DEPARTMENT OF ENVIRONMENTAL QUALITY AIR QUALITY DIVISION ACTIVITY REPORT: Scheduled Inspection

P043725543

FACILITY: Granger Energy of F	Pinconning, LLC	SRN / ID: P0437
LOCATION: 2403 E. Whitefeati	her Road, PINCONNING	DISTRICT: Saginaw Bay
CITY: PINCONNING		COUNTY: BAY
CONTACT: Dan Zimmerman,	Compliance Manager	ACTIVITY DATE: 06/17/2014
STAFF: Gina McCann	COMPLIANCE STATUS: Compliance	SOURCE CLASS: MAJOR
SUBJECT:		
RESOLVED COMPLAINTS:		

I (glm) conducted a scheduled inspection with Granger Energy of Pinconning, LLC, (P0437) on June 17, 2014. Granger Energy of Pinconning, LLC is a gas-to-energy facility. The stationary source takes raw landfill gas from Whitefeather Landfill (N5985) and treats the gas for use as fuel in two reciprocating internal combustion engines (Caterpillar G3520C).

The landfill gas is collected at the Whitefeather facility, which is a Type II, active municipal solid waste landfill (MSW). An active gas collection system, operated by Whitefeather, removes landfill gas (LFG) by vacuum applied to the well from a blower. The LFG is then routed to the Granger facility for generation of electricity. The excess LFG or when the Granger facility is down, the gas is routed to the opena dn enclosed flares owned and operated by Whitefeather Landfill.

The two companies have a contractual agreement in which Whitefeather Landfill sells landfill gas to Granger Energy of Pinconning and Granger is dependent upon Whitefeather Landfill to provide landfill gas which is combusted in its two internal combustion engines. The contractual and spatial relationship of the two facilities establishes Whitefeather Landfill and Granger Energy as a single stationary source based on the definition in Michigan's Rule 336.1119(r). However, based on an agreement between the AQD and management of Whitefeather and Granger, the two facilities were issued separate State Registration Numbers and ROPs (MI-ROP-P0437-2013) in 2013.

I met with Dan Zimmerman, Compliance & Safety Officer for Granger Energy Services, Mike Schaper, Operations Support Specialist, and Robert Stewart, Site Operations Technician. We reviewed records and viewed the engines and process data in real time. At the time of my inspection all required information was available and no violations were found during the inspection.

FGICENGINES

Two CAT G3520C internal combustion engines are operated at the facility. The engines were installed on May 8, 2009. The plate IDs for Engine 1 and Engine 2 are GZJ00396 and GZJ0394 respectively with the engine hours at 43,551 and 43,502 respectively.

Performance testing verification as required per 40 CFR Part 60 Subpart JJJJ was conducted on April 3, 2014. Emission Limits and test results are presented in the table below. At the time of my inspection the engines were operating such that it meets the emission limits. Total gas flow to the plant was 761 scfm with a methane concentration of 49.6%. Individual engine operating parameters during my inspection were as follows:

Engine 1

KW Output 1134 KW

Oil Temperature 219 °F

Oil Pressure 67 psi

Engine 2

KW Output

1061 KW

Oil Temperature

201 °F

Oil Pressure

70 psi

Material limits are compared to a 12-month rolling time period as determined at the end of each calendar month. Landfill gas usage for the engines is recorded on a monthly and 12-month rolling time period basis as determined at the end of each calendar month. Attached is a copy of the spreadsheet with 12month rolling data for 2013 thru May 2014.

EUICEENGINE1

Pollutant	Limit	Test Results
CO	3.3 g/hp-hr	2.98
СО	16.23 pph	14.25
NOx	1.0 g/hp-hr	0.61
NOx	4.92 pph	2.93
VOC	1.0 g/hp-hr	0.20
	Material Limits	
Material	Limit	Highest 12-Month Rolling January 2014 (MMscf)
Landfill Gas	565.88 MMscf	438.39

EUICEENGINE2

Pollutant	Limit	Test Results				
CO	3.3 g/hp-hr	2.87				
CO	16.23 pph	13.68				
NOx	1.0 g/hp-hr	0.66				
NOx	4.92 pph	3.16				
VOC	1.0 g/hp-hr	0.16				
Material Limits						
Material	Limit	Highest 12-Month Rolling January 2014 (MMscf)				
Landfill Gas	565.88 MMscf	438.39				

At the time of my inspection the facility was in compliance with the emission and material limits in MI-ROP-P0437-2013.

Special condition (S.C) III.2 requires the facility to implement and maintain a malfunction abatement plan (MAP). The most recent MAP on file for the facility was from 2008 Mr. Zimmerman provided the most recent update version from 2010 for the file. It appeared malfunctions are still addressed as they were in the 2008 version as no changes had been made. Mr. Stewart and I reviewed maintenance logs during the inspection. At the time of the inspection the facility was in compliance with this condition.

S.C VI. 1-8 requires monitoring and recordkeeping of landfill gas usage (monthly and 12-month rolling), kilowatt output (daily unless weekend or holiday), hours of operation (monthly and 12-month rolling), all maintenance activities per the MAP, and 40 CFR Part 60 Subpart JJJJ notifications and documentation supporting documentation. At the time of the inspection the facility was in compliance with this condition. Supporting documentation is attached.

FGRICEMACT

The facility submitted an annual report per 40 CFR 63.6500 (g) containing the following information. Fuel flow rate and heating values, operating limits provided in ROP and any deviations from these limits, as well as any problems or errors suspected from the fuel flow rate meters. The report was received on March 14, 2014. At the time of my inspection the facility was in compliance with the requirements of these permit conditions.

At the time of my inspection the facility was in compliance with MI-ROP-P0437-2013.

Granger Electric of Pinconning, Inc. - Electric Generation Plant Two LFG-Fired Engines - CAT G3520 C Recordkeeping Requirements - MI-ROP-N5985-2008 and PTI 130-08A

)	Engine 1				En	gine 2				
		Hours of Operations		Powe	Power Output Hou		Hours of Operations Power		Total MMscf/12-mo er Output Engines 1 and		
		hr/month	Rolling hr/12- month	KW-hr	Rolling kw-hr/12- month	hr/month	Rolling hr/12- month	KW-hr	Rolling kw-hr/12- month	MMscf/mo	Rolling MMscf/12- month
7177776	January	683.00	683.00	781,461.28	781461.28	690.00	690.00	900,015.30	900015.30	33.67	33.67
	February	628.00	1311.00	788,202.80	1569664.08	662,00	1352,00	832,134.00	1732149,30	32.38	66.05
	March	748.00	2059,00	912,709,60	2482373.68	750.00	2102.00	1,015,912.50	2748061.80	39.70	105.75
	April	686.00	2745.00	784,578.20	3266951.88	690.00	2792.00	907,143.00	3655204.80	35.21	140.96
	May	735,00	3480.00	892,223.85	4159175,73	734,00	3526,00	908,354,36	4563559.16	36.94	177.90
2013	June	711.00	4191.00	878,440.50	5037616.23	725.00	4251.00	982,665.00	5546224.16	38.22	216.12
8	July	684.00	4875.00	723,227.40	5760843.63	707.00	4958.00	955,439.80	6501663.96	37.25	253.37
	August	719.00	5594.00	843,279.15	6604122.78	719.00	5677.00	910,325.90	7411989.86	38.15	291.52
	September	744.00	6338.00	832,238.40	7436361.18	727.00	6404.00	941,646.75	8353636.61	34.49	326.01
	October	722.00	7060.00	875,722.83	8312084.01	700,00	7104.00	870,240,00	9223876,61	40.47	366.48
	November	694.00	7754.00	845,534.90	9157618.91	673.00	7777.00	838,128.96	10062005.57	35.33	401.80
	December	563.00	8317.00	735,665.10	9893284.01	595.00	8372.00	691,352.81	10753358.39	29.79	431,60
	January	826.00	8460.00	1,039,066.70	10150889.43	814.00	8496.00	941,521.24	10794864.33	40.46	438.39
	February	652.00	8484,00	805,978.00	10168664,63	637,00	8471.00	750,370.10	10713100,43	32.36	438,37
	March	749,00	8485,00	849,703,10	10105658.13	751,00	8472.00	857,416,70	10554604.63	35.11	433,78
	April	678,00	8477.00	734,172.30	10055252.23	703.00	8485.00	776,744.70	10424206.33	31.03	429.59
	May	714,00	8456.00	767,121.60	9930149.98	715.00	8466.00	781,066.00	10296917.97	31.11	423.76
7	June		7745.00		9051709.48		7741.00		9314252.97		385.54
2014	July		7061.00		8328482.08		7034.00		8358813.17		348.29
	August		6342.00		7485202.93		6315.00		7448487.27		310.14
	September		5598.00		6652964.53		5588.00		6506840.52		275.65
	October		4876.00		5777241.70		4888.00		5636600,52		235,18
	November		4182,00		4931706.80		4215.00		4798471.55		199.86
	December		3619.00		4196041.70		3620,00		4107118.74		170.06

GRANGER ELECTRIC of Whitefeather

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DATE:	5-30-14	7	GAS PROCESSING		
TIME:	15:30			PF	KW
REC. KWH	38073	7	#1 ENGINE	992	080
NAME:	Rob		#2 ENGINE	1.000	1081
			UTILITY	વુલલ	2074
Methane %	<i>5</i> 0		Par.Load		
Oxygen %	.38		Facility Flow		724
Vacuum:	-24.7	Date			and the street graph of the same of the street of the str
Weekly Analyzer (Caliabration:	5-30-14	Production data	KSCF	MMBTU
			Total	1833310	932143
			Flare	18262	<u> </u>
	#1	#2	Generation	1815048	923013
Engine	GZJ00396	GZJ00394		<u> </u>	
Hours	43174	43091		MCC POV	VER METER
Man Press.	33.3	33		Compactor kwh	7205
Man. Air Temp	136	140		Compressor kwh	2411
Eng. Cool. Temp	219	214			
Coolant Press.	42	39		<u>Compre</u>	ssor Room
Oil Filter Diff	5"	5	Dryer Inlet Temp	<110	78
Oil Pressure	71	70	Dryer Outlet Temp	<110	76
Kw	1104	1034	Dryer Diff. Press	<3	0
De-rated reason:	Gas	Gas	Refergerand Mid Temp	32-44	8
Fuel flow (SCFM):	367	372	Coal. Filter Diff Press.	2.5<	O
Fuel Quality (BTU):	460	461	Aft, Cooler Out Press.	<20	8
Eng. Oll Temp.	211	201	Aft. Cooler Out Temp.	<140	90
Fuel Corr. Factor(%)	95	97	Aft. Cooler In Temp	<275	150
Throttle Position(%)	51	.55	Aft. Cooler In Press.	<20	8
Mast.Bat.Voltage	235	24	Comp. Day Tank Level	0-55	30
	Engine#1	Engine # 2	Gas Inlet Temp	<135	50
J/W Out	225	1225	Gas inlet Vacuum (HG)	<30	.5
Aft.Cooler Temp.Out	146	140	Comp. Room Temp	60-100	76
Aft.Cooler Temp.In	120	130	Gas Dryer Water Press.	40	410
J/W In	175	175			
Day Tank Level	<u> </u>	<u> 26</u>	Comp. Lubricator	OK/NOT OK	OK
Fill tank to 24 gal ck.	<u> </u>	U	Oil/Water Sep, Level	OK/NOT OK	OK OK
CV Diff. Press	.75 / .75	.75 / .75	Scrubber Tank Level	OK/NOT OK	OK
Engine Oil Level	OK /	ок 🗸	Sub Station Sump light	ON/OFF	V OFF

^{*}Calibrations on the methane/O2 analyzer are to be performed on a WEEKLY Basis.

6/17/14

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GRANGER ELECTRIC of Whitefeather DAILY READINGS

DATE:	1.8-14		GAS PROCESSING		
TIME:	1640			PF	KW
REC. KWH	35090		#1 ENGINE	. 991	1219
NAME:	Rob		#2 ENGINE	1,000	1120
		_	UTILITY	, १९१	2274
Methane %	193]	Par.Load		
Oxygen %	. 40		Facility Flow	3330	
Vacuum:	-23,2	Date			
Weekly Analyzer C	Callabration:	12.24-13	12・24-13 Production data		MMBTU
			Total	1676491	854497
	trappus s		Flare	18219	9109
	#1	#2	Generation	1658272	445388
Engine	GZJ00396	GZJ00394			
Hours	39835	39734		MCC POV	VER METER
Man Press.	35.1	33.8		Compactor kwh	4306
Man. Air Temp	127	131]	Compressor kwh	
Eng. Cool. Temp	コンノ	216			
Coolant Press.	412	'37		Compres	sor Room
Oil Filter Diff	6	5	Dryer Inlet Temp	<110	70
Oil Pressure	72	72	Dryer Outlet Temp	<110	60
Kw	1223	1138	Dryer Diff. Press	<3	0
De-rated reason:	Gas	Gas	Refergerand Mid Temp		36
Fuel flow (SCFM):	4/12	391	Coal. Filter Diff Press.	2.5<	B
Fuel Quality (BTU):	449	446	Aft. Cooler Out Press.	<20	9
Eng. Oil Temp.	716	201	Aft. Cooler Out Temp.	<140	140
Fuel Corr. Factor(%)	97	96	Aft. Cooler In Temp	<275	- 6 ¹
Throttle Position(%)	513	414.7	Aft. Cooler In Press.	<20	9
Mast.Bat.Voltage	23,	24	Comp. Day Tank Level	0-55	45
	Engine#1	Engine # 2	Gas Inlet Temp	<135	40
J/W Out	725	225	Gas Inlet Vacuum (HG)	<30	300 .5
Aft.Cooler Temp.Out	130	120	Comp. Room Temp	60-100	70
Aft.Cooler Temp.In	50	60	Gas Dryer Water Press.	40	40
J/W In	175	175		OVMOTOV	
Day Tank Level	26	22	Comp. Lubricator	OK/NOT OK	OK OK
Fill tank to 24 gal ck.	75 / 75	70 / 70	Oil/Water Sep. Level Scrubber Tank Level	OK/NOT OK	- / UK
CV Diff. Press	.75 / .75	.75 / .75 OK	Sub Station Sump light	OK/NOT OK ON/OFF	OK OFF
Engine Oil Level	OK 🗸	UKZE	Jana atanion anuth light [ONJOPP	· Off

^{*}Calibrations on the methane/O2 analyzer are to be performed on a WEEKLY Basis.

DEPARTMENT OF ENVIRONMENTAL QUALITY AIR QUALITY DIVISION

FCE Summary Report

Facility:	Granger Energy	Granger Energy of Pinconning, LLC			SRN:	P0437	
Location: 2403 E. Whitefeather Road			District :	Saginaw Bay			
						County:	BAY
City :	PINCONNING	State: N	∖∤∣ Zip Code :	48650	Comp Status	liance	Compliance
Source Cl	ass: MAJOR				Staf	f: Gina N	∕lcCann
FCE Begir	n Date : 1/1/2012				FCE Date	Completion	6/18/2014
Comment	s: FCE for fac	ility 6/8/20	014. glm				

List of Partial Compliance Evaluations:

Activity Date	Activity Type	Compliance Status	Comments
06/17/2014	Scheduled Inspection	Compliance	
04/03/2014	Stack Test Observation	Compliance	NSPS JJJJ annual testing. glm
03/20/2014	ROP Annual Gert	Compliance	report mailed 3/14/14. Annual Compliance Cerfitication, no deviations. glm
03/20/2014	ROP SEMI 2 CERT	Compliance	report mailed 3/14/14. Semi- Annual Report Cert. No deviations. glm
03/20/2014	MACT (Part 63)	Compliance	report mailed 3/14/14; 40 CFR 63 Subpart ZZZZ. Engines use only landfill gas for electricity generation, no other fuel source is used. Fuel for each engine averaged 430 scfm at 50% CH4. Operated in accordance with the operating limits provided in the ROP and no issues were encountered in operating the fuel flow meter. glm
03/20/2014	MAERS	Unknown	report mailed 3/14/14. MAERS submitted electronically 3/14/2014. glm

Jame: Supervisor: 6/18/2014 Supervisor:

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