## AIR EMISSION TEST REPORT FOR THE VERIFICATION OF AIR POLLUTANT EMISSIONS FROM LANDFILL GAS FIRED ENGINE – GENERATOR SETS

## Prepared for: Energy Developments Lansing, LLC SRN N5997

## ICT Project No.: 2100008 March 9, 2021



### **Report Certification**

### AIR EMISSION TEST REPORT FOR THE VERIFICATION OF AIR POLLUTANT EMISSIONS FROM LANDFILL GAS FIRED ENGINE – GENERATOR SETS

### EDL Lansing, LLC Facility Lansing, Michigan

The material and data in this document were prepared under the supervision and direction of the undersigned.

Impact Compliance and Testing, Inc.

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### **Executive Summary**

#### ENERGY DEVELOPMENTS LANSING, LLC CAT® G3520C LANDFILL GAS FUELED IC ENGINES EMISSION TEST RESULTS

Energy Developments Lansing, LLC (EDL) contracted Impact Compliance & Testing, Inc. (ICT) to conduct a performance demonstration for the determination of nitrogen oxides (NOx), carbon monoxide (CO) and volatile organic compounds (VOC) concentrations and emission rates from three (3) Caterpillar (CAT®) Model No. G3520C landfill gas-fired reciprocating internal combustion engines (RICE) and electricity generator sets (EUICEENGINE5 – EUICEENGINE7) operated at the EDL facility located at the Granger Wood Street Landfill in Lansing, Clinton County, Michigan.

The Michigan Department of Environment, Great Lakes, and Energy-Air Quality Division (EGLE-AQD) Renewable Operating Permit (ROP) No. MI-ROP-N5997-2020 requires that emission testing be performed on the CAT® G3520C engines within 180 days of startup and every 8,760 hours of operation (or every three years) in accordance with the provisions of 40 CFR Part 60 Subpart JJJJ (NSPS for spark ignition RICE). The performance testing was conducted on March 2 - 3, 2021.

	NO <sub>x</sub> Emissions		CO Emissions		VOC Emissions
Emission Unit	(lb/hr)	(g/bhp-hr)	(lb/hr)	(g/bhp-hr)	(g/bhp-hr)
EUICEENGINE5	1.63	0.4	14.33	3.1	0.2
EUICEENGINE6	2.91	0.6	14.68	3.1	0.1
EUICEENGINE7	3.15	0.7	12.77	2.7	0.1
Permit Limits	4.92	1.0	16.23	3.3	1.0

The following tables present the results from the performance demonstration.

Emission Unit	Generator	Engine	LFG	LFG	LFG CH₄
	Output	Output	Fuel Use	Fuel Use	Content
	(kW)	(bhp)	(lb/hr)	(scfm)	(%)
EUICEENGINE5	1,491	2,080	2,177	502	52.4
EUICEENGINE6	1,544	2,154	2,220	512	52.7
EUICEENGINE7	1,531	2,137	2,227	514	52.1

The data presented above indicates that EUICEENGINE5 – EUICEENGINE7 were tested while the units operated within 10% of maximum capacity (2,233 bhp and 1,600 kW) and are in compliance with the emission standards specified in the NSPS Subpart JJJJ and MI-ROP-N5997-2020 for NOx, CO and VOC.



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Energy Developments Lansing, LLC (EDL) operates gas-fired reciprocating internal combustion engine (RICE) and electricity generator sets at the Granger Wood Street Landfill in Lansing, Clinton County, Michigan. The RICE are fueled by landfill gas (LFG) that is recovered from the Landfill. The recovered gas is transferred to the EDL facility where it is treated and used as fuel.

The Michigan Department of Environment, Great Lakes and Energy – Air Quality Division (EGLE-AQD) has issued EDL Renewable Operating Permit (ROP) No. MI-ROP-N5997-2020 for operation of the renewable electricity generation facility, which consists of:

- Three (3) Caterpillar (CAT®) Model No. 3520C RICE-generator set identified as emission units EUICEENGINE5 – EUICEENGINE7 (Flexible Group ID: FGICEENGINES); and
- Four (4) Caterpillar (CAT®) Model No. 3516 RICE-generator set identified as emission units EUICE1 EUICE4 (Flexible Group ID: FGICE).

Air emission compliance testing was performed pursuant to MI-ROP-N5997-2020. Conditions of the ROP for FGICEENGINES state:

1. The permittee shall conduct performance testing for each engine in FGICEENGINES, to verify NOx, CO, and VOC emission rates. The permittee shall conduct an initial performance test within 60 days after achieving the maximum production rate but not later than 180 days after initial startup of each engine in FGENGINES and subsequent performance testing every 8760 hours of operation or three years, whichever occurs first, to demonstrate compliance.

NOx, CO and VOC emission testing for FGICEENGINES was previously completed on March 3 - 4, 2020. The purpose of this test event was to conduct subsequent performance testing within 8,760 hours of operation.

The compliance testing presented in this report was performed by Impact Compliance and Testing, Inc. (ICT), a Michigan-based environmental consulting and testing company. ICT representatives Clay Gaffey and Andrew Rusnak performed the field sampling and measurements March 2 - 3, 2021.

The engine emission performance tests consisted of triplicate, one-hour sampling periods for nitrogen oxides (NOx), carbon monoxide (CO) and volatile organic compounds (VOC, as non-methane hydrocarbons). Exhaust gas velocity, moisture, oxygen ( $O_2$ ) content, and carbon dioxide (CO<sub>2</sub>) content were determined for each test period to calculate pollutant mass emission rates.

The exhaust gas sampling and analysis was performed using procedures specified in the Test Plan dated January 11, 2021 that was reviewed and approved by the EGLE-AQD.



Questions regarding this emission test report should be directed to:

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### 2.0 Summary of Test Results and Operating Conditions

### 2.1 **Purpose and Objective of the Tests**

Conditions of MI-ROP-N5997-2020 and the SI-RICE NSPS require EDL to test each engine in FGICEENGINES for CO, NOx and VOC emissions.

### 2.2 Operating Conditions During the Compliance Tests

The testing was performed while the EDL engine/generator sets were operated at maximum operating conditions (within 10% of rated capacity). The rated capacity for the CAT® Model G3520 engine generator sets is 1,600 kW electricity output. EDL representatives provided kW output in 15-minute increments for each test period. The EUICEENGINE5 generator kW output ranged between 1,479 and 1,504 kW. The EUICEENGINE6 generator kW output ranged between 1,534 and 1,558 kW. The EUICEENGINE7 generator kW output ranged between 1,522 and 1,542 kW.

Fuel flowrate (lb/hr) and fuel methane content (%) were also recorded by EDL representatives in 15-minute increments for each test period.

Engine output (bhp) cannot be measured directly and was calculated based on the recorded electricity output, the calculated CAT® Model G3520C generator efficiency (96.1%), and the unit conversion factor for kW to horsepower (0.7457 kW/hp).

Engine output (bhp) = Electricity output (kW) / (0.961) / (0.7457 kW/hp)

The facility records fuel use rate in units of pounds per hour. To convert to units of standard cubic feet of gas consumed per minute (scfm) the following equation was used:

Fuel Use (scfm) = Fuel Use (pph) / LFG MW (lb/lb-mol) \* 385 scf LFG/lb-mol / 60 min/hr

A default LFG MW (based on default USEPA AP-42 LFG compositions values of 55% CH<sub>4</sub>, 40% CO<sub>2</sub> and 5% N<sub>2</sub>) of 27.8 lb/lb-mol was used.

Appendix 2 provides operating records provided by EDL representatives for the test periods.

Table 2.1 presents a summary of the average engine operating conditions during the test periods.

### 2.3 Summary of Air Pollutant Sampling Results

The gases exhausted from the sampled LFG fueled RICE (EUICEENGINE5 – EUICEENGINE7) were each sampled for three (3) one-hour test periods during the compliance testing performed March 2 - 3, 2021.

Table 2.2 presents the average measured CO,  $NO_X$  and VOC emission rates for the engine (average of the three test periods).



Test results for each one-hour sampling period and comparison to the permitted emission rates are presented in Section 6.0 of this report.

Engine Parameter	EUICEENGINE5 CAT® G3520	EUICEENGINE6 CAT® G3520	EUICEENGINE7 CAT® G3520
Generator output (kW)	1,491	1,544	1,531
Engine output (bhp)	2,080	2,154	2,137
Engine LFG fuel use (lb/hr)	2,177	2,220	2,227
Engine LFG fuel use (scfm)	502	512	514
LFG methane content (%)	52.4	52.7	52.1

### Table 2.1 Average engine operating conditions during the test periods

#### Table 2.2 Average measured emission rates for each engine (three-test average)

	СО		NOx		VOC
Emission Unit	(lb/hr)	(g/bhp-hr)	(lb/hr)	(g/bhp-hr)	(g/bhp-hr)
EUICEENGINE5	14.33	3.1	1.63	0.4	0.2
EUICEENGINE6	14.68	3.1	2.91	0.6	0.1
EUICEENGINE7	12.77	2.7	3.15	0.7	0.1
Permit Limit	16.23	3.3	4.92	1.0	1.0



### 3.0 Source and Sampling Location Description

#### 3.1 General Process Description

EDL is permitted to operate seven (7) RICE-generator sets at its facility; three (3) CAT® Model No. G3520 RICE and four (4) CAT® Model No. G3516 RICE. The units are fired exclusively with LFG that is recovered from the Granger Wood Street Landfill solid waste disposal facility and treated prior to use.

#### 3.2 Rated Capacities and Air Emission Controls

The CAT® G3520 engine generator sets that were tested during this testing program have a rated design capacity of:

- Engine Power: 2,233 bhp
- Electricity Generation: 1,600 kW

Each engine is equipped with an electronic air-to-fuel ratio (AFR) controller that blends the appropriate ratio of combustion air and treated LFG fuel.

The RICE are not equipped with add-on emission control devices. The AFR controller maintains efficient fuel combustion, which minimizes air pollutant emissions. Exhaust gas is exhausted directly to atmosphere through a noise muffler and vertical exhaust stack.

#### 3.3 Sampling Locations

The EUICEENGINE5 – EUICEENGINE7 exhaust stacks are identical. The exhaust gas is directed through a muffler and is released to the atmosphere through a dedicated vertical exhaust stack with a vertical release point.

The EUICEENGINE5 – EUICEENGINE7 exhaust stack sampling ports are located after the muffler in a vertical portion of the stack with an inner diameter of 13.5 inches. The stack is equipped with two (2) sample ports, opposed 90°, that provide a sampling location >120.0 inches (>8.9 duct diameters) upstream and >120.0 inches (>8.9 duct diameters) downstream from any flow disturbance.

All sample port locations satisfy the USEPA Method 1 criteria for a representative sample location. Individual traverse points were determined in accordance with USEPA Method 1.

Appendix 1 provides diagrams of the emission test sampling locations.



### 4.0 Sampling and Analytical Procedures

A test protocol for the air emission testing was reviewed and approved by the EGLE-AQD. This section provides a summary of the sampling and analytical procedures that were used during the testing periods.

#### 4.1 Summary of Sampling Methods

USEPA Method 1	Exhaust gas velocity measurement locations were determined based on the physical stack arrangement and requirements in USEPA Method 1
USEPA Method 2	Exhaust gas velocity pressure was determined using a Type-S Pitot tube connected to a red oil incline manometer; temperature was measured using a K-type thermocouple connected to the Pitot tube.
USEPA Method 3A	Exhaust gas $O_2$ and $CO_2$ content was determined using paramagnetic and infrared instrumental analyzers, respectively.
USEPA Method 4	Exhaust gas moisture was determined based on the water weight gain in chilled impingers.
USEPA Method 7E	Exhaust gas NOx concentration was determined using chemiluminescence instrumental analyzers.
USEPA Method 10	Exhaust gas CO concentration was measured using an infrared instrumental analyzer
USEPA Method 25A / ALT-096	Exhaust gas VOC (as NMHC) concentration was determined using a flame ionization analyzer equipped with methane separation column



### 4.2 Exhaust Gas Velocity Determination (USEPA Method 2)

The RICE exhaust stack gas velocities and volumetric flow rates were determined using USEPA Method 2 during each test period. An S-type Pitot tube connected to a red-oil manometer was used to determine velocity pressure at each traverse point across the stack cross section. Gas temperature was measured using a K-type thermocouple mounted to the Pitot tube. The Pitot tube and connective tubing were leak-checked periodically throughout the test periods to verify the integrity of the measurement system.

The absence of significant cyclonic flow at the sampling location was verified using an Stype Pitot tube and oil manometer. The Pitot tube was positioned at each velocity traverse point with the planes of the face openings of the Pitot tube perpendicular to the stack crosssectional plane. The Pitot tube was then rotated to determine the null angle (rotational angle as measured from the perpendicular, or reference, position at which the differential pressure is equal to zero).

Appendix 3 provides exhaust gas flowrate calculations and field data sheets.

### 4.3 Exhaust Gas Molecular Weight Determination (USEPA Method 3A)

 $CO_2$  and  $O_2$  content in the RICE exhaust gas stream was measured continuously throughout each test period in accordance with USEPA Method 3A. The  $CO_2$  content of the exhaust was monitored using a Servomex 1440D infrared gas analyzer. The  $O_2$  content of the exhaust was monitored using a Servomex 1440D gas analyzer that uses a paramagnetic sensor.

During each sampling period, a continuous sample of the RICE exhaust gas stream was extracted from the stack using a stainless steel probe connected to a Teflon® heated sample line. The sampled gas was conditioned by removing moisture prior to being introduced to the analyzers; therefore, measurement of O<sub>2</sub> and CO<sub>2</sub> concentrations correspond to standard dry gas conditions. Instrument response data were recorded using an ESC Model 8816 data acquisition system that monitored the analog output of the instrumental analyzers continuously and logged data as one-minute averages.

Prior to, and at the conclusion of each test, the instruments were calibrated using upscale calibration and zero gas to determine analyzer calibration error and system bias (described in Section 5.0 of this document). Sampling times were recorded on field data sheets.

Appendix 4 provides  $O_2$  and  $CO_2$  calculation sheets. Raw instrument response data are provided in Appendix 5.

### 4.4 NO<sub>x</sub> and CO Concentration Measurements (USEPA Methods 7E and 10)

 $NO_X$  and CO pollutant concentrations in the RICE exhaust gas streams were determined using a Thermo Environmental Instruments, Inc. (TEI) Model 42i High Level chemiluminescence  $NO_X$  analyzer and a TEI Model 48i infrared CO analyzer.



Throughout each test period, a continuous sample of the engine exhaust gas was extracted from the stack using the Teflon® heated sample line and gas conditioning system and delivered to the instrumental analyzers. Instrument response for each analyzer was recorded on an ESC Model 8816 data acquisition system that logged data as one-minute averages. Prior to, and at the conclusion of each test, the instruments were calibrated using upscale calibration and zero gas to determine analyzer calibration error and system bias.

Appendix 4 provides CO and  $NO_X$  calculation sheets. Raw instrument response data are provided in Appendix 5.

#### 4.5 Measurement of Volatile Organic Compounds (USEPA Method 25A/ALT-096)

The VOC emission rate was determined by measuring the nonmethane hydrocarbon (NMHC) concentration in the engine exhaust gas. NMHC pollutant concentration was determined using a TEI Model 55i Methane / Nonmethane hydrocarbon analyzer. The TEI 55i analyzer contains an internal gas chromatograph column that separates methane from non-methane components. The concentration of NMHC in the sampled gas stream, after separation from methane, is determined relative to a propane standard using a flame ionization detector in accordance with USEPA Method 25A.

The USEPA Office of Air Quality Planning and Standards (OAQPS) has issued an alternate test method approving the use of the TEI 55i-series analyzer as an effective instrument for measuring NMOC from gas-fueled RICE (ALT-096).

Samples of the exhaust gas were delivered directly to the instrumental analyzer using the Teflon® heated sample line to prevent condensation. The sample to the NHMC analyzer was not conditioned to remove moisture. Therefore, VOC measurements correspond to standard conditions with no moisture correction (wet basis).

Prior to, and at the conclusion of each test, the instrument was calibrated using mid-range calibration (propane) and zero gas to determine analyzer calibration error and system bias (described in Section 5.0 of this document).

Appendix 4 provides VOC calculation sheets. Raw instrument response data for the NMHC analyzer is provided in Appendix 5.



### 5.1 Flow Measurement Equipment

Prior to arriving onsite, the instruments used during the source test to measure exhaust gas properties and velocity (barometer and Pitot tube) were calibrated to specifications in the sampling methods.

The absence of cyclonic flow for each sampling location was verified using an S-type Pitot tube and oil manometer. The Pitot tube was positioned at each of the velocity traverse points with the planes of the face openings of the Pitot tube perpendicular to the stack cross-sectional plane. The Pitot tube was then rotated to determine the null angle (rotational angle as measured from the perpendicular, or reference, position at which the differential pressure is equal to zero).

### 5.2 NO<sub>x</sub> Converter Efficiency Test

The NO<sub>2</sub> – NO conversion efficiency of the Model 42i analyzer was verified prior to the testing program. A USEPA Protocol 1 certified concentration of NO<sub>2</sub> was injected directly into the analyzer, following the initial three-point calibration, to verify the analyzer's conversion efficiency. The analyzer's NO<sub>2</sub> – NO converter uses a catalyst at high temperatures to convert the NO<sub>2</sub> to NO for measurement. The conversion efficiency of the analyzer is deemed acceptable if the measured NO<sub>x</sub> concentration is within 90% of the expected value.

The  $NO_2 - NO$  conversion efficiency test satisfied the USEPA Method 7E criteria (measured  $NO_x$  concentration was 94.0% of the expected value).

### 5.3 Gas Divider Certification (USEPA Method 205)

A STEC Model SGD-710C 10-step gas divider was used to obtain appropriate calibration span gases. The ten-step STEC gas divider was NIST certified (within the last 12 months) with a primary flow standard in accordance with Method 205. When cut with an appropriate zero gas, the ten-step STEC gas divider delivered calibration gas values ranging from 0% to 100% (in 10% step increments) of the USEPA Protocol 1 calibration gas that was introduced into the system. The field evaluation procedures presented in Section 3.2 of Method 205 were followed prior to use of gas divider. The field evaluation yielded no errors greater than 2% of the triplicate measured average and no errors greater than 2% from the expected values.

### 5.4 Instrumental Analyzer Interference Check

The instrumental analyzers used to measure  $NO_X$ , CO,  $O_2$  and  $CO_2$  have had an interference response test preformed prior to their use in the field, pursuant to the interference response test procedures specified in USEPA Method 7E. The appropriate interference test gases (i.e., gases that would be encountered in the exhaust gas stream) were introduced into each analyzer, separately and as a mixture with the analyte that each analyzer is designed to measure. All of analyzers exhibited a composite deviation of less than 2.5% of the span for all



measured interferent gases. No major analytical components of the analyzers have been replaced since performing the original interference tests.

### 5.5 Instrument Calibration and System Bias Checks

At the beginning of each day of the testing program, initial three-point instrument calibrations were performed for the  $NO_x$ , CO,  $CO_2$  and  $O_2$  analyzers by injecting calibration gas directly into the inlet sample port for each instrument. System bias checks were performed prior to and at the conclusion of each sampling period by introducing the upscale calibration gas and zero gas into the sampling system (at the base of the stainless steel sampling probe prior to the particulate filter and Teflon® heated sample line) and determining the instrument response against the initial instrument calibration readings.

At the beginning of each test day, appropriate high-range, mid-range, and low-range span gases followed by a zero gas were introduced to the NMHC analyzer, in series at a tee connection, which is installed between the sample probe and the particulate filter, through a poppet check valve. After each one-hour test period, mid-range and zero gases were re-introduced in series at the tee connection in the sampling system to check against the method's performance specifications for calibration drift and zero drift error.

The instruments were calibrated with USEPA Protocol 1 certified concentrations of  $CO_2$ ,  $O_2$ ,  $NO_x$ , and CO in nitrogen and zeroed using hydrocarbon free nitrogen. The NMHC (VOC) instrument was calibrated with USEPA Protocol 1 certified concentrations of propane in air and zeroed using hydrocarbon-free air. A STEC Model SGD-710C ten-step gas divider was used to obtain intermediate calibration gas concentrations as needed.

### 5.6 Determination of Exhaust Gas Stratification

A stratification test was performed for each RICE exhaust stack. The stainless steel sample probe was positioned at sample points correlating to 16.7, 50.0 (centroid) and 83.3% of the stack diameter. Pollutant concentration data were recorded at each sample point for a minimum of twice the maximum system response time.

The recorded concentration data for the RICE exhaust stacks indicated that the measured CO,  $O_2$  and  $CO_2$  concentrations did not vary by more than 5% of the mean across the stack diameter. Therefore, the RICE exhaust gas was considered to be unstratified and the compliance test sampling was performed at a single sampling location within each RICE exhaust stack.



### 6.1 Test Results and Allowable Emission Limits

Engine operating data and air pollutant emission measurement results for each one-hour test period are presented in Tables 6.1 and 6.2.

EUICEENGINE5 – EUICEENGINE7 have the following allowable emission limits specified for each engine in MI-ROP-N5997-2020:

- 16.23 lb/hr and 3.3 g/bhp-hr for CO;
- 4.92 lb/hr and 1.0 g/bhp-hr for NOx; and
- 1.0 g/bhp-hr for VOC.

The measured air pollutant concentrations and emission rates for EUICEENGINE5 – EUICEENGINE7 are less than the allowable limits specified in MI-ROP-N5997-2020.

#### 6.2 Variations from Normal Sampling Procedures or Operating Conditions

The testing for all pollutants was performed in accordance with USEPA methods and the approved test protocol. The engine-generator set was operated within 10% of maximum output (1,600 kW generator output for CAT® G3520 RICE) and no variations from normal operating conditions occurred during the engine test periods.



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Test No. Test date	1 3/3/21	2 3/3/21	3 3/3/21	Three Test
Test period (24-hr clock)	810-910	928-1028	1042-1142	Average
Fuel flowrate (lb/hr)	2,184	2,180	2,165	2,177
Fuel flowrate (scfm)	504	503	500	502
Generator output (kW)	1,488	1,495	1,489	1,491
Engine output (bhp-hr)	2,076	2,086	2,078	2,080
LFG methane content (%)	52.5	52.5	52.2	52.4
Exhaust Gas Composition				
CO <sub>2</sub> content (% vol)	11.0	10.9	10.9	10.9
$O_2$ content ( $\%$ vol)	9.11	9.05	9.03	9.06
Moisture (% vol)	11.2	11.2	11.1	11.2
Exhaust gas flowrate (dscfm)	4,178	4,231	4,187	4,199
Exhaust gas flowrate (scfm)	4,707	4,765	4,712	4,728
Nitrogen Oxides	- 4 0		50.4	54.0
$NO_{X}$ conc. (ppmvd)	54.3 1.63	54.4 1.65	53.4 1.60	54.0 1.63
NO <sub>X</sub> emissions (lb/hr) Permit Limit (lb/hr)	1.05	1.05	-	4.92
$NO_X$ emissions (g/bhp-hr)	0.4	0.4	0.4	0.4
Permit Limit (g/bhp-hr)	-	-	-	1.0
Carbon Monoxide				
CO conc. (ppmvd)	772	786	787	782
CO emissions (lb/hr)	14.09	14.51	14.39	14.33 <i>16.23</i>
Permit Limit (lb/hr) CO emissions (g/bhp-hr)	- 3.1	3.2	- 3.1	3.1
Permit Limit (g/bhp-hr)	-	-	-	3.3
				0.0
Volatile Organic Compounds				
VOC conc. (ppmvd)	32.6	31.8	32.1	32.2
VOC emissions (g/bhp-hr)	0.2	0.2	0.2	0.2
Permit Limit (g/bhp-hr)	-	-	-	1.0

# Table 6.1 Measured exhaust gas conditions and air pollutant emission rates forEngine No. 5 (EUICEENGINE5)



Test No.	1	2	3	
Test date	3/2/21	3/2/21	3/2/21	Three Test
Test period (24-hr clock)	1213-1313	1330-1430	1446-1546	Average
Fuel flowrate (lb/hr)	2,240	2,203	2,218	2,220
Fuel flowrate (scfm)	517	508	512	512
Generator output (kW)	1,543	1,546	1,543	1,544
Engine output (bhp-hr)	2,153	2,158	2,153	2,154
LFG methane content (%)	52.2	52.9	52.8	52.7
Exhaust Gas Composition				
CO <sub>2</sub> content (% vol)	11.3	11.4	11.2	11.3
O <sub>2</sub> content (% vol)	8.55	8.54	8.52	8.54
Moisture (% vol)	10.7	10.5	11.2	10.8
Exhaust gas flowrate (dscfm)	4,141	4,126	4,066	4,111
Exhaust gas flowrate (scfm)	4,638	4,612	4,579	4,610
Nitrogen Oxides				
NO <sub>X</sub> conc. (ppmvd)	98.8	98.7	98.3	98.6
NO <sub>X</sub> emissions (lb/hr)	2.93	2.92	2.86	2.91
Permit Limit (lb/hr)	-			4.92
NO <sub>X</sub> emissions (g/bhp-hr)	0.6	0.6	0.6	0.6
Permit Limit (g/bhp-hr)	_	-	-	1.0
Carbon Monoxide	<del>.</del>			<b>a</b> ( <b>a</b>
CO conc. (ppmvd)	815	818	822	818
CO emissions (lb/hr)	14.73	14.74	14.58	14.68
Permit Limit (lb/hr)	-	-	-	16.23
CO emissions (g/bhp-hr)	3.1	3.1	3.1	3.1
Permit Limit (g/bhp-hr)	-	-	-	3.3
Volatile Organic Compounds				
VOC conc. (ppmvd)	20.9	21.3	21.2	21.2
VOC emissions (g/bhp-hr)	0.1	0.1	0.1	0.1
Permit Limit (g/bhp-hr)	-	-	-	1.0

# Table 6.2 Measured exhaust gas conditions and air pollutant emission rates forEngine No. 6 (EUICEENGINE6)



Test No. Test date Test period (24-hr clock)	1 3/2/21 822-922	2 3/2/21 935-1035	3 3/2/21 1051-1151	Three Test Average
Fuel flowrate (lb/hr)	2,222	2,232	2,228	2,227
Fuel flowrate (scfm)	513	515	514	514
Generator output (kW)	1,529	1,535	1,530	1,531
Engine output (bhp-hr)	2,134	2,142	2,135	2,137
LFG methane content (%)	52.4	52.0	51.7	52.1
Exhaust Gas Composition				
CO <sub>2</sub> content (% vol)	11.3	11.0	11.0	11.1
O <sub>2</sub> content (% vol)	8.94	8.89	8.88	8.90
Moisture (% vol)	11.0	11.0	11.4	11.1
Exhaust gas flowrate (dscfm)	4,183	4,208	4,125	4,172
Exhaust gas flowrate (scfm)	4,700	4,730	4,656	4,696
Nitrogen Oxides				
NO <sub>X</sub> conc. (ppmvd)	108	105	103	105
NO <sub>x</sub> emissions (lb/hr)	3.24	3.17	3.03	3.15
Permit Limit (lb/hr)	-	-	-	4.92
NO <sub>X</sub> emissions (g/bhp-hr)	0.7	0.7	0.6	0.7
Permit Limit (g/bhp-hr)	-	-	-	1.0
<u>Carbon Monoxide</u>				
CO conc. (ppmvd)	707	697	699	701
CO emissions (lb/hr)	12.91	12.81	12.59	12.77
Permit Limit (lb/hr)	-	-	-	16.23
CO emissions (g/bhp-hr)	2.7	2.7	2.7	2.7
Permit Limit (g/bhp-hr)	-	-	-	3.3
Volatile Organic Compounds		10.0		
VOC conc. (ppmvd)	19.1	18.3	18.4	18.6
VOC emissions (g/bhp-hr)	0.1	0.1	0.1	0.1
Permit Limit (g/bhp-hr)	-	-	-	1.0

# Table 6.3 Measured exhaust gas conditions and air pollutant emission rates forEngine No. 7 (EUICEENGINE7)



Impact Compliance and Testing, Inc.

### APPENDIX 1

RICE Engine Sample Port Diagram

### Impact Compliance & Testing, Inc.

