

SUPPLEMENT to PERMIT No. 419-86A
Kalamazoo Stripping and Derusting Co., Inc.
May 2, 2001

GENERAL CONDITIONS

1. The process or process equipment covered by this permit shall not be reconstructed, relocated, altered, or modified, unless a Permit to Install authorizing such action is issued by the Department, except to the extent such action is exempt from the Permit to Install requirements by any applicable rule. [R 336.1201(1)]
2. If the installation, reconstruction, relocation, or alteration of the equipment for which this permit has been approved has not commenced within 18 months, or has been interrupted for 18 months, this permit shall become void unless otherwise authorized by the Department. Furthermore, the person to whom this permit was issued, or the designated authorized agent, shall notify the Department via the Supervisor, Permit Section, Air Quality Division, Michigan Department of Environmental Quality, PO Box 30260, Lansing, Michigan 48909, if it is decided not to pursue the installation, reconstruction, relocation, or alteration of the equipment allowed by this Permit to Install. [R 336.1201(4)]
3. If this Permit to Install is issued for a process or process equipment located at a stationary source that is not subject to the Renewable Operating Permit program requirements pursuant to R 336.1210, operation of the process or process equipment is allowed by this permit if the equipment performs in accordance with the terms and conditions of this Permit to Install. [R 336.1201(6)(b)]
4. The Department may, after notice and opportunity for a hearing, revoke this Permit to Install if evidence indicates the process or process equipment is not performing in accordance with the terms and conditions of this permit or is violating the Department's rules or the Clean Air Act. [R 336.1201(8), Section 5510 of Act 451, PA 1994]
5. The terms and conditions of this Permit to Install shall apply to any person or legal entity that now or hereafter owns or operates the process or process equipment at the location authorized by this Permit to Install. If the new owner or operator submits a written request to the Department pursuant to R 336.1219 and the Department approves the request, this permit will be amended to reflect the change of ownership or operational control. The request must include all of the information required by subrules (1)(a), (b), and (c) of R 336.1219. The written request shall be sent to the District Supervisor, Air Quality Division, Michigan Department of Environmental Quality. [R 336.1219]
6. Operation of this equipment shall not result in the emission of an air contaminant which causes injurious effects to human health or safety, animal life, plant life of significant economic value, or property, or which causes unreasonable interference with the comfortable enjoyment of life and property. [R 336.1901]
7. The owner or operator of a source, process, or process equipment shall provide notice of an abnormal condition, start-up, shutdown, or malfunction that results in emissions of a hazardous or toxic air pollutant in excess of standards for more than one hour, or of any air contaminant in excess of standards for more than two hours, as required in this rule, to the

District Supervisor, Air Quality Division. The notice shall be provided no later than two business days after start-up, shutdown, or discovery of the abnormal condition or malfunction. Written reports, if required, must be filed with the District Supervisor within ten days, with the information required in this rule. [R 336.1912]

8. Approval of this permit does not exempt the person to whom this permit was issued from complying with any future applicable requirements which may be promulgated under Part 55 of Act 451, PA 1994 of the Federal Clean Air Act.
9. Approval of this permit does not obviate the necessity of obtaining such permits or approvals from other units of government as required by law.
10. Operation of this equipment may be subject to other requirements of Part 55 of Act 451, PA 1994, and the rules promulgated thereunder.
11. Except as provided in subrules (2) and (3) or unless the special conditions of the Permit to Install include an alternate opacity limit established pursuant to subrule (4) of R 336.1301, a person shall not cause or permit to be discharged into the outer air from a process or process equipment a visible emission of density greater than the most stringent of the following. The grading of visible emissions shall be determined in accordance with R 336.1303. [R 336.1301]
 - a) A six-minute average of 20 percent opacity, except for one six-minute average per hour of not more than 27 percent opacity.
 - b) A visible emission limit specified by an applicable federal new source performance standard.
 - c) A visible emission limit specified as a condition of this permit to install.
12. Collected air contaminants shall be removed as necessary to maintain the equipment at the required operating efficiency. The collection and disposal of air contaminants shall be performed in a manner so as to minimize the introduction of contaminants to the outer air. Transport of collected air contaminants in Priority I and II areas requires the use of material handling methods specified in R 336.1370(2). [R 336.1370]
13. Except as allowed by Rule 285 (a), (b), and (c), applicant shall not substitute any fuels, coatings, nor raw materials for those described in the application and allowed by this permit, nor make changes to the process or process equipment described in the application, without prior notification to and approval by the Air Quality Division. [R 336.1201(1)]
14. The Department may require the applicant to conduct acceptable performance tests, at the applicant's expense, in accordance with R 336.2001 and R 336.2003, under any of the conditions listed in R 336.2001. [R 336.2001]

SPECIAL CONDITIONS #419-86A
 May 2, 2001
 (9 Special Conditions)

Emission Unit Identification

Emission Unit	Emission Unit Description	Stack Identification
EU-OVEN1	<p>Pyrolysis paint bake-off oven used for removing paint and other organic material (such as polymer, grease, oil, and varnish) from metal parts. Bake-off is accomplished via a natural gas burner bringing the furnace temperature to a range of 800F to 900F.</p> <p>The smoke coming off of this process is routed through an afterburner control device (see below).</p>	SV-1
EU-OVEN3	<p>Pyrolysis paint bake-off oven used for removing paint and other organic material (such as polymer, grease, oil, and varnish) from metal parts. Bake-off is accomplished via a natural gas burner bringing the furnace temperature to a range of 800F to 900F.</p> <p>The smoke coming off of this process is routed through an afterburner control device (see below).</p>	SV-3

Control Device Identification

Control Device Unit	Control Device Description
CD-AFTERBURN1	Natural gas-fired secondary combustion chamber (SCC), which is actually a part of the bake-off oven (No. 1) itself, having a minimum proper operating temperature of 1500F and a minimum retention time of 0.5 second.
CD-AFTERBURN3	Natural gas-fired secondary combustion chamber (SCC), which is actually a part of the bake-off oven (No. 3) itself, having a minimum proper operating temperature of 1500F and a minimum retention time of 0.5 second.

Flexible Group Identification

Flexible Group	Emission Units Included in Flexible Group
FG-OVENS	EU-OVEN1 EU-OVEN3

FG-OVENS

Emission Limits

	Pollutant	Equipment	Limit	Time Period	Compliance Method	UAR(s)
1.	Particulate matter	FG-OVENS	0.01 lb/ 1,000 lbs of exhaust gases (dry gas basis)	Instantaneous	General Condition No. 14, Special Condition Nos. 2 and 3.	R 336.1331

Process/Operational Limits

2. The permittee shall not operate EU-OVEN1 unless CD-AFTERBURN1 is installed and operating properly. Proper operation of CD-AFTERBURN1 means a minimum secondary combustion chamber (SCC) temperature of 1500°F. **[R 336.1702(a), R 336.1910]**
3. The permittee shall not operate EU-OVEN3 unless CD-AFTERBURN3 is installed and operating properly. Proper operation of CD-AFTERBURN3 means a minimum secondary combustion chamber (SCC) temperature of 1500°F. **[R 336.1702(a), R 336.1910]**

Equipment Limits

4. The permittee shall equip and maintain both CD-AFTERBURN1 and CD-AFTERBURN3 with a temperature-monitoring device. **[R 336.1910]**

Monitoring Conditions

5. The permittee shall monitor and record the SCC temperature for CD-AFTERBURN1 at least once per day that EU-OVEN1 operates. **[R 336.1702(a), R 336.1910]**
6. The permittee shall monitor and record the SCC temperature for CD-AFTERBURN3 at least once per day that EU-OVEN3 operates. **[R 336.1702(a), R 336.1910]**

Recordkeeping/Reporting/Notification

7. The permittee shall keep the SCC temperature records on file for a period of at least five years, which shall be made available to the Air Quality Division upon request. **[R 336.1702(a), R 336.1910]**

Stack and Vent Conditions

	Stack and Vent ID	Maximum Diameter (inches)	Minimum Ht . Above Ground (feet)	Applicable Requirement(s)
8.	SV-1	12.0	32.0	R 336.1901 and 40 CFR 52.21(c) and (d)
9.	SV-3	12.0	32.0	R 336.1901 and 40 CFR 52.21(c) and (d)

The exhaust gases shall be discharged unobstructed vertically upwards to the ambient air.