

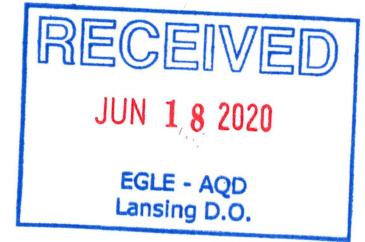
SUNRISE AGGREGATES, LLC

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Woodchip Pile Policy:

A site manager is required daily to inspect the woodchip pile for signs of increased temperature and smoldering and report this action on the daily time card. Spontaneous combustion of the pile is likely when the temperature reaches above 170 degree Fahrenheit. Acceptable temperature of the pile is 150 degree Fahrenheit or below. It is Sunrise Aggregates policy to take action as described below if the pile reaches above 150 degree Fahrenheit.

If increased temperature is detected the manager must:

1. Notify your direct supervisor Timothy Warvel.
2. Take a temperature reading of the smoldering section of the pile and confirm it is at a level requiring action, (above 150 degree Fahrenheit).
3. Separate/Turn pile to reduce temperature and/or diffuse by wetting the pile per Timothy Warvel's instruction.
4. Recheck the pile every hour after an incident until there are no signs of increased temperature/smoldering for 24 hrs.
5. Take temperature reading to confirm pile is at a safe level.
6. Report any temperature readings and actions taken in the comments section above the daily inspection on your time card.