

DEPARTMENT OF ENVIRONMENTAL QUALITY
AIR QUALITY DIVISION
ACTIVITY REPORT: Self Initiated Inspection

U0314347125135

FACILITY: Code Blue		SRN / ID: U03143471
LOCATION: 259 Hedcor Street		DISTRICT: Kalamazoo
CITY: Holland		COUNTY: ALLEGAN
CONTACT: Carol Wheeler , Director of Operations		ACTIVITY DATE: 05/14/2014
STAFF: Dale Turton	COMPLIANCE STATUS: Compliance	SOURCE CLASS:
SUBJECT:		
RESOLVED COMPLAINTS:		

A self-initiated inspection was conducted of this business. This company produces wall mounted or pedestal mounted stations containing emergency phones, help points, emergency signaling capabilities, etc. These are installed in many locations for the purpose of safety and security.

The inspection began at 92 E. 64th Street in Holland. This is where they currently do the painting of the units. This painting facility was formerly owned by a now out of business finishing company located there and Code Blue contracted them to do their coating. Code Blue recently purchased the paint booths and other coating equipment and is temporarily leasing the space where it is located from the new building owner. Staff was not able to inspect this facility since there was no office at that location and access could not be gained.

Staff proceeded to the main company operation and headquarters located at 259 Hedcor Street in Holland. Carol Wheeler was able to fill me in on the future plans etc. The company has cleared out an area in their building to install a new coating operation. This is scheduled to occur later on in 2014. After the installation, the old booths and equipment will be removed from the rented location on 64th St.

The new coating operation will consist of a blasting booth, double bay prep booth, mix room, and two paint booths.

The blast cleaning booth is planned to not have outdoor exhaust. It will be controlled by a cartridge filter. No permit will be required if this is installed with only indoor exhaust (Rule 285(l)(vi)(B)).

The double prep booths are also not planned to have outdoor exhaust. Here they will do the final grinding, sanding, wiping, etc. in preparation for coating.

The two paint booths will be the large drive in style with door that can enclose the area so that the incoming air can be filtered. These will be downdraft style with the exiting exhaust filtered prior to being emitted. After coating, the exterior exhaust can be shut off and the booth air recirculated and heated to help cure the finish. The company does not anticipate using more than 200 gallons of coating in a month in both booths combined. They will likely be exempt from permitting due to Rule 287(c). The company was informed that they will need to keep proper records of the coating usage in order to qualify for the exemption

The company will send a letter to MDEQ-AQD prior to the installation that will outline the specifics of the installation, and state that they believe they are exempt from the need for installation permits.

The company was also informed that they should be keeping good records of any present and future organic solvent usage in the facility (Rule 290).

Staff did not return to inspect the current painting location at 64th St. due to the temporary nature of that operation.

NAME Dale Turton

DATE 5/15/14

SUPERVISOR MO 5/16/2014