



RICK SNYDER  
GOVERNOR

STATE OF MICHIGAN  
DEPARTMENT OF ENVIRONMENTAL QUALITY  
KALAMAZOO DISTRICT OFFICE



DAN WYANT  
DIRECTOR

January 14, 2014

Mr. Jeffrey Kelley, Project Engineering Manager  
Sekisui Voltek, LLC  
17 Allen Avenue  
Coldwater, Michigan 49036

SRN: B8786, Branch County

Dear Mr. Kelley:

**VIOLATION NOTICE**

On October 29 and 30, 2013, a series of stack tests were performed at Sekisui Voltek, LLC (Facility), located at 17 Allen Avenue, Coldwater, Michigan. Some of this testing was witnessed by the Department of Environmental Quality (DEQ), Air Quality Division (AQD). The purpose of this testing was to determine the Facility's compliance with the requirements of the federal Clean Air Act; Part 55, Air Pollution Control, of the Natural Resources and Environmental Protection Act, 1994 PA 451, as amended (Act 451); the administrative rules; and the conditions of Renewable Operating Permit number MI-ROP-B8786-2009. On January 2, 2014, the AQD received the results of the testing.

The results provided demonstrate that actual emissions of ammonia from two of the ovens exceeded the emission limits in MI-ROP-B8786-2009.

| Process Description | Rule/Permit Condition Violated | Comments  |
|---------------------|--------------------------------|---|
| EUOVEN07            | FGOVENS Cond. I.2              | The stack test result of 0.350 lbs/hr exceeded the limit of 0.10 lbs/hr |
| EUOVEN09            | FGOVENS Cond. I.2              | The stack test result of 0.301 lbs/hr exceeded the limit of 0.10 lbs/hr |

Please initiate actions necessary to correct the cited violations and submit a written response to this Violation Notice by February 6, 2014. The written response should include: the dates the violation occurred; an explanation of the causes and duration of the violations; whether the violations are ongoing; a summary of the actions that have been taken and are proposed to be taken to correct the violations and the dates by which these actions will take place; and what steps are being taken to prevent a reoccurrence. In your discussion regarding the cause, please compare the type and thickness of the material, the line speed, and any other parameter of the ovens that failed to that of the conditions for the other two ovens that were in compliance with the ammonia limit.

If the Facility believes the above observations or statements are inaccurate or do not constitute violations of the applicable legal requirements cited, please provide appropriate factual information to explain your position.

Mr. Jeffrey Kelley  
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Thank you for your attention to resolving the violations cited above. If you have any questions regarding the violations or the actions necessary to bring this Facility into compliance, please contact me at the telephone number listed below.

Sincerely,



Dale Turton  
Senior Environmental Engineer  
Air Quality Division  
269-567-3554

DT:CF

cc: Ms. Lynn Fiedler, DEQ  
Ms. Teresa Seidel, DEQ  
Mr. Thomas Hess, DEQ  
Ms. Mary Douglas, DEQ