in H ₂ O)	Stack Temperature °F	(ΔP) ^{0.5} (in H ₂ O) ^{0.5}	Null Angle (zero ΔP angle)	Cosine Null Angle (cos θ _{y(i)})	Velocity of Stack Gas V _{ai} (ft/sec)
SE	4	0.4727	221	0.688			
	3	0.4656	221	0.682			
	2	0.4392	221	0.663			
	1	0.3619	219	0.602			
SW	4	0.4006	220	0.633			
	3	0.3927	220	0.627			
	2	0.3312	220	0.575			
	1	0.2582	220	0.508			
NW	4	0.5308	217	0.729			
	3	0.4950	217	0.704			
	2	0.5114	217	0.715			
	1	0.2772	217	0.526			
NE	4	0.4765	216	0.690			
	3	0.4064	216	0.637			
	2	0.3655	218	0.605			
	1	0.3319	218	0.576			
Average		0.4073	219	0.635			
Comments					P _s	28.45	in Hg
					V _s	2,644	ft/min
					Q _s	158,975	cfm
					Q _{std}	117,632	scfm
					Q	77,000	dscfm

Run

8

Date Dec 10, 2020

Time 12:32

USEPA Method 2

Gas Velocity Traverse and Volumetric Flowrate

Facility	Weyerhaeuser		Operators	TMZ	
Sampling Location	RTO Exhaust		Pitot Tube	32	
Stack Diameter, in	105 Area, ft ²	60.132	Pitot Tube Factor, C _p	0.84	
Stack Dimension, in	NA Port Length, in	6.5	Cyclonic Flow Check	Yes<20°	
Gas Temperature, °F WB	NA		P _{bar} Bar. Press., in Hg	28.5	
Gas Temperature, °F DB	223		P _{stat} Static Press., in H ₂ O	-0.6222	
% CO ₂	6	% CO	0	% Moisture, v/v	34.5
% O ₂	14	% N ₂	80	Molecular Weight, M _d	29.52
				Molecular Weight, M _s	25.54

Sample Port	Traverse Point	Velocity Head Difference (ΔP) (in H ₂ O)	Stack Temperature °F	(ΔP) ^{0.5} (in H ₂ O) ^{0.5}	Null Angle (zero ΔP angle)	Cosine Null Angle (cos θ _{y(i)})	Velocity of Stack Gas V _{ai} (ft/sec)
SE	4	0.4819	224	0.694			
	3	0.4517	224	0.672			
	2	0.4418	223	0.665			
	1	0.3522	222	0.593			
SW	4	0.4109	226	0.641			
	3	0.3966	226	0.630			
	2	0.3401	225	0.583			
	1	0.2587	225	0.509			
NW	4	0.5517	222	0.743			
	3	0.5066	222	0.712			
	2	0.5019	222	0.708			
	1	0.2857	222	0.535			
NE	4	0.4665	221	0.683			
	3	0.4092	221	0.640			
	2	0.3675	224	0.606			
	1	0.3286	223	0.573			
Average		0.4095	223	0.6367			
Comments					P _s	28.45 in Hg	
					V _s	2,660 ft/min	
					Q _s	159,942 cfm	
					Q _{std}	117,544 scfm	
					Q	76,942 dscfm	

Run

9

Date Dec 10, 2020

Time 12:59

USEPA Method 2

Gas Velocity Traverse and Volumetric Flowrate

Facility	Weyerhaeuser		Operators	TMZ	
Sampling Location	RTO Exhaust		Pitot Tube	32	
Stack Diameter, in	105 Area, ft ²	60.132	Pitot Tube Factor, C _p	0.84	
Stack Dimension, in	NA Port Length, in	6.5	Cyclonic Flow Check	Yes<20°	
Gas Temperature, °F WB	NA		P _{bar} Bar. Press., in Hg	28.5	
Gas Temperature, °F DB	221		P _{stat} Static Press., in H ₂ O	-0.6055	
% CO ₂	6	% CO	0	% Moisture, v/v	34.5
% O ₂	14	% N ₂	80	Molecular Weight, M _d	29.52
				Molecular Weight, M _s	25.54

Sample Port	Traverse Point	Velocity Head Difference (ΔP) (in H ₂ O)	Stack Temperature °F	(ΔP) ^{0.5} (in H ₂ O) ^{0.5}	Null Angle (zero ΔP angle)	Cosine Null Angle (cos θ _{y(i)})	Velocity of Stack Gas V _{ai} (ft/sec)
SE	4	0.4214	220	0.649			
	3	0.4733	220	0.688			
	2	0.3636	220	0.603			
	1	0.2571	220	0.507			
SW	4	0.4663	222	0.683			
	3	0.5025	222	0.709			
	2	0.5493	222	0.741			
	1	0.3264	222	0.571			
NW	4	0.4575	221	0.676			
	3	0.4566	221	0.676			
	2	0.3464	221	0.589			
	1	0.2606	221	0.510			
NE	4	0.4084	222	0.639			
	3	0.5223	222	0.723			
	2	0.5595	222	0.748			
	1	0.3547	222	0.596			
Average		0.4204	221	0.644			
Comments					P _s	28.46	in Hg
					V _s	2,687	ft/min
					Q _s	161,605	cfm
					Q _{std}	119,120	scfm
					Q	77,973	dscfm

Run

10

Date Dec 10, 2020

Time 13:21

USEPA Method 2

Gas Velocity Traverse and Volumetric Flowrate

Facility	Weyerhaeuser		Operators	TMZ	
Sampling Location	RTO Exhaust		Pitot Tube	32	
Stack Diameter, in	105 Area, ft ²	60.132	Pitot Tube Factor, C _p	0.84	
Stack Dimension, in	NA Port Length, in	6.5	Cyclonic Flow Check	Yes<20°	
Gas Temperature, °F WB	NA		P _{bar} Bar. Press., in Hg	28.5	
Gas Temperature, °F DB	225		P _{stat} Static Press., in H ₂ O	-0.6122	
% CO ₂	6	% CO	0	% Moisture, v/v	34.5
% O ₂	14	% N ₂	80	Molecular Weight, M _d	29.52
				Molecular Weight, M _s	25.54

Sample Port	Traverse Point	Velocity Head Difference (ΔP) (in H ₂ O)	Stack Temperature °F	(ΔP) ^{0.5} (in H ₂ O) ^{0.5}	Null Angle (zero ΔP angle)	Cosine Null Angle (cos θ _{y(i)})	Velocity of Stack Gas V _{ai} (ft/sec)
SE	4	0.4275	224	0.654			
	3	0.4819	224	0.694			
	2	0.3787	224	0.615			
	1	0.2717	224	0.521			
SW	4	0.4881	225	0.699			
	3	0.5119	225	0.715			
	2	0.5247	225	0.724			
	1	0.3515	225	0.593			
NW	4	0.4147	225	0.644			
	3	0.4229	225	0.650			
	2	0.3667	225	0.606			
	1	0.2788	225	0.528			
NE	4	0.4119	226	0.642			
	3	0.5134	226	0.717			
	2	0.5219	225	0.722			
	1	0.2626	225	0.512			
Average		0.4143	225	0.640			
Comments					P _s	28.45	in Hg
					V _s	2,676	ft/min
					Q _s	160,922	cfm
					Q _{std}	117,987	scfm
					Q	77,232	dscfm



FGDRYERS RTO Outlet Moisture Content Results

Weyerhaeuser
Grayling, Michigan
Sampling Date: December 10, 2020
Apex Companies Project No. 11020-000068.00

Parameter	Runs 1-2	Run 3	Runs 4-6	Runs 7-10	Average
Date	Thursday, December 10, 2020				
Start Time	7:05	9:45	11:01	12:30	
Barometric Pressure (in Hg)	28.5	28.5	28.5	28.5	28.5
Average Orifice Differential Pressure (in H ₂ O)	1.76	1.76	1.76	1.76	1.76
Meter Correction Factor (γ)	0.996	0.996	0.996	0.996	0.996
Average Meter Temperature (°F)	36.6	37.4	50.0	46.6	42.6
Average Meter Pressure (in Hg)	28.63	28.63	28.63	28.63	28.63
Gas Volume Sampled (ft ³)	26.159	26.034	26.783	25.527	26.126
Gas Volume Sampled (standard ft ³)	26.508	26.336	26.426	25.357	26.157
Mass of Condensate Collected (g)	212.6	216.8	251.1	276.9	239.4
Silica Gel Mass Gain (g)	12.0	16.5	15.1	6.9	12.6
Moisture Volume (standard ft ³)	10.6	11.0	12.6	13.4	11.9
Moisture Content (%)	28.5	29.5	32.2	34.5	31.2

in H₂O inch of water

°F degree Fahrenheit

in Hg inch of mercury

ft³ cubic foot

g gram

standard temperature, °F 68

standard pressure, in Hg 29.92



Appendix E

FTIR Data

APEX COMPANIES, LLC



**USEPA Method 320 FTIR Report
Biofilter Formaldehyde Emissions
Weyerhaeuser
Grayling, Michigan**

Apex Project No. 11020-000068.00

Test Date: December 9, 2020

Report Date: December 23, 2020

Apex Companies, LLC
46555 Humboldt Drive, Suite 103
Novi, Michigan 48377





Table of Contents

1.0	Summary.....	1
2.0	FTIR Instrumentation and Sampling System.....	1
3.0	Spectral Data and Analysis.....	1
4.0	Quality Assurance.....	2
4.1	FTIR Instrument Condition.....	2
4.2	Calibration Transfer Standards.....	2
4.3	Matrix Dynamic Spikes.....	3
4.4	System Response Times.....	3
4.5	Minimum Detectable Concentrations (MDCs).....	4
4.6	Manual Method Validation.....	4
5.0	Limitations.....	5

Tables

1	FTIR Results.....	1
2	Quality Assurance – FTIR Condition.....	2
3	Quality Assurance – CTS Measurements.....	2
4	Quality Assurance – Inlet Dynamic Spike Results.....	3
5	Quality Assurance – Outlet Dynamic Spike Results.....	3
6	Quality Assurance – System Response Time.....	4
7	Quality Assurance – Minimum Detectable Concentrations.....	4

Appendix

A	FTIR Minute Data
B	FTIR Single Beam Spectra
C	FTIR Quality Assurance Data
D	Gas Cylinder Certificates of Analysis
E	Analytical Method Calibration Curves
F	Spectra Manual Validation

1.0 Summary

Apex Companies, LLC (Apex) performed Fourier Transform Infrared (FTIR) testing at the Weyerhaeuser facility in Grayling, Michigan on December 9, 2020. Testing was conducted at the Press Biofilter inlet and outlet for formaldehyde and moisture content following United States Environmental Protection Agency (USEPA) Method 320 procedures. Three one-hour runs were conducted at each test location for the analytes. Sample data was not recorded from 8:03 to 8:20 during Run 1 at the Biofilter Inlet due to an error in the instrument. During this period of missed data, the process was operating as normal; therefore, results are expected to be similar throughout testing and the missing data should not affect the results. Results of the testing are summarized in Table 1. Minute data are provided in Appendix A.

Table 1
FTIR Results

Parameter		Run 1	Run 2	Run 3
Date		12/9/20	12/9/20	12/9/20
Run Time		0747-0847	0901-1001	1024-1124
Biofilter Inlet				
Formaldehyde	ppm, wet	8.99 [†]	9.94	11.03
Water	%	2.21 [†]	2.33	1.97
Biofilter Outlet				
Formaldehyde	ppm, wet	0.11	0.11	0.11
Water	%	4.08	4.09	4.15

[†] Data missing from 0803 to 0820

2.0 FTIR Instrumentation and Sampling System

Sample gas was extracted through a Millennium heated probe/filter assembly and heated line using a heated head pump. The pump was located downstream of the FTIR and pulled sample gas through the FTIR spectrometer. Sampling equipment was maintained at 375°F prior to entering the FTIR. The absorption cell was maintained at 191°C to prevent condensation in the cell and minimize analyte adhesion to the walls and mirrors of the FTIR cell.

The FTIR instruments used for this test were MKS Model 2030 (inlet FTIR serial 018160753, outlet FTIR serial 110421214). The instruments are equipped with a fixed 5.11-meter path length cell, potassium bromide beam splitter, zinc selenide windows, and a mercury cadmium telluride liquid nitrogen-cooled detector. The inside walls of the cell are polished stainless steel to minimize interaction of the sample with the cell walls, and the cell mirrors are of bare gold. All components are constructed of aluminum, stainless steel, or Teflon. The absorption cell volume is approximately 0.2 liters.

3.0 Spectral Data and Analysis

MG2000 (version 10.2, ©MKS Instruments, 2018) software was used to collect and analyze all the infrared field data. The reference spectra used for these analyses were developed by MKS and USEPA. For all data analysis, the apodization was Norton-Beer, the baseline correction was linear, and the spectral resolution of the system was one-

half wavenumber (0.5 cm⁻¹) single sided. A spectral file was created every half-minute as the co-addition of 32 separate scans. All spectra were analyzed using temperature and pressure corrections.

All interferograms, single beams, absorbance spectra, and background single beams were stored and archived. Data was collected on a laptop computer and backed up to a USB flash drive. Upon return to the office, data was transferred to Apex's server for storage.

4.0 Quality Assurance

4.1 FTIR Instrument Condition

The FTIR operator assessed the condition of the FTIR prior to testing. The operator visually inspected the FTIR using the FT-IR Config Utilities Instrument Monitor tool and recorded the peak signal intensity, detector linearity, and peak width. The peak signal intensity is generally between 1000-2000 cm⁻¹ and is recommended to be greater than 0.5. The detector linearity can be viewed in a region below the detector cut-off (200-500 cm⁻¹) and should be horizontally linear at 0.000±0.005. The peak analysis utility compared the instrument's current laser frequency and full-width at half-height (FWHH) peak to the instrument's reference values. The single beam spectra are provided in Appendix B.

Table 2
Quality Assurance – FTIR Condition

Specification	Inlet Result (SN x753)	Outlet Result (SN x214)	Criteria
Peak Signal Intensity	1.003	1.622	>0.5
Detector Linearity	-0.000	0.002	0.000±0.005

4.2 Calibration Transfer Standards

At the beginning and end of each test run, a calibration transfer standard (CTS) gas (ALM033173, 96.74 ppm ethylene, balance nitrogen) was introduced to the FTIR system to verify its effective absorption path length. Cylinder gas certifications are provided in Appendix D. Over the test period, CTS recoveries for the instrument must vary by less than 5% of the mean CTS measurement. All CTS measurements were acceptable. Refer to Table 3 for results of the CTS verifications. CTS data are provided in Appendix C.

Table 3
Quality Assurance – CTS Measurements

Measurement	Inlet Concentration (ppm)	Inlet Recovery	Outlet Concentration (ppm)	Outlet Recovery	Criteria
Initial Direct	96.91	100.2%	97.21	100.5%	95-105%
Pre-Test System	96.89	100.2%	96.27	99.5%	
Run 1/2 System	97.34	100.6%	98.32	101.6%	
Run 2/3 System	97.18	100.5%	98.09	101.4%	
Post-Test System	96.97	100.2%	98.04	101.3%	
Post-Test Direct	96.35	99.6%	97.20	100.5%	

4.3 Matrix Dynamic Spikes

Dynamic spikes were conducted following USEPA Method 320 specifications for quality assurance. Acetaldehyde and methanol matrix spiking was performed prior to testing. A spike gas cylinder was used for the matrix spiking (CC716034, 100.8ppm acetaldehyde, 100.3ppm methanol, 10.42ppm sulfur hexafluoride, balance nitrogen). Sulfur hexafluoride was used to determine the dilution ratio of the spike gas cylinder in the native stack gas. Cylinder gas certifications are provided in Appendix D. Spike recoveries must be $100\pm 30\%$. All spike recoveries were acceptable. The pre-test spike for the outlet exceeded the recommended 10% dilution ratio. The excess dilution ratio does not affect the results. Refer to Tables 4 and 5 for results of the matrix dynamic spikes. Dynamic spike data are provided in Appendix C.

Table 4
Quality Assurance – Inlet Dynamic Spike Results

Measurement	Spike Pre	Spike 1/2	Spike 2/3	Spike Post	Criteria
Native Acetaldehyde Concentration (ppmw)	3.45	3.51	2.89	3.38	-
Spiked Acetaldehyde Concentration (ppmw)	10.97	10.16	10.03	10.14	-
Dilution Ratio	7.5%	7.1%	7.2%	7.1%	<10%
Acetaldehyde Recovery	101.0%	95.7%	99.3%	97.1%	70-130%

Table 5
Quality Assurance – Outlet Dynamic Spike Results

Measurement	Spike Pre	Spike 1/2	Spike 2/3	Spike Post	Criteria
Native Acetaldehyde Concentration (ppmw)	0.41	1.18	1.43	1.92	-
Spiked Acetaldehyde Concentration (ppmw)	8.28	10.00	7.72	8.59	-
Dilution Ratio	7.8%	8.7%	6.2%	6.7%	<10%
Acetaldehyde Recovery	98.8%	99.2%	99.7%	98.5%	70-130%

4.4 System Response Times

The high and zero system response times were measured using the CTS cylinder. Response time spectra were created approximately every 8 seconds as the co-addition of 8 separate scans. The high response time is the time required to reach at least 95% of the cylinder value. The zero response time is the time required to reach less than 5% of the cylinder value while sending a zero gas through the system. System response times are summarized in Table 6. System response data are provided in Appendix C.



Table 6
Quality Assurance – System Response Time

Measurement	Inlet Response Time (sec)	Response	Outlet Response Time (sec)	Response	Criteria
CTS High Response (Ethylene)	23	99.5%	23	99.5%	≥95%
CTS Zero Response (Nitrogen)	30	0.6%	31	0.2%	≤5%

4.5 Minimum Detectable Concentrations (MDCs)

USEPA Method 320 and the equivalent ASTM Standard D6348-12 specify several analytical uncertainty parameters that the analyst may use to characterize the FTIR system performance. The higher of (1) the average zero nitrogen results, equivalent to ASTM D6348-12 MDC1, or (2) the average three-sigma concentration uncertainty (three times the uncertainty provided by the MG2000 software, called the residual), equivalent to ASTM D6348-12 MDC2, was used to evaluate the detection limit. The minimum detectable concentrations are summarized in Table 7.

Table 7
Quality Assurance – Minimum Detectable Concentrations

Measurement	Unit	Inlet MDC1	Inlet MDC2	Outlet MDC1	Outlet MDC2
Formaldehyde	ppm, wet	0.1	0.3	0.1	0.1
Water	%	0.1	0.1	0.1	0.1
Ethylene	ppm, wet	0.1	0.3	0.1	0.2
Acetaldehyde	ppm, wet	0.2	0.5	0.1	0.2
Sulfur hexafluoride	ppm, wet	0.1	0.1	0.1	0.1

4.6 Manual Method Validation

The FTIR operator evaluated the analytical method during a post-test validation of multiple sample spectra. Spectra validations were chosen to encompass the range of concentrations measured for the target analytes during the sampling period. The values obtained through manual validation were compared to the values reported by the software. Reported results were within 20% of the manually validated results. Calibration curves for the analytical method are provided in Appendix E. Manual validations are provided in Appendix F.

5.0 Limitations

The information and opinions rendered in this report are exclusively for use by Weyerhaeuser. Apex Companies, LLC will not distribute or publish this report without consent of Weyerhaeuser except as required by law or court order. The information is given in response to a limited assignment and should be implemented only in light of that assignment. Apex Companies, LLC accepts responsibility for the competent performance of its duties in executing the assignment and preparing reports in accordance with the normal standards of the profession but disclaims any responsibility for consequential damages.

Submitted by:

Apex Companies, LLC



David Kawasaki, QSTI

Staff Consultant

Apex Companies, LLC

david.kawasaki@apexcos.com

248.590.5134



Appendix A

FTIR Minute Data

Biofilter Inlet Run 1

Spectrum	Date	Time	Formaldehyde (ppmw)	Water (%)	Ethylene (ppmw)	Acetaldehyde (ppmw)	SF6 (ppmw)	Temp (C)	Pressure (atm)	Formaldehyde resid (ppmw)	Water resid (%)	Ethylene resid (ppmw)	Acetaldehyde resid (ppmw)	SF6 resid (ppmw)
BIOIN_000109.LAB	12/9/2020	7:47:12	4.90	1.92	0.40	3.45	0.02	191.95	0.93	0.10	0.01	0.07	0.17	0.00
BIOIN_000110.LAB	12/9/2020	7:47:41	3.54	1.44	0.25	2.83	0.02	191.90	0.93	0.09	0.01	0.06	0.16	0.00
BIOIN_000111.LAB	12/9/2020	7:48:11	4.17	1.37	0.28	3.08	0.00	191.95	0.93	0.09	0.01	0.05	0.15	0.00
BIOIN_000112.LAB	12/9/2020	7:48:42	8.49	1.63	0.35	3.50	0.01	191.96	0.93	0.11	0.01	0.07	0.17	0.00
BIOIN_000113.LAB	12/9/2020	7:49:12	11.09	1.91	0.34	4.01	0.01	192.01	0.93	0.11	0.01	0.08	0.18	0.00
BIOIN_000114.LAB	12/9/2020	7:49:42	23.55	4.83	0.45	4.07	0.02	191.96	0.93	0.11	0.03	0.10	0.19	0.00
BIOIN_000115.LAB	12/9/2020	7:50:12	7.44	2.43	0.47	3.72	0.02	191.97	0.93	0.11	0.01	0.09	0.18	0.00
BIOIN_000116.LAB	12/9/2020	7:50:42	3.52	1.61	0.31	2.84	0.01	192.03	0.93	0.10	0.01	0.06	0.17	0.00
BIOIN_000117.LAB	12/9/2020	7:51:12	3.16	1.35	0.28	2.82	0.01	191.97	0.93	0.09	0.01	0.06	0.16	0.00
BIOIN_000118.LAB	12/9/2020	7:51:42	5.64	1.41	0.45	2.89	0.01	191.99	0.93	0.10	0.01	0.07	0.16	0.00
BIOIN_000119.LAB	12/9/2020	7:52:12	9.63	1.75	0.44	4.36	0.02	192.00	0.93	0.11	0.01	0.08	0.18	0.00
BIOIN_000120.LAB	12/9/2020	7:52:42	13.52	2.31	0.46	4.29	0.00	191.98	0.93	0.13	0.01	0.11	0.19	0.00
BIOIN_000121.LAB	12/9/2020	7:53:12	19.48	4.80	0.30	3.16	0.02	191.99	0.93	0.11	0.02	0.09	0.19	0.00
BIOIN_000122.LAB	12/9/2020	7:53:42	4.17	1.84	0.39	3.08	0.01	191.96	0.93	0.10	0.01	0.07	0.17	0.00
BIOIN_000123.LAB	12/9/2020	7:54:12	3.01	1.41	0.28	2.76	0.03	191.99	0.93	0.09	0.01	0.06	0.16	0.00
BIOIN_000124.LAB	12/9/2020	7:54:42	3.42	1.29	0.36	2.98	0.02	191.98	0.93	0.09	0.01	0.06	0.16	0.00
BIOIN_000125.LAB	12/9/2020	7:55:12	6.86	1.53	0.31	3.59	0.01	191.93	0.93	0.10	0.01	0.07	0.17	0.00
BIOIN_000126.LAB	12/9/2020	7:55:42	9.55	1.80	0.41	4.71	0.01	191.93	0.93	0.11	0.01	0.08	0.18	0.00
BIOIN_000127.LAB	12/9/2020	7:56:12	22.43	4.97	0.35	5.00	0.03	191.93	0.93	0.11	0.03	0.11	0.19	0.00
BIOIN_000128.LAB	12/9/2020	7:56:42	6.38	2.35	0.44	3.47	0.02	191.97	0.93	0.11	0.01	0.08	0.18	0.00
BIOIN_000129.LAB	12/9/2020	7:57:12	3.34	1.57	0.44	3.19	0.01	191.93	0.93	0.09	0.01	0.06	0.16	0.00
BIOIN_000130.LAB	12/9/2020	7:57:42	4.56	1.42	0.35	2.36	0.02	191.95	0.93	0.10	0.01	0.07	0.16	0.00
BIOIN_000131.LAB	12/9/2020	7:58:12	8.36	1.58	0.41	2.80	0.01	192.01	0.93	0.10	0.01	0.07	0.17	0.00
BIOIN_000132.LAB	12/9/2020	7:58:42	12.96	2.01	0.60	4.19	0.03	192.01	0.93	0.11	0.01	0.09	0.18	0.00
BIOIN_000133.LAB	12/9/2020	7:59:12	16.09	2.65	0.58	4.68	0.00	192.01	0.93	0.13	0.01	0.12	0.19	0.00
BIOIN_000134.LAB	12/9/2020	7:59:42	16.89	4.24	0.33	3.62	0.03	192.09	0.93	0.11	0.02	0.08	0.19	0.00
BIOIN_000135.LAB	12/9/2020	8:00:12	4.29	1.79	0.29	3.71	0.02	192.02	0.93	0.10	0.01	0.07	0.17	0.00
BIOIN_000136.LAB	12/9/2020	8:00:42	3.35	1.42	0.40	3.54	0.01	192.01	0.93	0.09	0.01	0.07	0.16	0.00
BIOIN_000137.LAB	12/9/2020	8:01:12	4.71	1.36	0.39	3.46	0.00	192.01	0.93	0.09	0.01	0.07	0.16	0.00
BIOIN_000138.LAB	12/9/2020	8:01:42	8.91	1.68	0.35	4.32	0.00	192.07	0.93	0.10	0.01	0.07	0.17	0.00
BIOIN_000139.LAB	12/9/2020	8:02:12	11.59	1.98	0.55	4.25	0.02	192.01	0.93	0.12	0.01	0.09	0.18	0.00
BIOIN_000140.LAB	12/9/2020	8:02:42	22.51	4.86	0.32	3.89	0.02	192.04	0.93	0.11	0.02	0.10	0.19	0.00
BIOIN_000141.LAB	12/9/2020	8:21:25	8.15	2.19	0.46	4.33	0.03	192.00	0.93	0.11	0.01	0.08	0.18	0.00
BIOIN_000142.LAB	12/9/2020	8:21:54	9.87	1.92	0.42	4.68	0.02	191.95	0.93	0.11	0.01	0.09	0.18	0.00
BIOIN_000143.LAB	12/9/2020	8:22:24	19.80	5.23	0.27	4.28	0.04	191.97	0.93	0.11	0.02	0.09	0.19	0.00
BIOIN_000144.LAB	12/9/2020	8:22:54	4.10	1.88	0.25	3.23	0.02	191.93	0.93	0.10	0.01	0.07	0.17	0.00
BIOIN_000145.LAB	12/9/2020	8:23:24	3.42	1.46	0.24	2.93	0.02	192.00	0.93	0.10	0.01	0.06	0.16	0.00
BIOIN_000146.LAB	12/9/2020	8:23:55	6.03	1.48	0.41	3.14	0.02	191.94	0.93	0.10	0.01	0.06	0.16	0.00
BIOIN_000147.LAB	12/9/2020	8:24:24	12.01	1.89	0.34	3.53	0.01	191.93	0.93	0.11	0.01	0.07	0.18	0.00
BIOIN_000148.LAB	12/9/2020	8:24:54	14.73	2.24	0.56	4.71	0.00	191.97	0.93	0.11	0.01	0.09	0.18	0.00
BIOIN_000149.LAB	12/9/2020	8:25:24	22.11	4.42	0.38	4.16	0.03	191.96	0.93	0.11	0.02	0.09	0.19	0.00
BIOIN_000150.LAB	12/9/2020	8:25:54	7.46	2.38	0.26	3.67	0.00	191.89	0.93	0.11	0.01	0.08	0.18	0.00
BIOIN_000151.LAB	12/9/2020	8:26:26	3.58	1.58	0.26	3.26	0.01	191.97	0.93	0.10	0.01	0.06	0.16	0.00
BIOIN_000152.LAB	12/9/2020	8:26:55	3.41	1.36	0.32	3.26	0.03	191.92	0.93	0.10	0.01	0.06	0.16	0.00
BIOIN_000153.LAB	12/9/2020	8:27:25	6.94	1.51	0.32	3.54	0.02	191.95	0.93	0.10	0.01	0.06	0.17	0.00
BIOIN_000154.LAB	12/9/2020	8:27:55	12.00	1.94	0.46	4.42	0.00	191.96	0.93	0.11	0.01	0.08	0.18	0.00
BIOIN_000155.LAB	12/9/2020	8:28:24	14.05	2.32	0.46	5.34	0.00	191.98	0.93	0.12	0.01	0.11	0.19	0.00
BIOIN_000156.LAB	12/9/2020	8:28:54	20.68	5.48	0.22	3.64	0.03	191.95	0.93	0.11	0.03	0.10	0.20	0.00
BIOIN_000157.LAB	12/9/2020	8:29:25	4.41	1.91	0.36	3.48	0.02	191.95	0.93	0.10	0.01	0.07	0.17	0.00
BIOIN_000158.LAB	12/9/2020	8:29:54	3.02	1.45	0.28	2.48	0.01	191.92	0.93	0.09	0.01	0.06	0.17	0.00
BIOIN_000159.LAB	12/9/2020	8:30:25	3.84	1.34	0.29	2.97	0.01	191.94	0.93	0.10	0.01	0.06	0.16	0.00
BIOIN_000160.LAB	12/9/2020	8:30:54	8.60	1.62	0.44	3.37	0.01	191.93	0.93	0.10	0.01	0.07	0.18	0.00
BIOIN_000161.LAB	12/9/2020	8:31:24	10.94	1.92	0.49	3.93	0.01	191.98	0.93	0.11	0.01	0.08	0.18	0.00
BIOIN_000162.LAB	12/9/2020	8:31:54	21.59	4.79	0.34	4.22	0.01	191.96	0.93	0.11	0.03	0.10	0.20	0.00
BIOIN_000163.LAB	12/9/2020	8:32:24	6.63	2.41	0.53	3.43	0.01	192.00	0.93	0.11	0.01	0.08	0.18	0.00
BIOIN_000164.LAB	12/9/2020	8:32:55	3.24	1.61	0.22	2.92	0.03	191.98	0.93	0.10	0.01	0.07	0.16	0.00
BIOIN_000165.LAB	12/9/2020	8:33:25	2.78	1.34	0.34	2.95	0.01	191.96	0.93	0.10	0.01	0.05	0.16	0.00
BIOIN_000166.LAB	12/9/2020	8:33:55	5.46	1.40	0.16	3.28	0.01	191.94	0.93	0.10	0.01	0.06	0.16	0.00
BIOIN_000167.LAB	12/9/2020	8:34:24	9.59	1.76	0.41	3.51	0.00	191.95	0.93	0.11	0.01	0.07	0.17	0.00
BIOIN_000168.LAB	12/9/2020	8:34:55	11.77	2.16	0.50	4.38	0.02	191.95	0.93	0.12	0.01	0.09	0.19	0.00
BIOIN_000169.LAB	12/9/2020	8:35:25	18.55	4.98	0.20	3.46	0.02	191.91	0.93	0.11	0.03	0.09	0.19	0.00
BIOIN_000170.LAB	12/9/2020	8:35:55	3.85	1.83	0.27	3.48	0.02	191.98	0.93	0.10	0.01	0.07	0.17	0.00
BIOIN_000171.LAB	12/9/2020	8:36:24	3.41	1.41	0.32	3.04	0.01	191.93	0.93	0.10	0.01	0.06	0.16	0.00
BIOIN_000172.LAB	12/9/2020	8:36:55	5.97	1.47	0.25	2.87	0.01	191.92	0.93	0.10	0.01	0.06	0.16	0.00
BIOIN_000173.LAB	12/9/2020	8:37:25	11.75	1.88	0.47	3.36	0.01	191.93	0.93	0.11	0.01	0.08	0.17	0.00
BIOIN_000174.LAB	12/9/2020	8:37:55	13.67	2.16	0.45	4.13	0.00	191.93	0.93	0.12	0.01	0.08	0.18	0.00
BIOIN_000175.LAB	12/9/2020	8:38:25	20.90	4.39	0.25	3.76	0.01	191.93	0.93	0.11	0.02	0.09	0.20	0.00
BIOIN_000176.LAB	12/9/2020	8:38:55	6.30	2.16	0.28	3.23	0.03	191.96	0.93	0.11	0.01	0.07	0.18	0.00
BIOIN_000177.LAB	12/9/2020	8:39:25	3.29	1.52	0.20	2.59	0.01	191.93	0.93	0.09	0.01	0.07	0.16	0.00
BIOIN_000178.LAB	12/9/2020	8:39:55	3.01	1.33	0.38	2.86	0.01	191.95	0.93	0.09	0.01	0.06	0.16	0.00
BIOIN_000179.LAB	12/9/2020	8:40:25	6.01	1.43	0.28	2.93	0.01	191.95	0.93	0.09	0.01	0.06	0.16	0.00
BIOIN_000180.LAB	12/9/2020	8:40:55	9.92	1.78	0.31	3.61	0.02	191.95	0.93	0.11	0.01	0.07	0.18	0.00
BIOIN_000181.LAB	12/9/2020	8:41:25	13.68	2.41	0.62	4.68	0.01	191.99	0.93	0.12	0.01	0.11	0.19	0.00
BIOIN_000182.LAB	12/9/2020	8:41:55	16.67	4.46	0.40	3.51	0.03	191.98	0.93	0.11	0.02	0.08	0.19	0.00
BIOIN_000183.LAB	12/9/2020	8:42:25	4.03	1.78	0.41	2.97	0.02	192.03	0.93	0.10	0.01	0.07	0.17	0.00
BIOIN_000184.LAB	12/9/2020	8:42:55	2.97	1.40	0.31	3.06	0.02	192.05	0.93	0.09	0.01	0.06	0.16	0.00
BIOIN_000185.LAB	12/9/2020	8:43:25	3.65	1.30	0.30	2.79	0.00	192.04	0.93	0.09	0.01	0.06	0.16	0.00
BIOIN_000186.LAB	12													

BIOIN_000222.LAB	12/9/2020	9:07:56	12.82	3.77	0.57	3.51	0.01	192.17	0.93	0.13	0.02	0.13	0.20	0.00
BIOIN_000223.LAB	12/9/2020	9:08:26	3.66	1.74	0.30	3.08	0.02	192.16	0.93	0.09	0.01	0.07	0.16	0.00
BIOIN_000224.LAB	12/9/2020	9:08:56	2.92	1.40	0.25	3.52	0.00	192.15	0.93	0.09	0.01	0.06	0.16	0.00
BIOIN_000225.LAB	12/9/2020	9:09:26	5.44	1.41	0.23	3.55	0.01	192.15	0.93	0.09	0.01	0.06	0.16	0.00
BIOIN_000226.LAB	12/9/2020	9:09:56	10.98	1.85	0.48	3.34	0.01	192.17	0.93	0.10	0.01	0.08	0.17	0.00
BIOIN_000227.LAB	12/9/2020	9:10:26	12.81	2.09	0.59	4.16	0.01	192.21	0.93	0.11	0.01	0.09	0.18	0.00
BIOIN_000228.LAB	12/9/2020	9:10:56	22.78	5.48	0.28	3.62	0.03	192.19	0.93	0.11	0.03	0.11	0.20	0.00
BIOIN_000229.LAB	12/9/2020	9:11:26	4.83	2.10	0.45	3.33	0.03	192.21	0.93	0.10	0.01	0.09	0.17	0.00
BIOIN_000230.LAB	12/9/2020	9:11:56	2.94	1.51	0.23	2.34	0.02	192.18	0.93	0.09	0.01	0.07	0.16	0.00
BIOIN_000231.LAB	12/9/2020	9:12:26	3.75	1.38	0.26	3.17	0.01	192.21	0.93	0.08	0.01	0.06	0.15	0.00
BIOIN_000232.LAB	12/9/2020	9:12:56	9.59	1.71	0.48	3.06	0.01	192.21	0.93	0.10	0.01	0.07	0.17	0.00
BIOIN_000233.LAB	12/9/2020	9:13:26	14.16	2.11	0.57	4.45	0.01	192.19	0.93	0.11	0.01	0.09	0.18	0.00
BIOIN_000234.LAB	12/9/2020	9:13:56	22.68	3.92	0.28	3.43	0.00	192.19	0.93	0.11	0.02	0.09	0.18	0.00
BIOIN_000235.LAB	12/9/2020	9:14:26	12.51	3.73	0.70	3.56	0.00	192.17	0.93	0.12	0.02	0.13	0.19	0.00
BIOIN_000236.LAB	12/9/2020	9:14:57	3.93	1.79	0.37	3.00	0.02	192.20	0.93	0.10	0.01	0.07	0.16	0.00
BIOIN_000237.LAB	12/9/2020	9:15:26	4.16	1.47	0.35	2.41	0.01	192.19	0.93	0.09	0.01	0.06	0.16	0.00
BIOIN_000238.LAB	12/9/2020	9:15:56	7.46	1.57	0.35	2.92	0.00	192.19	0.93	0.09	0.01	0.07	0.16	0.00
BIOIN_000239.LAB	12/9/2020	9:16:26	13.54	2.01	0.48	3.33	0.01	192.20	0.93	0.11	0.01	0.08	0.17	0.00
BIOIN_000240.LAB	12/9/2020	9:16:56	14.93	2.25	0.57	4.07	0.00	192.22	0.93	0.11	0.01	0.10	0.18	0.00
BIOIN_000241.LAB	12/9/2020	9:17:27	22.11	4.95	0.38	3.47	0.02	192.21	0.93	0.11	0.03	0.10	0.20	0.00
BIOIN_000242.LAB	12/9/2020	9:17:56	5.33	1.99	0.31	2.96	0.01	192.17	0.93	0.10	0.01	0.07	0.17	0.00
BIOIN_000243.LAB	12/9/2020	9:18:26	3.28	1.48	0.24	2.69	0.01	192.20	0.93	0.08	0.01	0.06	0.15	0.00
BIOIN_000244.LAB	12/9/2020	9:18:57	3.72	1.35	0.29	2.60	0.02	192.18	0.93	0.09	0.01	0.06	0.15	0.00
BIOIN_000245.LAB	12/9/2020	9:19:26	8.33	1.59	0.26	3.03	0.01	192.18	0.93	0.10	0.01	0.07	0.16	0.00
BIOIN_000246.LAB	12/9/2020	9:19:56	11.90	1.92	0.43	3.77	0.01	192.15	0.93	0.10	0.01	0.09	0.17	0.00
BIOIN_000247.LAB	12/9/2020	9:20:26	20.46	3.75	0.20	4.06	0.01	192.15	0.93	0.10	0.02	0.09	0.19	0.00
BIOIN_000248.LAB	12/9/2020	9:20:56	10.37	3.25	0.69	3.68	0.00	192.16	0.93	0.11	0.01	0.11	0.19	0.00
BIOIN_000249.LAB	12/9/2020	9:21:27	3.68	1.70	0.27	2.89	0.02	192.13	0.93	0.09	0.01	0.06	0.16	0.00
BIOIN_000250.LAB	12/9/2020	9:21:57	3.16	1.39	0.32	2.58	0.01	192.17	0.93	0.08	0.01	0.06	0.15	0.00
BIOIN_000251.LAB	12/9/2020	9:22:27	5.18	1.40	0.37	2.62	0.03	192.18	0.93	0.09	0.01	0.07	0.15	0.00
BIOIN_000252.LAB	12/9/2020	9:22:56	10.23	1.75	0.29	2.55	0.01	192.13	0.93	0.10	0.01	0.08	0.17	0.00
BIOIN_000253.LAB	12/9/2020	9:23:26	11.83	2.00	0.59	4.65	0.02	192.13	0.93	0.11	0.01	0.09	0.18	0.00
BIOIN_000254.LAB	12/9/2020	9:23:57	21.54	5.23	0.32	3.58	0.03	192.12	0.93	0.11	0.03	0.11	0.20	0.00
BIOIN_000255.LAB	12/9/2020	9:24:27	4.63	2.01	0.36	3.60	0.03	192.14	0.93	0.09	0.01	0.07	0.16	0.00
BIOIN_000256.LAB	12/9/2020	9:24:57	3.05	1.48	0.29	3.24	0.01	192.14	0.93	0.08	0.01	0.06	0.15	0.00
BIOIN_000257.LAB	12/9/2020	9:25:27	3.87	1.35	0.32	2.33	0.01	192.15	0.93	0.09	0.01	0.06	0.15	0.00
BIOIN_000258.LAB	12/9/2020	9:25:57	8.29	1.61	0.37	3.18	0.02	192.15	0.93	0.10	0.01	0.07	0.16	0.00
BIOIN_000259.LAB	12/9/2020	9:26:27	12.27	1.96	0.49	3.83	0.02	192.13	0.93	0.11	0.01	0.09	0.18	0.00
BIOIN_000260.LAB	12/9/2020	9:26:57	21.91	4.18	0.30	3.25	0.02	192.09	0.93	0.10	0.02	0.08	0.19	0.00
BIOIN_000261.LAB	12/9/2020	9:27:27	8.87	2.87	0.54	3.58	0.01	192.15	0.93	0.11	0.01	0.09	0.18	0.00
BIOIN_000262.LAB	12/9/2020	9:27:57	3.49	1.65	0.24	3.24	0.01	192.18	0.93	0.09	0.01	0.06	0.16	0.00
BIOIN_000263.LAB	12/9/2020	9:28:27	3.83	1.42	0.32	3.20	0.02	192.11	0.93	0.09	0.01	0.06	0.16	0.00
BIOIN_000264.LAB	12/9/2020	9:28:57	7.02	1.51	0.35	3.19	0.01	192.13	0.93	0.09	0.01	0.06	0.16	0.00
BIOIN_000265.LAB	12/9/2020	9:29:27	12.35	1.94	0.41	4.05	0.01	192.16	0.93	0.11	0.01	0.08	0.18	0.00
BIOIN_000266.LAB	12/9/2020	9:29:57	13.21	2.13	0.46	4.18	0.02	192.16	0.93	0.11	0.01	0.09	0.18	0.00
BIOIN_000267.LAB	12/9/2020	9:30:27	21.21	5.03	0.18	3.57	0.01	192.13	0.93	0.11	0.02	0.10	0.20	0.00
BIOIN_000268.LAB	12/9/2020	9:30:57	4.71	1.93	0.28	3.58	0.01	192.15	0.93	0.10	0.01	0.07	0.17	0.00
BIOIN_000269.LAB	12/9/2020	9:31:27	3.17	1.45	0.32	2.68	0.01	192.11	0.93	0.09	0.01	0.06	0.16	0.00
BIOIN_000270.LAB	12/9/2020	9:31:57	3.84	1.34	0.28	3.10	0.01	192.15	0.93	0.09	0.01	0.05	0.15	0.00
BIOIN_000271.LAB	12/9/2020	9:32:27	8.48	1.62	0.41	3.17	0.01	192.15	0.93	0.09	0.01	0.07	0.16	0.00
BIOIN_000272.LAB	12/9/2020	9:32:57	12.03	1.95	0.46	4.21	0.00	192.19	0.93	0.11	0.01	0.08	0.18	0.00
BIOIN_000273.LAB	12/9/2020	9:33:27	21.54	4.29	0.31	4.13	0.03	192.18	0.93	0.10	0.02	0.09	0.19	0.00
BIOIN_000274.LAB	12/9/2020	9:33:57	9.55	3.04	0.64	3.42	0.00	192.17	0.93	0.11	0.01	0.10	0.18	0.00
BIOIN_000275.LAB	12/9/2020	9:34:27	3.45	1.68	0.33	3.01	0.01	192.14	0.93	0.09	0.01	0.07	0.16	0.00
BIOIN_000276.LAB	12/9/2020	9:34:57	3.53	1.40	0.35	3.25	0.02	192.16	0.93	0.09	0.01	0.07	0.15	0.00
BIOIN_000277.LAB	12/9/2020	9:35:27	7.48	1.57	0.33	2.70	0.02	192.19	0.93	0.10	0.01	0.07	0.17	0.00
BIOIN_000278.LAB	12/9/2020	9:35:57	13.14	2.01	0.49	3.44	0.00	192.17	0.93	0.11	0.01	0.08	0.18	0.00
BIOIN_000279.LAB	12/9/2020	9:36:27	14.21	2.22	0.65	4.23	0.01	192.18	0.93	0.11	0.01	0.10	0.18	0.00
BIOIN_000280.LAB	12/9/2020	9:36:57	23.49	5.76	0.28	2.95	0.04	192.15	0.93	0.11	0.03	0.11	0.20	0.00
BIOIN_000281.LAB	12/9/2020	9:37:27	4.68	2.01	0.31	3.04	0.02	192.14	0.93	0.10	0.01	0.07	0.17	0.00
BIOIN_000282.LAB	12/9/2020	9:37:57	3.25	1.49	0.29	2.74	0.01	192.15	0.93	0.09	0.01	0.06	0.15	0.00
BIOIN_000283.LAB	12/9/2020	9:38:27	4.80	1.44	0.33	2.55	0.01	192.15	0.93	0.09	0.01	0.06	0.15	0.00
BIOIN_000284.LAB	12/9/2020	9:38:57	10.19	1.76	0.37	3.98	0.02	192.10	0.93	0.10	0.01	0.08	0.17	0.00
BIOIN_000285.LAB	12/9/2020	9:39:27	13.81	2.11	0.49	4.13	0.02	192.12	0.93	0.11	0.01	0.09	0.18	0.00
BIOIN_000286.LAB	12/9/2020	9:39:57	24.09	4.70	0.40	3.93	0.02	192.09	0.93	0.11	0.02	0.09	0.20	0.00
BIOIN_000287.LAB	12/9/2020	9:40:28	8.08	2.71	0.46	3.45	0.00	192.15	0.93	0.11	0.01	0.09	0.17	0.00
BIOIN_000288.LAB	12/9/2020	9:40:57	3.75	1.66	0.34	3.20	0.02	192.09	0.93	0.09	0.01	0.07	0.16	0.00
BIOIN_000289.LAB	12/9/2020	9:41:27	3.77	1.42	0.31	2.87	0.01	192.18	0.93	0.09	0.01	0.07	0.15	0.00
BIOIN_000290.LAB	12/9/2020	9:41:57	7.58	1.56	0.35	3.37	0.01	192.13	0.93	0.10	0.01	0.07	0.16	0.00
BIOIN_000291.LAB	12/9/2020	9:42:27	12.52	1.97	0.44	3.50	0.02	192.13	0.93	0.11	0.01	0.08	0.17	0.00
BIOIN_000292.LAB	12/9/2020	9:42:58	13.64	2.20	0.43	4.41	0.00	192.13	0.93	0.11	0.01	0.10	0.19	0.00
BIOIN_000293.LAB	12/9/2020	9:43:27	21.71	5.46	0.21	3.72	0.02	192.07	0.93	0.11	0.03	0.10	0.20	0.00
BIOIN_000294.LAB	12/9/2020	9:43:57	4.41	1.95	0.34	3.13	0.02	192.15	0.93	0.09	0.01	0.08	0.16	0.00
BIOIN_000295.LAB	12/9/2020	9:44:28	3.09	1.47	0.28	3.02	0.02	192.08	0.93	0.09	0.01	0.06	0.15	0.00
BIOIN_000296.LAB	12/9/2020	9:44:58	4.01	1.36	0.28	3.34	0.01	192.10	0.93	0.08	0.01	0.07	0.15	0.00
BIOIN_000297.LAB	12/9/2020	9:45:27	9.08	1.70	0.44	3.40	0.02	192.07	0.93	0.10	0.01	0.07	0.17	0.00
BIOIN_000298.LAB	12/9/2020	9:45:57	12.31	2.00	0.54	4.20	0.02	192.10	0.93	0.11	0.01	0.09	0.18	0.00
BIOIN_000299.LAB	12/9/2020	9:46:27	23.81	4.97	0.25	3.60	0.02	192.14	0.93	0.11	0.03	0.10	0.20	0.00
BIOIN_000300.LAB	12/9/2020	9:46:58	7.77	2.66	0.									

Average			9.94	2.33	0.39	3.32	0.01	192.15	0.93	0.10	0.01	0.08	0.17	0.00
---------	--	--	------	------	------	------	------	--------	------	------	------	------	------	------

Biofilter Inlet Run 3

Spectrum	Date	Time	Formaldehyde (ppmw)	Water (%)	Ethylene (ppmw)	Acetaldehyde (ppmw)	SF6 (ppmw)	Temp (C)	Pressure (atm)	Formaldehyde resid (ppmw)	Water resid (%)	Ethylene resid (ppmw)	Acetaldehyde resid (ppmw)	SF6 resid (ppmw)
BIOIN 000359.LAB	12/9/2020	10:24:29	13.93	2.03	0.50	3.29	0.03	192.15	0.93	0.11	0.01	0.10	0.18	0.00
BIOIN 000360.LAB	12/9/2020	10:24:59	16.05	2.30	0.57	3.97	0.01	192.15	0.93	0.12	0.01	0.10	0.19	0.00
BIOIN 000361.LAB	12/9/2020	10:25:29	25.06	5.52	0.43	2.91	0.03	192.13	0.93	0.12	0.03	0.11	0.20	0.00
BIOIN 000362.LAB	12/9/2020	10:25:59	5.66	2.12	0.47	2.85	0.02	192.18	0.93	0.10	0.01	0.08	0.17	0.00
BIOIN 000363.LAB	12/9/2020	10:26:29	3.29	1.59	0.26	2.70	0.01	192.12	0.93	0.09	0.01	0.07	0.16	0.00
BIOIN 000364.LAB	12/9/2020	10:26:59	2.93	1.36	0.32	2.78	0.02	192.14	0.93	0.09	0.01	0.06	0.16	0.00
BIOIN 000365.LAB	12/9/2020	10:27:30	5.20	1.36	0.39	3.24	0.02	192.16	0.93	0.09	0.01	0.07	0.16	0.00
BIOIN 000366.LAB	12/9/2020	10:27:59	12.07	1.82	0.43	2.80	0.01	192.15	0.93	0.11	0.01	0.07	0.17	0.00
BIOIN 000367.LAB	12/9/2020	10:28:29	14.97	2.16	0.42	3.85	0.00	192.11	0.93	0.11	0.01	0.11	0.18	0.00
BIOIN 000368.LAB	12/9/2020	10:29:00	25.78	5.29	0.31	3.36	0.02	192.12	0.93	0.12	0.03	0.11	0.20	0.00
BIOIN 000369.LAB	12/9/2020	10:29:29	6.91	2.41	0.38	3.18	0.02	192.07	0.93	0.11	0.01	0.09	0.18	0.00
BIOIN 000370.LAB	12/9/2020	10:30:00	3.42	1.58	0.47	2.72	0.03	192.11	0.93	0.09	0.01	0.07	0.16	0.00
BIOIN 000371.LAB	12/9/2020	10:30:29	2.14	1.30	0.15	2.57	0.01	192.12	0.93	0.09	0.01	0.07	0.15	0.00
BIOIN 000372.LAB	12/9/2020	10:31:00	1.32	1.11	0.27	2.91	0.01	192.12	0.93	0.08	0.01	0.06	0.15	0.00
BIOIN 000373.LAB	12/9/2020	10:31:30	1.10	1.03	0.19	3.12	0.02	192.10	0.93	0.08	0.01	0.06	0.15	0.00
BIOIN 000374.LAB	12/9/2020	10:32:00	0.79	0.96	0.09	2.42	0.01	192.15	0.93	0.08	0.01	0.05	0.14	0.00
BIOIN 000375.LAB	12/9/2020	10:32:30	0.75	0.93	0.22	2.63	0.01	192.16	0.93	0.07	0.01	0.05	0.14	0.00
BIOIN 000376.LAB	12/9/2020	10:32:59	0.81	0.93	0.18	1.89	0.01	192.17	0.93	0.08	0.01	0.05	0.15	0.00
BIOIN 000377.LAB	12/9/2020	10:33:29	1.10	1.03	0.28	2.10	0.01	192.17	0.93	0.08	0.01	0.06	0.14	0.00
BIOIN 000378.LAB	12/9/2020	10:34:00	1.27	0.97	0.26	2.43	0.01	192.18	0.93	0.08	0.01	0.05	0.15	0.00
BIOIN 000379.LAB	12/9/2020	10:34:30	1.66	0.96	0.24	2.32	0.01	192.18	0.93	0.09	0.01	0.06	0.15	0.00
BIOIN 000380.LAB	12/9/2020	10:35:00	4.04	1.16	0.46	2.60	0.02	192.12	0.93	0.09	0.01	0.06	0.15	0.00
BIOIN 000381.LAB	12/9/2020	10:35:30	10.89	1.77	0.39	3.09	0.02	192.09	0.93	0.11	0.01	0.09	0.17	0.00
BIOIN 000382.LAB	12/9/2020	10:36:00	15.25	2.19	0.55	4.09	0.00	192.18	0.93	0.11	0.01	0.10	0.19	0.00
BIOIN 000383.LAB	12/9/2020	10:36:30	33.85	4.28	0.18	2.86	0.02	192.13	0.93	0.12	0.02	0.08	0.20	0.00
BIOIN 000384.LAB	12/9/2020	10:37:00	10.24	2.13	0.38	3.36	0.02	192.16	0.93	0.11	0.01	0.08	0.18	0.00
BIOIN 000385.LAB	12/9/2020	10:37:30	5.83	1.66	0.23	2.91	0.03	192.20	0.93	0.10	0.01	0.07	0.17	0.00
BIOIN 000386.LAB	12/9/2020	10:38:00	4.56	1.39	0.29	2.61	0.02	192.16	0.93	0.09	0.01	0.06	0.16	0.00
BIOIN 000387.LAB	12/9/2020	10:38:30	3.47	1.23	0.35	2.62	0.01	192.17	0.93	0.09	0.01	0.06	0.15	0.00
BIOIN 000388.LAB	12/9/2020	10:39:00	2.99	1.15	0.24	2.66	0.01	192.14	0.93	0.09	0.01	0.06	0.15	0.00
BIOIN 000389.LAB	12/9/2020	10:39:30	7.47	1.42	0.35	3.03	0.01	192.13	0.93	0.10	0.01	0.07	0.17	0.00
BIOIN 000390.LAB	12/9/2020	10:40:00	14.50	1.99	0.41	3.45	0.02	192.13	0.93	0.11	0.01	0.09	0.17	0.00
BIOIN 000391.LAB	12/9/2020	10:40:30	19.71	2.41	0.65	3.45	0.00	192.16	0.93	0.12	0.01	0.11	0.19	0.00
BIOIN 000392.LAB	12/9/2020	10:41:00	35.39	4.25	0.36	3.21	0.02	192.13	0.93	0.13	0.02	0.09	0.20	0.00
BIOIN 000393.LAB	12/9/2020	10:41:30	8.73	1.83	0.48	3.34	0.02	192.13	0.93	0.11	0.01	0.08	0.17	0.00
BIOIN 000394.LAB	12/9/2020	10:42:00	6.29	1.59	0.21	2.93	0.00	192.11	0.93	0.10	0.01	0.06	0.17	0.00
BIOIN 000395.LAB	12/9/2020	10:42:30	4.75	1.34	0.32	2.74	0.01	192.14	0.93	0.09	0.01	0.06	0.16	0.00
BIOIN 000396.LAB	12/9/2020	10:43:00	3.81	1.20	0.15	3.16	0.01	192.14	0.93	0.09	0.01	0.06	0.15	0.00
BIOIN 000397.LAB	12/9/2020	10:43:30	4.46	1.21	0.31	3.21	0.01	192.13	0.93	0.09	0.01	0.06	0.16	0.00
BIOIN 000398.LAB	12/9/2020	10:44:00	11.47	1.69	0.46	2.90	0.01	192.14	0.93	0.11	0.01	0.08	0.17	0.00
BIOIN 000399.LAB	12/9/2020	10:44:30	17.80	2.15	0.60	3.50	0.01	192.14	0.93	0.12	0.01	0.11	0.19	0.00
BIOIN 000400.LAB	12/9/2020	10:45:00	40.30	3.99	0.22	3.16	0.00	192.18	0.93	0.13	0.02	0.09	0.20	0.00
BIOIN 000401.LAB	12/9/2020	10:45:31	15.98	2.41	0.50	2.41	0.01	192.12	0.93	0.12	0.01	0.09	0.18	0.00
BIOIN 000402.LAB	12/9/2020	10:46:00	8.00	1.71	0.37	2.85	0.00	192.17	0.93	0.10	0.01	0.07	0.17	0.00
BIOIN 000403.LAB	12/9/2020	10:46:30	6.01	1.47	0.27	3.03	0.01	192.20	0.93	0.09	0.01	0.07	0.16	0.00
BIOIN 000404.LAB	12/9/2020	10:47:01	4.39	1.26	0.41	2.76	0.02	192.21	0.93	0.09	0.01	0.07	0.16	0.00
BIOIN 000405.LAB	12/9/2020	10:47:30	3.71	1.16	0.18	2.98	-0.01	192.18	0.93	0.09	0.01	0.06	0.16	0.00
BIOIN 000406.LAB	12/9/2020	10:48:00	6.60	1.34	0.30	3.14	0.01	192.15	0.93	0.10	0.01	0.06	0.16	0.00
BIOIN 000407.LAB	12/9/2020	10:48:30	13.12	1.88	0.49	3.55	0.02	192.20	0.93	0.11	0.01	0.09	0.18	0.00
BIOIN 000408.LAB	12/9/2020	10:49:00	16.84	2.22	0.54	3.08	0.00	192.20	0.93	0.12	0.01	0.10	0.18	0.00
BIOIN 000409.LAB	12/9/2020	10:49:30	39.90	4.58	0.37	2.92	0.01	192.22	0.93	0.14	0.02	0.09	0.21	0.00
BIOIN 000410.LAB	12/9/2020	10:50:00	9.61	1.92	0.34	2.86	0.02	192.19	0.93	0.11	0.01	0.08	0.17	0.00
BIOIN 000411.LAB	12/9/2020	10:50:30	6.80	1.65	0.31	3.12	0.01	192.16	0.93	0.10	0.01	0.07	0.17	0.00
BIOIN 000412.LAB	12/9/2020	10:51:00	4.62	1.34	0.32	2.69	0.01	192.21	0.93	0.09	0.01	0.07	0.16	0.00
BIOIN 000413.LAB	12/9/2020	10:51:30	3.43	1.20	0.24	2.95	0.01	192.20	0.93	0.09	0.01	0.06	0.15	0.00
BIOIN 000414.LAB	12/9/2020	10:52:00	3.96	1.16	0.28	2.38	0.01	192.19	0.93	0.08	0.01	0.06	0.15	0.00
BIOIN 000415.LAB	12/9/2020	10:52:31	9.75	1.63	0.44	3.43	0.01	192.19	0.93	0.10	0.01	0.08	0.17	0.00
BIOIN 000416.LAB	12/9/2020	10:53:01	15.07	2.09	0.60	3.11	0.00	192.17	0.93	0.12	0.01	0.09	0.19	0.00
BIOIN 000417.LAB	12/9/2020	10:53:30	31.73	3.56	0.16	3.09	0.00	192.22	0.93	0.12	0.02	0.08	0.19	0.00
BIOIN 000418.LAB	12/9/2020	10:54:00	19.48	2.96	0.62	3.47	0.01	192.18	0.93	0.12	0.01	0.11	0.19	0.00
BIOIN 000419.LAB	12/9/2020	10:54:31	7.93	1.76	0.41	2.91	0.00	192.22	0.93	0.10	0.01	0.07	0.17	0.00
BIOIN 000420.LAB	12/9/2020	10:55:00	5.49	1.50	0.36	2.92	0.02	192.20	0.93	0.09	0.01	0.06	0.16	0.00
BIOIN 000421.LAB	12/9/2020	10:55:31	4.22	1.28	0.23	2.57	0.01	192.21	0.93	0.09	0.01	0.06	0.15	0.00
BIOIN 000422.LAB	12/9/2020	10:56:01	4.02	1.19	0.17	2.93	0.01	192.15	0.93	0.09	0.01	0.06	0.15	0.00
BIOIN 000423.LAB	12/9/2020	10:56:31	8.29	1.49	0.38	3.43	0.02	192.18	0.93	0.10	0.01	0.07	0.17	0.00
BIOIN 000424.LAB	12/9/2020	10:57:01	15.02	2.11	0.52	3.74	0.00	192.17	0.93	0.12	0.01	0.09	0.19	0.00
BIOIN 000425.LAB	12/9/2020	10:57:31	18.18	2.41	0.49	4.20	0.00	192.17	0.93	0.12	0.01	0.11	0.19	0.00
BIOIN 000426.LAB	12/9/2020	10:58:01	38.49	4.81	0.44	2.92	0.01	192.18	0.93	0.13	0.02	0.09	0.20	0.00
BIOIN 000427.LAB	12/9/2020	10:58:31	9.54	2.01	0.50	3.03	0.02	192.20	0.93	0.11	0.01	0.08	0.17	0.00
BIOIN 000428.LAB	12/9/2020	10:59:01	6.56	1.67	0.31	2.88	0.00	192.19	0.93	0.09	0.01	0.07	0.16	0.00
BIOIN 000429.LAB	12/9/2020	10:59:31	4.84	1.40	0.28	2.92	0.01	192.22	0.93	0.10	0.01	0.06	0.16	0.00
BIOIN 000430.LAB	12/9/2020	11:00:01	4.50	1.27	0.25	2.55	0.01	192.19	0.93	0.09	0.01	0.06	0.15	0.00
BIOIN 000431.LAB	12/9/2020	11:00:31	5.72	1.31	0.23	3.13	0.01	192.18	0.93	0.09	0.01	0.06	0.16	0.00
BIOIN 000432.LAB	12/9/2020	11:01:01	13.21	1.94	0.45	3.20	0.02	192.22	0.93	0.12	0.01	0.09	0.18	0.00
BIOIN 000433.LAB	12/9/2020	11:01:31	18.56	2.42	0.52	3.66	0.00	192.17	0.93	0.12	0.01	0.11	0.19	0.00
BIOIN 000434.LAB	12/9/2020	11:02:01	31.02	3.55	0.22									

BIOIN_000460.LAB	12/9/2020	11:15:02	32.95	4.18	0.27	3.58	0.03	192.19	0.93	0.12	0.02	0.09	0.20	0.00
BIOIN_000461.LAB	12/9/2020	11:15:31	12.59	2.41	0.52	3.59	0.00	192.19	0.93	0.11	0.01	0.08	0.18	0.00
BIOIN_000462.LAB	12/9/2020	11:16:02	6.63	1.71	0.35	3.07	0.02	192.23	0.93	0.10	0.01	0.07	0.17	0.00
BIOIN_000463.LAB	12/9/2020	11:16:32	5.12	1.45	0.36	2.98	0.01	192.17	0.93	0.10	0.01	0.06	0.16	0.00
BIOIN_000464.LAB	12/9/2020	11:17:02	4.04	1.28	0.24	3.22	0.00	192.17	0.93	0.09	0.01	0.06	0.15	0.00
BIOIN_000465.LAB	12/9/2020	11:17:32	3.67	1.20	0.22	3.35	0.02	192.15	0.93	0.09	0.01	0.06	0.15	0.00
BIOIN_000466.LAB	12/9/2020	11:18:01	7.05	1.41	0.35	3.59	0.02	192.18	0.93	0.10	0.01	0.07	0.16	0.00
BIOIN_000467.LAB	12/9/2020	11:18:32	13.03	1.99	0.42	3.37	0.00	192.17	0.93	0.12	0.01	0.09	0.18	0.00
BIOIN_000468.LAB	12/9/2020	11:19:02	15.91	2.27	0.59	4.08	0.02	192.14	0.93	0.12	0.01	0.10	0.18	0.00
BIOIN_000469.LAB	12/9/2020	11:19:32	33.67	4.49	0.33	3.14	0.02	192.15	0.93	0.13	0.02	0.09	0.21	0.00
BIOIN_000470.LAB	12/9/2020	11:20:02	8.32	1.88	0.43	3.35	0.01	192.11	0.93	0.10	0.01	0.07	0.17	0.00
BIOIN_000471.LAB	12/9/2020	11:20:32	6.05	1.63	0.32	3.24	0.02	192.16	0.93	0.10	0.01	0.07	0.16	0.00
BIOIN_000472.LAB	12/9/2020	11:21:02	4.46	1.36	0.26	3.63	0.01	192.09	0.93	0.09	0.01	0.06	0.16	0.00
BIOIN_000473.LAB	12/9/2020	11:21:32	3.71	1.22	0.27	2.93	0.01	192.10	0.93	0.09	0.01	0.06	0.15	0.00
BIOIN_000474.LAB	12/9/2020	11:22:02	4.58	1.25	0.29	3.59	0.01	192.02	0.93	0.09	0.01	0.06	0.15	0.00
BIOIN_000475.LAB	12/9/2020	11:22:32	10.65	1.82	0.46	3.79	0.00	192.02	0.93	0.11	0.01	0.09	0.17	0.00
BIOIN_000476.LAB	12/9/2020	11:23:02	15.00	2.25	0.50	4.14	0.00	192.07	0.93	0.12	0.01	0.10	0.19	0.00
BIOIN_000477.LAB	12/9/2020	11:23:32	30.10	3.76	0.27	3.74	0.00	192.09	0.93	0.13	0.02	0.08	0.20	0.00
Average			11.03	1.97	0.36	3.16	0.01	192.16	0.93	0.10	0.01	0.08	0.17	0.00

Biofilter Outlet Run 1

Spectrum	Date	Time	Formaldehyde (ppmw)	Water (%)	Ethylene (ppmw)	Acetaldehyde (ppmw)	SF6 (ppmw)	Temp (C)	Pressure (atm)	Formaldehyde resid (ppmw)	Water resid (%)	Ethylene resid (ppmw)	Acetaldehyde resid (ppmw)	SF6 resid (ppmw)
BIOOUT_0111.LAB	12/9/2020	7:47:12	0.08	4.05	0.21	1.34	0.01	191.75	0.91	0.03	0.02	0.07	0.06	0.00
BIOOUT_0112.LAB	12/9/2020	7:47:42	0.16	4.05	0.16	1.26	0.00	191.76	0.91	0.03	0.02	0.07	0.06	0.00
BIOOUT_0113.LAB	12/9/2020	7:48:12	0.10	4.06	0.23	1.20	0.00	191.77	0.91	0.03	0.02	0.07	0.06	0.00
BIOOUT_0114.LAB	12/9/2020	7:48:43	0.16	4.05	0.27	1.17	0.00	191.76	0.91	0.03	0.02	0.07	0.06	0.00
BIOOUT_0115.LAB	12/9/2020	7:49:14	0.05	4.05	0.20	1.37	0.01	191.78	0.91	0.04	0.02	0.07	0.06	0.00
BIOOUT_0116.LAB	12/9/2020	7:49:44	0.10	4.06	0.12	1.06	0.00	191.80	0.91	0.04	0.02	0.07	0.06	0.00
BIOOUT_0117.LAB	12/9/2020	7:50:15	0.06	4.07	0.20	1.11	0.01	191.78	0.91	0.03	0.02	0.07	0.06	0.00
BIOOUT_0118.LAB	12/9/2020	7:50:45	0.17	4.07	0.19	1.17	0.00	191.82	0.91	0.03	0.02	0.07	0.06	0.00
BIOOUT_0119.LAB	12/9/2020	7:51:16	0.08	4.06	0.21	1.03	0.00	191.81	0.91	0.04	0.02	0.07	0.06	0.00
BIOOUT_0120.LAB	12/9/2020	7:51:46	0.13	4.06	0.24	1.24	0.01	191.80	0.91	0.03	0.02	0.07	0.06	0.00
BIOOUT_0121.LAB	12/9/2020	7:52:17	0.10	4.07	0.26	1.21	0.00	191.79	0.91	0.03	0.02	0.07	0.06	0.00
BIOOUT_0122.LAB	12/9/2020	7:52:47	0.07	4.07	0.18	0.88	0.00	191.76	0.91	0.03	0.02	0.07	0.06	0.00
BIOOUT_0123.LAB	12/9/2020	7:53:18	0.08	4.07	0.15	1.19	0.01	191.77	0.91	0.03	0.02	0.07	0.06	0.00
BIOOUT_0124.LAB	12/9/2020	7:53:49	0.15	4.09	0.26	1.13	0.00	191.79	0.91	0.03	0.02	0.07	0.06	0.00
BIOOUT_0125.LAB	12/9/2020	7:54:19	0.08	4.07	0.18	0.93	0.01	191.74	0.91	0.04	0.02	0.07	0.06	0.00
BIOOUT_0126.LAB	12/9/2020	7:54:50	0.13	4.08	0.22	1.08	0.01	191.77	0.91	0.03	0.02	0.07	0.06	0.00
BIOOUT_0127.LAB	12/9/2020	7:55:21	0.15	4.08	0.20	1.01	0.01	191.78	0.91	0.03	0.02	0.07	0.06	0.00
BIOOUT_0128.LAB	12/9/2020	7:55:51	0.04	4.07	0.22	1.01	0.01	191.77	0.91	0.04	0.02	0.07	0.06	0.00
BIOOUT_0129.LAB	12/9/2020	7:56:21	0.08	4.06	0.25	0.83	0.01	191.74	0.91	0.03	0.02	0.07	0.06	0.00
BIOOUT_0130.LAB	12/9/2020	7:56:51	0.11	4.07	0.27	1.09	0.00	191.76	0.91	0.03	0.02	0.07	0.06	0.00
BIOOUT_0131.LAB	12/9/2020	7:57:22	0.16	4.07	0.36	1.19	0.00	191.72	0.91	0.03	0.02	0.07	0.06	0.00
BIOOUT_0132.LAB	12/9/2020	7:57:52	0.04	4.07	0.24	1.15	0.00	191.78	0.91	0.03	0.02	0.07	0.06	0.00
BIOOUT_0133.LAB	12/9/2020	7:58:22	0.14	4.07	0.23	1.10	0.00	191.77	0.91	0.03	0.02	0.07	0.06	0.00
BIOOUT_0134.LAB	12/9/2020	7:58:54	0.08	4.09	0.22	1.29	0.01	191.77	0.91	0.03	0.02	0.07	0.06	0.00
BIOOUT_0135.LAB	12/9/2020	7:59:23	0.09	4.07	0.19	1.22	0.00	191.77	0.91	0.03	0.02	0.07	0.06	0.00
BIOOUT_0136.LAB	12/9/2020	7:59:54	0.13	4.08	0.23	1.23	0.00	191.79	0.91	0.03	0.02	0.07	0.06	0.00
BIOOUT_0137.LAB	12/9/2020	8:00:24	0.08	4.07	0.11	1.40	0.01	191.80	0.91	0.03	0.02	0.07	0.06	0.00
BIOOUT_0138.LAB	12/9/2020	8:00:54	0.05	4.08	0.26	1.02	0.02	191.82	0.91	0.03	0.02	0.07	0.06	0.00
BIOOUT_0139.LAB	12/9/2020	8:01:24	0.08	4.08	0.27	1.22	0.01	191.82	0.91	0.03	0.02	0.07	0.06	0.00
BIOOUT_0140.LAB	12/9/2020	8:01:55	0.10	4.09	0.28	0.91	0.01	191.81	0.91	0.03	0.02	0.07	0.06	0.00
BIOOUT_0141.LAB	12/9/2020	8:02:26	0.18	4.07	0.19	1.15	0.01	191.82	0.91	0.03	0.02	0.07	0.06	0.00
BIOOUT_0142.LAB	12/9/2020	8:02:57	0.19	4.07	0.24	1.27	0.00	191.79	0.91	0.03	0.02	0.07	0.06	0.00
BIOOUT_0143.LAB	12/9/2020	8:03:28	0.15	4.08	0.27	1.43	0.00	191.81	0.91	0.03	0.02	0.07	0.06	0.00
BIOOUT_0144.LAB	12/9/2020	8:03:58	0.04	4.07	0.14	1.16	0.00	191.82	0.91	0.03	0.02	0.07	0.06	0.00
BIOOUT_0145.LAB	12/9/2020	8:04:29	0.03	4.07	0.26	1.29	0.00	191.81	0.91	0.03	0.02	0.07	0.06	0.00
BIOOUT_0146.LAB	12/9/2020	8:05:00	0.14	4.07	0.27	1.41	0.00	191.84	0.91	0.03	0.02	0.07	0.06	0.00
BIOOUT_0147.LAB	12/9/2020	8:05:30	0.08	4.07	0.29	1.21	0.01	191.82	0.91	0.03	0.02	0.07	0.06	0.00
BIOOUT_0148.LAB	12/9/2020	8:06:01	0.18	4.07	0.15	0.85	0.00	191.80	0.91	0.03	0.02	0.07	0.06	0.00
BIOOUT_0149.LAB	12/9/2020	8:06:32	0.12	4.07	0.23	1.19	0.00	191.77	0.91	0.03	0.02	0.08	0.06	0.00
BIOOUT_0150.LAB	12/9/2020	8:07:02	0.15	4.08	0.30	1.23	0.00	191.78	0.91	0.03	0.02	0.07	0.06	0.00
BIOOUT_0151.LAB	12/9/2020	8:07:33	0.13	4.06	0.24	0.98	0.00	191.76	0.91	0.03	0.02	0.07	0.06	0.00
BIOOUT_0152.LAB	12/9/2020	8:08:04	0.09	4.07	0.26	1.09	0.00	191.76	0.91	0.03	0.02	0.07	0.06	0.00
BIOOUT_0153.LAB	12/9/2020	8:08:34	0.07	4.08	0.25	1.14	0.01	191.74	0.91	0.03	0.02	0.07	0.06	0.00
BIOOUT_0154.LAB	12/9/2020	8:09:04	0.13	4.08	0.22	1.19	0.01	191.76	0.91	0.03	0.02	0.07	0.06	0.00
BIOOUT_0155.LAB	12/9/2020	8:09:34	0.15	4.08	0.24	1.18	0.01	191.73	0.91	0.03	0.02	0.07	0.06	0.00
BIOOUT_0156.LAB	12/9/2020	8:10:05	0.07	4.07	0.23	1.12	0.01	191.71	0.91	0.03	0.02	0.07	0.06	0.00
BIOOUT_0157.LAB	12/9/2020	8:10:36	0.11	4.07	0.24	1.09	0.01	191.71	0.91	0.03	0.02	0.07	0.06	0.00
BIOOUT_0158.LAB	12/9/2020	8:11:08	0.16	4.08	0.15	1.16	0.00	191.73	0.91	0.03	0.02	0.07	0.06	0.00
BIOOUT_0159.LAB	12/9/2020	8:11:38	0.12	4.08	0.22	1.20	0.01	191.73	0.91	0.03	0.02	0.07	0.06	0.00
BIOOUT_0160.LAB	12/9/2020	8:12:08	0.16	4.08	0.18	0.93	0.00	191.74	0.91	0.03	0.02	0.07	0.06	0.00
BIOOUT_0161.LAB	12/9/2020	8:12:39	0.19	4.09	0.26	1.32	0.00	191.73	0.91	0.03	0.02	0.07	0.06	0.00
BIOOUT_0162.LAB	12/9/2020	8:13:09	0.09	4.08	0.29	1.05	0.00	191.75	0.91	0.03	0.02	0.07	0.06	0.00
BIOOUT_0163.LAB	12/9/2020	8:13:39	0.14	4.10	0.20	1.25	0.01	191.74	0.91	0.03	0.02	0.07	0.06	0.00
BIOOUT_0164.LAB	12/9/2020	8:14:09	0.21	4.08	0.18	1.17	0.00	191.74	0.91	0.03	0.02	0.07	0.06	0.00
BIOOUT_0165.LAB	12/9/2020	8:14:39	0.17	4.08	0.23	1.29	0.01	191.78	0.91	0.03	0.02	0.07	0.06	0.00
BIOOUT_0166.LAB	12/9/2020	8:15:11	0.00	4.08	0.25	1.09	0.00	191.78	0.91	0.03	0.02	0.07	0.06	0.00
BIOOUT_0167.LAB	12/9/2020	8:15:40	0.23	4.09	0.28	1.34	0.01	191.77	0.91	0.03	0.02	0.07	0.05	0.00
BIOOUT_0168.LAB	12/9/2020	8:16:11	0.04	4.08	0.30	1.29	0.00	191.77	0.91	0.03	0.02	0.07	0.06	0.00
BIOOUT_0169.LAB	12/9/2020	8:16:41	0.14	4.09	0.21	1.14	0.00	191.81	0.91	0.03	0.02	0.07	0.06	0.00
BIOOUT_0170.LAB	12/9/2020	8:17:12	0.10	4.08	0.21	1.30	0.00	191.75	0.91	0.03	0.02	0.07	0.06	0.00
BIOOUT_0171.LAB	12/9/2020	8:17:42	0.11	4.08	0.26	1.40	0.01	191.78	0.91	0.03	0.02	0.07	0.06	0.00
BIOOUT_0172.LAB	12/9/2020	8:18:12	0.03	4.09	0.24	1.10	0.00	191.78	0.91	0.03	0.02	0.07	0.06	0.00
BIOOUT_0173.LAB	12/9/2020	8:18:42	0.03	4.08	0.23	0.94	0.00	191.79	0.91	0.03	0.02	0.07	0.06	0.00
BIOOUT_0174.LAB	12/9/2020	8:19:13	0.10	4.11	0.23	1.47	0.01	191.79	0.91	0.03	0.02	0.07	0.06	0.00
BIOOUT_0175.LAB	12/9/2020	8:19:43	0.16	4.09	0.20	1.28	0.01	191.78	0.91	0.03	0.02	0.07	0.06	0.00
BIOOUT_0176.LAB	12/9/2020	8:20:13	-0.01	4.08	0.26	1.31	0.01	191.79	0.91	0.03	0.02	0.07	0.06	0.00
BIOOUT_0177.LAB	12/9/2020	8:20:45	0.11	4.09	0.18	1.09	0.00	191.79	0.91	0.04	0.02	0.07	0.06	0.00
BIOOUT_0178.LAB	12/9/2020	8:21:16	0.05	4.09	0.28	1.31	0.01	191.79	0.91	0.03	0.02	0.07	0.06	0.00
BIOOUT_0179.LAB	12/9/2020	8:21:47	0.06	4.08	0.19	1.16	-0.01	191.79	0.91	0.03	0.02	0.07	0.06	0.00
BIOOUT_0180.LAB	12/9/2020	8:22:17	0.06	4.10	0.25	1.12	0.00	191.83	0.91	0.03	0.02	0.07	0.06	0.00
BIOOUT_0181.LAB	12/9/2020	8:22:47	0.16	4.07	0.24	1.26	0.01	191.80	0.91	0.03	0.02	0.07	0.06	0.00
BIOOUT_0182.LAB	12/9/2020	8:23:18	0.07	4.08	0.21	1.20	0.00	191.76	0.91	0.03	0.02	0.08	0.06	0.00
BIOOUT_0183.LAB	12/9/2020	8:23:49	0.10	4.09	0.23	0.99	0.01	191.78	0.91	0.03	0.02	0.07	0.06	0.00
BIOOUT_0184.LAB	12/9/2020	8:24:20	0.06	4.08	0.28	1.11	0.00	191.78	0.91	0.03	0.02	0.07	0.06	0.00
BIOOUT_0185.LAB	12/9/2020	8:24:50	0.12	4.08	0.27	1.29	0.00	191.72	0.91	0.03	0.02	0.07	0.06	0.00
BIOOUT_0186.LAB	12/9/2020	8:25:20	0.07	4.10	0.26	1.12	0.01	191.72	0.91	0.03	0.02	0.07	0.06	0.00
BIOOUT_0187.LAB	12/9/2020	8:25:51	0.07	4.09	0.25	1.30	0.01	191.73	0.91	0.03	0.02	0.07	0.06	0.00
BIOOUT_0188.LAB	12/9/2020	8:26:22	0.11	4.09	0.23	1.09	0.00	191.76	0.91	0.03	0.02	0.07	0.06	0.00
BIOOUT_0189.LAB	12/9/2020	8:26:52	0.06											

BIOOUT_0214.LAB	12/9/2020	8:39:32	0.14	4.08	0.23	1.29	0.01	191.80	0.91	0.03	0.02	0.07	0.06	0.00
BIOOUT_0215.LAB	12/9/2020	8:40:03	0.16	4.09	0.18	0.98	0.00	191.79	0.91	0.03	0.02	0.07	0.06	0.00
BIOOUT_0216.LAB	12/9/2020	8:40:33	0.08	4.09	0.29	0.95	0.01	191.77	0.91	0.03	0.02	0.07	0.06	0.00
BIOOUT_0217.LAB	12/9/2020	8:41:03	0.08	4.08	0.26	1.26	0.00	191.79	0.91	0.03	0.02	0.07	0.06	0.00
BIOOUT_0218.LAB	12/9/2020	8:41:33	0.08	4.08	0.27	1.32	0.00	191.83	0.91	0.03	0.02	0.07	0.06	0.00
BIOOUT_0219.LAB	12/9/2020	8:42:04	0.13	4.09	0.23	1.08	0.01	191.89	0.91	0.03	0.02	0.08	0.06	0.00
BIOOUT_0220.LAB	12/9/2020	8:42:34	0.09	4.08	0.26	1.34	0.01	191.88	0.91	0.03	0.02	0.07	0.07	0.00
BIOOUT_0221.LAB	12/9/2020	8:43:04	0.11	4.09	0.20	1.11	0.01	191.90	0.91	0.03	0.02	0.07	0.06	0.00
BIOOUT_0222.LAB	12/9/2020	8:43:34	0.10	4.09	0.34	1.00	0.01	191.91	0.91	0.04	0.02	0.07	0.06	0.00
BIOOUT_0223.LAB	12/9/2020	8:44:04	0.06	4.08	0.27	0.84	0.00	191.92	0.91	0.03	0.02	0.07	0.06	0.00
BIOOUT_0224.LAB	12/9/2020	8:44:34	0.07	4.07	0.25	0.89	0.01	191.91	0.91	0.03	0.02	0.07	0.06	0.00
BIOOUT_0225.LAB	12/9/2020	8:45:05	0.10	4.09	0.18	1.05	0.00	191.98	0.91	0.03	0.02	0.07	0.06	0.00
BIOOUT_0226.LAB	12/9/2020	8:45:35	0.11	4.08	0.18	1.12	0.02	191.96	0.91	0.03	0.02	0.08	0.07	0.00
BIOOUT_0227.LAB	12/9/2020	8:46:05	0.08	4.10	0.26	1.27	0.01	191.93	0.91	0.03	0.02	0.07	0.07	0.00
BIOOUT_0228.LAB	12/9/2020	8:46:35	0.07	4.09	0.27	1.08	0.00	191.95	0.91	0.03	0.02	0.07	0.06	0.00
Average			0.11	4.08	0.24	1.16	0.00	191.79	0.91	0.03	0.02	0.07	0.06	0.00

Biofilter Outlet Run 2

Spectrum	Date	Time	Formaldehyde (ppmw)	Water (%)	Ethylene (ppmw)	Acetaldehyde (ppmw)	SF6 (ppmw)	Temp (C)	Pressure (atm)	Formaldehyde resid (ppmw)	Water resid (%)	Ethylene (ppmw)	Acetaldehyde (ppmw)	SF6 resid (ppmw)
BIOOUT_0257.LAB	12/9/2020	9:01:19	0.12	4.07	0.23	1.25	0.00	192.01	0.91	0.03	0.02	0.07	0.06	0.00
BIOOUT_0258.LAB	12/9/2020	9:01:50	0.05	4.07	0.20	1.07	0.01	192.02	0.91	0.03	0.02	0.07	0.07	0.00
BIOOUT_0259.LAB	12/9/2020	9:02:21	0.13	4.06	0.18	1.50	0.01	192.00	0.91	0.03	0.02	0.07	0.07	0.00
BIOOUT_0260.LAB	12/9/2020	9:02:52	0.13	4.05	0.31	1.10	0.01	191.99	0.91	0.03	0.02	0.07	0.06	0.00
BIOOUT_0261.LAB	12/9/2020	9:03:23	0.11	4.08	0.22	1.04	0.01	191.96	0.91	0.03	0.02	0.07	0.06	0.00
BIOOUT_0262.LAB	12/9/2020	9:03:53	0.09	4.07	0.24	1.08	0.01	191.95	0.91	0.03	0.02	0.07	0.06	0.00
BIOOUT_0263.LAB	12/9/2020	9:04:24	0.15	4.08	0.19	1.15	0.01	191.99	0.91	0.03	0.02	0.07	0.06	0.00
BIOOUT_0264.LAB	12/9/2020	9:04:54	0.13	4.08	0.24	1.08	0.01	192.00	0.91	0.03	0.02	0.07	0.07	0.00
BIOOUT_0265.LAB	12/9/2020	9:05:24	0.10	4.09	0.22	1.11	0.01	192.02	0.91	0.03	0.02	0.07	0.07	0.00
BIOOUT_0266.LAB	12/9/2020	9:05:55	0.18	4.08	0.18	1.23	0.01	191.98	0.91	0.03	0.02	0.07	0.06	0.00
BIOOUT_0267.LAB	12/9/2020	9:06:25	0.06	4.06	0.19	0.89	0.01	191.98	0.91	0.03	0.02	0.07	0.06	0.00
BIOOUT_0268.LAB	12/9/2020	9:06:55	0.05	4.07	0.18	0.93	0.01	191.97	0.91	0.03	0.02	0.07	0.06	0.00
BIOOUT_0269.LAB	12/9/2020	9:07:26	0.11	4.08	0.28	1.00	0.01	191.98	0.91	0.03	0.02	0.07	0.06	0.00
BIOOUT_0270.LAB	12/9/2020	9:07:56	0.16	4.08	0.24	1.04	0.01	191.99	0.91	0.03	0.02	0.07	0.06	0.00
BIOOUT_0271.LAB	12/9/2020	9:08:27	0.15	4.08	0.24	1.26	0.00	192.03	0.91	0.03	0.02	0.07	0.08	0.00
BIOOUT_0272.LAB	12/9/2020	9:08:57	0.08	4.08	0.19	1.10	0.01	191.98	0.91	0.03	0.02	0.07	0.06	0.00
BIOOUT_0273.LAB	12/9/2020	9:09:27	0.06	4.07	0.25	1.14	0.00	191.99	0.91	0.03	0.02	0.07	0.06	0.00
BIOOUT_0274.LAB	12/9/2020	9:09:57	0.21	4.09	0.17	1.08	0.01	192.00	0.91	0.03	0.02	0.07	0.06	0.00
BIOOUT_0275.LAB	12/9/2020	9:10:28	0.10	4.08	0.19	1.15	0.00	191.99	0.91	0.03	0.02	0.07	0.06	0.00
BIOOUT_0276.LAB	12/9/2020	9:10:59	0.09	4.07	0.19	1.11	0.00	192.03	0.91	0.03	0.02	0.07	0.06	0.00
BIOOUT_0277.LAB	12/9/2020	9:11:29	0.10	4.06	0.14	0.97	0.01	192.06	0.91	0.03	0.02	0.07	0.07	0.00
BIOOUT_0278.LAB	12/9/2020	9:12:00	0.06	4.07	0.16	0.91	0.00	192.08	0.91	0.03	0.02	0.07	0.07	0.00
BIOOUT_0279.LAB	12/9/2020	9:12:30	0.15	4.08	0.18	0.89	0.01	192.08	0.91	0.03	0.02	0.07	0.06	0.00
BIOOUT_0280.LAB	12/9/2020	9:13:00	0.14	4.08	0.14	1.24	0.00	192.08	0.91	0.03	0.02	0.07	0.06	0.00
BIOOUT_0281.LAB	12/9/2020	9:13:30	0.07	4.09	0.12	0.95	0.00	192.06	0.91	0.04	0.02	0.07	0.06	0.00
BIOOUT_0282.LAB	12/9/2020	9:14:00	0.06	4.09	0.17	1.29	0.00	192.07	0.91	0.03	0.02	0.07	0.06	0.00
BIOOUT_0283.LAB	12/9/2020	9:14:30	0.15	4.08	0.19	1.10	0.00	192.05	0.91	0.03	0.02	0.07	0.07	0.00
BIOOUT_0284.LAB	12/9/2020	9:15:00	0.18	4.09	0.17	1.05	0.00	192.04	0.91	0.03	0.02	0.07	0.07	0.00
BIOOUT_0285.LAB	12/9/2020	9:15:30	0.00	4.08	0.19	0.88	0.00	192.02	0.91	0.03	0.02	0.07	0.06	0.00
BIOOUT_0286.LAB	12/9/2020	9:16:01	0.15	4.09	0.28	1.09	0.00	192.02	0.91	0.04	0.02	0.07	0.06	0.00
BIOOUT_0287.LAB	12/9/2020	9:16:31	0.06	4.10	0.21	1.00	0.00	191.99	0.91	0.03	0.02	0.07	0.06	0.00
BIOOUT_0288.LAB	12/9/2020	9:17:01	0.18	4.09	0.17	1.08	0.01	192.01	0.91	0.03	0.02	0.07	0.06	0.00
BIOOUT_0289.LAB	12/9/2020	9:17:32	0.18	4.11	0.28	1.25	0.01	192.05	0.91	0.03	0.02	0.07	0.06	0.00
BIOOUT_0290.LAB	12/9/2020	9:18:02	0.18	4.09	0.23	0.97	0.01	192.01	0.91	0.04	0.02	0.07	0.07	0.00
BIOOUT_0291.LAB	12/9/2020	9:18:33	0.08	4.08	0.22	1.09	0.01	192.01	0.91	0.03	0.02	0.07	0.07	0.00
BIOOUT_0292.LAB	12/9/2020	9:19:03	0.12	4.09	0.21	1.30	0.01	192.02	0.91	0.04	0.02	0.07	0.06	0.00
BIOOUT_0293.LAB	12/9/2020	9:19:34	0.17	4.09	0.20	1.37	0.00	192.01	0.91	0.03	0.02	0.07	0.06	0.00
BIOOUT_0294.LAB	12/9/2020	9:20:04	0.22	4.09	0.30	0.95	0.00	192.01	0.91	0.03	0.02	0.07	0.06	0.00
BIOOUT_0295.LAB	12/9/2020	9:20:34	0.16	4.08	0.23	1.26	0.00	192.02	0.91	0.03	0.02	0.07	0.06	0.00
BIOOUT_0296.LAB	12/9/2020	9:21:04	0.13	4.08	0.23	1.35	0.00	191.98	0.91	0.03	0.02	0.07	0.07	0.00
BIOOUT_0297.LAB	12/9/2020	9:21:34	0.15	4.09	0.19	0.98	0.01	191.99	0.91	0.03	0.02	0.08	0.07	0.00
BIOOUT_0298.LAB	12/9/2020	9:22:03	0.07	4.09	0.25	1.19	0.01	191.99	0.91	0.04	0.02	0.07	0.06	0.00
BIOOUT_0299.LAB	12/9/2020	9:22:34	0.10	4.11	0.26	1.31	0.01	191.95	0.91	0.04	0.02	0.07	0.06	0.00
BIOOUT_0300.LAB	12/9/2020	9:23:03	0.05	4.11	0.14	1.27	0.01	191.97	0.91	0.03	0.02	0.07	0.06	0.00
BIOOUT_0301.LAB	12/9/2020	9:23:33	0.06	4.09	0.26	1.23	0.02	191.98	0.91	0.03	0.02	0.07	0.06	0.00
BIOOUT_0302.LAB	12/9/2020	9:24:03	0.21	4.10	0.21	1.30	0.01	191.93	0.91	0.03	0.02	0.07	0.06	0.00
BIOOUT_0303.LAB	12/9/2020	9:24:33	0.21	4.09	0.30	1.25	0.00	191.92	0.91	0.04	0.02	0.08	0.07	0.00
BIOOUT_0304.LAB	12/9/2020	9:25:03	0.13	4.10	0.18	1.07	0.01	191.93	0.91	0.03	0.02	0.07	0.07	0.00
BIOOUT_0305.LAB	12/9/2020	9:25:33	0.05	4.11	0.16	1.18	0.01	191.96	0.91	0.03	0.02	0.07	0.06	0.00
BIOOUT_0306.LAB	12/9/2020	9:26:03	0.14	4.10	0.19	1.26	0.00	191.93	0.91	0.03	0.02	0.07	0.06	0.00
BIOOUT_0307.LAB	12/9/2020	9:26:33	0.11	4.10	0.20	1.29	0.00	191.95	0.91	0.03	0.02	0.07	0.06	0.00
BIOOUT_0308.LAB	12/9/2020	9:27:03	0.16	4.08	0.18	1.25	0.01	191.94	0.91	0.04	0.02	0.07	0.06	0.00
BIOOUT_0309.LAB	12/9/2020	9:27:33	0.07	4.10	0.22	1.28	0.02	191.93	0.91	0.03	0.02	0.07	0.07	0.00
BIOOUT_0310.LAB	12/9/2020	9:28:03	0.13	4.09	0.20	1.45	0.01	191.98	0.91	0.03	0.02	0.08	0.07	0.00
BIOOUT_0311.LAB	12/9/2020	9:28:33	0.19	4.10	0.25	1.08	0.00	191.98	0.91	0.03	0.02	0.07	0.06	0.00
BIOOUT_0312.LAB	12/9/2020	9:29:03	0.15	4.09	0.22	1.26	0.01	192.00	0.91	0.04	0.02	0.07	0.06	0.00
BIOOUT_0313.LAB	12/9/2020	9:29:33	0.14	4.09	0.21	1.39	0.01	191.98	0.91	0.03	0.02	0.07	0.06	0.00
BIOOUT_0314.LAB	12/9/2020	9:30:03	0.06	4.10	0.20	1.24	0.00	191.97	0.91	0.03	0.02	0.07	0.06	0.00
BIOOUT_0315.LAB	12/9/2020	9:30:33	0.08	4.10	0.14	1.00	0.01	191.99	0.91	0.03	0.02	0.07	0.06	0.00
BIOOUT_0316.LAB	12/9/2020	9:31:03	0.13	4.11	0.20	1.60	0.01	191.97	0.91	0.03	0.02	0.07	0.07	0.00
BIOOUT_0317.LAB	12/9/2020	9:31:34	0.10	4.11	0.20	1.08	0.00	191.96	0.91	0.03	0.02	0.07	0.06	0.00
BIOOUT_0318.LAB	12/9/2020	9:32:04	0.10	4.11	0.28	1.41	0.01	191.99	0.91	0.03	0.02	0.0		

BIOOUT_0343.LAB	12/9/2020	9:44:37	0.06	4.09	0.20	1.36	0.00	191.98	0.91	0.04	0.02	0.07	0.06	0.00
BIOOUT_0344.LAB	12/9/2020	9:45:07	0.05	4.10	0.23	1.53	0.00	191.95	0.91	0.03	0.02	0.07	0.06	0.00
BIOOUT_0345.LAB	12/9/2020	9:45:37	0.22	4.11	0.22	1.45	0.01	191.97	0.91	0.03	0.02	0.07	0.06	0.00
BIOOUT_0346.LAB	12/9/2020	9:46:07	0.23	4.11	0.30	1.56	0.01	191.97	0.91	0.03	0.02	0.08	0.06	0.00
BIOOUT_0347.LAB	12/9/2020	9:46:36	0.04	4.11	0.31	1.17	0.00	191.98	0.91	0.04	0.02	0.07	0.06	0.00
BIOOUT_0348.LAB	12/9/2020	9:47:06	0.09	4.09	0.16	1.41	0.00	191.96	0.91	0.04	0.02	0.08	0.07	0.00
BIOOUT_0349.LAB	12/9/2020	9:47:37	0.04	4.10	0.31	1.44	0.01	191.95	0.91	0.04	0.02	0.07	0.07	0.00
BIOOUT_0350.LAB	12/9/2020	9:48:08	0.02	4.11	0.27	1.17	0.02	191.98	0.91	0.04	0.02	0.07	0.06	0.00
BIOOUT_0351.LAB	12/9/2020	9:48:40	0.13	4.11	0.20	1.24	0.00	191.99	0.91	0.03	0.02	0.07	0.06	0.00
BIOOUT_0352.LAB	12/9/2020	9:49:11	0.16	4.10	0.18	1.40	0.01	192.00	0.91	0.03	0.02	0.06	0.06	0.00
BIOOUT_0353.LAB	12/9/2020	9:49:41	0.12	4.10	0.24	1.37	0.02	192.00	0.91	0.03	0.02	0.07	0.06	0.00
BIOOUT_0354.LAB	12/9/2020	9:50:11	0.07	4.11	0.18	1.45	0.00	191.99	0.91	0.03	0.02	0.07	0.06	0.00
BIOOUT_0355.LAB	12/9/2020	9:50:41	0.12	4.10	0.22	1.26	0.01	191.98	0.91	0.03	0.02	0.07	0.06	0.00
BIOOUT_0356.LAB	12/9/2020	9:51:11	0.09	4.10	0.21	1.56	0.01	191.96	0.91	0.03	0.02	0.07	0.06	0.00
BIOOUT_0357.LAB	12/9/2020	9:51:41	0.12	4.10	0.26	1.64	0.00	191.98	0.91	0.03	0.02	0.07	0.06	0.00
BIOOUT_0358.LAB	12/9/2020	9:52:10	0.05	4.10	0.23	1.31	0.01	192.00	0.91	0.03	0.02	0.07	0.06	0.00
BIOOUT_0359.LAB	12/9/2020	9:52:40	0.14	4.10	0.19	1.22	0.01	192.02	0.91	0.04	0.02	0.07	0.06	0.00
BIOOUT_0360.LAB	12/9/2020	9:53:10	0.18	4.09	0.30	1.14	0.01	191.95	0.91	0.03	0.02	0.07	0.06	0.00
BIOOUT_0361.LAB	12/9/2020	9:53:40	0.20	4.11	0.19	1.40	0.00	191.98	0.91	0.03	0.02	0.07	0.07	0.00
BIOOUT_0362.LAB	12/9/2020	9:54:10	0.19	4.11	0.24	1.30	0.01	191.98	0.91	0.03	0.02	0.07	0.06	0.00
BIOOUT_0363.LAB	12/9/2020	9:54:41	0.10	4.11	0.22	1.44	0.00	192.00	0.91	0.04	0.02	0.07	0.06	0.00
BIOOUT_0364.LAB	12/9/2020	9:55:11	0.06	4.10	0.21	1.20	0.00	191.98	0.91	0.04	0.02	0.07	0.06	0.00
BIOOUT_0365.LAB	12/9/2020	9:55:41	0.06	4.11	0.26	1.27	0.00	191.96	0.91	0.04	0.02	0.07	0.06	0.00
BIOOUT_0366.LAB	12/9/2020	9:56:11	0.05	4.11	0.22	1.65	0.01	192.00	0.91	0.04	0.02	0.07	0.06	0.00
BIOOUT_0367.LAB	12/9/2020	9:56:41	0.10	4.11	0.16	1.34	0.00	192.00	0.91	0.03	0.02	0.07	0.06	0.00
BIOOUT_0368.LAB	12/9/2020	9:57:11	0.07	4.11	0.18	1.30	0.01	192.00	0.91	0.04	0.02	0.07	0.07	0.00
BIOOUT_0369.LAB	12/9/2020	9:57:41	0.12	4.12	0.24	1.65	0.00	191.99	0.91	0.03	0.02	0.07	0.06	0.00
BIOOUT_0370.LAB	12/9/2020	9:58:11	0.03	4.11	0.18	1.41	0.00	192.01	0.91	0.03	0.02	0.07	0.06	0.00
BIOOUT_0371.LAB	12/9/2020	9:58:40	0.05	4.11	0.20	1.43	0.00	192.01	0.91	0.04	0.02	0.07	0.06	0.00
BIOOUT_0372.LAB	12/9/2020	9:59:10	0.05	4.11	0.28	1.44	0.01	192.01	0.91	0.03	0.02	0.07	0.06	0.00
BIOOUT_0373.LAB	12/9/2020	9:59:40	0.14	4.10	0.24	1.54	0.01	192.01	0.91	0.03	0.02	0.07	0.06	0.00
BIOOUT_0374.LAB	12/9/2020	10:00:11	0.03	4.12	0.22	1.32	0.01	191.99	0.91	0.03	0.02	0.07	0.06	0.00
BIOOUT_0375.LAB	12/9/2020	10:00:42	0.15	4.12	0.18	1.29	0.01	191.99	0.91	0.03	0.02	0.07	0.06	0.00
Average			0.11	4.09	0.22	1.26	0.01	191.99	0.91	0.03	0.02	0.07	0.06	0.00

Biofilter Outlet Run 3

Spectrum	Date	Time	Formaldehyde (ppmw)	Water (%)	Ethylene (ppmw)	Acetaldehyde (ppmw)	SF6 (ppmw)	Temp (C)	Pressure (atm)	Formaldehyde resid (ppmw)	Water resid (%)	Ethylene resid (ppmw)	Acetaldehyde resid (ppmw)	SF6 resid (ppmw)
BIOOUT_0416.LAB	12/9/2020	10:24:04	0.17	4.11	0.30	1.63	0.01	192.00	0.91	0.04	0.02	0.07	0.06	0.00
BIOOUT_0417.LAB	12/9/2020	10:24:34	0.14	4.12	0.25	1.68	0.01	192.01	0.91	0.04	0.02	0.07	0.06	0.00
BIOOUT_0418.LAB	12/9/2020	10:25:04	0.12	4.12	0.21	1.44	0.00	192.01	0.91	0.03	0.02	0.07	0.06	0.00
BIOOUT_0419.LAB	12/9/2020	10:25:34	0.14	4.12	0.13	1.78	0.01	192.01	0.91	0.04	0.02	0.07	0.06	0.00
BIOOUT_0420.LAB	12/9/2020	10:26:04	0.06	4.13	0.28	1.52	0.01	191.98	0.91	0.03	0.02	0.07	0.06	0.00
BIOOUT_0421.LAB	12/9/2020	10:26:35	0.08	4.12	0.22	1.75	0.01	191.99	0.91	0.03	0.02	0.07	0.06	0.00
BIOOUT_0422.LAB	12/9/2020	10:27:05	0.17	4.11	0.20	1.64	0.01	191.99	0.91	0.03	0.02	0.07	0.06	0.00
BIOOUT_0423.LAB	12/9/2020	10:27:35	0.08	4.12	0.23	1.80	0.01	191.97	0.91	0.04	0.02	0.07	0.06	0.00
BIOOUT_0424.LAB	12/9/2020	10:28:05	0.13	4.13	0.18	1.66	0.00	191.96	0.91	0.04	0.02	0.07	0.06	0.00
BIOOUT_0425.LAB	12/9/2020	10:28:35	0.14	4.12	0.27	1.57	0.00	191.97	0.91	0.03	0.02	0.07	0.06	0.00
BIOOUT_0426.LAB	12/9/2020	10:29:06	0.10	4.13	0.23	1.78	0.00	191.97	0.91	0.04	0.02	0.07	0.06	0.00
BIOOUT_0427.LAB	12/9/2020	10:29:37	0.08	4.14	0.24	1.52	0.01	191.97	0.91	0.03	0.02	0.07	0.06	0.00
BIOOUT_0428.LAB	12/9/2020	10:30:07	0.09	4.13	0.16	1.74	0.01	192.00	0.91	0.03	0.02	0.07	0.06	0.00
BIOOUT_0429.LAB	12/9/2020	10:30:37	0.15	4.13	0.23	1.25	0.00	191.98	0.91	0.03	0.02	0.07	0.06	0.00
BIOOUT_0430.LAB	12/9/2020	10:31:07	0.10	4.13	0.23	1.56	0.01	191.99	0.91	0.04	0.02	0.07	0.06	0.00
BIOOUT_0431.LAB	12/9/2020	10:31:37	0.11	4.13	0.28	1.57	0.01	191.98	0.91	0.04	0.02	0.07	0.06	0.00
BIOOUT_0432.LAB	12/9/2020	10:32:08	0.10	4.14	0.24	1.45	0.01	192.00	0.91	0.03	0.02	0.07	0.06	0.00
BIOOUT_0433.LAB	12/9/2020	10:32:38	0.04	4.14	0.28	1.46	0.00	191.99	0.91	0.04	0.02	0.07	0.06	0.00
BIOOUT_0434.LAB	12/9/2020	10:33:08	0.13	4.13	0.21	1.79	0.01	191.98	0.91	0.04	0.02	0.07	0.06	0.00
BIOOUT_0435.LAB	12/9/2020	10:33:39	0.11	4.14	0.27	1.40	0.00	191.98	0.91	0.04	0.02	0.07	0.06	0.00
BIOOUT_0436.LAB	12/9/2020	10:34:09	-0.01	4.15	0.29	1.26	0.00	191.99	0.91	0.03	0.02	0.07	0.06	0.00
BIOOUT_0437.LAB	12/9/2020	10:34:40	0.11	4.15	0.34	1.70	0.01	192.02	0.91	0.04	0.02	0.07	0.06	0.00
BIOOUT_0438.LAB	12/9/2020	10:35:11	0.16	4.14	0.24	1.44	0.01	192.01	0.91	0.04	0.02	0.07	0.06	0.00
BIOOUT_0439.LAB	12/9/2020	10:35:41	0.10	4.14	0.16	1.60	0.01	192.01	0.91	0.04	0.02	0.07	0.06	0.00
BIOOUT_0440.LAB	12/9/2020	10:36:12	0.12	4.14	0.21	1.70	0.00	192.04	0.91	0.04	0.02	0.07	0.06	0.00
BIOOUT_0441.LAB	12/9/2020	10:36:42	0.20	4.15	0.23	1.79	0.01	192.03	0.91	0.04	0.02	0.07	0.06	0.00
BIOOUT_0442.LAB	12/9/2020	10:37:12	0.07	4.16	0.23	1.84	0.01	192.05	0.91	0.03	0.02	0.07	0.06	0.00
BIOOUT_0443.LAB	12/9/2020	10:37:44	0.06	4.14	0.18	1.41	0.00	192.07	0.91	0.03	0.02	0.07	0.06	0.00
BIOOUT_0444.LAB	12/9/2020	10:38:15	0.10	4.13	0.17	1.61	0.00	192.07	0.91	0.03	0.02	0.07	0.06	0.00
BIOOUT_0445.LAB	12/9/2020	10:38:45	0.05	4.14	0.26	1.98	0.00	192.06	0.91	0.03	0.02	0.07	0.06	0.00
BIOOUT_0446.LAB	12/9/2020	10:39:15	0.12	4.14	0.25	1.78	0.01	192.07	0.91	0.03	0.02	0.07	0.06	0.00
BIOOUT_0447.LAB	12/9/2020	10:39:46	0.04	4.13	0.25	1.76	0.01	192.06	0.91	0.03	0.02	0.07	0.06	0.00
BIOOUT_0448.LAB	12/9/2020	10:40:16	0.14	4.15	0.23	1.66	0.01	192.05	0.91	0.04	0.02	0.07	0.06	0.00
BIOOUT_0449.LAB	12/9/2020	10:40:47	0.07	4.15	0.25	1.73	0.01	192.04	0.91	0.03	0.02	0.07	0.06	0.00
BIOOUT_0450.LAB	12/9/2020	10:41:18	0.16	4.15	0.16	1.54	0.01	192.05	0.91	0.03	0.02	0.07	0.06	0.00
BIOOUT_0451.LAB	12/9/2020	10:41:48	0.15	4.15	0.16	1.80	0.00	192.04	0.91	0.03	0.02	0.07	0.06	0.00
BIOOUT_0452.LAB	12/9/2020	10:42:19	0.06	4.14	0.22	1.34	0.00	192.02	0.91	0.04	0.02	0.07	0.06	0.00
BIOOUT_0453.LAB	12/9/2020	10:42:49	0.07	4.15	0.24	1.68	0.00	192.02	0.91	0.03	0.02	0.07	0.06	0.00
BIOOUT_0454.LAB	12/9/2020	10:43:19	0.09	4.15	0.20	1.78	0.00	192.01	0.91	0.03	0.02	0.07	0.06	0.00
BIOOUT_0455.LAB	12/9/2020	10:43:50	0.16	4.15	0.23	1.53	0.01	192.00	0.91	0.04	0.02	0.07	0.06	0.00
BIOOUT_0456.LAB	12/9/2020	10:44:20	0.11	4.14	0.34	1.82	0.00	192.02	0.91	0.03	0.02	0.07	0.06	0.00
BIOOUT_0457.LAB	12/9/2020	10:44:50	0.04	4.15	0.28	1.78	0.00	192.01	0.91	0.04	0.02	0.07	0.06	0.00
BIOOUT_0458.LAB	12/9/2020	10:45:22	0.20	4.14	0.27	1.73	0.01	192.03	0.91	0.04	0.02	0.07	0.06	0.00
BIOOUT_0459.LAB	12/9/2020	10:45:52	0.13	4.16	0.27	1.93	0.01	192.02	0.91	0.03	0.02	0.07		

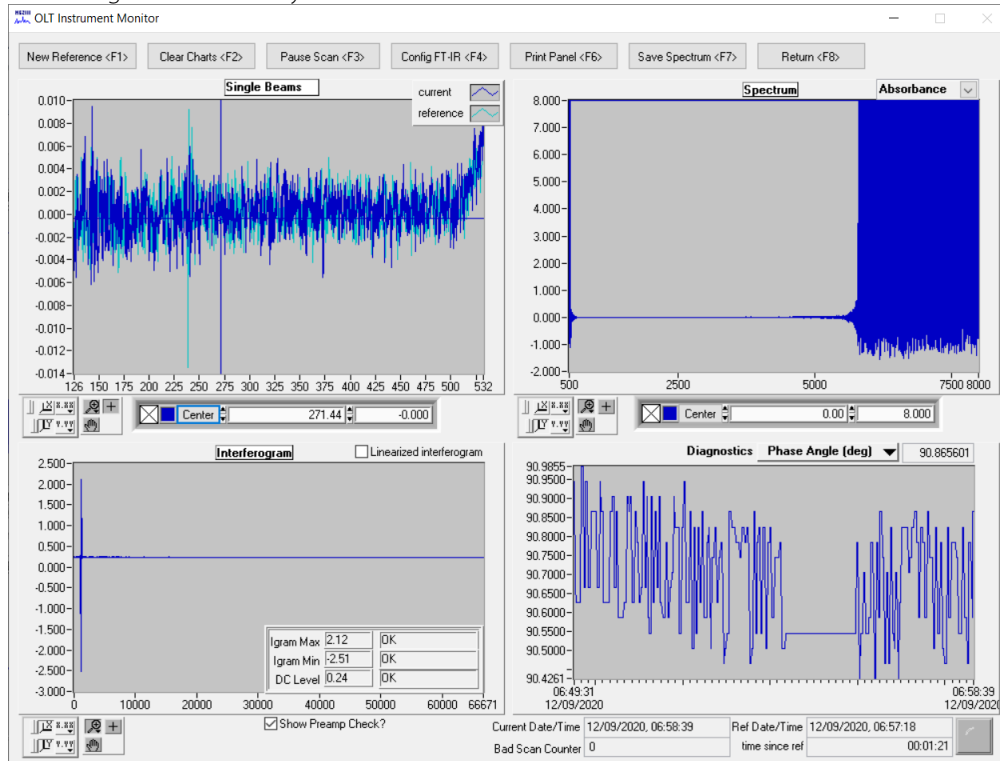
BIOOUT_0484.LAB	12/9/2020	10:58:35	0.15	4.16	0.30	1.71	0.01	192.08	0.91	0.04	0.02	0.07	0.07	0.00
BIOOUT_0485.LAB	12/9/2020	10:59:06	0.05	4.15	0.22	1.93	0.01	192.07	0.91	0.03	0.02	0.07	0.06	0.00
BIOOUT_0486.LAB	12/9/2020	10:59:37	0.15	4.17	0.26	1.62	0.00	192.07	0.91	0.04	0.02	0.07	0.06	0.00
BIOOUT_0487.LAB	12/9/2020	11:00:08	0.19	4.16	0.22	1.73	0.01	192.06	0.91	0.04	0.02	0.07	0.06	0.00
BIOOUT_0488.LAB	12/9/2020	11:00:39	0.15	4.15	0.16	1.51	0.00	192.05	0.91	0.04	0.02	0.07	0.06	0.00
BIOOUT_0489.LAB	12/9/2020	11:01:10	0.10	4.16	0.21	1.67	0.01	192.05	0.91	0.04	0.02	0.07	0.06	0.00
BIOOUT_0490.LAB	12/9/2020	11:01:41	0.02	4.17	0.28	1.78	0.01	192.06	0.91	0.03	0.02	0.07	0.06	0.00
BIOOUT_0491.LAB	12/9/2020	11:02:11	0.08	4.15	0.21	1.79	0.00	192.04	0.91	0.04	0.02	0.07	0.06	0.00
BIOOUT_0492.LAB	12/9/2020	11:02:42	0.10	4.14	0.33	1.55	0.00	192.04	0.91	0.03	0.02	0.07	0.06	0.00
BIOOUT_0493.LAB	12/9/2020	11:03:12	0.06	4.16	0.26	1.74	0.01	192.04	0.91	0.03	0.02	0.07	0.07	0.00
BIOOUT_0494.LAB	12/9/2020	11:03:42	0.10	4.16	0.23	1.72	0.01	192.01	0.91	0.03	0.02	0.07	0.06	0.00
BIOOUT_0495.LAB	12/9/2020	11:04:13	0.11	4.16	0.24	1.55	0.00	192.02	0.91	0.03	0.02	0.07	0.06	0.00
BIOOUT_0496.LAB	12/9/2020	11:04:43	0.11	4.17	0.25	1.75	0.01	192.00	0.91	0.03	0.02	0.07	0.06	0.00
BIOOUT_0497.LAB	12/9/2020	11:05:14	0.07	4.17	0.16	1.52	0.01	192.03	0.91	0.04	0.02	0.07	0.06	0.00
BIOOUT_0498.LAB	12/9/2020	11:05:45	0.12	4.16	0.27	1.88	0.00	192.02	0.91	0.03	0.02	0.07	0.06	0.00
BIOOUT_0499.LAB	12/9/2020	11:06:15	0.13	4.15	0.20	1.71	0.00	192.02	0.91	0.04	0.02	0.07	0.06	0.00
BIOOUT_0500.LAB	12/9/2020	11:06:45	0.18	4.14	0.23	1.73	0.00	192.00	0.91	0.03	0.02	0.07	0.06	0.00
BIOOUT_0501.LAB	12/9/2020	11:07:16	0.09	4.15	0.23	1.70	0.00	192.03	0.91	0.04	0.02	0.07	0.07	0.00
BIOOUT_0502.LAB	12/9/2020	11:07:46	0.13	4.15	0.29	2.11	0.01	192.03	0.91	0.03	0.02	0.07	0.06	0.00
BIOOUT_0503.LAB	12/9/2020	11:08:17	0.08	4.16	0.32	2.12	0.01	192.03	0.91	0.03	0.02	0.07	0.06	0.00
BIOOUT_0504.LAB	12/9/2020	11:08:48	0.00	4.16	0.24	1.61	0.01	192.00	0.91	0.03	0.02	0.07	0.06	0.00
BIOOUT_0505.LAB	12/9/2020	11:09:18	0.11	4.16	0.27	1.75	0.01	192.05	0.91	0.04	0.02	0.07	0.06	0.00
BIOOUT_0506.LAB	12/9/2020	11:09:48	0.09	4.16	0.22	2.01	0.00	192.06	0.91	0.04	0.02	0.07	0.06	0.00
BIOOUT_0507.LAB	12/9/2020	11:10:19	0.09	4.16	0.24	1.68	0.02	192.08	0.91	0.04	0.02	0.07	0.06	0.00
BIOOUT_0508.LAB	12/9/2020	11:10:49	0.12	4.15	0.22	1.87	0.01	192.09	0.91	0.04	0.02	0.07	0.06	0.00
BIOOUT_0509.LAB	12/9/2020	11:11:20	0.18	4.14	0.18	1.55	0.01	192.09	0.91	0.03	0.02	0.07	0.06	0.00
BIOOUT_0510.LAB	12/9/2020	11:11:50	0.17	4.14	0.26	1.96	0.01	192.08	0.91	0.04	0.02	0.07	0.07	0.00
BIOOUT_0511.LAB	12/9/2020	11:12:22	0.17	4.16	0.26	2.10	0.00	192.12	0.91	0.03	0.02	0.07	0.06	0.00
BIOOUT_0512.LAB	12/9/2020	11:12:53	0.10	4.17	0.20	1.92	0.00	192.15	0.91	0.03	0.02	0.07	0.06	0.00
BIOOUT_0513.LAB	12/9/2020	11:13:24	0.12	4.16	0.18	1.76	0.00	192.17	0.91	0.04	0.02	0.07	0.06	0.00
BIOOUT_0514.LAB	12/9/2020	11:13:55	0.08	4.16	0.25	1.98	0.01	192.14	0.91	0.04	0.02	0.07	0.06	0.00
BIOOUT_0515.LAB	12/9/2020	11:14:26	0.13	4.16	0.13	1.73	0.01	192.11	0.91	0.03	0.02	0.07	0.06	0.00
BIOOUT_0516.LAB	12/9/2020	11:14:56	0.08	4.16	0.24	1.94	0.01	192.10	0.91	0.03	0.02	0.08	0.06	0.00
BIOOUT_0517.LAB	12/9/2020	11:15:26	0.09	4.14	0.22	1.67	0.00	192.09	0.91	0.03	0.02	0.07	0.06	0.00
BIOOUT_0518.LAB	12/9/2020	11:15:57	0.10	4.15	0.29	1.97	0.00	192.09	0.91	0.03	0.02	0.07	0.06	0.00
BIOOUT_0519.LAB	12/9/2020	11:16:28	0.10	4.15	0.24	1.47	0.01	192.06	0.91	0.03	0.02	0.07	0.06	0.00
BIOOUT_0520.LAB	12/9/2020	11:16:58	0.04	4.16	0.24	1.63	0.01	192.07	0.91	0.03	0.02	0.07	0.06	0.00
BIOOUT_0521.LAB	12/9/2020	11:17:30	0.12	4.16	0.24	1.84	0.01	192.05	0.91	0.04	0.02	0.07	0.06	0.00
BIOOUT_0522.LAB	12/9/2020	11:18:00	0.11	4.16	0.17	1.92	0.00	192.02	0.91	0.04	0.02	0.07	0.06	0.00
BIOOUT_0523.LAB	12/9/2020	11:18:30	0.13	4.16	0.26	2.06	0.01	192.02	0.91	0.04	0.02	0.07	0.06	0.00
BIOOUT_0524.LAB	12/9/2020	11:19:00	0.04	4.14	0.28	1.93	0.01	192.01	0.91	0.04	0.02	0.07	0.06	0.00
BIOOUT_0525.LAB	12/9/2020	11:19:30	0.10	4.14	0.28	1.65	0.00	192.03	0.91	0.03	0.02	0.07	0.06	0.00
BIOOUT_0526.LAB	12/9/2020	11:20:01	0.09	4.15	0.10	1.83	0.01	192.00	0.91	0.04	0.02	0.07	0.07	0.00
BIOOUT_0527.LAB	12/9/2020	11:20:32	0.12	4.14	0.27	1.55	0.00	192.01	0.91	0.03	0.02	0.07	0.06	0.00
BIOOUT_0528.LAB	12/9/2020	11:21:02	0.02	4.15	0.26	1.82	0.02	192.00	0.91	0.03	0.02	0.07	0.06	0.00
BIOOUT_0529.LAB	12/9/2020	11:21:33	0.04	4.15	0.26	1.95	0.00	191.97	0.91	0.04	0.02	0.07	0.06	0.00
BIOOUT_0530.LAB	12/9/2020	11:22:04	0.14	4.16	0.25	2.15	0.01	192.01	0.91	0.04	0.02	0.07	0.06	0.00
BIOOUT_0531.LAB	12/9/2020	11:22:34	0.05	4.16	0.21	1.95	0.01	192.00	0.91	0.04	0.02	0.07	0.06	0.00
BIOOUT_0532.LAB	12/9/2020	11:23:04	0.14	4.15	0.22	1.91	0.01	192.00	0.91	0.04	0.02	0.07	0.06	0.00
BIOOUT_0533.LAB	12/9/2020	11:23:34	0.06	4.14	0.23	1.67	0.01	192.00	0.91	0.03	0.02	0.07	0.06	0.00
Average			0.11	4.15	0.23	1.71	0.01	192.04	0.91	0.03	0.02	0.07	0.06	0.00



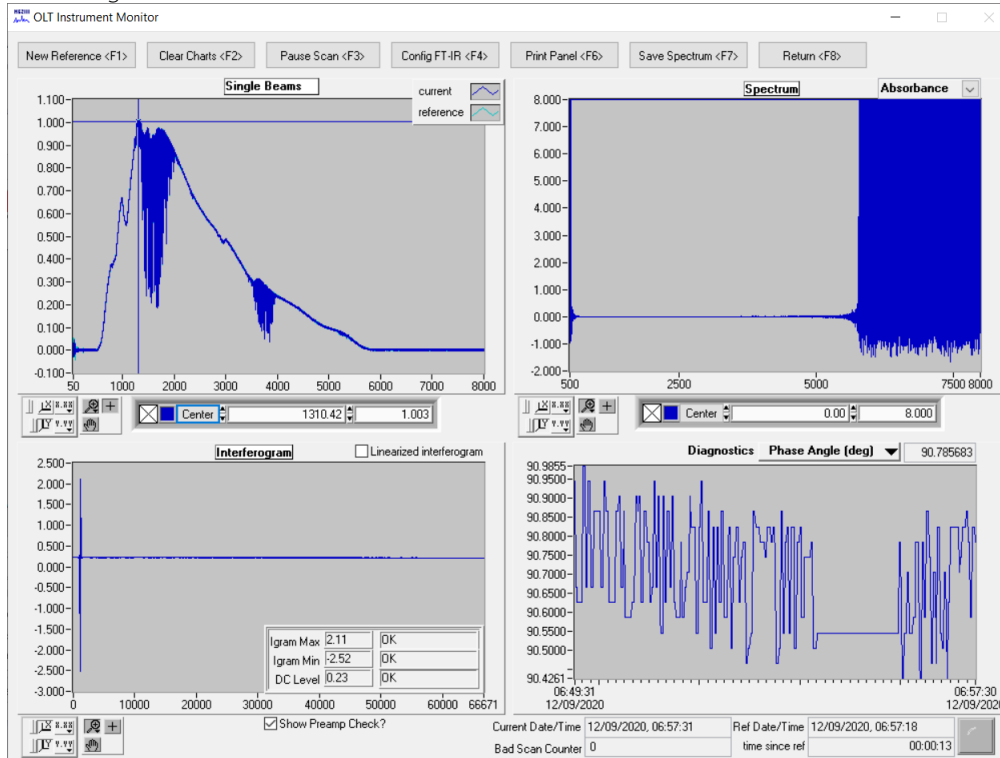
Appendix B

FTIR Single Beam Spectra

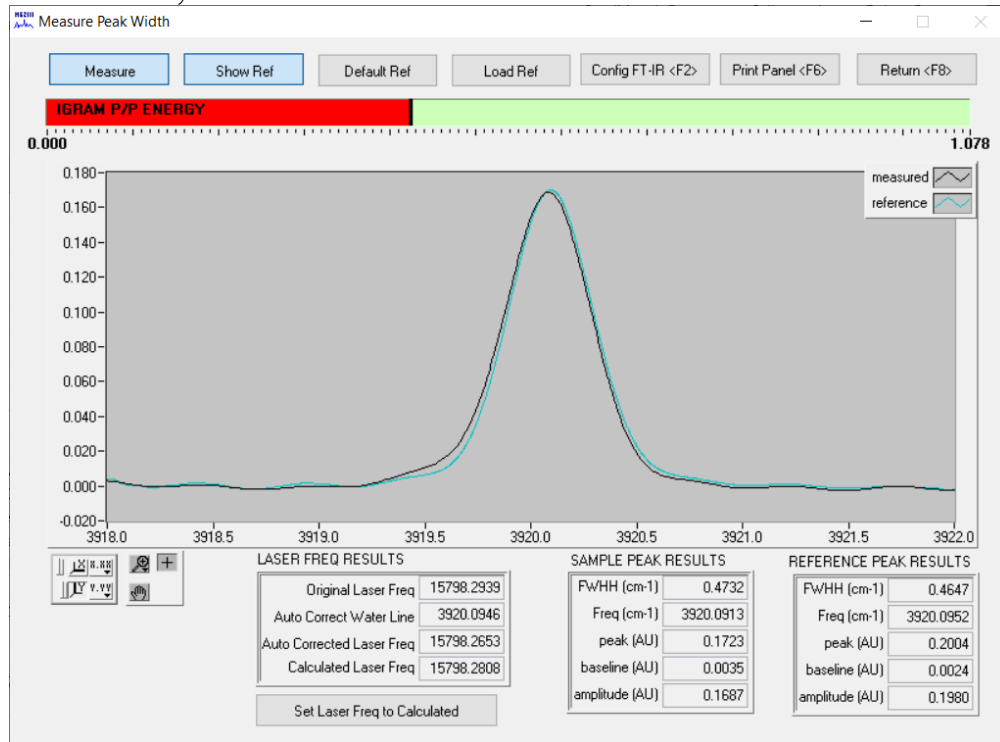
Biofilter Inlet FTIR Single Beam Linearity



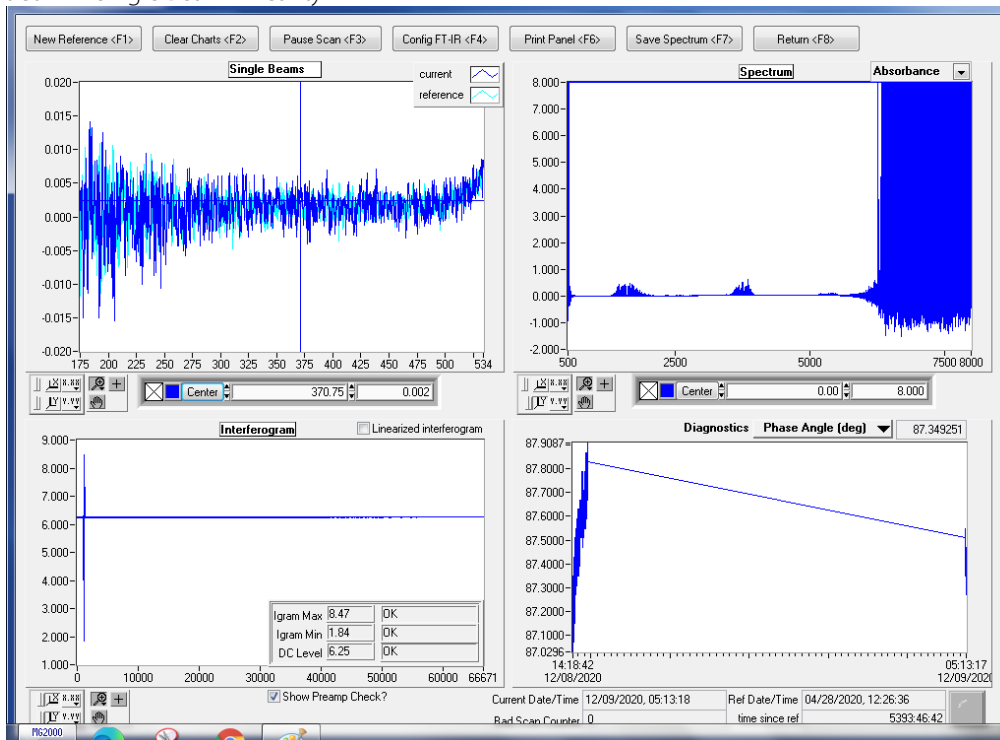
Biofilter Inlet FTIR Single Beam Peak



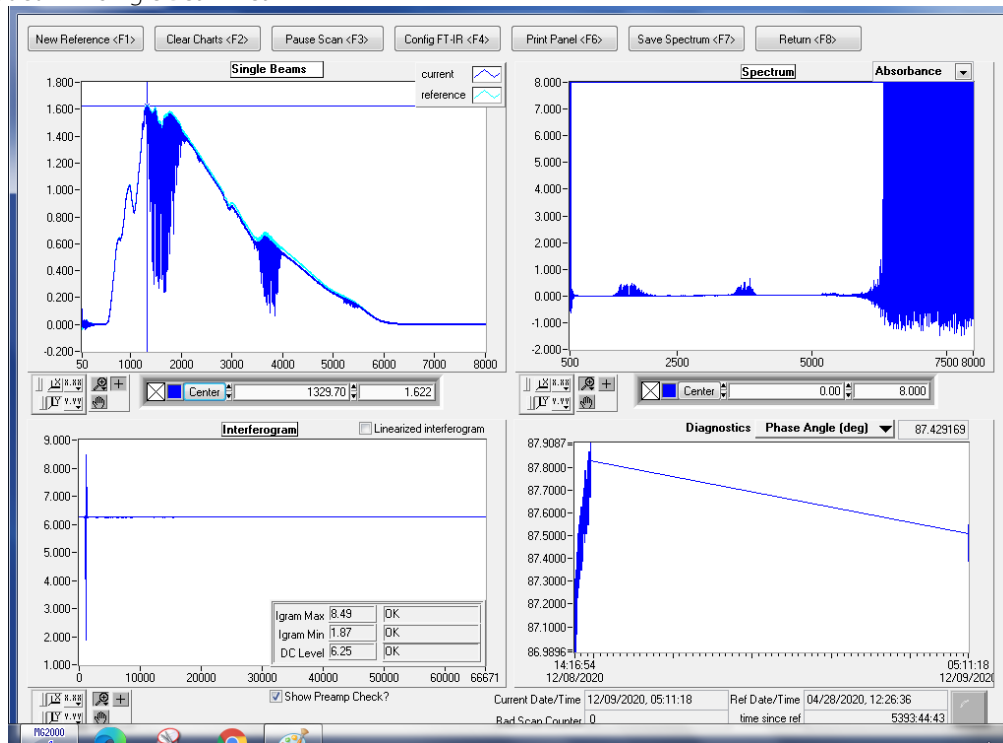
Biofilter Inlet FTIR Peak Analysis



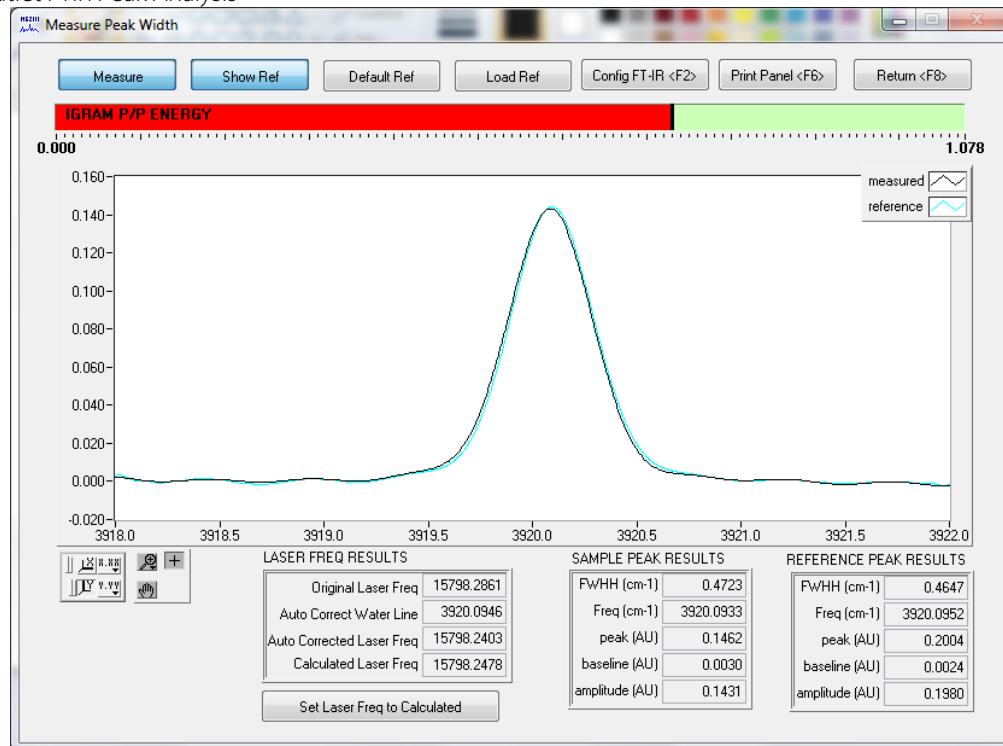
Biofilter Outlet FTIR Single Beam Linearity



Biofilter Outlet FTIR Single Beam Peak



Biofilter Outlet FTIR Peak Analysis





Appendix C

FTIR Quality Assurance Data

Biofilter Inlet Zero Direct (AAL-17660, nitrogen)

Spectrum	Date	Time	Formaldehyde (ppmw)	Water (%)	Ethylene (ppmw)	Acetaldehyde (ppmw)	SF6 (ppmw)	Temp (C)	Pressure (atm)	Formaldehyde resid (ppmw)	Water resid (%)	Ethylene resid (ppmw)	Acetaldehyde resid (ppmw)	SF6 resid (ppmw)
BIOIN_000001.LAB	12/9/2020	7:02:05	-0.06	0.00	0.07	0.15	0.00	192.19	0.95	0.03	0.00	0.04	0.05	0.00
BIOIN_000002.LAB	12/9/2020	7:02:36	0.16	0.01	0.17	0.03	0.01	192.19	0.95	0.03	0.00	0.04	0.05	0.00
BIOIN_000003.LAB	12/9/2020	7:03:06	-0.05	0.00	0.04	0.19	0.01	192.22	0.95	0.03	0.00	0.04	0.05	0.00
BIOIN_000004.LAB	12/9/2020	7:03:36	0.02	0.00	0.09	0.29	0.01	192.21	0.95	0.03	0.00	0.05	0.05	0.00
BIOIN_000005.LAB	12/9/2020	7:04:06	0.06	0.00	0.06	0.20	0.01	192.20	0.95	0.03	0.00	0.04	0.05	0.00
BIOIN_000006.LAB	12/9/2020	7:04:36	-0.10	0.00	0.11	0.16	0.02	192.20	0.95	0.03	0.00	0.04	0.04	0.00
BIOIN_000007.LAB	12/9/2020	7:05:06	0.14	0.00	-0.03	0.17	0.00	192.21	0.95	0.03	0.00	0.04	0.05	0.00
BIOIN_000008.LAB	12/9/2020	7:05:36	0.17	0.00	0.03	0.32	0.01	192.18	0.95	0.03	0.00	0.05	0.05	0.00
Average			0.04	0.00	0.07	0.19	0.01	192.20	0.95	0.03	0.00	0.04	0.05	0.00

Biofilter Inlet CTS Direct (ALM033173, 96.74ppm ethylene)

Spectrum	Date	Time	Formaldehyde (ppmw)	Water (%)	Ethylene (ppmw)	Acetaldehyde (ppmw)	SF6 (ppmw)	Temp (C)	Pressure (atm)	Formaldehyde resid (ppmw)	Water resid (%)	Ethylene resid (ppmw)	Acetaldehyde resid (ppmw)	SF6 resid (ppmw)
BIOIN_000010.LAB	12/9/2020	7:06:36	-0.06	0.01	96.77	0.38	0.00	192.20	0.95	0.03	0.00	0.09	0.05	0.00
BIOIN_000011.LAB	12/9/2020	7:07:06	0.21	0.01	96.91	0.44	-0.01	192.18	0.95	0.03	0.00	0.09	0.04	0.00
BIOIN_000012.LAB	12/9/2020	7:07:36	0.00	0.00	96.85	-0.07	0.01	192.16	0.95	0.03	0.00	0.10	0.05	0.00
BIOIN_000013.LAB	12/9/2020	7:08:06	-0.07	0.00	96.92	0.31	0.00	192.18	0.95	0.03	0.00	0.09	0.05	0.00
BIOIN_000014.LAB	12/9/2020	7:08:36	-0.03	0.01	97.10	0.40	0.02	192.15	0.95	0.03	0.00	0.09	0.04	0.00
Average			0.01	0.01	96.91	0.29	0.00	192.17	0.95	0.03	0.00	0.09	0.05	0.00

Biofilter Inlet Spike Direct (CC716034, 100.8ppm acetaldehyde, 10.42ppm SF6)

Spectrum	Date	Time	Formaldehyde (ppmw)	Water (%)	Ethylene (ppmw)	Acetaldehyde (ppmw)	SF6 (ppmw)	Temp (C)	Pressure (atm)	Formaldehyde resid (ppmw)	Water resid (%)	Ethylene resid (ppmw)	Acetaldehyde resid (ppmw)	SF6 resid (ppmw)
BIOIN_000016.LAB	12/9/2020	7:09:36	-0.18	0.00	-0.98	102.32	10.21	192.10	0.95	0.04	0.00	0.18	0.06	0.00
BIOIN_000017.LAB	12/9/2020	7:10:06	-0.13	0.00	-1.22	102.18	10.20	192.08	0.95	0.04	0.00	0.18	0.06	0.01
BIOIN_000018.LAB	12/9/2020	7:10:36	-0.03	0.00	-1.22	101.98	10.19	192.07	0.95	0.04	0.01	0.19	0.06	0.01
BIOIN_000019.LAB	12/9/2020	7:11:06	-0.12	0.00	-1.10	102.22	10.19	192.08	0.95	0.04	0.01	0.18	0.06	0.01
BIOIN_000020.LAB	12/9/2020	7:11:36	-0.20	0.00	-1.16	102.09	10.25	192.09	0.95	0.04	0.01	0.20	0.06	0.01
Average			-0.13	0.00	-1.14	102.16	10.21	192.08	0.95	0.04	0.01	0.19	0.06	0.01

Biofilter Inlet CTS System and High Response Time (ALM033173, 96.74ppm ethylene)

Spectrum	Date	Time	Formaldehyde (ppmw)	Water (%)	Ethylene (ppmw)	Acetaldehyde (ppmw)	SF6 (ppmw)	Temp (C)	Pressure (atm)	Formaldehyde resid (ppmw)	Water resid (%)	Ethylene resid (ppmw)	Acetaldehyde resid (ppmw)	SF6 resid (ppmw)
BIOIN_000035.LAB	12/9/2020	7:16:11	8.15	1.59	0.37	3.12	0.01	191.96	0.93	0.11	0.01	0.10	0.18	0.00
BIOIN_000036.LAB	12/9/2020	7:16:18	7.21	1.61	3.18	10.00	0.98	191.90	0.93	0.10	0.01	0.10	0.18	0.00
BIOIN_000037.LAB	12/9/2020	7:16:26	0.48	0.53	85.47	4.94	0.61	191.87	0.93	0.07	0.01	0.11	0.13	0.00
BIOIN_000038.LAB	12/9/2020	7:16:33	-0.04	0.12	96.22	-0.49	0.03	191.96	0.93	0.06	0.01	0.11	0.10	0.00
BIOIN_000039.LAB	12/9/2020	7:16:41	0.10	0.08	96.82	-0.11	0.00	192.03	0.93	0.06	0.01	0.10	0.09	0.00
BIOIN_000040.LAB	12/9/2020	7:16:48	-0.29	0.06	97.26	0.25	0.02	191.94	0.93	0.06	0.01	0.12	0.10	0.00
BIOIN_000041.LAB	12/9/2020	7:16:56	0.16	0.05	96.98	-0.03	0.01	191.86	0.93	0.05	0.01	0.11	0.09	0.00
BIOIN_000042.LAB	12/9/2020	7:17:03	0.14	0.05	97.17	-0.16	0.01	191.98	0.93	0.06	0.01	0.12	0.09	0.00
Response/Average		0:00:23	0.01	0.07	96.89	-0.11	0.02	191.95	0.93	0.06	0.01	0.11	0.10	0.00

Biofilter Inlet Zero System and Zero Response Time (AAL-17660, nitrogen)

Spectrum	Date	Time	Formaldehyde (ppmw)	Water (%)	Ethylene (ppmw)	Acetaldehyde (ppmw)	SF6 (ppmw)	Temp (C)	Pressure (atm)	Formaldehyde resid (ppmw)	Water resid (%)	Ethylene resid (ppmw)	Acetaldehyde resid (ppmw)	SF6 resid (ppmw)
BIOIN_000043.LAB	12/9/2020	7:17:11	0.04	0.02	96.99	0.33	0.03	191.99	0.93	0.05	0.01	0.13	0.09	0.00
BIOIN_000044.LAB	12/9/2020	7:17:18	0.37	0.02	96.85	1.45	0.02	191.92	0.93	0.06	0.01	0.11	0.09	0.00
BIOIN_000045.LAB	12/9/2020	7:17:26	1.97	0.68	44.49	0.67	-0.03	191.89	0.93	0.08	0.01	0.12	0.14	0.00
BIOIN_000046.LAB	12/9/2020	7:17:34	0.71	0.02	1.68	-0.27	-0.01	191.95	0.93	0.06	0.01	0.08	0.09	0.00
BIOIN_000047.LAB	12/9/2020	7:17:41	0.09	0.02	0.59	-0.28	-0.02	191.95	0.93	0.06	0.01	0.08	0.09	0.00
BIOIN_000048.LAB	12/9/2020	7:17:49	0.23	0.02	0.40	0.49	0.00	191.87	0.92	0.06	0.01	0.08	0.09	0.00
BIOIN_000049.LAB	12/9/2020	7:17:57	0.34	0.02	0.28	0.82	0.01	191.94	0.93	0.06	0.01	0.08	0.09	0.00
BIOIN_000050.LAB	12/9/2020	7:18:04	0.50	0.02	0.39	0.96	-0.02	192.09	0.93	0.06	0.01	0.08	0.10	0.00
BIOIN_000051.LAB	12/9/2020	7:18:11	0.11	0.02	0.10	0.52	-0.01	191.98	0.93	0.05	0.01	0.09	0.09	0.00
Response/Average		0:00:30	0.25	0.02	0.35	0.50	-0.01	191.97	0.93	0.06	0.01	0.08	0.09	0.00

Biofilter Inlet Native

Spectrum	Date	Time	Formaldehyde (ppmw)	Water (%)	Ethylene (ppmw)	Acetaldehyde (ppmw)	SF6 (ppmw)	Temp (C)	Pressure (atm)	Formaldehyde resid (ppmw)	Water resid (%)	Ethylene resid (ppmw)	Acetaldehyde resid (ppmw)	SF6 resid (ppmw)
BIOIN_000056.LAB	12/9/2020	7:20:41	22.53	5.48	0.24	3.48	0.04	191.91	0.93	0.12	0.03	0.10	0.20	0.00
BIOIN_000057.LAB	12/9/2020	7:21:11	4.90	2.05	0.33	3.17	0.02	191.92	0.93	0.09	0.01	0.08	0.17	0.00
BIOIN_000058.LAB	12/9/2020	7:21:41	3.32	1.50	0.40	3.16	0.02	191.91	0.93	0.09	0.01	0.06	0.16	0.00
BIOIN_000059.LAB	12/9/2020	7:22:11	4.74	1.41	0.16	3.07	0.01	191.89	0.93	0.09	0.01	0.05	0.16	0.00
BIOIN_000060.LAB	12/9/2020	7:22:41	9.15	1.69	0.50	3.67	0.02	191.94	0.93	0.10	0.01	0.07	0.17	0.00
BIOIN_000061.LAB	12/9/2020	7:23:11	13.01	2.06	0.52	4.17	0.01	191.92	0.93	0.11	0.01	0.09	0.18	0.00
Average			9.61	2.36	0.36	3.45	0.02	191.91	0.93	0.10	0.01	0.08	0.17	0.00

Biofilter Inlet Spiked (CC716034, 100.8ppm acetaldehyde, 10.42ppm SF6)

Spectrum	Date	Time	Formaldehyde (ppmw)	Water (%)	Ethylene (ppmw)	Acetaldehyde (ppmw)	SF6 (ppmw)	Temp (C)	Pressure (atm)	Formaldehyde resid (ppmw)	Water resid (%)	Ethylene resid (ppmw)	Acetaldehyde resid (ppmw)	SF6 resid (ppmw)
BIOIN_000064.LAB	12/9/2020	7:24:41	3.43	1.52	0.42	10.73	0.79	191.93	0.93	0.09	0.01	0.07	0.16	0.00
BIOIN_000065.LAB	12/9/2020	7:25:11	2.90	1.29	0.18	10.94	0.80	191.89	0.93	0.09	0.01	0.07	0.16	0.00
BIOIN_000066.LAB	12/9/2020	7:25:41	4.88	1.30	0.17	10.26	0.79	191.90	0.93	0.09	0.01	0.07	0.16	0.00
BIOIN_000067.LAB	12/9/2020	7:26:11	9.01	1.61	0.20	11.09	0.79	191.90	0.93	0.10	0.01	0.08	0.17	0.00
BIOIN_000068.LAB	12/9/2020	7:26:41	10.70	1.85	0.50	11.85	0.79	191.90	0.93	0.11	0.01	0.11	0.18	0.00
Average			6.18	1.52	0.29	10.97	0.79	191.90	0.93	0.10	0.01	0.08	0.16	0.00

Biofilter Inlet Native

Spectrum	Date	Time	Formaldehyde (ppmw)	Water (%)	Ethylene (ppmw)	Acetaldehyde (ppmw)	SF6 (ppmw)	Temp (C)	Pressure (atm)	Formaldehyde resid (ppmw)	Water resid (%)	Ethylene resid (ppmw)	Acetaldehyde resid (ppmw)	SF6 resid (ppmw)
BIOIN_000182.LAB	12/9/2020	8:41:55	16.67	4.46	0.40	3.51	0.03	191.98	0.93	0.11	0.02	0.08	0.19	0.00
BIOIN_000183.LAB	12/9/2020	8:42:25	4.03	1.78	0.41	2.97	0.02	192.03	0.93	0.10	0.01	0.07	0.17	0.00
BIOIN_000184.LAB	12/9/2020	8:42:55	2.97	1.40	0.31	3.06	0.02	192.05	0.93	0.09	0.01	0.06	0.16	0.00
BIOIN_000185.LAB	12/9/2020	8:43:25	3.65	1.30	0.30	2.79	0.00	192.04	0.93	0.09	0.01	0.06	0.16	0.00
BIOIN_000186.LAB	12/9/2020	8:43:55	7.98	1.57	0.36	3.58	0.02	192.06	0.93	0.10	0.01	0.07	0.17	0.00
BIOIN_000187.LAB	12/9/2020	8:44:25	9.96	1.85	0.43	4.05	0.02	192.06	0.93	0.11	0.01	0.08	0.18	0.00
BIOIN_000188.LAB	12/9/2020	8:44:55	20.44	4.77	0.39	4.59	0.02	192.12	0.93	0.11	0.02	0.10	0.21	0.00
Average			9.39	2.45	0.37	3.51	0.02	192.05	0.93	0.10	0.01	0.07	0.18	0.00

Biofilter Inlet Spiked (CC716034, 100.8ppm acetaldehyde, 10.42ppm SF6)

Spectrum	Date	Time	Formaldehyde (ppmw)	Water (%)	Ethylene (ppmw)	Acetaldehyde (ppmw)	SF6 (ppmw)	Temp (C)	Pressure (atm)	Formaldehyde resid (ppmw)	Water resid (%)	Ethylene resid (ppmw)	Acetaldehyde resid (ppmw)	SF6 resid (ppmw)
BIOIN_000193.LAB	12/9/2020	8:47:26	9.37	1.75	0.52	6.5								

BIOIN_000195.LAB	12/9/2020	8:48:25	13.63	3.88	0.22	11.11	0.79	192.16	0.93	0.11	0.02	0.09	0.18	0.00
BIOIN_000196.LAB	12/9/2020	8:48:55	3.46	1.65	0.19	10.17	0.80	192.11	0.93	0.10	0.01	0.07	0.16	0.00
BIOIN_000197.LAB	12/9/2020	8:49:25	3.36	1.31	0.26	10.24	0.80	192.09	0.93	0.09	0.01	0.06	0.16	0.00
BIOIN_000198.LAB	12/9/2020	8:49:55	6.38	1.41	0.15	10.18	0.81	192.09	0.93	0.09	0.01	0.07	0.16	0.00
BIOIN_000199.LAB	12/9/2020	8:50:25	12.12	1.85	0.28	11.21	0.81	192.03	0.93	0.11	0.01	0.08	0.18	0.00
Average			8.85	2.05	0.31	10.16	0.74	192.11	0.93	0.10	0.01	0.08	0.17	0.00

Biofilter Inlet CTS System (ALM033173, 96.74ppm ethylene)

Spectrum	Date	Time	Formaldehyde (ppmw)	Water (%)	Ethylene (ppmw)	Acetaldehyde (ppmw)	SF6 (ppmw)	Temp (C)	Pressure (atm)	Formaldehyde resid (ppmw)	Water resid (%)	Ethylene resid (ppmw)	Acetaldehyde resid (ppmw)	SF6 resid (ppmw)
BIOIN_000202.LAB	12/9/2020	8:51:55	0.15	0.02	97.18	0.41	0.02	192.15	0.93	0.03	0.00	0.08	0.05	0.00
BIOIN_000203.LAB	12/9/2020	8:52:25	0.14	0.02	97.53	0.87	0.01	192.12	0.93	0.03	0.00	0.08	0.05	0.00
BIOIN_000204.LAB	12/9/2020	8:52:55	0.22	0.02	97.18	0.43	0.02	192.11	0.93	0.03	0.00	0.08	0.05	0.00
BIOIN_000205.LAB	12/9/2020	8:53:26	0.02	0.03	97.30	0.45	0.01	192.10	0.93	0.03	0.00	0.09	0.05	0.00
BIOIN_000206.LAB	12/9/2020	8:53:56	0.24	0.01	97.53	0.18	0.01	192.17	0.93	0.03	0.00	0.09	0.05	0.00
Average			0.15	0.02	97.34	0.47	0.01	192.13	0.93	0.03	0.00	0.08	0.05	0.00

Biofilter Inlet Native

Spectrum	Date	Time	Formaldehyde (ppmw)	Water (%)	Ethylene (ppmw)	Acetaldehyde (ppmw)	SF6 (ppmw)	Temp (C)	Pressure (atm)	Formaldehyde resid (ppmw)	Water resid (%)	Ethylene resid (ppmw)	Acetaldehyde resid (ppmw)	SF6 resid (ppmw)
BIOIN_000331.LAB	12/9/2020	10:02:28	18.10	2.81	0.65	3.70	-0.01	192.19	0.93	0.12	0.01	0.13	0.19	0.00
BIOIN_000332.LAB	12/9/2020	10:02:58	19.76	5.24	0.19	2.73	0.02	192.14	0.93	0.11	0.02	0.10	0.18	0.00
BIOIN_000333.LAB	12/9/2020	10:03:28	4.32	1.94	0.34	2.35	0.02	192.13	0.93	0.10	0.01	0.07	0.17	0.00
BIOIN_000334.LAB	12/9/2020	10:03:58	3.29	1.47	0.34	2.34	0.01	192.14	0.93	0.09	0.01	0.06	0.15	0.00
BIOIN_000335.LAB	12/9/2020	10:04:28	5.21	1.47	0.44	3.03	0.00	192.13	0.93	0.09	0.01	0.07	0.16	0.00
BIOIN_000336.LAB	12/9/2020	10:04:59	11.34	1.88	0.53	3.18	0.01	192.12	0.93	0.11	0.01	0.08	0.17	0.00
Average			10.34	2.47	0.42	2.89	0.01	192.14	0.93	0.10	0.01	0.08	0.17	0.00

Biofilter Inlet Spiked (CC716034, 100.8ppm acetaldehyde, 10.42ppm SF6)

Spectrum	Date	Time	Formaldehyde (ppmw)	Water (%)	Ethylene (ppmw)	Acetaldehyde (ppmw)	SF6 (ppmw)	Temp (C)	Pressure (atm)	Formaldehyde resid (ppmw)	Water resid (%)	Ethylene resid (ppmw)	Acetaldehyde resid (ppmw)	SF6 resid (ppmw)
BIOIN_000338.LAB	12/9/2020	10:05:59	24.76	5.40	2.64	3.49	0.04	192.10	0.93	0.11	0.03	0.11	0.19	0.00
BIOIN_000339.LAB	12/9/2020	10:06:28	6.33	2.31	4.47	9.68	0.72	192.12	0.93	0.10	0.01	0.09	0.17	0.00
BIOIN_000340.LAB	12/9/2020	10:06:59	3.05	1.48	0.26	13.88	1.19	192.10	0.93	0.09	0.01	0.08	0.16	0.00
BIOIN_000341.LAB	12/9/2020	10:07:28	3.85	1.32	0.12	12.67	1.06	192.10	0.93	0.09	0.01	0.07	0.16	0.00
BIOIN_000342.LAB	12/9/2020	10:07:59	8.62	1.58	0.44	9.99	0.76	192.07	0.93	0.10	0.01	0.08	0.16	0.00
BIOIN_000343.LAB	12/9/2020	10:08:29	13.10	1.95	0.29	10.47	0.76	192.10	0.93	0.12	0.01	0.09	0.18	0.00
Average			9.95	2.34	1.37	10.03	0.75	192.10	0.93	0.10	0.01	0.09	0.17	0.00

Biofilter Inlet CTS System (ALM033173, 96.74ppm ethylene)

Spectrum	Date	Time	Formaldehyde (ppmw)	Water (%)	Ethylene (ppmw)	Acetaldehyde (ppmw)	SF6 (ppmw)	Temp (C)	Pressure (atm)	Formaldehyde resid (ppmw)	Water resid (%)	Ethylene resid (ppmw)	Acetaldehyde resid (ppmw)	SF6 resid (ppmw)
BIOIN_000351.LAB	12/9/2020	10:12:29	0.14	0.01	97.22	0.67	0.01	192.12	0.93	0.03	0.00	0.09	0.05	0.00
BIOIN_000352.LAB	12/9/2020	10:12:59	0.22	0.01	97.16	0.40	0.02	192.08	0.93	0.03	0.00	0.09	0.06	0.00
BIOIN_000353.LAB	12/9/2020	10:13:29	0.30	0.01	97.25	0.00	0.02	192.11	0.93	0.03	0.00	0.10	0.05	0.00
BIOIN_000354.LAB	12/9/2020	10:13:59	0.15	0.02	96.83	0.86	0.01	192.07	0.93	0.03	0.00	0.09	0.05	0.00
BIOIN_000355.LAB	12/9/2020	10:14:29	0.17	0.02	97.46	0.26	0.01	192.11	0.93	0.03	0.00	0.09	0.05	0.00
Average			0.20	0.01	97.18	0.44	0.01	192.10	0.93	0.03	0.00	0.09	0.05	0.00

Biofilter Inlet Native

Spectrum	Date	Time	Formaldehyde (ppmw)	Water (%)	Ethylene (ppmw)	Acetaldehyde (ppmw)	SF6 (ppmw)	Temp (C)	Pressure (atm)	Formaldehyde resid (ppmw)	Water resid (%)	Ethylene resid (ppmw)	Acetaldehyde resid (ppmw)	SF6 resid (ppmw)
BIOIN_000469.LAB	12/9/2020	11:19:32	33.67	4.49	0.33	3.14	0.02	192.15	0.93	0.13	0.02	0.09	0.21	0.00
BIOIN_000470.LAB	12/9/2020	11:20:02	8.32	1.88	0.43	3.35	0.01	192.11	0.93	0.10	0.01	0.07	0.17	0.00
BIOIN_000471.LAB	12/9/2020	11:20:32	6.05	1.63	0.32	3.24	0.02	192.16	0.93	0.10	0.01	0.07	0.16	0.00
BIOIN_000472.LAB	12/9/2020	11:21:02	4.46	1.36	0.26	3.63	0.01	192.09	0.93	0.09	0.01	0.06	0.16	0.00
BIOIN_000473.LAB	12/9/2020	11:21:32	3.71	1.22	0.27	2.93	0.01	192.10	0.93	0.09	0.01	0.06	0.15	0.00
BIOIN_000474.LAB	12/9/2020	11:22:02	4.58	1.25	0.29	3.59	0.01	192.02	0.93	0.09	0.01	0.06	0.15	0.00
BIOIN_000475.LAB	12/9/2020	11:22:32	10.65	1.82	0.46	3.79	0.00	192.02	0.93	0.11	0.01	0.09	0.17	0.00
Average			10.20	1.95	0.34	3.38	0.01	192.09	0.93	0.10	0.01	0.07	0.17	0.00

Biofilter Inlet Spiked (CC716034, 100.8ppm acetaldehyde, 10.42ppm SF6)

Spectrum	Date	Time	Formaldehyde (ppmw)	Water (%)	Ethylene (ppmw)	Acetaldehyde (ppmw)	SF6 (ppmw)	Temp (C)	Pressure (atm)	Formaldehyde resid (ppmw)	Water resid (%)	Ethylene resid (ppmw)	Acetaldehyde resid (ppmw)	SF6 resid (ppmw)
BIOIN_000478.LAB	12/9/2020	11:24:02	18.85	3.17	2.45	3.72	0.00	192.13	0.93	0.12	0.01	0.10	0.19	0.00
BIOIN_000479.LAB	12/9/2020	11:24:32	6.72	1.71	5.02	7.12	0.37	192.14	0.93	0.10	0.01	0.07	0.17	0.00
BIOIN_000480.LAB	12/9/2020	11:25:02	4.81	1.40	0.28	11.32	0.92	192.10	0.93	0.09	0.01	0.07	0.16	0.00
BIOIN_000481.LAB	12/9/2020	11:25:32	3.36	1.17	0.25	11.68	0.91	192.09	0.93	0.09	0.01	0.06	0.16	0.00
BIOIN_000482.LAB	12/9/2020	11:26:02	2.86	1.08	0.21	11.06	0.90	192.13	0.93	0.09	0.01	0.06	0.15	0.00
BIOIN_000483.LAB	12/9/2020	11:26:32	5.20	1.23	0.30	11.49	0.92	192.13	0.93	0.09	0.01	0.07	0.16	0.00
BIOIN_000484.LAB	12/9/2020	11:27:02	10.33	1.75	0.34	12.50	0.92	192.13	0.93	0.11	0.01	0.09	0.18	0.00
BIOIN_000485.LAB	12/9/2020	11:27:32	13.59	2.05	0.46	12.24	0.92	192.15	0.93	0.12	0.01	0.09	0.19	0.00
Average			8.21	1.70	1.16	10.14	0.73	192.13	0.93	0.10	0.01	0.08	0.17	0.00

Biofilter Inlet CTS System (ALM033173, 96.74ppm ethylene)

Spectrum	Date	Time	Formaldehyde (ppmw)	Water (%)	Ethylene (ppmw)	Acetaldehyde (ppmw)	SF6 (ppmw)	Temp (C)	Pressure (atm)	Formaldehyde resid (ppmw)	Water resid (%)	Ethylene resid (ppmw)	Acetaldehyde resid (ppmw)	SF6 resid (ppmw)
BIOIN_000491.LAB	12/9/2020	11:30:32	0.22	0.02	97.06	0.49	0.01	192.13	0.93	0.03	0.00	0.10	0.05	0.00
BIOIN_000492.LAB	12/9/2020	11:31:03	0.21	0.01	96.77	0.12	0.02	192.10	0.93	0.03	0.00	0.10	0.05	0.00
BIOIN_000493.LAB	12/9/2020	11:31:32	0.15	0.00	97.16	0.65	0.02	192.15	0.93	0.03	0.00	0.10	0.05	0.00
BIOIN_000494.LAB	12/9/2020	11:32:02	0.19	0.01	96.99	0.47	0.01	192.11	0.93	0.03	0.00	0.09	0.05	0.00
BIOIN_000495.LAB	12/9/2020	11:32:32	0.12	0.01	96.88	0.47	0.01	192.09	0.93	0.03	0.00	0.09	0.06	0.00
Average			0.18	0.01	96.97	0.44	0.01	192.12	0.93	0.03	0.00	0.10	0.05	0.00

Biofilter Inlet Zero System (AAL-17660, nitrogen)

Spectrum	Date	Time	Formaldehyde (ppmw)	Water (%)	Ethylene (ppmw)	Acetaldehyde (ppmw)	SF6 (ppmw)	Temp (C)	Pressure (atm)	Formaldehyde resid (ppmw)	Water resid (%)	Ethylene resid (ppmw)	Acetaldehyde resid (ppmw)	SF6 resid (ppmw)
BIOIN_000497.LAB	12/9/2020	11:33:32	0.20	0.02	1.22	0.74	0.00	192.12	0.93	0.03	0.00	0.05	0.05	0.00
BIOIN_000498.LAB	12/9/2020	11:34:03	0.28	0.01	0.25	0.41	0.00	192.09	0.93	0.03	0.00	0.05	0.05	0.00
BIOIN_000499.LAB	12/9/2020	11:34:32	0.20	0.01	0.30	0.27	0.00	192.08	0.93	0.03	0.00	0.04	0.05	0.00
BIOIN_000500.LAB	12/9/2020	11:35:02	0.06	0.01	0.18	0.37	0.00	192.06	0.93	0.03	0.00	0.05	0.05	0.00
BIOIN_000501.LAB	12/9/2020	11:35:33	0.15	0.01	0.28	0.30	0.01	192.02	0.93	0.03	0.00	0.05	0.05	0.00
BIOIN_000502.LAB	12/9/2020	11:36:02	0.10	0.01	0.46	0.00	0.00	192.06	0.93	0.03	0.00	0.04	0.05	0.00
Average			0.16	0.01	0.39	0.42	0.00	192.07	0.93	0.03	0.00	0.05	0.05	0.00

Biofilter Inlet CTS Direct (ALM033173, 96.74ppm ethylene)

Spectrum	Date	Time	Formaldehyde (ppmw)	Water (%)	Ethylene (ppmw)	Acetaldehyde (ppmw)	SF6 (ppmw)	Temp (C)	Pressure (atm)	Formaldehyde resid (ppmw)	Water resid (%)	Ethylene resid (ppmw)	Acetaldehyde resid (ppmw)	SF6 resid (ppmw)
----------	------	------	---------------------	-----------	-----------------	---------------------	------------	----------	----------------	---------------------------	-----------------	-----------------------	---------------------------	------------------

BIOIN_000504.LAB	12/9/2020	11:48:03	0.00	0.00	96.62	0.23	0.01	192.25	0.96	0.03	0.01	0.10	0.05	0.00
BIOIN_000505.LAB	12/9/2020	11:48:33	-0.04	-0.01	96.22	0.19	0.00	192.26	0.96	0.03	0.00	0.10	0.05	0.00
BIOIN_000506.LAB	12/9/2020	11:49:03	0.12	-0.01	96.28	0.57	0.00	192.26	0.96	0.03	0.00	0.09	0.05	0.00
BIOIN_000507.LAB	12/9/2020	11:49:33	0.14	-0.01	96.21	0.18	-0.02	192.24	0.96	0.04	0.00	0.10	0.05	0.00
BIOIN_000508.LAB	12/9/2020	11:50:03	0.03	-0.01	96.43	0.14	0.01	192.25	0.96	0.03	0.00	0.10	0.05	0.00
Average			0.05	-0.01	96.35	0.26	0.00	192.25	0.96	0.03	0.00	0.10	0.05	0.00

Biofilter Inlet Zero Direct (AAL-17660, nitrogen)

Spectrum	Date	Time	Formaldehyde (ppmw)	Water (%)	Ethylene (ppmw)	Acetaldehyde (ppmw)	SF6 (ppmw)	Temp (C)	Pressure (atm)	Formaldehyde resid (ppmw)	Water resid (%)	Ethylene resid (ppmw)	Acetaldehyde resid (ppmw)	SF6 resid (ppmw)
BIOIN_000510.LAB	12/9/2020	11:51:03	-0.02	-0.01	0.27	0.62	0.01	192.21	0.96	0.03	0.00	0.05	0.05	0.00
BIOIN_000511.LAB	12/9/2020	11:51:33	0.02	-0.01	0.17	0.47	0.00	192.18	0.96	0.03	0.00	0.04	0.05	0.00
BIOIN_000512.LAB	12/9/2020	11:52:03	0.14	-0.01	0.15	1.03	0.01	192.23	0.96	0.03	0.00	0.05	0.05	0.00
BIOIN_000513.LAB	12/9/2020	11:52:33	0.10	-0.01	0.17	0.81	0.00	192.26	0.96	0.03	0.00	0.04	0.05	0.00
BIOIN_000514.LAB	12/9/2020	11:53:03	0.01	-0.01	0.10	0.03	0.00	192.26	0.96	0.03	0.00	0.05	0.06	0.00
Average			0.05	-0.01	0.17	0.59	0.00	192.23	0.96	0.03	0.00	0.05	0.05	0.00

Biofilter Outlet Zero Direct (AAL-17660, nitrogen)

Spectrum	Date	Time	Formaldehyde (ppmw)	Water (%)	Ethylene (ppmw)	Acetaldehyde (ppmw)	SF6 (ppmw)	Temp (C)	Pressure (atm)	Formaldehyde resid (ppmw)	Water resid (%)	Ethylene resid (ppmw)	Acetaldehyde resid (ppmw)	SF6 resid (ppmw)
BIOOUT_0001.LAB	12/9/2020	6:22:16	0.02	0.00	0.02	-0.01	0.01	192.32	0.95	0.02	0.00	0.04	0.03	0.00
BIOOUT_0002.LAB	12/9/2020	6:22:47	0.08	0.00	0.07	-0.03	0.00	192.28	0.95	0.02	0.00	0.03	0.03	0.00
BIOOUT_0003.LAB	12/9/2020	6:23:18	-0.03	0.00	-0.01	-0.01	0.01	192.25	0.95	0.02	0.00	0.03	0.03	0.00
BIOOUT_0004.LAB	12/9/2020	6:23:49	-0.05	0.00	0.02	-0.06	0.00	192.21	0.95	0.02	0.00	0.03	0.03	0.00
BIOOUT_0005.LAB	12/9/2020	6:24:20	-0.06	0.00	0.04	0.32	0.00	192.25	0.95	0.02	0.00	0.03	0.03	0.00
BIOOUT_0006.LAB	12/9/2020	6:24:51	0.08	0.00	0.07	-0.14	0.00	192.20	0.95	0.02	0.00	0.03	0.03	0.00
BIOOUT_0007.LAB	12/9/2020	6:25:22	0.07	0.00	0.03	-0.15	-0.01	192.13	0.95	0.02	0.00	0.03	0.03	0.00
BIOOUT_0008.LAB	12/9/2020	6:25:53	0.08	0.00	-0.05	-0.23	0.00	192.14	0.95	0.02	0.00	0.03	0.03	0.00
Average			0.02	0.00	0.02	-0.04	0.00	192.22	0.95	0.02	0.00	0.03	0.03	0.00

Biofilter Outlet CTS Direct (ALM033173, 96.74ppm ethylene)

Spectrum	Date	Time	Formaldehyde (ppmw)	Water (%)	Ethylene (ppmw)	Acetaldehyde (ppmw)	SF6 (ppmw)	Temp (C)	Pressure (atm)	Formaldehyde resid (ppmw)	Water resid (%)	Ethylene resid (ppmw)	Acetaldehyde resid (ppmw)	SF6 resid (ppmw)
BIOOUT_0010.LAB	12/9/2020	6:26:54	0.07	0.01	97.33	0.09	0.00	192.14	0.95	0.02	0.00	0.12	0.03	0.00
BIOOUT_0011.LAB	12/9/2020	6:27:25	0.08	0.01	97.26	-0.28	-0.01	192.09	0.95	0.02	0.00	0.13	0.03	0.00
BIOOUT_0012.LAB	12/9/2020	6:27:55	0.00	0.01	97.09	-0.15	0.00	192.10	0.95	0.02	0.00	0.13	0.03	0.00
BIOOUT_0013.LAB	12/9/2020	6:28:25	0.12	0.01	97.22	-0.18	0.00	192.10	0.95	0.02	0.00	0.12	0.03	0.00
BIOOUT_0014.LAB	12/9/2020	6:28:55	0.04	0.00	97.17	-0.22	0.00	192.09	0.95	0.02	0.00	0.11	0.03	0.00
Average			0.06	0.01	97.21	-0.15	0.00	192.10	0.95	0.02	0.00	0.12	0.03	0.00

Biofilter Outlet Spike Direct (CC716034, 100.8ppm acetaldehyde, 10.42ppm SF6)

Spectrum	Date	Time	Formaldehyde (ppmw)	Water (%)	Ethylene (ppmw)	Acetaldehyde (ppmw)	SF6 (ppmw)	Temp (C)	Pressure (atm)	Formaldehyde resid (ppmw)	Water resid (%)	Ethylene resid (ppmw)	Acetaldehyde resid (ppmw)	SF6 resid (ppmw)
BIOOUT_0016.LAB	12/9/2020	6:29:58	-0.02	0.00	-0.63	102.87	10.28	192.09	0.95	0.03	0.00	0.14	0.04	0.00
BIOOUT_0017.LAB	12/9/2020	6:30:29	-0.14	0.00	-0.62	102.88	10.32	192.08	0.95	0.03	0.00	0.15	0.05	0.00
BIOOUT_0018.LAB	12/9/2020	6:31:01	-0.24	0.00	-0.98	103.15	10.30	192.07	0.95	0.03	0.00	0.14	0.05	0.00
BIOOUT_0019.LAB	12/9/2020	6:31:31	-0.09	-0.01	-0.58	103.06	10.31	192.07	0.95	0.03	0.00	0.15	0.04	0.00
BIOOUT_0020.LAB	12/9/2020	6:32:01	-0.14	0.00	-0.61	103.00	10.29	192.04	0.95	0.03	0.00	0.15	0.04	0.00
Average			-0.13	0.00	-0.68	102.99	10.30	192.07	0.95	0.03	0.00	0.15	0.04	0.00

Biofilter Outlet CTS System and High Response Time (ALM033173, 96.74ppm ethylene)

Spectrum	Date	Time	Formaldehyde (ppmw)	Water (%)	Ethylene (ppmw)	Acetaldehyde (ppmw)	SF6 (ppmw)	Temp (C)	Pressure (atm)	Formaldehyde resid (ppmw)	Water resid (%)	Ethylene resid (ppmw)	Acetaldehyde resid (ppmw)	SF6 resid (ppmw)
BIOOUT_0036.LAB	12/9/2020	6:36:00	0.07	4.01	0.12	0.60	-0.01	191.86	0.91	0.04	0.02	0.08	0.08	0.00
BIOOUT_0037.LAB	12/9/2020	6:36:08	0.43	3.74	3.00	7.09	0.66	191.92	0.92	0.04	0.02	0.09	0.08	0.00
BIOOUT_0038.LAB	12/9/2020	6:36:15	0.33	0.74	82.23	6.27	0.53	191.91	0.92	0.04	0.01	0.10	0.07	0.00
BIOOUT_0039.LAB	12/9/2020	6:36:23	0.00	0.18	96.24	0.21	0.02	191.86	0.92	0.04	0.00	0.12	0.07	0.00
BIOOUT_0040.LAB	12/9/2020	6:36:30	0.24	0.18	96.18	-0.30	0.02	191.90	0.92	0.04	0.01	0.12	0.06	0.00
BIOOUT_0041.LAB	12/9/2020	6:36:38	0.08	0.16	96.19	-0.20	0.01	191.90	0.91	0.03	0.01	0.12	0.06	0.00
BIOOUT_0042.LAB	12/9/2020	6:36:46	0.14	0.14	96.31	-0.19	0.02	191.89	0.91	0.04	0.01	0.14	0.06	0.00
BIOOUT_0043.LAB	12/9/2020	6:36:54	0.21	0.13	96.42	0.36	0.01	191.85	0.92	0.04	0.01	0.11	0.06	0.00
Response/Average		0:00:23	0.13	0.16	96.27	-0.02	0.02	191.88	0.91	0.04	0.01	0.12	0.06	0.00

Biofilter Outlet Zero System and Zero Response Time (AAL-17660, nitrogen)

Spectrum	Date	Time	Formaldehyde (ppmw)	Water (%)	Ethylene (ppmw)	Acetaldehyde (ppmw)	SF6 (ppmw)	Temp (C)	Pressure (atm)	Formaldehyde resid (ppmw)	Water resid (%)	Ethylene resid (ppmw)	Acetaldehyde resid (ppmw)	SF6 resid (ppmw)
BIOOUT_0044.LAB	12/9/2020	6:37:01	0.29	0.11	96.13	0.52	0.00	191.86	0.92	0.04	0.01	0.11	0.06	0.00
BIOOUT_0045.LAB	12/9/2020	6:37:09	-0.03	0.12	95.97	-0.21	0.00	191.87	0.92	0.04	0.01	0.12	0.06	0.00
BIOOUT_0046.LAB	12/9/2020	6:37:17	0.22	1.62	50.04	0.08	-0.04	191.85	0.91	0.04	0.01	0.13	0.06	0.00
BIOOUT_0047.LAB	12/9/2020	6:37:24	0.07	0.90	4.17	0.07	-0.01	191.85	0.92	0.04	0.01	0.07	0.07	0.00
BIOOUT_0048.LAB	12/9/2020	6:37:32	-0.06	0.91	0.21	0.36	0.02	191.83	0.91	0.04	0.01	0.06	0.07	0.00
BIOOUT_0049.LAB	12/9/2020	6:37:40	-0.07	0.93	0.15	-0.12	0.01	191.77	0.91	0.04	0.01	0.06	0.07	0.00
BIOOUT_0050.LAB	12/9/2020	6:37:47	0.01	0.92	0.22	-0.06	0.00	191.85	0.91	0.04	0.01	0.06	0.06	0.00
BIOOUT_0051.LAB	12/9/2020	6:37:55	0.25	0.93	0.19	0.31	0.00	191.86	0.91	0.04	0.01	0.05	0.06	0.00
BIOOUT_0052.LAB	12/9/2020	6:38:03	-0.11	0.61	0.11	-0.05	0.02	191.85	0.91	0.04	0.01	0.06	0.07	0.00
Response/Average		0:00:31	0.00	0.86	0.18	0.09	0.01	191.83	0.91	0.04	0.01	0.06	0.07	0.00

Biofilter Outlet Native

Spectrum	Date	Time	Formaldehyde (ppmw)	Water (%)	Ethylene (ppmw)	Acetaldehyde (ppmw)	SF6 (ppmw)	Temp (C)	Pressure (atm)	Formaldehyde resid (ppmw)	Water resid (%)	Ethylene resid (ppmw)	Acetaldehyde resid (ppmw)	SF6 resid (ppmw)
BIOOUT_0059.LAB	12/9/2020	6:40:08	0.14	4.02	0.20	0.41	0.01	191.81	0.91	0.04	0.02	0.07	0.06	0.00
BIOOUT_0060.LAB	12/9/2020	6:40:38	0.14	4.03	0.19	0.72	0.00	191.83	0.91	0.04	0.02	0.07	0.06	0.00
BIOOUT_0061.LAB	12/9/2020	6:41:09	0.11	4.03	0.35	0.35	0.00	191.84	0.91	0.03	0.02	0.07	0.06	0.00
BIOOUT_0062.LAB	12/9/2020	6:41:39	0.16	4.03	0.29	0.37	0.01	191.82	0.91	0.04	0.02	0.07	0.06	0.00
BIOOUT_0063.LAB	12/9/2020	6:42:09	0.12	3.94	0.29	0.20	0.01	191.84	0.91	0.03	0.02	0.07	0.07	0.00
Average			0.14	4.01	0.27	0.41	0.01	191.83	0.91	0.04	0.02	0.07	0.06	0.00

Biofilter Outlet Spiked (CC716034, 100.8ppm acetaldehyde, 10.42ppm SF6)

Spectrum	Date	Time	Formaldehyde (ppmw)	Water (%)	Ethylene (ppmw)	Acetaldehyde (ppmw)	SF6 (ppmw)	Temp (C)	Pressure (atm)	Formaldehyde resid (ppmw)	Water resid (%)	Ethylene resid (ppmw)	Acetaldehyde resid (ppmw)	SF6 resid (ppmw)
BIOOUT_0066.LAB	12/9/2020	6:43:40	0.06	3.73	0.30	8.12	0.81	191.89	0.91	0.04	0.02	0.07	0.06	0.00
BIOOUT_0067.LAB	12/9/2020	6:44:10	0.06	3.73	0.13	8.47	0.80	191.84	0.91	0.03	0.02	0.07	0.06	0.00
BIOOUT_0068.LAB	12/9/2020	6:44:42	0.14	3.73	0.12	8.34	0.81	191.85	0.91	0.03	0.02	0.07	0.06	0.00
BIOOUT_0069.LAB	12/9/2020	6:45:13	0.09	3.73	0.16	8.18	0.81	191.84	0.91	0.03	0.02	0.07	0.06	0.00
BIOOUT_0070.LAB	12/9/2020	6:45:43	0.10	3.74	0.20	8.30	0.81	191.83	0.91	0.03	0.02	0.07	0.07	0.00
Average			0.09	3.73	0.18	8.28	0.81	191.85	0.91	0.03	0.02	0.07	0.06	0.00

Biofilter Outlet Native

Spectrum	Date	Time	Formaldehyde (ppmw)	Water (%)	Ethylene (ppmw)	Acetaldehyde (ppmw)	SF6 (ppmw)	Temp (C)	Pressure (atm)	Formaldehyde resid (ppmw)	Water resid (%)	Ethylene resid (ppmw)	Acetaldehyde resid (ppmw)	SF6 resid (ppmw)
BIOOUT_0228.LAB	12/9/2020	8:46:35	0.07	4.09	0.27	1.08	0.00	191.95	0.91	0.03	0.02	0.07	0.06	0.00
BIOOUT_0229.LAB	12/9/2020	8:47:07	0.06	4.10	0.28	1.24	0.01	191.97	0.91	0.04	0.02	0.07	0.06	0.00
BIOOUT_0230.LAB	12/9/2020	8:47:37	0.17	4.09	0.31	1.32	0.01	192.00	0.91	0.03	0.02	0.07	0.06	0.00
BIOOUT_0231.LAB	12/9/2020	8:48:07	0.13	4.09	0.17	1.14	0.01	192.00	0.91	0.03	0.02	0.07	0.06	0.00
BIOOUT_0232.LAB	12/9/2020	8:48:37	0.14	4.07	0.11	1.14	0.01	191.98	0.91	0.03	0.02	0.08	0.07	0.00
Average			0.11	4.09	0.23	1.18	0.01	191.98	0.91	0.03	0.02	0.07	0.06	0.00

Biofilter Outlet Spiked (CC716034, 100.8ppm acetaldehyde, 10.42ppm SF6)

Spectrum	Date	Time	Formaldehyde (ppmw)	Water (%)	Ethylene (ppmw)	Acetaldehyde (ppmw)	SF6 (ppmw)	Temp (C)	Pressure (atm)	Formaldehyde resid (ppmw)	Water resid (%)	Ethylene resid (ppmw)	Acetaldehyde resid (ppmw)	SF6 resid (ppmw)
BIOOUT_0251.LAB	12/9/2020	8:58:16	0.12	3.70	0.30	10.19	0.91	191.93	0.91	0.03	0.02	0.07	0.06	0.00
BIOOUT_0252.LAB	12/9/2020	8:58:46	0.16	3.72	0.32	9.97	0.91	191.98	0.91	0.03	0.02	0.07	0.07	0.00
BIOOUT_0253.LAB	12/9/2020	8:59:16	0.12	3.73	0.21	9.84	0.91	191.98	0.91	0.03	0.02	0.07	0.06	0.00
BIOOUT_0254.LAB	12/9/2020	8:59:47	0.16	3.74	0.22	10.03	0.91	191.96	0.91	0.03	0.02	0.07	0.06	0.00
BIOOUT_0255.LAB	12/9/2020	9:00:18	0.											

Average			0.15	3.73	0.27	10.00	0.91	191.97	0.91	0.03	0.02	0.07	0.06	0.00
---------	--	--	------	------	------	-------	------	--------	------	------	------	------	------	------

Biofilter Outlet CTS System (ALM033173, 96.74ppm ethylene)

Spectrum	Date	Time	Formaldehyde (ppmw)	Water (%)	Ethylene (ppmw)	Acetaldehyde (ppmw)	SF6 (ppmw)	Temp (C)	Pressure (atm)	Formaldehyde resid (ppmw)	Water resid (%)	Ethylene resid (ppmw)	Acetaldehyde resid (ppmw)	SF6 resid (ppmw)
BIOOUT_0245.LAB	12/9/2020	8:55:15	0.10	0.01	98.12	0.86	0.02	191.99	0.91	0.02	0.00	0.12	0.03	0.00
BIOOUT_0246.LAB	12/9/2020	8:55:45	0.10	0.00	98.27	0.76	0.01	191.97	0.91	0.02	0.00	0.12	0.03	0.00
BIOOUT_0247.LAB	12/9/2020	8:56:15	0.13	0.00	98.25	0.79	0.00	191.98	0.91	0.02	0.00	0.12	0.03	0.00
BIOOUT_0248.LAB	12/9/2020	8:56:45	0.16	0.00	98.27	0.97	0.01	191.94	0.91	0.02	0.00	0.12	0.03	0.00
BIOOUT_0249.LAB	12/9/2020	8:57:15	0.10	0.00	98.67	0.61	0.01	191.92	0.91	0.02	0.00	0.12	0.03	0.00
Average			0.12	0.00	98.32	0.80	0.01	191.96	0.91	0.02	0.00	0.12	0.03	0.00

Biofilter Outlet Native

Spectrum	Date	Time	Formaldehyde (ppmw)	Water (%)	Ethylene (ppmw)	Acetaldehyde (ppmw)	SF6 (ppmw)	Temp (C)	Pressure (atm)	Formaldehyde resid (ppmw)	Water resid (%)	Ethylene resid (ppmw)	Acetaldehyde resid (ppmw)	SF6 resid (ppmw)
BIOOUT_0370.LAB	12/9/2020	9:58:11	0.03	4.11	0.18	1.41	0.00	192.01	0.91	0.03	0.02	0.07	0.06	0.00
BIOOUT_0371.LAB	12/9/2020	9:58:40	0.05	4.11	0.20	1.43	0.00	192.01	0.91	0.04	0.02	0.07	0.06	0.00
BIOOUT_0372.LAB	12/9/2020	9:59:10	0.05	4.11	0.28	1.44	0.01	192.01	0.91	0.03	0.02	0.07	0.06	0.00
BIOOUT_0373.LAB	12/9/2020	9:59:40	0.14	4.10	0.24	1.54	0.01	192.01	0.91	0.03	0.02	0.07	0.06	0.00
BIOOUT_0374.LAB	12/9/2020	10:00:11	0.03	4.12	0.22	1.32	0.01	191.99	0.91	0.03	0.02	0.07	0.06	0.00
Average			0.06	4.11	0.22	1.43	0.00	192.01	0.91	0.03	0.02	0.07	0.06	0.00

Biofilter Outlet Spiked (CC716034, 100.8ppm acetaldehyde, 10.42ppm SF6)

Spectrum	Date	Time	Formaldehyde (ppmw)	Water (%)	Ethylene (ppmw)	Acetaldehyde (ppmw)	SF6 (ppmw)	Temp (C)	Pressure (atm)	Formaldehyde resid (ppmw)	Water resid (%)	Ethylene resid (ppmw)	Acetaldehyde resid (ppmw)	SF6 resid (ppmw)
BIOOUT_0408.LAB	12/9/2020	10:20:00	0.09	3.86	0.24	7.51	0.64	191.97	0.91	0.03	0.02	0.07	0.06	0.00
BIOOUT_0409.LAB	12/9/2020	10:20:30	0.02	3.88	0.20	7.74	0.64	191.95	0.91	0.03	0.02	0.07	0.06	0.00
BIOOUT_0410.LAB	12/9/2020	10:21:01	0.08	3.87	0.14	7.79	0.64	191.95	0.91	0.04	0.02	0.07	0.06	0.00
BIOOUT_0411.LAB	12/9/2020	10:21:31	0.10	3.89	0.21	7.73	0.64	191.97	0.91	0.03	0.02	0.07	0.06	0.00
BIOOUT_0412.LAB	12/9/2020	10:22:01	0.03	3.88	0.21	7.83	0.64	191.98	0.91	0.04	0.02	0.07	0.06	0.00
Average			0.07	3.87	0.20	7.72	0.64	191.96	0.91	0.03	0.02	0.07	0.06	0.00

Biofilter Outlet CTS System (ALM033173, 96.74ppm ethylene)

Spectrum	Date	Time	Formaldehyde (ppmw)	Water (%)	Ethylene (ppmw)	Acetaldehyde (ppmw)	SF6 (ppmw)	Temp (C)	Pressure (atm)	Formaldehyde resid (ppmw)	Water resid (%)	Ethylene resid (ppmw)	Acetaldehyde resid (ppmw)	SF6 resid (ppmw)
BIOOUT_0401.LAB	12/9/2020	10:16:26	0.09	0.01	98.32	1.12	0.01	191.96	0.91	0.02	0.00	0.13	0.03	0.00
BIOOUT_0402.LAB	12/9/2020	10:16:57	0.17	0.01	98.18	1.60	0.00	191.97	0.91	0.02	0.00	0.12	0.03	0.00
BIOOUT_0403.LAB	12/9/2020	10:17:28	0.20	0.01	97.99	0.99	0.01	191.95	0.91	0.02	0.00	0.12	0.03	0.00
BIOOUT_0404.LAB	12/9/2020	10:17:58	0.11	0.00	98.09	1.36	0.01	191.97	0.91	0.02	0.00	0.13	0.03	0.00
BIOOUT_0405.LAB	12/9/2020	10:18:28	0.15	0.00	97.87	1.06	0.01	191.97	0.92	0.02	0.00	0.12	0.03	0.00
Average			0.14	0.00	98.09	1.23	0.01	191.96	0.91	0.02	0.00	0.12	0.03	0.00

Biofilter Outlet Native

Spectrum	Date	Time	Formaldehyde (ppmw)	Water (%)	Ethylene (ppmw)	Acetaldehyde (ppmw)	SF6 (ppmw)	Temp (C)	Pressure (atm)	Formaldehyde resid (ppmw)	Water resid (%)	Ethylene resid (ppmw)	Acetaldehyde resid (ppmw)	SF6 resid (ppmw)
BIOOUT_0531.LAB	12/9/2020	11:22:34	0.05	4.16	0.21	1.95	0.01	192.00	0.91	0.04	0.02	0.07	0.06	0.00
BIOOUT_0532.LAB	12/9/2020	11:23:04	0.14	4.15	0.22	1.91	0.01	192.00	0.91	0.04	0.02	0.07	0.06	0.00
BIOOUT_0533.LAB	12/9/2020	11:23:34	0.06	4.14	0.23	1.67	0.01	192.00	0.91	0.03	0.02	0.07	0.06	0.00
BIOOUT_0534.LAB	12/9/2020	11:24:05	0.13	4.15	0.21	1.97	0.00	192.03	0.91	0.03	0.02	0.07	0.06	0.00
BIOOUT_0535.LAB	12/9/2020	11:24:35	0.19	4.14	0.13	2.08	0.01	192.01	0.91	0.04	0.02	0.07	0.07	0.00
Average			0.11	4.15	0.20	1.92	0.01	192.01	0.91	0.04	0.02	0.07	0.06	0.00

Biofilter Outlet Spiked (CC716034, 100.8ppm acetaldehyde, 10.42ppm SF6)

Spectrum	Date	Time	Formaldehyde (ppmw)	Water (%)	Ethylene (ppmw)	Acetaldehyde (ppmw)	SF6 (ppmw)	Temp (C)	Pressure (atm)	Formaldehyde resid (ppmw)	Water resid (%)	Ethylene resid (ppmw)	Acetaldehyde resid (ppmw)	SF6 resid (ppmw)
BIOOUT_0548.LAB	12/9/2020	11:41:20	0.25	3.84	0.24	8.80	0.69	191.98	0.91	0.04	0.02	0.07	0.06	0.00
BIOOUT_0549.LAB	12/9/2020	11:41:51	0.15	3.85	0.19	8.60	0.69	192.01	0.91	0.04	0.02	0.07	0.06	0.00
BIOOUT_0550.LAB	12/9/2020	11:42:22	0.08	3.85	0.21	8.57	0.70	192.02	0.91	0.04	0.02	0.06	0.06	0.00
BIOOUT_0551.LAB	12/9/2020	11:42:53	0.05	3.85	0.18	8.45	0.70	191.99	0.91	0.04	0.02	0.07	0.06	0.00
BIOOUT_0552.LAB	12/9/2020	11:43:24	0.12	3.85	0.12	8.53	0.70	192.00	0.91	0.04	0.02	0.07	0.06	0.00
Average			0.13	3.85	0.19	8.59	0.70	192.00	0.91	0.04	0.02	0.07	0.06	0.00

Biofilter Outlet CTS System (ALM033173, 96.74ppm ethylene)

Spectrum	Date	Time	Formaldehyde (ppmw)	Water (%)	Ethylene (ppmw)	Acetaldehyde (ppmw)	SF6 (ppmw)	Temp (C)	Pressure (atm)	Formaldehyde resid (ppmw)	Water resid (%)	Ethylene resid (ppmw)	Acetaldehyde resid (ppmw)	SF6 resid (ppmw)
BIOOUT_0541.LAB	12/9/2020	11:37:47	0.14	0.00	97.86	1.54	0.01	191.98	0.91	0.02	0.00	0.12	0.03	0.00
BIOOUT_0542.LAB	12/9/2020	11:38:17	0.06	0.00	97.65	1.45	0.01	191.97	0.92	0.02	0.00	0.12	0.04	0.00
BIOOUT_0543.LAB	12/9/2020	11:38:48	0.10	0.00	98.23	1.68	0.01	191.96	0.91	0.02	0.00	0.13	0.03	0.00
BIOOUT_0544.LAB	12/9/2020	11:39:18	0.17	0.00	98.38	1.16	0.00	191.99	0.91	0.02	0.00	0.13	0.04	0.00
BIOOUT_0545.LAB	12/9/2020	11:39:48	0.17	0.00	98.07	1.40	0.01	192.00	0.91	0.02	0.00	0.12	0.03	0.00
Average			0.13	0.00	98.04	1.45	0.01	191.98	0.91	0.02	0.00	0.12	0.04	0.00

Biofilter Outlet Zero System (AAL-17660, nitrogen)

Spectrum	Date	Time	Formaldehyde (ppmw)	Water (%)	Ethylene (ppmw)	Acetaldehyde (ppmw)	SF6 (ppmw)	Temp (C)	Pressure (atm)	Formaldehyde resid (ppmw)	Water resid (%)	Ethylene resid (ppmw)	Acetaldehyde resid (ppmw)	SF6 resid (ppmw)
BIOOUT_0554.LAB	12/9/2020	11:44:25	0.15	0.02	0.14	1.55	0.00	192.05	0.91	0.02	0.00	0.04	0.03	0.00
BIOOUT_0555.LAB	12/9/2020	11:44:55	0.17	0.00	0.24	1.75	0.00	192.05	0.91	0.02	0.00	0.05	0.03	0.00
BIOOUT_0556.LAB	12/9/2020	11:45:25	0.18	0.00	0.14	1.63	0.00	192.05	0.92	0.02	0.00	0.04	0.03	0.00
BIOOUT_0557.LAB	12/9/2020	11:45:55	0.10	0.00	0.12	1.44	0.00	192.08	0.92	0.02	0.00	0.04	0.04	0.00
BIOOUT_0558.LAB	12/9/2020	11:46:26	0.09	0.00	0.10	1.63	0.00	192.07	0.92	0.02	0.00	0.04	0.04	0.00
Average			0.14	0.00	0.15	1.60	0.00	192.06	0.92	0.02	0.00	0.04	0.03	0.00

Biofilter Outlet CTS Direct (ALM033173, 96.74ppm ethylene)

Spectrum	Date	Time	Formaldehyde (ppmw)	Water (%)	Ethylene (ppmw)	Acetaldehyde (ppmw)	SF6 (ppmw)	Temp (C)	Pressure (atm)	Formaldehyde resid (ppmw)	Water resid (%)	Ethylene resid (ppmw)	Acetaldehyde resid (ppmw)	SF6 resid (ppmw)
BIOOUT_0562.LAB	12/9/2020	11:54:32	-0.02	-0.01	97.32	1.43	-0.01	192.83	0.95	0.02	0.00	0.13	0.03	0.00
BIOOUT_0563.LAB	12/9/2020	11:55:02	0.04	-0.01	97.20	1.46	-0.01	192.87	0.95	0.02	0.00	0.14	0.03	0.00
BIOOUT_0564.LAB	12/9/2020	11:55:32	0.12	-0.01	97.14	1.30	-0.01	192.84	0.95	0.02	0.00	0.13	0.03	0.00
BIOOUT_0565.LAB	12/9/2020	11:56:03	0.13	-0.01	97.23	1.36	-0.01	192.92	0.95	0.02	0.00	0.13	0.03	0.00
BIOOUT_0566.LAB	12/9/2020	11:56:32	0.01	-0.01	97.09	1.45	-0.01	192.92	0.95	0.02	0.00	0.13	0.03	0.00
Average			0.06	-0.01	97.20	1.40	-0.01	192.88	0.95	0.02	0.00	0.13	0.03	0.00

Biofilter Outlet Zero Direct (AAL-17660, nitrogen)

Spectrum	Date	Time	Formaldehyde (ppmw)	Water (%)	Ethylene (ppmw)	Acetaldehyde (ppmw)	SF6 (ppmw)	Temp (C)	Pressure (atm)	Formaldehyde resid (ppmw)	Water resid (%)	Ethylene resid (ppmw)	Acetaldehyde resid (ppmw)	SF6 resid (ppmw)
BIOOUT_0569.LAB	12/9/2020	11:58:03	0.11	-0.01	0.01	1.46	0.00	192.92	0.95	0.02	0.00	0.04	0.03	0.00
BIOOUT_0570.LAB	12/9/2020	11:58:33	-0.01	-0.01	0.06	1.91	0.00	192.93	0.95	0.02	0.00	0.04	0.03	0.00

BIOOUT_0571.LAB	12/9/2020	11:59:03	-0.03	-0.01	0.12	1.44	0.00	193.00	0.95	0.02	0.00	0.04	0.03	0.00
BIOOUT_0572.LAB	12/9/2020	11:59:33	0.07	-0.02	0.13	1.35	0.00	193.09	0.95	0.02	0.00	0.04	0.03	0.00
BIOOUT_0573.LAB	12/9/2020	12:00:03	0.02	-0.01	0.06	1.48	-0.01	193.83	0.95	0.02	0.00	0.04	0.03	0.00
Average			0.03	-0.01	0.07	1.53	0.00	193.15	0.95	0.02	0.00	0.04	0.03	0.00



Appendix D

Gas Cylinder Certificates of Analysis

CERTIFICATE OF ANALYSIS

Grade of Product: CERTIFIED HYDROCARBON

Part Number:	X04NI99C15A00X1	Reference Number:	160-401674875-1
Cylinder Number:	CC716034	Cylinder Volume:	144.4 CF
Laboratory:	124 - Plumsteadville - PA	Cylinder Pressure:	2015 PSIG
Analysis Date:	Dec 10, 2019	Valve Outlet:	350SS
Lot Number:	160-401674875-1	Expiration Date:	Dec 10, 2020

Traceability Statement: Hydrocarbon Process standards are NIST traceable either directly by weight or by comparison to Airgas laboratory standards that are directly NIST traceable by weight.

CERTIFIED CONCENTRATIONS

Component	Requested Concentration	Reported Mole %	Accuracy
SULFUR HEXAFLUORIDE	10.00 PPM	10.42 PPM	+/- 5%
ACETALDEHYDE	100.0 PPM	100.8 PPM	+/- 2%
METHANOL	100.0 PPM	100.3 PPM	+/- 2%
NITROGEN	Balance	Balance	



Approved for Release

CERTIFICATE OF ANALYSIS

Grade of Product: CERTIFIED STANDARD-SPEC

Customer:	BUREAU VERITAS NORTH AMERICA	Reference Number:	32-401202132-1
Part Number:	X02NI99C15A1268	Cylinder Volume:	144.4 CF
Cylinder Number:	ALM033173	Cylinder Pressure:	2015 PSIG
Laboratory:	112 - Troy-32 (SAP) - MI	Valve Outlet:	350
Analysis Date:	May 14, 2018		
Lot Number:	32-401202132-1		

Expiration Date: May 14, 2021

Product composition verified by direct comparison to calibration standards traceable to N.I.S.T. weights and/or N.I.S.T. Gas Mixture reference materials.

ANALYTICAL RESULTS

Component	Req Conc	Actual Concentration (Mole %)	Analytical Uncertainty
ETHYLENE	100.0 PPM	96.74 PPM	+/- 2%
NITROGEN	Balance		



Signature on file

Approved for Release

CERTIFICATE OF ANALYSIS

Grade of Product: CEM-CAL ZERO

Part Number:	NI CZ15A	Reference Number:	32-401913205-1
Cylinder Number:	AAL-17660	Cylinder Volume:	142.0 CF
Laboratory:	112 - Troy-32 (SAP) - MI	Cylinder Pressure:	2000 PSIG
Analysis Date:	Sep 21, 2020	Valve Outlet:	580
Lot Number:	32-401913205-1		

Expiration Date: Sep 21, 2028

ANALYTICAL RESULTS

Component	Requested Purity	Certified Concentration
NITROGEN	99.9995 %	99.9995 %
CARBON DIOXIDE	< 1.0 PPM	0.090 PPM
NOx	< 0.1 PPM	<LDL 0.016 PPM
SO2	< 0.1 PPM	<LDL 0.091 PPM
THC	< 0.1 PPM	<LDL 0.024 PPM
CARBON MONOXIDE	< 0.5 PPM	<LDL 0.044 PPM

Permanent Notes: Airgas certifies that the contents of this cylinder meet the requirements of 40 CFR 72.2

Impurities verified against analytical standards traceable to NIST by weight and/or analysis.

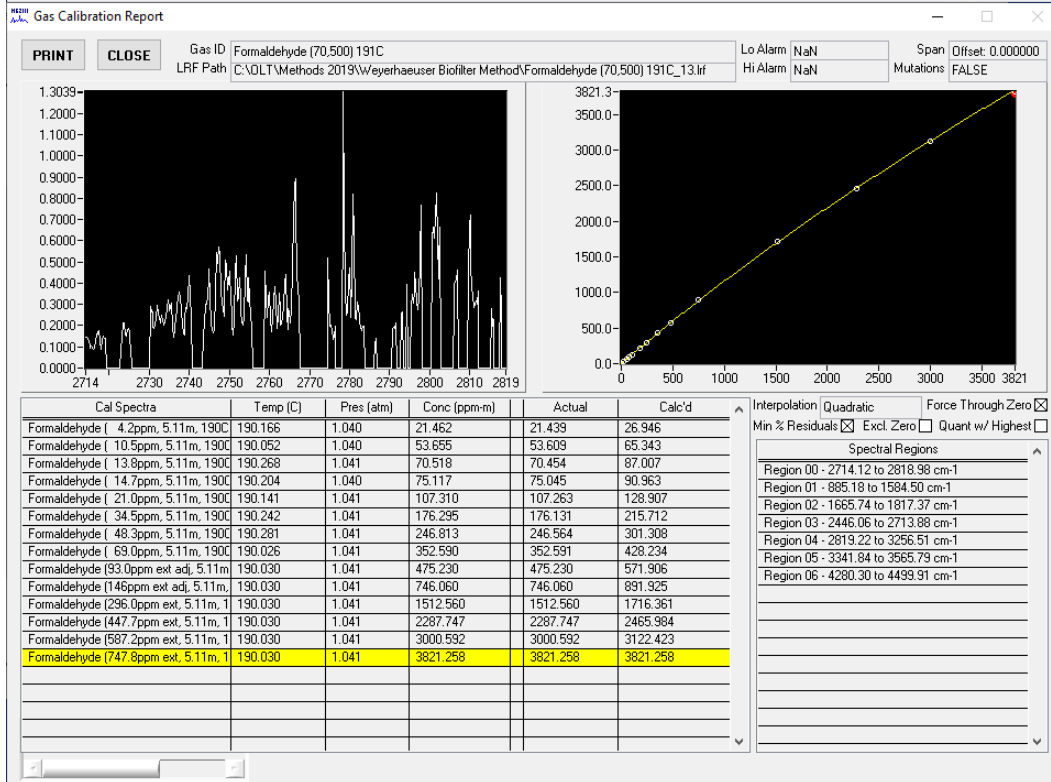
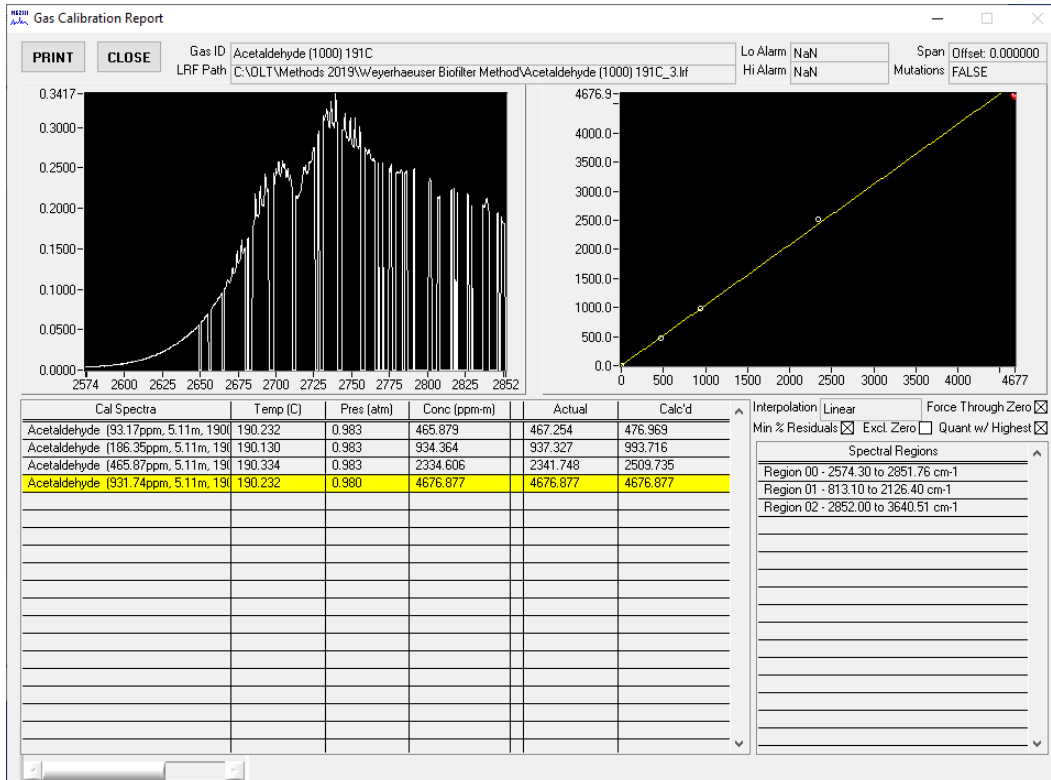
Signature on file

Approved for Release



Appendix E

Analytical Method Calibration Curves

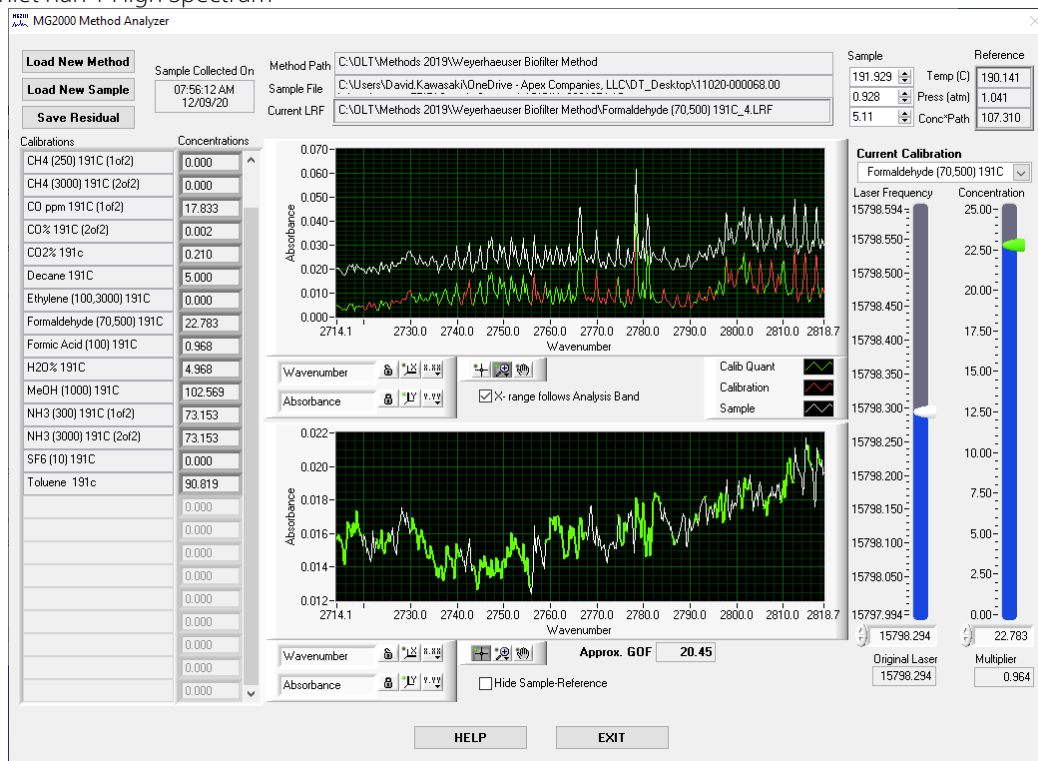




Appendix F

Spectra Manual Validation

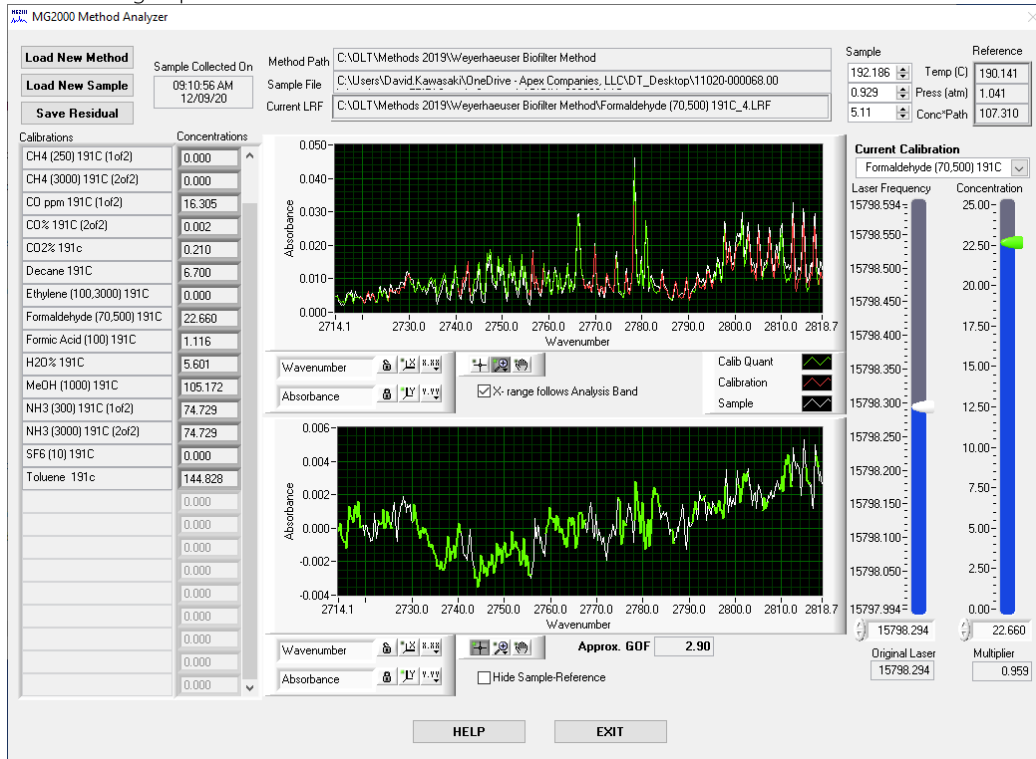
Biofilter Inlet Run 1 High Spectrum



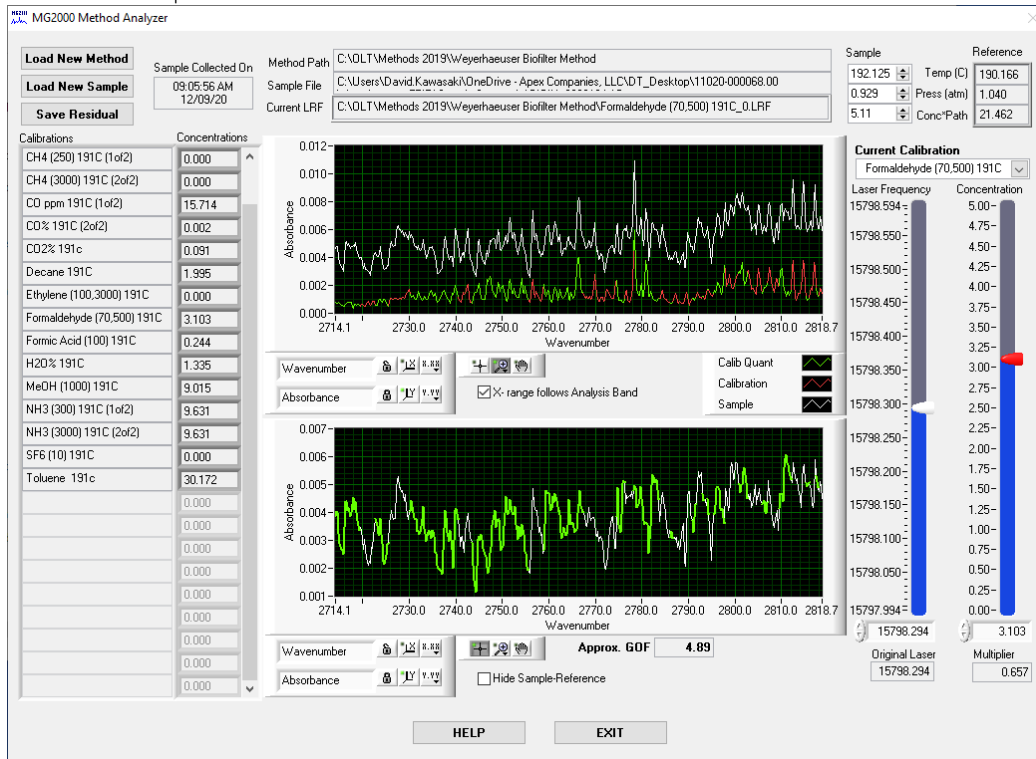
Biofilter Inlet Run 1 Low Spectrum



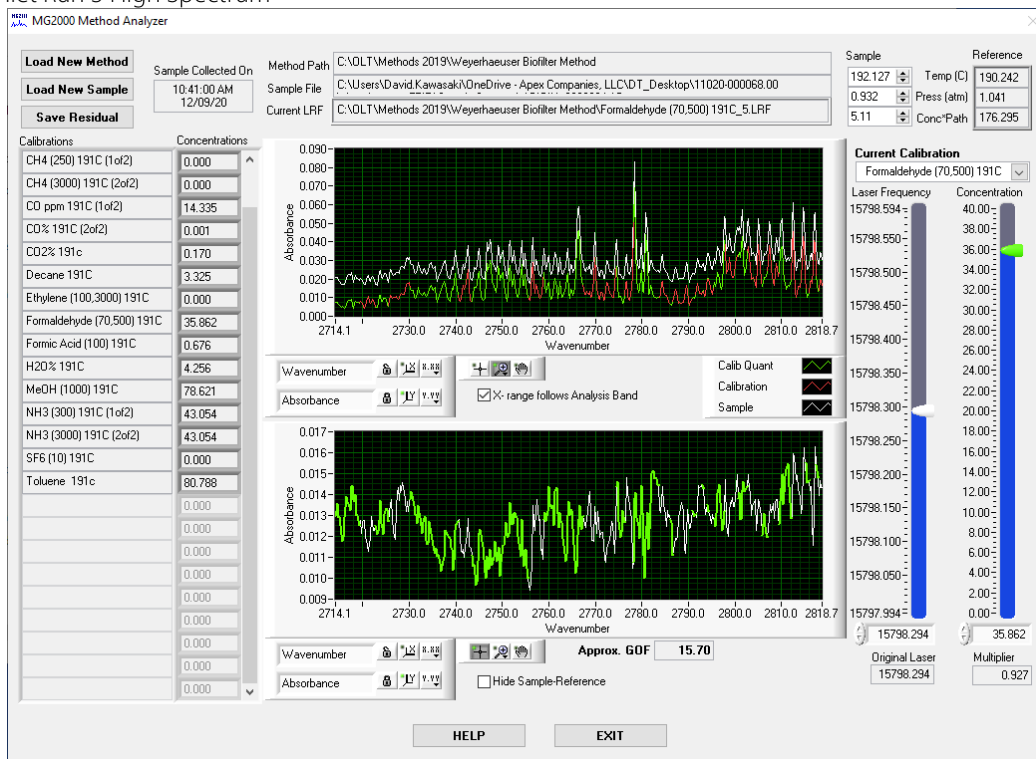
Biofilter Inlet Run 2 High Spectrum



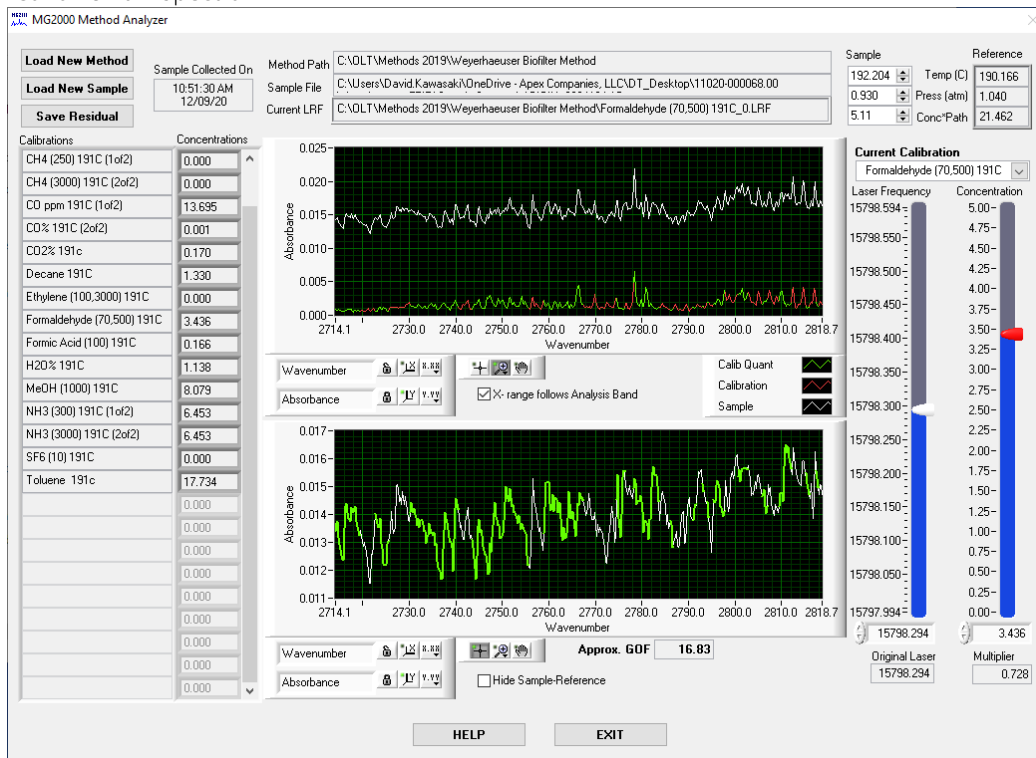
Biofilter Inlet Run 2 Low Spectrum



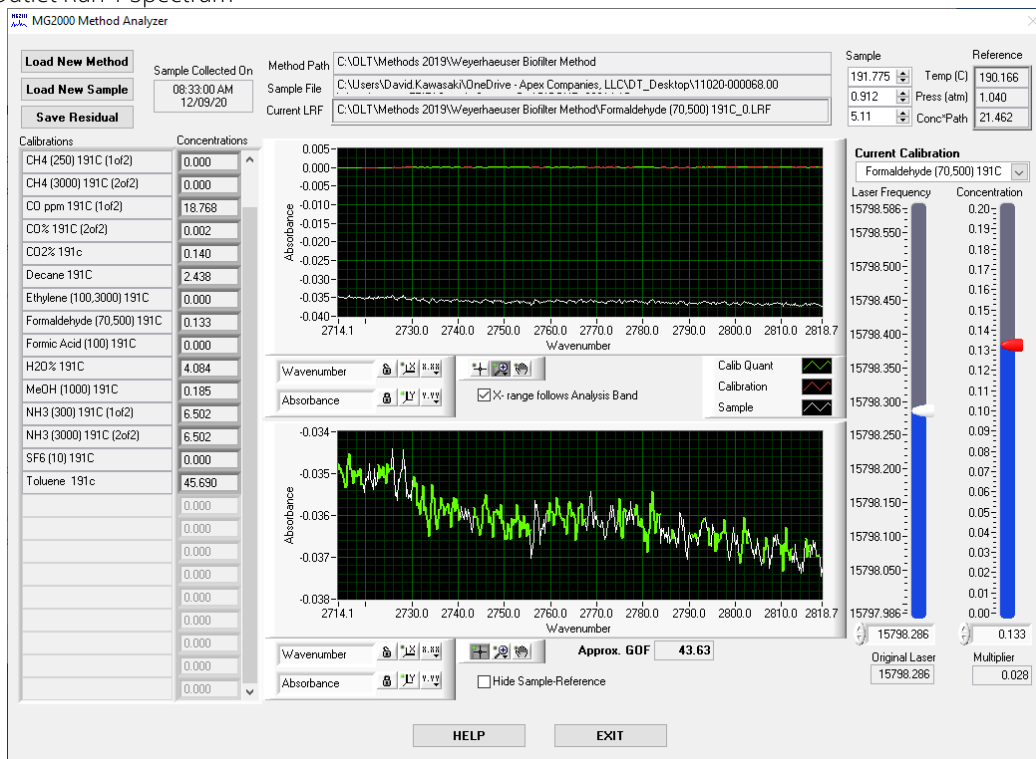
Biofilter Inlet Run 3 High Spectrum



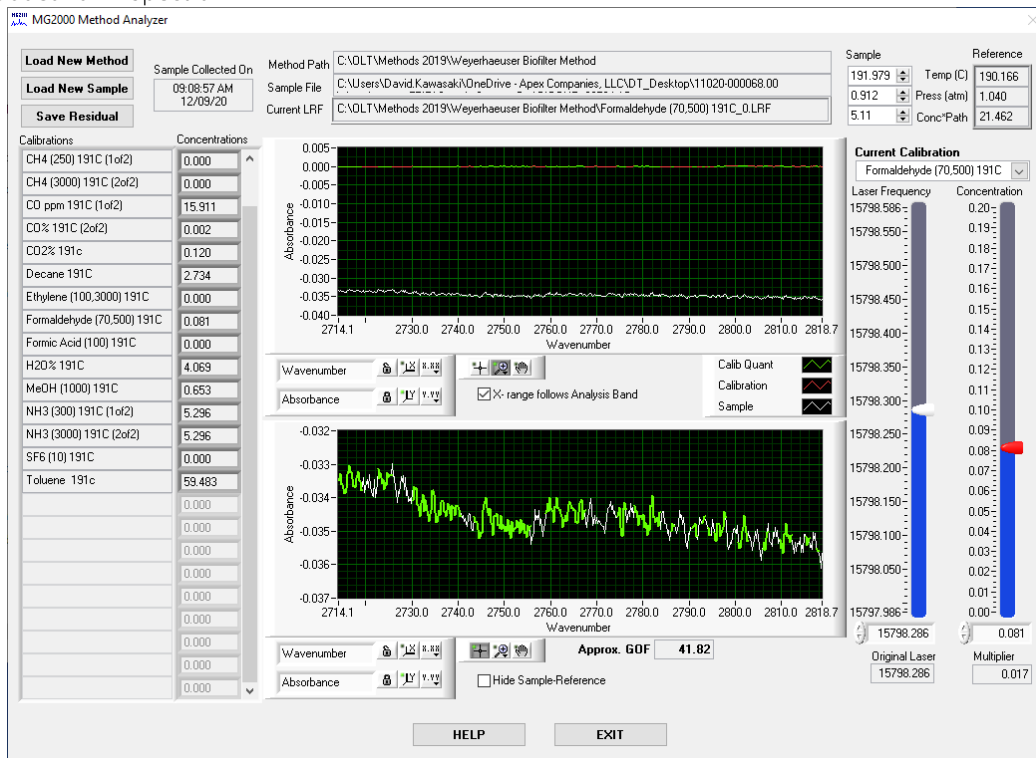
Biofilter Inlet Run 3 Low Spectrum



Biofilter Outlet Run 1 Spectrum



Biofilter Outlet Run 2 Spectrum





Appendix F

Facility Operating Data

VOC CERMS Data Summary

Press Biofilter Stack

12/9/2020

Weyerhaeuser Company

Grayling Michigan

Report prepared by: Kathi Moss and James Adams

Test No.	Average VOC ppm	Average VOC (lbs/hr carbon)	Average Air Flow (SCFM)	Average Press feed line speed (fpm)	Line speed aim rate for product	Product
1	17.40	10.28	100687	127.00	122.20	7/16"
2	13.60	8.09	100517	126.99	122.20	7/16"
3	13.62	8.14	100645	127.01	122.20	7/16"
4	18.20	10.29	100693	127.02	122.20	7/16"
5	23.74	13.40	100579	127.00	122.20	7/16"
6	20.60	12.27	103026	127.00	122.20	7/16"
7	16.64	9.78	100365	126.98	122.20	7/16"
8	11.76	7.06	100787	97.47	92.50	23/32"
9	13.95	8.35	100832	95.99	92.50	23/32"
10	15.77	9.37	100904	95.98	92.50	23/32"

Testing Notes:

The air flow monitor ran through an autocalibration during run 6. Data collected after 9:36 and before 9:42 are not included in the above totals.

Product change from 7/16" to 23/32" WFS occurred at 10:28.

PCWP MACT Testing - Mill Production Data
 December 9, 2020
 Weyerhaeuser Structurwood
 Grayling, Michigan

Species Mix 12/09/2020 (CBI)
60% Aspen
15% Pine
20% Soft Maple
5% Hard Maple

Test runs 1 through 3 - Formaldehyde Efficiency (PCWP MACT and PPH)

Run #	Date/Time	Tons of Finished Product lb/hr	VOC ppm	VOC pph	*** Product	Press Air Flow	Bio Exhaust Temp	N Hum Dp	S Hum Dp
1	12/9/2020 7:47	127	15.01	8.77	7/16"	100,627	81	2.1	2.2
2	12/9/2020 9:01	85,959	21.12	11.41	7/16"	94,518	81	2.1	2.2
3	12/9/2020 10:24	92,113	13.77	8.07	23/32"	100,696	82	2.1	2.2

Biofilter Bed Temperatures			
Run #1	Date and Start Time	Average Temp	* 3 Low Temp Average
1	12/9/2020 7:47 - 8:02	84.10	84.15
2	12/9/2020 8:02 - 8:17	84.17	
3	12/9/2020 8:17 - 8:32	84.23	
4	12/9/2020 8:32 - 8:47	84.29	
Run #2			
1	12/9/2020 9:01 - 9:16	84.41	** 3 High Temp Average
2	12/9/2020 9:16 - 9:31	84.48	
3	12/9/2020 9:31 - 9:46	84.54	
4	12/9/2020 9:46 - 10:01	84.60	
Run #3			
1	12/9/2020 10:24 - 10:39	84.55	84.56
2	12/9/2020 10:39 - 10:54	84.42	
3	12/9/2020 10:54 - 11:09	84.30	
4	12/9/2020 11:09 - 11:24	84.18	

**** Avg. Line Speed	Target Line Speed
127.0	7/16" = 122.2
127.0	7/16" = 122.2
106.1	7/16" = 122.2 23/32" = 92.5

* Testing performed on 12/4/2007 achieved a lower minimum temperature of 77.7 dF during winter conditions due to lower outside ambient air temperatures. 8/13/2020 rule allows a 10% reduction to the measured minimum temperature, which changes the sites minimum temperature to **69.93 dF**. This temperature will be used as the sites minimum operating temperature at the Biofilter system. (63.2262(m)(1))

** Testing performed on 8/4/2009 achieved a higher maximum temperature of 99.7 dF during summer conditions due to higher outside ambient air temperatures. 8/13/2020 rule allows a 10% increase to the measured maximum temperature (not to exceed 8 dF), which changes the sites maximum temperature to **107.7 dF**. This temperature will be used for the sites maximum operating temperature. (63.2262(m)(1))

Dryer Airflow, VOC, and CO CERMS Data Summary

Dryer RO Stack

10-Dec-20

Weyerhaeuser Company

Grayling Michigan

Report prepared by: Kathi Moss

<u>Test No.</u>	Average Air Flow (SCFM)	Average VOC ppm	Average VOC (lbs/hr carbon)	Average CO ppm	Average CO (PPH)	Average Dryer 1 Feed Rate (%)	Average Dryer 2 Feed Rate (%)	Average Dryer 3 Feed Rate (%)	Average Dryer 4 Feed Rate (%)	Wood Processed (PPH)
1	113354	4.52	2.87	134.23	53.06	80	80	78	0	110578
2	109415	4.87	3.05	134.42	50.93	86	86	72	0	117912
3	113004	5.12	3.29	115.01	44.95	92	92	91	91	99405
4	113585	6.60	4.20	138.20	53.76	96	69	96	93	85726
5	109024	6.60	4.10	130.72	49.17	96	94	96	8	91509
6	111184	6.82	4.29	127.08	48.51	96	94	96	0	90314
7	116894	7.97	5.25	130.81	52.37	91	91	91	90	113501
8	114951	6.72	4.38	140.82	55.51	90	90	90	90	113919
9	115399	5.98	3.88	152.52	60.71	90	90	90	90	111944
10	114948	5.18	3.33	164.42	64.30	90	90	90	90	113815
Average All Runs	113176	6.04	3.86	136.82	53.33	91	88	89	55	104862

Testing Notes:

Running 1/2" sheathing during all 10 test runs. Ran on 3 dryer systems through runs 1 & 2 due to conveyor issues in the woodroom causing low wood to the dryer systems. Shut down after run 3 to complete conveyor repair and fill wet bins. Ran on 3 dryers during runs 5 due to equipment issues on the formline required shutdown as bins were full. Shut down #4 dryer system just before run 6 so also audited on 3 dryer systems. Maintenance found loose bolts that had to be tightened or risk significant down time. Material throughput during 3-dryer operation is least 65% four system operation.