



## ANR Pipeline Company

TransCanada US Pipelines  
Air Compliance Group  
700 Louisiana Street  
Houston, Texas 77002

August 13, 2019

Ms. Karen Kajiya-Mills  
EGLE, Air Quality Division  
Constitution Hall, 2<sup>nd</sup> Floor South  
525 West Allegan Street  
Lansing, MI 48933  
(517) 335-4874

FedEx: 7759 7268 1582



**RE: Submittal of Emission Monitoring – Ozone Season – Test Report, ANR Bridgman Compressor Station (Permit # MI-ROP-N5575-2018)**

Ms. Kajiya-Mills:

As operator of ANR Pipeline Company, TransCanada would like to submit the attached Ozone Season NO<sub>x</sub> Monitoring Report for the Michigan Department of Environmental Quality – Air Quality Division’s (MDEQ-AQD) review and approval. The unit tested is a Clark TCVC-20M internal combustion reciprocating engine, Unit EUBG009, located at ANR Bridgman Compressor Station, Berrien County, Michigan. As per Operational Permit requirements, Part C, Section VI.3.a.ii., perform NO<sub>x</sub> monitoring during the ozone period of May 1<sup>st</sup> through September 30<sup>th</sup>.

The purpose of the monitoring was to comply with the Ozone Season Monitoring requirement in the ANR Compliance Plan submitted per R336.1818(3)(a) which was approved by MDEQ. The monitoring is in accordance with the testing option provided in R336.1818(4)(a)(ii)(A)(2). The emission monitoring was conducted in accordance with the test procedures outlined in the testing protocol dated May 16, 2019. The monitoring results demonstrate compliance with the state permit limit of the NO<sub>x</sub> emission rate.

If you have any questions or concerns regarding this matter, please don’t hesitate to contact me.

Thank You,

  
Tyrah Lydia  
TransCanada US Pipelines  
Environmental Advisor  
Office: (832) 320-5465  
[tyrah\\_lydia@transcanada.com](mailto:tyrah_lydia@transcanada.com)

Carbon copy:

Mr. Matt Deskins  
Environmental Quality Analyst  
EGLE, Air Quality Division  
7953 Adobe Road  
Kalamazoo, MI 49009-5026  
(269) 569-1476  
FedEx: 7759 7274 9711

Electronic copy:

Chris Waltman – Corporate Environmental  
Bruce Bendes – Field Environmental  
Mike Petitti – Field Work Planner



ANR Pipeline Company

Emission Performance Test Report Ozone Season Monitoring  
for R336.1818(4)(a)(ii)

ANR Pipeline – Bridgman Compressor Station

August 5, 2019

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# Emissions Test Report

**Unit EUBG009:**

**(1) Clark TCVC-20M Natural Gas Fired Internal  
Combustion Reciprocating Engine**

**RO Permit No.: MI-ROP-N5575-2018**

**ANR Pipeline Company  
Bridgman Compressor Station  
Bridgman, Michigan**

**Date:** August 5, 2019  
**Prepared for:** Michigan Department of Environmental  
Quality - Air Quality Division  
**Prepared by:** Tyrah Lydia  
Air Compliance Team  
(832) 320-5465

## 1. Introduction

1.1. The Air Compliance Team of TransCanada's US Pipelines Central (ANR) conducted emissions monitoring at the ANR Bridgman Compressor Station pursuant to the Compliance Plan ANR submitted to comply with R336.1818(3)(a). The Compliance Plan has been approved by the MDEQ.

1.2. The purpose of the monitoring was to comply with the Ozone Season Monitoring requirement in the ANR Compliance Plan and is in accordance with R336.1818(4)(a)(ii)(A)(2). The monitoring demonstrates compliance with the projected NOx emission rate in the ANR Compliance Plan. As such, the following parameter was determined:

1.2.1. Bridgman Unit 9 – Emissions limit 6.6 g/bhp-hr of NOx

1.3. Notification of intent to test was provided through a letter to Ms. Karen Kajiya-Mills and the MDEQ Kalamazoo district office dated May 16, 2019. James Winger from TransCanada ANR conducted the monitoring on July 17, 2019.

1.4. Facility Location:  
ANR BRIDGMAN COMPRESSOR  
STATION  
3372 BROWNTOWN ROAD  
BRIDGMAN, MI 49106

Facility Contact:

Chris Waltman  
N4956 Oakcrest Dr  
Bonduel, WI 54107  
(715) 758-3341

## 2. Process Description

2.1. The affected engine at Bridgman is a Clark TCVC-20M rated at 12,000 horsepower, a natural gas fired reciprocating internal combustion compressor engine.

2.2. More specifically, the engine is used in the compression of natural gas from an initial "suction" pressure to a final "discharge" pressure, which creates the pressure gradient necessary to transport natural gas through ANR Pipeline's interstate pipeline system.

## 3. Methodology

3.1. American Society of Testing and Materials test method D6522-00: Standard Test Method for Determination of Nitrogen Oxides, Carbon Monoxide, and Oxygen Concentrations in Emissions from Natural Gas-Fired Reciprocating Engines,

Combustion Turbines, Boilers, and Process Heaters Using Portable Analyzers was employed for determination of compliance with Section 1.2.1 of this test plan.

3.2. Method D6522-00 prescribes the use of an appropriate portable emission analyzer, utilizing electrochemical cells, which can meet the documented calibration and preparation requirements. The make and model of analyzer employed are documented in the test report.

3.3. Electrochemical cell operational theory is based on chemical reactions that produce electricity. Each cell utilizes diffusion limited oxidation and reduction reactions to produce an electrical potential between a sensing electrode and a counter electrode. The chemical reaction that occurs produces electricity and the amount of electricity produced is directly related to the concentration of the constituent in the exhaust gas. The electricity is thus measured to give a concentration of the constituent. The relationship between the concentration of the constituent and the amount of electricity that is produced is linear and thus it is easily converted to engineering units.

## 4. Sample System

4.1. Sample system components, as outlined in Method D6522-00, were utilized for testing. These components include, but are not limited to, sample probe, heated sample line, sample transport lines, calibration assembly, moisture removal system, particulate filter, sample pump, sample flow rate control, gas analyzer, data recorder, and external interference gas scrubber.

## 5. Instrument Preparation

5.1. This emission performance test program followed procedures prescribed in ASTM test method D6522-00. Being that the intent of this test program is NOx determination, the following requirements, outlined in Method D6522-00, were disregarded:

- All specifications regarding CO determination, including CO interference checks and calculations, and CO stability checks and calculations.

## 6. Sample Location

6.1. Due to the complexity of the test ports, a single sample test point was selected. Two stainless steel probes were inserted into the middle of the exhaust

stream of the dual exhaust pipes. These probes then joined to form a single flow to the heated sample line. This procedure was approved by the MDEQ personnel while on site during the 2007 Ozone Season emissions monitoring.

**7. Sample Time**

- 7.1. Testing was conducted during normal engine operation, i.e. not during periods of startup, shutdown, or malfunction
- 7.2. The relevant standard, Method D6522-00, stipulates that, during each test run, pollutant concentrations must be recorded at a frequency of no greater than once per minute; however, does not specify a standard duration for each test run.
- 7.3. For the purposes of this emission performance test, and considering the specifications outlined above, a total of three test runs were employed for compliance determination. Each test run lasted for a period of 30-minutes. The data was recorded at the frequency of once per minute.

**8. Report Details**

- 8.1. The engine was tested at the maximum load achievable based upon pipeline and ambient condition. As a result, the engine was tested at the average of 91.2 % of engine rated load condition.

**9. Results of Monitoring**

- 9.1. A summary of test results can be seen in the table below. Detailed summaries of the unit's results are included in the Appendices.

Average Tested Horsepower (HP)	11,055
Average Tested Speed (RPM)	331
NOx (g/bhp-hr) permitted limit	6.6
Average measured NOx (g/bhp-hr)	4.7



MICHIGAN DEPARTMENT OF ENVIRONMENTAL QUALITY  
AIR QUALITY DIVISION

**RENEWABLE OPERATING PERMIT  
REPORT CERTIFICATION**

Authorized by 1994 P.A. 451, as amended. Failure to provide this information may result in civil and/or criminal penalties.

Reports submitted pursuant to R 336.1213 (Rule 213), subrules (3)(c) and/or (4)(c), of Michigan's Renewable Operating (RO) Permit program must be certified by a responsible official. Additional information regarding the reports and documentation listed below must be kept on file for at least 5 years, as described in General Condition No. 22 in the RO Permit and be made available to the Department of Environmental Quality, Air Quality Division upon request.

Source Name ANR Pipeline Company, Bridgman Compressor Station County Berrien

Source Address 3372 Browntown Road City Bridgman, MI

AQD Source ID (SRN) N5575 RO Permit No. MI-ROP-N5575-2018 RO Permit Section No. 1

Please check the appropriate box(es):

**Annual Compliance Certification (General Condition No. 28 and No. 29 of the RO Permit)**

Reporting period (provide inclusive dates): From \_\_\_\_\_ To \_\_\_\_\_

1. During the entire reporting period, this source was in compliance with ALL terms and conditions contained in the RO Permit, each term and condition of which is identified and included by this reference. The method(s) used to determine compliance is/are the method(s) specified in the RO Permit.

2. During the entire reporting period this source was in compliance with all terms and conditions contained in the RO Permit, each term and condition of which is identified and included by this reference, EXCEPT for the deviations identified on the enclosed deviation report(s). The method used to determine compliance for each term and condition is the method specified in the RO Permit, unless otherwise indicated and described on the enclosed deviation report(s).

**Semi-Annual (or More Frequent) Report Certification (General Condition No. 23 of the RO Permit)**

Reporting period (provide inclusive dates): From \_\_\_\_\_ To \_\_\_\_\_

1. During the entire reporting period, ALL monitoring and associated recordkeeping requirements in the RO Permit were met and no deviations from these requirements or any other terms or conditions occurred.

2. During the entire reporting period, all monitoring and associated recordkeeping requirements in the RO Permit were met and no deviations from these requirements or any other terms or conditions occurred, EXCEPT for the deviations identified on the enclosed deviation report(s).

**Other Report Certification**

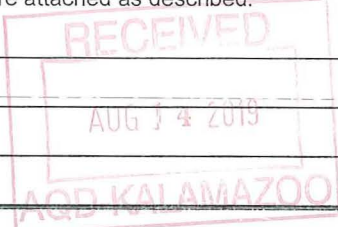
Reporting period (provide inclusive dates): From 5/1/2019 To 9/30/2019

Additional monitoring reports or other applicable documents required by the RO Permit are attached as described:  
Ozone Season Monitoring for R336.1818 (4) (a) (ii)

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\_\_\_\_\_

\_\_\_\_\_



I certify that, based on information and belief formed after reasonable inquiry, the statements and information in this report and the supporting enclosures are true, accurate and complete.

<u>W. Craig Rundle</u>	<u>Director of Operations</u>	<u>(708) 342-4701</u>
Name of Responsible Official (print or type)	Title	Phone Number
		<u>8/12/2019</u>
Signature of Responsible Official		Date

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# Appendix A

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## **Section 1: EUBG009 Detailed Emission Summary**

**Emissions Data Sheet Summary**

**Sample Calculations**

## **Section 2: EUBG009 Instrument Checks and Calibration**

**General Information**

**Linearity Check**

**NO Stability Check**

**NO<sub>2</sub> Stability Check**

**Calibration Error**

## **Section 3: EUBG009 Raw Test Run Data**

**Engine Operating Data**

**Fuel Gas Analysis**

**Run 1 - 3**

**Stack Drawing**

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## **Section 1: EUBG009 Detailed Emission Summary**

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**Emissions Data Sheet Summary**  
**Sample Calculations**

# Data Summary

## General Information

Start Date: 7/17/2019

Company: TC Energy

Station: Bridgman

## Unit Information

Unit No.: TCVC-20m

Manufacturer: Clark

Model: TCVC-20

## Gas Analysis

Nitrogen: 0.3446      I - Butane: 0.0277

Carbon Dioxide: 0.1756      N - Butane: 0.0225

Methane: 91.4382      I - Pentane: 0.0048

Ethane: 7.5703      N - Pentane: 0.002

Propane: 0.4004      Hexane +: 0.00137

Total: **99.987**

Rated BHP: 12000

Rated RPM: 345

## Test Data

### General Data

Run	1	2	3	Averages
Date	7/17/19	7/17/19	7/17/19	
Time	08:51:53	09:36:15	10:23:44	

### Operating Data

Horsepower	10,812	11,173	11,180	11,055
Speed	332	332	331	331
% Load	90.1%	93.1%	93.2%	92.1%
% Torque	93.7%	96.9%	97.1%	95.9%
Fuel Use (scfh)	74,468	76,920	77,230	76,206
UDHV (BTU/dscf)	1,074.2	1,074.2	1,074.2	1,074.2
Curve	4	5	5	5
AMP (psig)	24.08	24.00	24.08	24.05
AMT (°F)	110.2	110.4	110.2	110.2
Suct. Press. (psig)	689	686	675	683
Suct. Temp. (°F)	63.6	63.5	63.3	63.5
Disc. Press. (psig)	856	855	848	853
Disc. Temp. (°F)	97.2	97.9	98.3	97.8

### Emissions Data

NO (ppm)	320.32	342.48	346.00	336.27
NO Bias corrected (ppm)	318.36	340.85	344.41	334.54
NO <sub>2</sub> (ppm)	54.42	55.52	56.71	55.55
NO <sub>2</sub> Bias corrected (ppm)	54.09	55.18	56.36	55.21
NO <sub>x</sub> (ppm)	372.45	396.02	400.78	389.75
NO <sub>x</sub> (ppm@ 15% O <sub>2</sub> )	366.06	390.70	386.84	381.20
NO <sub>x</sub> (lb/hr)	107.88	118.93	118.23	115.01
NO <sub>x</sub> (g/bhp-hr)	4.5	4.8	4.8	4.7
NO <sub>x</sub> (TPY)	472.5	520.9	517.8	503.8
O <sub>2</sub> (%)	14.90	14.92	14.79	14.87