

**MICHIGAN DEPARTMENT OF ENVIRONMENTAL QUALITY
AIR QUALITY DIVISION**

December 16, 2014

PERMIT TO INSTALL
74-86B

ISSUED TO
Central Asphalt Inc.

LOCATED AT
2290 May Street
Mount Pleasant, Michigan

IN THE COUNTY OF
Isabella

STATE REGISTRATION NUMBER
B1620

The Air Quality Division has approved this Permit to Install, pursuant to the delegation of authority from the Michigan Department of Environmental Quality. This permit is hereby issued in accordance with and subject to Section 5505(1) of Article II, Chapter I, Part 55, Air Pollution Control, of the Natural Resources and Environmental Protection Act, 1994 PA 451, as amended. Pursuant to Air Pollution Control Rule 336.1201(1), this permit constitutes the permittee's authority to install the identified emission unit(s) in accordance with all administrative rules of the Department and the attached conditions. Operation of the emission unit(s) identified in this Permit to Install is allowed pursuant to Rule 336.1201(6).

DATE OF RECEIPT OF ALL INFORMATION REQUIRED BY RULE 203: November 20, 2014	
DATE PERMIT TO INSTALL APPROVED: December 16, 2014	SIGNATURE:
DATE PERMIT VOIDED:	SIGNATURE:
DATE PERMIT REVOKED:	SIGNATURE:

PERMIT TO INSTALL

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Common Abbreviations / Acronyms

Common Acronyms		Pollutant / Measurement Abbreviations	
AQD	Air Quality Division	BTU	British Thermal Unit
BACT	Best Available Control Technology	°C	Degrees Celsius
CAA	Clean Air Act	CO	Carbon Monoxide
CEM	Continuous Emission Monitoring	dscf	Dry standard cubic foot
CFR	Code of Federal Regulations	dscm	Dry standard cubic meter
CO ₂ e	Carbon Dioxide Equivalent	°F	Degrees Fahrenheit
COM	Continuous Opacity Monitoring	gr	Grains
EPA	Environmental Protection Agency	Hg	Mercury
EU	Emission Unit	hr	Hour
FG	Flexible Group	H ₂ S	Hydrogen Sulfide
GACS	Gallon of Applied Coating Solids	hp	Horsepower
GC	General Condition	lb	Pound
GHGs	Greenhouse Gases	kW	Kilowatt
HAP	Hazardous Air Pollutant	m	Meter
HVLP	High Volume Low Pressure *	mg	Milligram
ID	Identification	mm	Millimeter
LAER	Lowest Achievable Emission Rate	MM	Million
MACT	Maximum Achievable Control Technology	MW	Megawatts
MAERS	Michigan Air Emissions Reporting System	ng	Nanogram
MAP	Malfunction Abatement Plan	NO _x	Oxides of Nitrogen
MDEQ	Michigan Department of Environmental Quality (Department)	PM	Particulate Matter
MSDS	Material Safety Data Sheet	PM10	PM with aerodynamic diameter ≤10 microns
NESHAP	National Emission Standard for Hazardous Air Pollutants	PM2.5	PM with aerodynamic diameter ≤ 2.5 microns
NSPS	New Source Performance Standards	pph	Pounds per hour
NSR	New Source Review	ppm	Parts per million
PS	Performance Specification	ppmv	Parts per million by volume
PSD	Prevention of Significant Deterioration	ppmw	Parts per million by weight
PTE	Permanent Total Enclosure	psia	Pounds per square inch absolute
PTI	Permit to Install	psig	Pounds per square inch gauge
RACT	Reasonably Available Control Technology	scf	Standard cubic feet
ROP	Renewable Operating Permit	sec	Seconds
SC	Special Condition	SO ₂	Sulfur Dioxide
SCR	Selective Catalytic Reduction	THC	Total Hydrocarbons
SRN	State Registration Number	tpy	Tons per year
TAC	Toxic Air Contaminant	µg	Microgram
TEQ	Toxicity Equivalence Quotient	VOC	Volatile Organic Compound
VE	Visible Emissions	yr	Year

* For High Volume Low Pressure (HVLP) applicators, the pressure measured at the HVLP gun air cap shall not exceed ten (10) pounds per square inch gauge (psig).

GENERAL CONDITIONS

1. The process or process equipment covered by this permit shall not be reconstructed, relocated, or modified, unless a Permit to Install authorizing such action is issued by the Department, except to the extent such action is exempt from the Permit to Install requirements by any applicable rule. **(R 336.1201(1))**
2. If the installation, construction, reconstruction, relocation, or modification of the equipment for which this permit has been approved has not commenced within 18 months, or has been interrupted for 18 months, this permit shall become void unless otherwise authorized by the Department. Furthermore, the permittee or the designated authorized agent shall notify the Department via the Supervisor, Permit Section, Air Quality Division, Michigan Department of Environmental Quality, P.O. Box 30260, Lansing, Michigan 48909-7760, if it is decided not to pursue the installation, construction, reconstruction, relocation, or modification of the equipment allowed by this Permit to Install. **(R 336.1201(4))**
3. If this Permit to Install is issued for a process or process equipment located at a stationary source that is not subject to the Renewable Operating Permit program requirements pursuant to R 336.1210, operation of the process or process equipment is allowed by this permit if the equipment performs in accordance with the terms and conditions of this Permit to Install. **(R 336.1201(6)(b))**
4. The Department may, after notice and opportunity for a hearing, revoke this Permit to Install if evidence indicates the process or process equipment is not performing in accordance with the terms and conditions of this permit or is violating the Department's rules or the Clean Air Act. **(R 336.1201(8), Section 5510 of Act 451, PA 1994)**
5. The terms and conditions of this Permit to Install shall apply to any person or legal entity that now or hereafter owns or operates the process or process equipment at the location authorized by this Permit to Install. If the new owner or operator submits a written request to the Department pursuant to R 336.1219 and the Department approves the request, this permit will be amended to reflect the change of ownership or operational control. The request must include all of the information required by subrules (1)(a), (b), and (c) of R 336.1219 and shall be sent to the District Supervisor, Air Quality Division, Michigan Department of Environmental Quality. **(R 336.1219)**
6. Operation of this equipment shall not result in the emission of an air contaminant which causes injurious effects to human health or safety, animal life, plant life of significant economic value, or property, or which causes unreasonable interference with the comfortable enjoyment of life and property. **(R 336.1901)**
7. The permittee shall provide notice of an abnormal condition, start-up, shutdown, or malfunction that results in emissions of a hazardous or toxic air pollutant which continue for more than one hour in excess of any applicable standard or limitation, or emissions of any air contaminant continuing for more than two hours in excess of an applicable standard or limitation, as required in Rule 912, to the Department. The notice shall be provided not later than two business days after start-up, shutdown, or discovery of the abnormal condition or malfunction. Written reports, if required, must be filed with the Department within 10 days after the start-up or shutdown occurred, within 10 days after the abnormal conditions or malfunction has been corrected, or within 30 days of discovery of the abnormal condition or malfunction, whichever is first. The written reports shall include all of the information required in Rule 912(5). **(R 336.1912)**
8. Approval of this permit does not exempt the permittee from complying with any future applicable requirements which may be promulgated under Part 55 of 1994 PA 451, as amended or the Federal Clean Air Act.
9. Approval of this permit does not obviate the necessity of obtaining such permits or approvals from other units of government as required by law.
10. Operation of this equipment may be subject to other requirements of Part 55 of 1994 PA 451, as amended and the rules promulgated thereunder.

11. Except as provided in subrules (2) and (3) or unless the special conditions of the Permit to Install include an alternate opacity limit established pursuant to subrule (4) of R 336.1301, the permittee shall not cause or permit to be discharged into the outer air from a process or process equipment a visible emission of density greater than the most stringent of the following. The grading of visible emissions shall be determined in accordance with R 336.1303. **(R 336.1301)**
 - a) A six-minute average of 20 percent opacity, except for one six-minute average per hour of not more than 27 percent opacity.
 - b) A visible emission limit specified by an applicable federal new source performance standard.
 - c) A visible emission limit specified as a condition of this Permit to Install.
12. Collected air contaminants shall be removed as necessary to maintain the equipment at the required operating efficiency. The collection and disposal of air contaminants shall be performed in a manner so as to minimize the introduction of contaminants to the outer air. Transport of collected air contaminants in Priority I and II areas requires the use of material handling methods specified in R 336.1370(2). **(R 336.1370)**
13. The Department may require the permittee to conduct acceptable performance tests, at the permittee's expense, in accordance with R 336.2001 and R 336.2003, under any of the conditions listed in R 336.2001. **(R 336.2001)**

SPECIAL CONDITIONS

EMISSION UNIT SUMMARY TABLE

The descriptions provided below are for informational purposes and do not constitute enforceable conditions.

Emission Unit ID	Emission Unit Description (Process Equipment & Control Devices)	Installation Date / Modification Date	Flexible Group ID
EUHMAPLANT	Hot mix asphalt (HMA) facility including: Aggregate conveyors, Drum Mixer, Fabric filter dust collector	01-15-1993	N/A
EUSILOS	Hot Mix Asphalt (HMA) paving material product storage silo	01-15-1993	N/A
Changes to the equipment described in this table are subject to the requirements of R 336.1201, except as allowed by R 336.1278 to R 336.1290.			

The following conditions apply to: EUHMAPLANT

DESCRIPTION: Hot mix asphalt (HMA) facility including: Aggregate conveyors, Drum Mixer, Fabric filter dust collector

Flexible Group ID: N/A

POLLUTION CONTROL EQUIPMENT: Fabric Filter

I. EMISSION LIMITS

Pollutant	Limit	Time Period / Operating Scenario	Equipment	Testing / Monitoring Method	Underlying Applicable Requirements
1. PM	0.04 gr/dscf	Test Protocol*	EUHMAPLANT	GC 13	40 CFR 60, Subparts A & I
2. SO ₂ ¹	0.51 lb per MMBtu when burning Fuel Oil #2 or #4	Average over a 24-hour period	EUHMAPLANT	GC 13	R 336.1205(3)
3. SO ₂ ²	1.58 lb per MMBtu when burning Fuel Oil #5	Test Protocol*	EUHMAPLANT	GC 13	R 336.1205(3)
4. NO _x	0.14 lb per MMBtu	Test Protocol*	EUHMAPLANT	GC 13	R 336.1205(3)
5. Polycyclic Aromatic Hydrocarbon (PAH) ³	1.2 mg/m ³ corrected to 70°F and 29.92 in. of Hg	Test Protocol*	EUHMAPLANT	SC V.1	R 336.1224, R 336.1225
* Test Protocol shall specify averaging time. ¹ Based upon 0.48% sulfur content and a heat value of 134,000 Btu/gal ² Based upon 1.5% sulfur content and a heat value of 150,000 Btu/gal ³ Total PAH is defined as the sum of the following compounds: Acenaphthene, Acenaphthylene, Anthanthrene, Anthracene, Benz(a)anthracene, Benzo(a)fluorene, Benzo(b)fluorene, Benzo(c)fluorene, Benzo(a)pyrene, Benzo(e)pyrene, Benzo(b)fluoranthene, Benzo(j)fluoranthene, Benzo(k)fluoranthene, Benzo(ghi)perylene, Chrysene, Cornene, Dibenzo(ah)anthracene, Fluoranthene, Fluorene, Indo(1,2,3-cd)pyrene, perylene, Phenanthrene, Picene, Pyrene and Triphenylene					

6. The visible emissions from EUHMAPLANT shall not exceed 5% opacity. **(R 336.1301)**

II. MATERIAL LIMITS

- The permittee shall not burn any Fuel Oil in EUHMAPLANT from December 15th through April 15th. **(R 336.1224, R 336.1225, R 336.1702)**
- The permittee shall not burn more than 261,664 gallons per calendar month of fuel oil with 1.5 percent sulfur by weight in EUHMAPLANT. Applicant may burn 3.45 gallons of fuel oil with 0.48 percent sulfur by weight for every gallon of fuel oil with 1.5 percent by weight not burned. **(R 336.1205(3))**
- The permittee shall not burn more than 8069 gallons per 24 hour period of fuel oil with 1.5 percent sulfur by weight. **(R 336.1205(3))**
- The permittee shall limit the asphalt mixture process in EUHMAPLANT to a maximum of 50 percent RAP material based on a monthly average. **(R 336.1224, R 336.1225, R 336.1702)**

III. PROCESS/OPERATIONAL RESTRICTIONS

N/A

IV. DESIGN/EQUIPMENT PARAMETERS

1. The permittee shall not operate EUHMAPLANT unless the fabric filter dust collector is installed, maintained, and operated in a satisfactory manner. **(R 336.1205(3), R 336.1910)**
2. The permittee shall install, calibrate, maintain and operate in a satisfactory manner a device to monitor the virgin aggregate feed rate and the RAP feed rate to the EUHMAPLANT. **(R 336.1224, R 336.1225, R 336.1702)**

V. TESTING/SAMPLING

Records shall be maintained on file for a period of five years. **(R 336.1201(3))**

1. Verification of emission rates of PAH listed in SC I.5 may be required for continued operation, by testing at owner's expense, in accordance with Department requirements. If required, a complete test plan shall be submitted to the AQD and shall include an averaging time for each PAH. The final plan must be approved by the AQD prior to testing. Verification of emission rates includes the submittal of a complete report of the test results within 120 days of the written requirement for such verification. **(R 336.1225, R 336.2001, R 336.2003, R 336.2004)**

VI. MONITORING/RECORDKEEPING

Records shall be maintained on file for a period of two years. **(R 336.1201(3))**

1. All required calculations shall be completed in a format acceptable to the AQD District Supervisor by the 15th day of the calendar month, for the previous calendar month, unless otherwise specified in any monitoring/recordkeeping special condition. **(R 336.1201, R 336.1205(3))**
2. The permittee shall monitor emissions and operating information for EUHMAPLANT in accordance with the federal Standards of Performance for New Stationary Sources as specified in 40 CFR Part 60 Subparts A and I. The permittee shall keep records of all source emissions data and operating information on file and make them available upon request. **(40 CFR Part 60 Subparts A & I)**
3. The permittee shall conduct all necessary maintenance and make all necessary attempts to keep all drum mixer/burner and fabric filter dust collector components of EUHMAPLANT maintained and operating in a satisfactory manner at all times. The owner or operator shall maintain a log of all significant maintenance activities conducted and all significant repairs made to EUHMAPLANT. All records shall be kept on file and made available to the Department upon request. **(R 336.1910, R 336.1911)**
4. The permittee shall keep the following records for each calendar month that EUHMAPLANT is operated:
 - a) Identification, type and the amounts (in gallons) of all fuel oils combusted.
 - b) Sulfur content (percent by weight) of all fuel oils being combusted.
 - c) The total amount of asphalt produced.
 - d) The amount of RAP used.
 - e) The calculated average percent of RAP per ton of hot mix asphalt produced.All records shall be kept on file and made available to the Department upon request. **(R 336.1205(3), R 336.1224, R 336.1225, R 336.1301, R 336.1402, R 336.1702)**
5. The permittee shall keep intermittent daily records of the following production information for EUHMAPLANT:
 - a) Identification, type and the amounts (in gallons) of all fuel oils combusted.
 - b) Sulfur content (percent by weight) of all fuel oils being combusted.**(R 336.1205(1)(a), R 336.1205(3), R 336.1224, R 336.1225, R 336.1702)**

VII. REPORTING

N/A

VIII. STACK/VENT RESTRICTIONS

The exhaust gases from the stacks listed in the table below shall be discharged unobstructed vertically upwards to the ambient air unless otherwise noted:

Stack & Vent ID	Maximum Exhaust Diameter/ Dimensions (inches)	Minimum Height Above Ground (feet)	Underlying Applicable Requirements
1. SVHMAPLANT	60 X 60	40	R 336.1225, 40 CFR 52.21(c) & (d)

IX. OTHER REQUIREMENTS

N/A

The following conditions apply to: EUSILOS

DESCRIPTION: Hot Mix Asphalt (HMA) paving material product storage silo

Flexible Group ID: N/A

POLLUTION CONTROL EQUIPMENT: Load-out emission controls

I. EMISSION LIMITS

1. There shall be no visible emissions from the truck loading operation and storage silos. **(R 336.1301)**

II. MATERIAL LIMITS

N/A

III. PROCESS/OPERATIONAL RESTRICTIONS

1. The permittee shall not operate EUHMAPLANT unless the silos and truck load-out area are enclosed, and the captured fumes are transported to the drum burner as combustion air. The truck load-out shall have a limit switch prohibiting loading of asphalt unless the door is closed completely, or equivalent system as approved by the AQD. Trucks shall not exit the enclosure until all the visible asphalt fumes have been evacuated from the enclosure. **(R 336.1910)**

IV. DESIGN/EQUIPMENT PARAMETERS

N/A

V. TESTING/SAMPLING

Records shall be maintained on file for a period of five years. **(R 336.1201(3))**

N/A

VI. MONITORING/RECORDKEEPING

Records shall be maintained on file for a period of five years. **(R 336.1201(3))**

N/A

VII. REPORTING

N/A

VIII. STACK/VENT RESTRICTIONS

N/A

IX. OTHER REQUIREMENTS

N/A

FLEXIBLE GROUP SUMMARY TABLE

The descriptions provided below are for informational purposes and do not constitute enforceable conditions.

Flexible Group ID	Flexible Group Description	Associated Emission Unit IDs
FGFACILITY	All process equipment source-wide including equipment covered by other permits, grand-fathered equipment and exempt equipment.	

The following conditions apply Source-Wide to: FGFACILITY

DESCRIPTION: All process equipment source-wide including equipment covered by other permits, grand-fathered equipment and exempt equipment.

POLLUTION CONTROL EQUIPMENT: Fabric filter for drum mixer and load-out controls on silos

I. EMISSION LIMITS

Pollutant	Limit	Time Period / Operating Scenario	Equipment	Testing / Monitoring Method	Underlying Applicable Requirements
1. CO	Less than 90.0 tpy	12-month rolling time period as determined at the end of each calendar month.	FGFACILITY	SC VI.2	R 336.1205(3)
2. SO ₂	85.6 tpy	12-month rolling time period as determined at the end of each calendar month.	FGFACILITY	SC VI.2	R 336.1205(3)

II. MATERIAL LIMITS

1. The permittee shall not burn any fuel other than natural gas, Fuel Oil #2, #4, and #5 in FGFACILITY. **(R 336.1205(3))**
2. The permittee shall not process more than 895,000 tons of hot mix asphalt in FGFACILITY in any 12-month rolling time period. **(R 336.1205(3))**

III. PROCESS/OPERATIONAL RESTRICTIONS

N/A

IV. DESIGN/EQUIPMENT PARAMETERS

N/A

V. TESTING/SAMPLING

Records shall be maintained on file for a period of five years. **(R 336.1205(3))**

N/A

VI. MONITORING/RECORDKEEPING

Records shall be maintained on file for a period of five years. **(R 336.1205(3))**

1. All required calculations shall be completed in a format acceptable to the AQD District Supervisor and made available by the 15th day of the calendar month, for the previous calendar month, unless otherwise specified in any monitoring/recordkeeping special condition. **(R 336.1205(3))**
2. The permittee shall keep the following information on a monthly day basis for FG-FACILITY:
 - a) A record of total tons of Hot Mix Asphalt produced using each fuel for the previous month and 12-month rolling time period
 - b) CO emission calculations determining the monthly emission rate in tons per calendar month.
 - c) CO emission calculations determining the annual emission rate in tons per 12-month rolling time period as determined at the end of each calendar month.
 - d) SOx emission calculations determining the monthly emission rate in tons per calendar month.
 - e) SOx emission calculations determining the annual emission rate in tons per 12-month rolling time period as determined at the end of each calendar month.

The permittee shall keep the records in a format acceptable to the AQD District Supervisor. The permittee shall keep all records on file and make them available to the Department upon request. **(R 336.1205(3))**

VII. REPORTING

N/A

VIII. STACK/VENT RESTRICTIONS

N/A

IX. OTHER REQUIREMENTS

N/A